

INSTALLATION INSTRUCTIONS

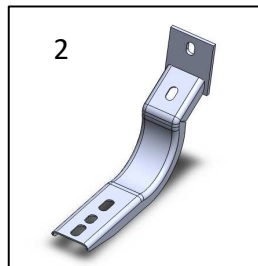
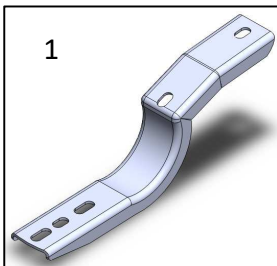
OE XTREME BRACKETS

Ford Ranger

6803685

Parts list

Item	Qty.	Part No.	Description	Torque
1	2	393686AA	Front Bracket	
2	4	393680AA	Center/Rear Bracket	
3	12		M10 x 30mm Hex Bolt	37 Lb Ft
4	12		Flat washer 3/8"	
5	12		Lock washer 3/8"	
6	12		Hex. Bolt 5/16"x1"	18 Lb Ft
7	12		Flat washer 5/16"	
8	12		Lock washer 5/16"	
9	12		Hex nut 5/16"	18 Lb Ft



Required tools:

- A. Ratchet
- B. 1/2" & 15mm Socket
- C. 1/2" & 15mm Wrench
- D. Ratchet extension

Before beginning the installations read all instructions carefully and verify that all the hardware is accounted for. If there are any listed part missing please notify your distributor immediately.

To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. We recommend using only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.

The approximated installation time is 30 min.

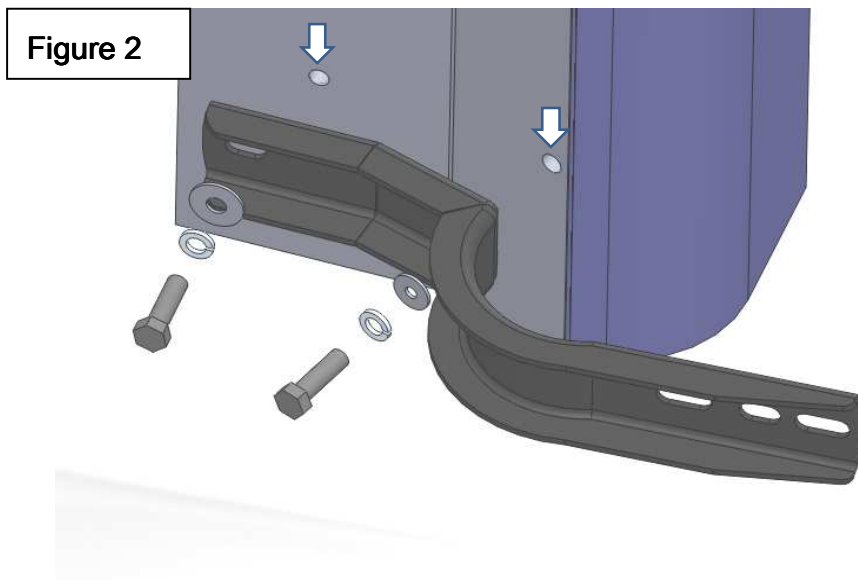
1. Begin the installation on the driver side. Locate the (3) mounting locations at the front, center and rear of the cab and the threaded holes on the inner rocker panel, (FIGURE 1).

Figure 1

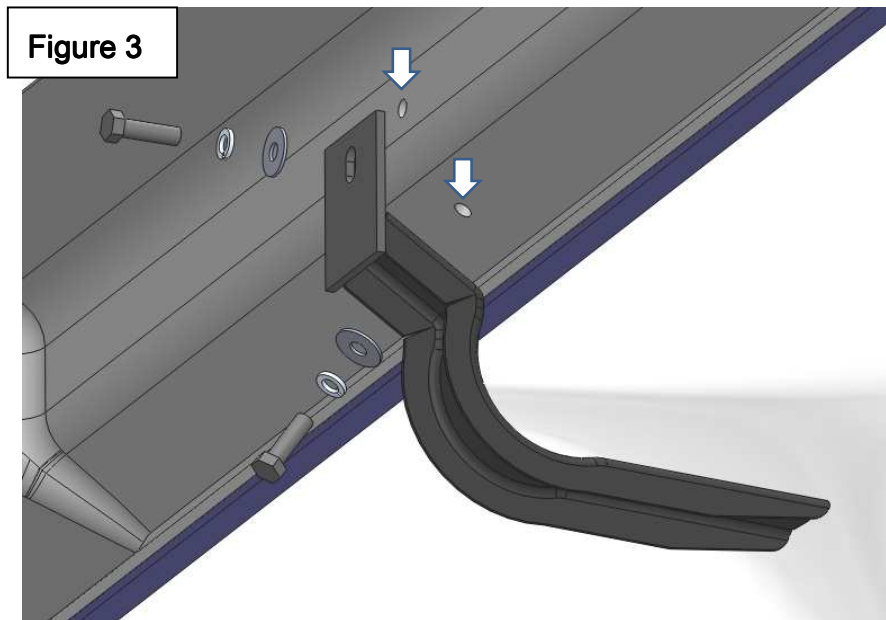


2. At the front mounting location, install one of the front brackets by positioning the bracket over the inner rocker panel and secure to the rocker panel using (2) 3/8" flat washers, (2) 3/8" lock washers and (2) M10 hex bolts. Leave the bolts loose for final adjustment, (FIGURE 2).

