



RUST BUSTER

RB7429L & RB7429R
Rear Upper Control Arm Mount
2007-2014 Chevy Tahoe & GMC Yukon



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Wrench
Fire Extinguisher
Paint Marker or Chalk
C-Clamps
Mallet

KIT CONTAINS

Rear Upper Control Arm Mount
M14 Flanged Hex Head Bolt

QTY

1
1



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1) **PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) **PREPARING YOUR WORKSTATION**

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Remove your vehicle's body mount bolts and bushings on the side of the vehicle you're working on, and lift the body off the frame enough so that you have room to cut and weld the top of the rail.



Remove your rear wheel, and disconnect the control arm from the mount.

4) CUT

Begin removing the mount from the frame.



Grind the frame free of rust and debris, revealing bare metal.



Spray the work area with a weld-through primer to help prevent the risk of rust development.





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Using the included hex bolt, loosely install the new mount to help with achieving proper alignment.



5) WELD

Following proper welding procedures, tac weld the mount onto the frame before welding it on fully. Weld 100% around all edges.



6) PAINT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).



7) REINSTALL

Reinstall your vehicle's body and wheel.