

# INSTALLATION INSTRUCTIONS

## R5 STEP BOARD



### APPLICATION:

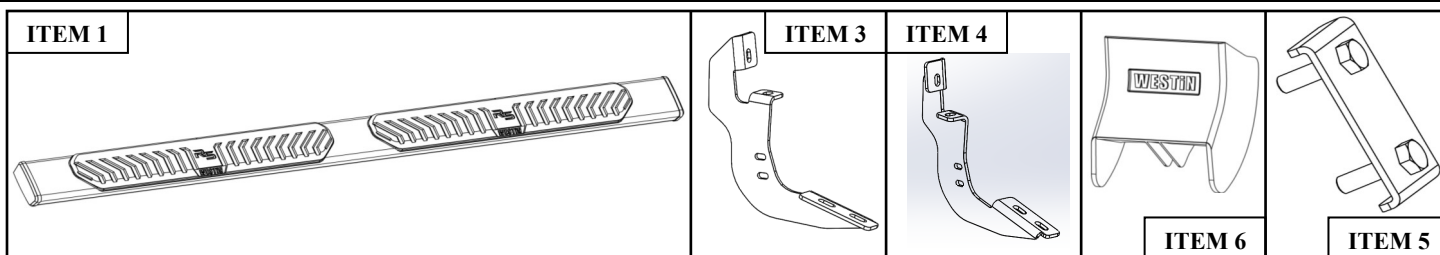
2015-2017 Chevrolet Colorado / GMC Canyon Ext. Cab  
2015-2017 Chevrolet Colorado / GMC Canyon Crew Cab

### PART NUMBER:

28-51000, 28-51005, 28-51010, 28-51015

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	STEP BOARDS, DRIVER (1) AND PASSENGER (2)	10MM SOCKET
3	3	MOUNT BRACKET A	13MM SOCKET
4	3	MOUNT BRACKET B	RATCHET
5	6	ADAPTER PLATE (ONLY FOR 28-51000 & 28-51010)	TORQUE WRENCH
6	6	PLASTIC BRACKET COVER	
7	12	M8 EXTRUDED U-NUT (YELLOW ZINC)	
8	12	M6 HEX HEAD CAP SCREW (YELLOW ZINC)	
9	24	M6 FLAT WASHER (YELLOW ZINC)	
10	12	M6 NYLOCK NUT (YELLOW ZINC)	
11	12	M8 HEX HEAD CAP SCREW (YELLOW ZINC)	
12	12	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
13	12	M8 FLAT WASHER (YELLOW ZINC)	
14	12	M8 HEX NUT (BLACK ZINC FOR 28-51000/28-51010; YELLOW ZINC FOR 28-51005,28-51015)	
15	12	M8 SPLIT LOCK WASHER (BLACK ZINC FOR 28-51000/28-51010; YELLOW ZINC FOR 28-51005,28-51015)	
16	12	M8 FLAT WASHER (BLACK ZINC FOR 28-51000/28-51010; YELLOW ZINC FOR 28-51005,28-51015)	
17	12	M8 SQUARE HEAD BOLT (ONLY FOR 28-51005 & 28-51015)	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**



### PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Remove the rubber plugs located on the rocker panel at each bracket mounting location. See **Figure 1**.
3. Locate (1) mounting bracket A and loosely secure it to the driver side rocker panel mount locations using the provided hardware: (2) M8 hex head bolt, (2) M8 flat washer, (2) M8 lock washer, and (2) M8 u-nut clip. See **Figure 2**.
4. Repeat **Step 3** for every other bracket mounting location. Use mount bracket B on passenger side.



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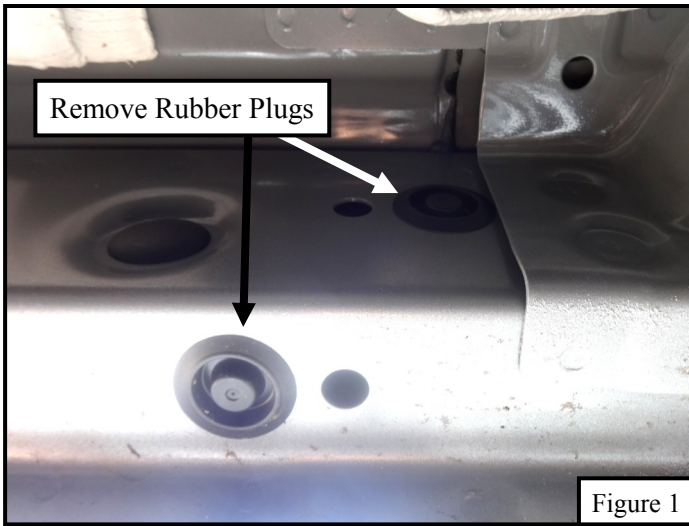


