

I-Sheet Part #INS-2804997 Rev.-

Chevrolet Fender Flares Set of 4

Fender Flare Components and Hardware:

1.



SW1-0058, #10 x 5/8" Phillips SS Truss Screw,

2.



SW1-0050, 10 x 5/16 Phillips Truss Screw,

3.



CL1-0005, Dacromet "S" Spring Clip,

4.



MT1-0034, 1" x1.5" x.06" Blk 3M Foam Tab,

5.



Edge Trim Tool,

6.



GP1-0025 Edge Trim

7.



CL1-0022, #10 "U" Clip,

8.



CL1-0009, Long "U" Clip, Magni 565

9.



RV1-P001, 1/4" Black Nylon Retainer,

10.



R98022 ALCOHOL PREP PAD,

11.



12.



Rear Fender Flare

13.



Front Fender Flare Bracket 14.



Rear Fender Flare Bracket

Components and Hardware:

2. (SW1-0050) #10x5/16" Phillips Truss Screw (4) 3. (CL1-0005) Dacroment "S" Spring Clip (4) 4. (MT1-0034) 1"x1.5"x.06" Blk 3M Foam Tab (12) 5. (ET1-0002) Edge Trim Tool (1) 6. (GP1-0025) Wiper Style Edge Trim (320") 7. (CL1-0022) #10 "U" Clip (Additional 8 pre-installed) (8) 8. (CL1-0009) Long "U" Clip (8) 9. (RV1-P001) Black Nylon Retainer (2) 10. (AD1-0008) Alcohol Prep Pad (4) 11. Front Fender Flares (LH & RH) (2) 12. Rear Fender Flares (LH & RH) (2) 13. Front Fender Flare Bracket (LH & RH) (2) 14. Rear Fender Flare Bracket (2)	1.	(SW1-0058) #10x5/8" Phillips SS Truss Screw	(16)
4. (MT1-0034) 1"x1.5"x.06" Blk 3M Foam Tab (12) 5. (ET1-0002) Edge Trim Tool (1) 6. (GP1-0025) Wiper Style Edge Trim (320") 7. (CL1-0022) #10 "U" Clip (Additional 8 pre-installed) (8) 8. (CL1-0009) Long "U" Clip (8) 9. (RV1-P001) Black Nylon Retainer (2) 10. (AD1-0008) Alcohol Prep Pad (4) 11. Front Fender Flares (LH & RH) (2) 12. Rear Fender Flares (LH & RH) (2) 13. Front Fender Flare Bracket (LH & RH) (2)	2.	(SW1-0050) #10x5/16" Phillips Truss Screw	(4)
5. (ET1-0002) Edge Trim Tool (1) 6. (GP1-0025) Wiper Style Edge Trim (320") 7. (CL1-0022) #10 "U" Clip (Additional 8 pre-installed) (8) 8. (CL1-0009) Long "U" Clip (8) 9. (RV1-P001) Black Nylon Retainer (2) 10. (AD1-0008) Alcohol Prep Pad (4) 11. Front Fender Flares (LH & RH) (2) 12. Rear Fender Flares (LH & RH) (2) 13. Front Fender Flare Bracket (LH & RH) (2)	3.	(CL1-0005) Dacroment "S" Spring Clip	(4)
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7. (CL1-0022) #10 "U" Clip (Additional 8 pre-installed). (8) 8. (CL1-0009) Long "U" Clip	5.	(ET1-0002) Edge Trim Tool	(1)
8. (CL1-0009) Long "U" Clip	6.	(GP1-0025) Wiper Style Edge Trim	(320")
9. (RV1-P001) Black Nylon Retainer	7.	(CL1-0022) #10 "U" Clip (Additional 8 pre-installed)	(8)
10. (AD1-0008) Alcohol Prep Pad (4) 11. Front Fender Flares (LH & RH) (2) 12. Rear Fender Flares (LH & RH) (2) 13. Front Fender Flare Bracket (LH & RH) (2)	8.	(CL1-0009) Long "U" Clip	(8)
11. Front Fender Flares (LH & RH)	9.	(RV1-P001) Black Nylon Retainer	(2)
12. Rear Fender Flares (LH & RH)(2) 13. Front Fender Flare Bracket (LH & RH)(2)	10.	(AD1-0008) Alcohol Prep Pad	(4)
13. Front Fender Flare Bracket (LH & RH)(2)	11.	Front Fender Flares (LH & RH)	(2)
	12.	Rear Fender Flares (LH & RH)	(2)
14. Rear Fender Flare Bracket(2)	13.	Front Fender Flare Bracket (LH & RH)	(2)

Tools for Installation:

- #2 Phillips Screwdriver
- Socket Wrench
- 10mm Socket
- T-15 Torx Bit
- Grease Pencil



PRIOR TO INSTALLATION

1

- A. Husky® only approves installing the flares according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.
- B. Fit: Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C. Painting: (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D. Performance: Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E. Exhaust System: Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F. Metal Protection: All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.
- G. Decals: Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- H. Care & Cleaning: Husky® fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Husky[®] is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

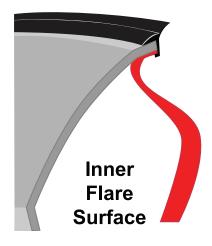
3 YEAR LIMITED WARRANTY AGAINST ANY MANUFACTURING DEFECTS

• To claim a warranty, you must provide Proof of Purchase.