Figure 2



3. Locate the (2) threaded holes on the inner rocker panel at the center and rear of the cab and repeat step 2 to install two of the center/rear brackets using the supplied hardware.



4. If installing 5" XL Widesider Composite side steps, install (6) 5/16" square head bolts (included with side steps) in the aluminum rail on the underside of the side step. Place the side step on top of the mounting brackets so the threads of the square head bolts align and extend through the holes in the brackets. Secure the side step to each bracket using the square head bolts, (2) 5/16" flat washers, (2) 5/16" lock washers and (2) 5/16" hex nuts, (FIGURE 4). Align the side step with the vehicle then tighten all side step and mounting bracket nuts and bolts.



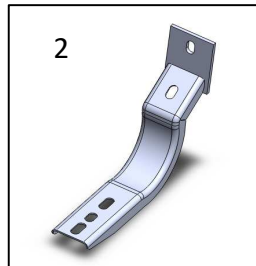
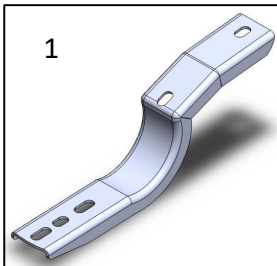
5. If installing Fusion or Platinum widesider (FIGURE 5) place the side step on top of the mounting brackets and position the U-brackets (included with the side steps) inside the open channel in the bottom of the side step. Align the threaded holes in the U-brackets with the holes in the mounting brackets and secure the side step to each bracket using the U-bracket, (2) 5/16" x 1" hex bolts, (2) 5/16" lock washers and (2) 5/16" flat washers. Align the side step with the vehicle then tighten all side step and mounting bracket nuts and bolts.



6. Repeat steps to install the passenger side brackets and side step. Remember to check and re-tighten the nuts and bolts every six months.

LISTA DE PARTES

Item	Cant.	No. Parte	Descripción	Torque
1	2 pzas	393686AA	Bracket delantero	
2	4 pzas	393680AA	Bracket central/trasero	
3	12 pzas		Tornillo hex M10x30mm	37 Lb./Ft.
4	12 pzas		Rondana plana de 3/8"	
5	12 pzas		Rondana de presión de 3/8"	
6	12 pzas		Tornillo c/ hex. De 5/16 x 1"	18 Lb./Ft.
7	12 pzas		Rondana plana de 5/16"	
8	12 pzas		Rondana de presión de 5/16"	
9	12 pzas		Tuerca hex 5/16"	

**Herramienta requerida:**

- A. Llave de 1/2" & 15mm.
- B. Matraca
- C. Extensión para matraca
- D. Dado 1/2" & 15mm.

Lea y comprenda perfectamente todas las instrucciones antes de comenzar la instalación. Si alguna de las partes listadas no se encuentra, no continúe con la instalación y llame a su distribuidor inmediatamente para obtener los componentes faltantes.

Para el cuidado y mantenimiento de este producto se recomienda mantenerlo limpio y no utilizar ce-ras abrasivas con el fin de proteger el acabado.

El tiempo aproximado de instalación de este producto es de 30 min.

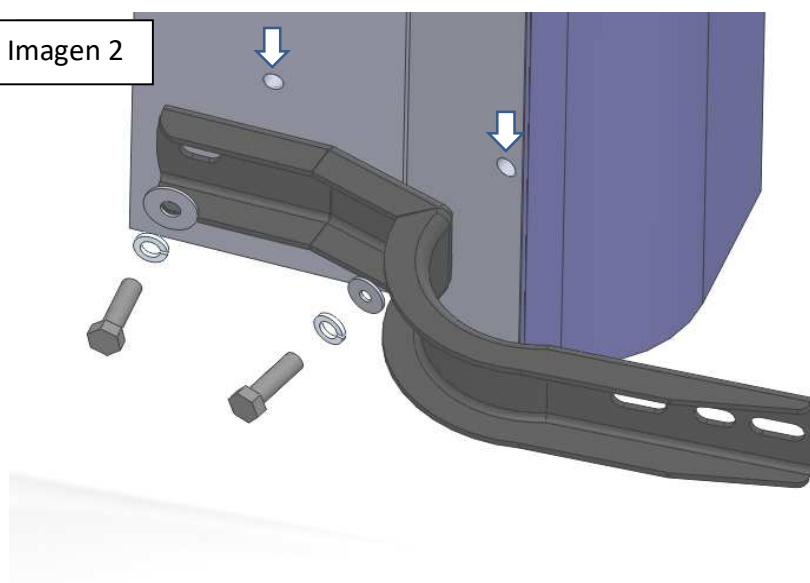
1. Comience por el lado del conductor. Localice los (3) puntos de fijación al frente, al centro y en la parte posterior del panel interior. Imagen 1.