Figure 1

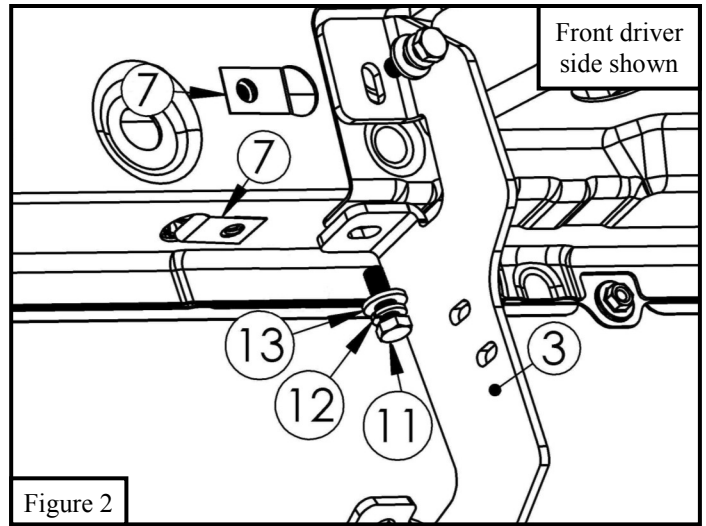


Figure 2

5. Locate (1) plastic bracket cover (Item 6) and loosely secure it to the (6) brackets using the provided hardware: (2) M6 hex head bolts, (4) M6 flat washers, and (2) M6 nylon lock nuts. Repeat for every bracket. See **Figure 3**.
6. **For Part Numbers 28-51005 and 28-51015:** Locate (1) driver side step board (Item 1) and (6) M8 square head bolts (Item 17). Slide the M8 square head bolts through the slots underneath the step board and align with the previously installed mount brackets. Repeat for passenger side. See **Figure 4**.
7. **For Part Numbers 28-51000 and 28-51010:** Locate (1) driver side step board (Item 1) and (3) adapter plates (Item 5). Insert the adapter plates onto the step board and align with the previously installed mount brackets. Repeat for passenger side. See **Figure 5**.