Edge Trim Installation

- 2
- **A)** Peel two to three inches of red vinyl backing away from Edge Trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).
- **B)** Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.





Front Flare Installation Procedures (Driver's Side):

3

Remove (2) factory screws with a T-15 Torx bit screwdriver. Save screws for reinstallation.



4

Remove (2) screws and (2) plastic fasteners. Remove and discard rock guard.



5

Hold flare to vehicle and mark (2) flare hole locations with a grease pencil. Set flare aside.

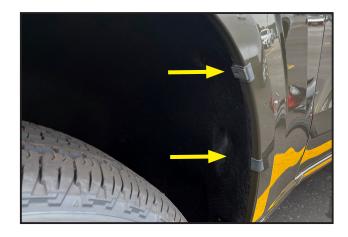




6

Wrap a Black Foam Tab around the wheel well sheet metal, centered over the mark made in Step 5.

Install a Dacromet "S" Spring Clip over the Black Tab.



7

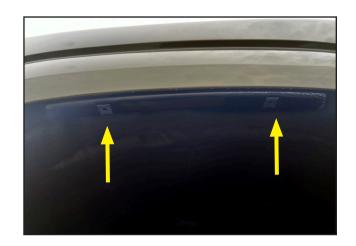
Verify presence of #10 U-clip on inner brackets.



8

Line up the holes in the inner bracket with the (2) uppermost factory holes. *NOTE: Both inner brackets are universal.*

Using a T-15 torx, reinstall the factory screws through the inner bracket.





9

Using an alcohol pad, clean the front of the fender flare area that is indicated.

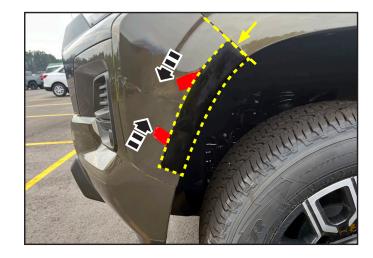


10

Peel back 2" of red tape liner from front fender extension, and place on vehicle as shown.

NOTE: Align upper part with fascia and bumper seam.

Once in place, remove remaining tape liner by pulling on free ends. Apply firm pressure along tape edge to ensure proper adhesion of part to fender.



11

Position flare on fender, pressing inward on the flare, line up the flare mounting holes with the mounting clips on the inner bracket. Install (2) SW1-0058 Phillips Head screws through the flare and into the clips on the inner piece, and tighten.





12

Hold flare to fender, re-install (1) factory screw into clip installed in Step 6 using sockets and wrench.



13

Install (2) SW1-0058 screws and (2) SW1-0050 screw. Tighten all screws.

Completed front flare installation.





Rear Flare Installation Procedures (Driver's Side)

14

Remove and discard factory mudflap in front and behind of wheel well opening. Retain screws for reinstallation.



15

Clean the lower panel behind the wheel well with an alcohol pad.



16

Hold flare to vehicle and mark (4) flare hole locations with a grease pencil.

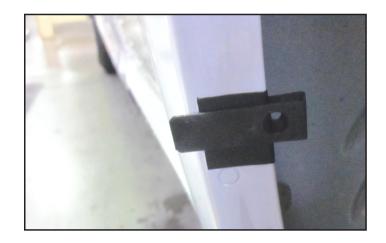




17

Wrap a Black Foam Tab around the wheel well sheet metal, centered over the mark made in Step 16.

Install a Long "U" Clip Magni 565 over the Black Foam Tab.



18

Press flares firmly onto the vehicle. Align with holes. Install (4) SW1-0058 screws.



19

Peel back 2" of red tape liner from front fender extension, and place on vehicle as shown. Once in place, remove remaining tape liner by pulling on free ends. Apply firm pressure along tape edge to ensure proper adhesion of part to fender.

Install (1) RV1-P0009 fastener.





20

Reinstall (4) factory screws and tighten.

Completed rear flare installation.



22

Using supplied Edge Trim Tool, seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



23

Using flat end of supplied Edge Trim Tool, seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.





Care and Cleaning

• Wash only with mild soap & dry with a clean cloth.



The material that your product is made from can be recycled. Please also consider recycling the packaging that your product came in.

Congratulations!

We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

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