Imagen 1

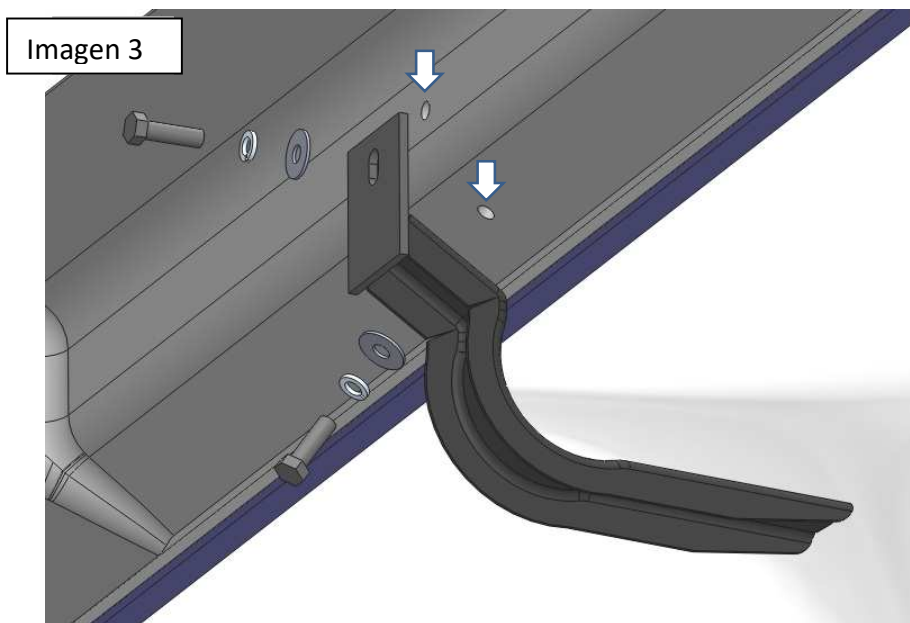


2. Instale uno de los brackets delanteros en el frente del vehículo colocándolo sobre los (2) barrenos roscados existentes y asegurándolos con (2) rondanas planas 3/8", (2) rondanas de presión 3/8" y (2) tornillos hex M10. No apriete aún. Imagen 2.

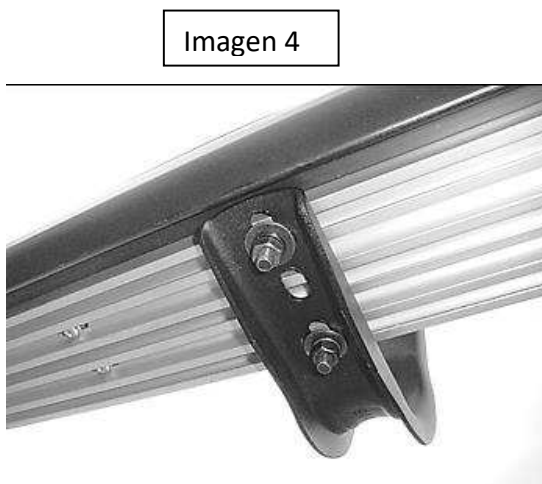
Imagen 2



3. Repita las mismas operaciones del paso anterior para instalar el bracket central y trasero. Imagen 3.



4. Para sujetar los estribos 5" XL, instale los tornillos c/cuadrada (incluidos con el estribo) en el riel de aluminio por debajo del estribo. Coloque el estribo sobre los brackets y atornille con (2) rondanas planas 5/16", (2) rondana de presión y (2) tuerca hex 5/16". Imagen 4. Alinee el estribo y apriete toda la tornillería.



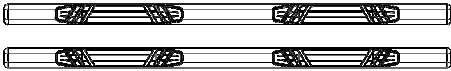
5. Si instala estribos Fusion y Platinum, coloque el estribo sobre los brackets e introduzca un canal "U" (incluidos en el estribo) por cada bracket. Asegure el bracket al canal "U" utilizando (2) rondanas planas 5/16", (2) rondana de presión 5/16" y (2) tuerca hex 5/16". Imagen 5. Alinee el estribo y apriete toda la tornillería.
6. Repita todos los pasos anteriores para instalar el lado del pasajero. Recuerde verificar y reapretar cada seis meses las tuercas y tornillos del estribo.

[illegible]

Required Tools (Not included)	
Qty.	Description
1	1/2" Socket
1	Extension to ratchet
1	Ratchet

Product Image

1



2



Instructions

- 1.- Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.
- 2.- To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. We recommend to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.
- 3.- Once the main brackets are installed (**sold separately**), the approximate installation time is 15 min.
- 4.- Place the U brackets inside the Running Board. Move them to align to the main brackets. **See illustration 1.**
- 5.- Place the 5/16" flat and lock washers with the 5/16 x1" hex head bolts. This hardware kit is included on the main brackets that are (**sold separately**). **See illustration 1.**
- 6.- Align the Running board and tighten the bolts using a 1/2" wrench.
- 7.- Periodically check your product because it may need a re-tighten of bolts.
- 8.- Fill the warranty card and place it inside your vehicle's glove box.

ILLUSTRATION 1.