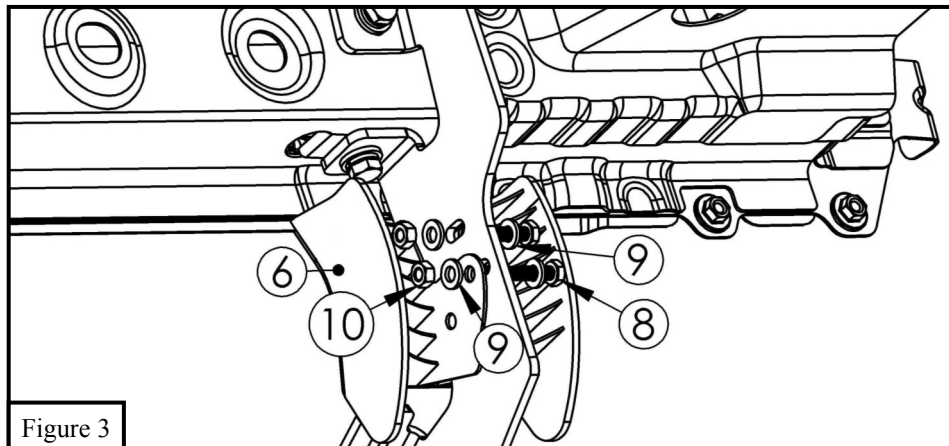


Figure 3

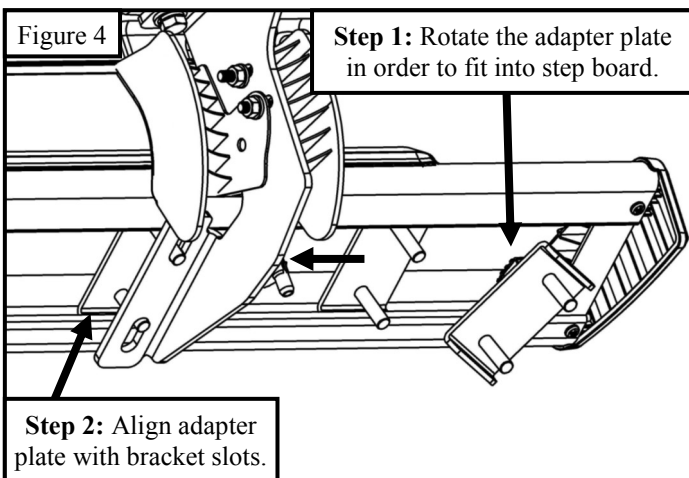


Figure 4

**Step 1:** Rotate the adapter plate in order to fit into step board.

**Step 2:** Align adapter plate with bracket slots.

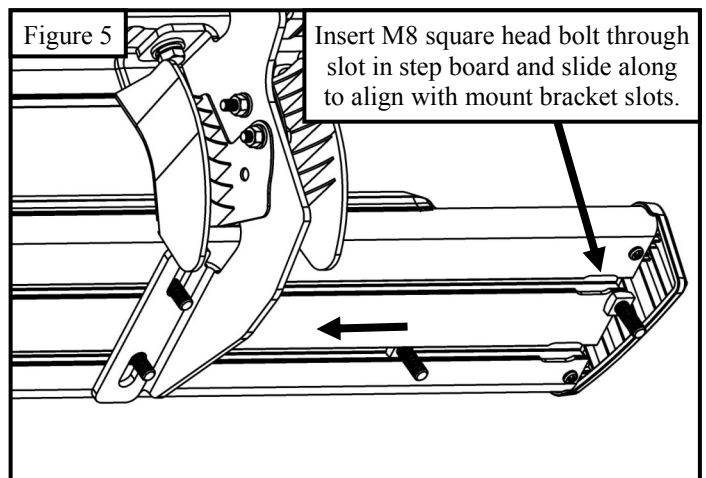


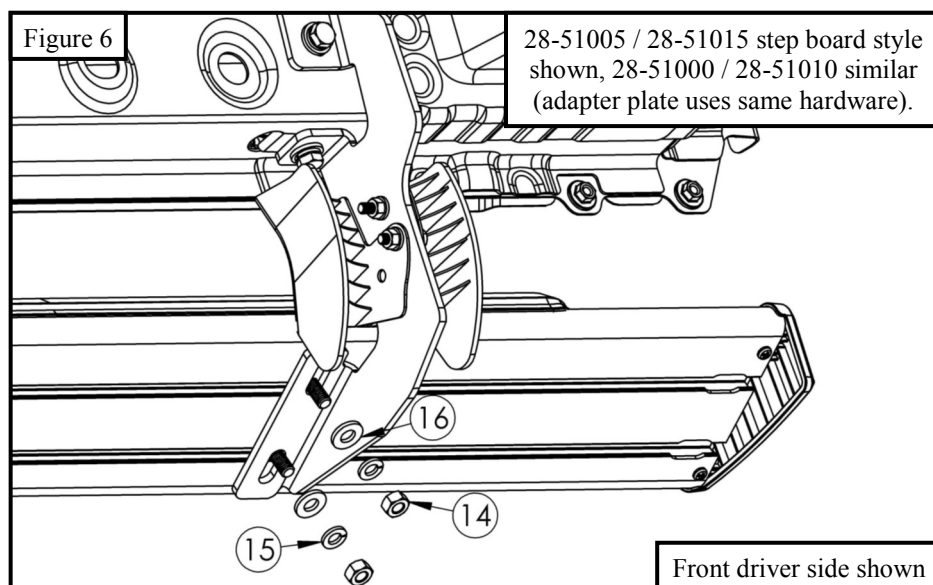
Figure 5

Insert M8 square head bolt through slot in step board and slide along to align with mount bracket slots.



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8. Loosely secure the step board onto each mount bracket using (2) M8 hex nuts, (2) M8 split lock washers, and (2) M8 flat washers (Items 11 - 13). See **Figure 6**.
9. Adjust and align as necessary the mount brackets, step boards, and bracket covers and then tighten M8 hardware to 15-17 ft-lbs and M6 to 5-7 ft-lbs.



#### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



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SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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