



Rocker Step

PART NO. IB-CRS-002

FITS:

2007-2018 Chevy Silverado 1500 Crew Cab
 2007-2019 Chevy Silverado 2500/3500 Crew Cab
 2007-2018 GMC Sierra 1500 Crew Cab
 2007-2019 GMC Sierra 2500/3500 Crew Cab



60-120 min



Cutting May
Required



Drilling Not
Required

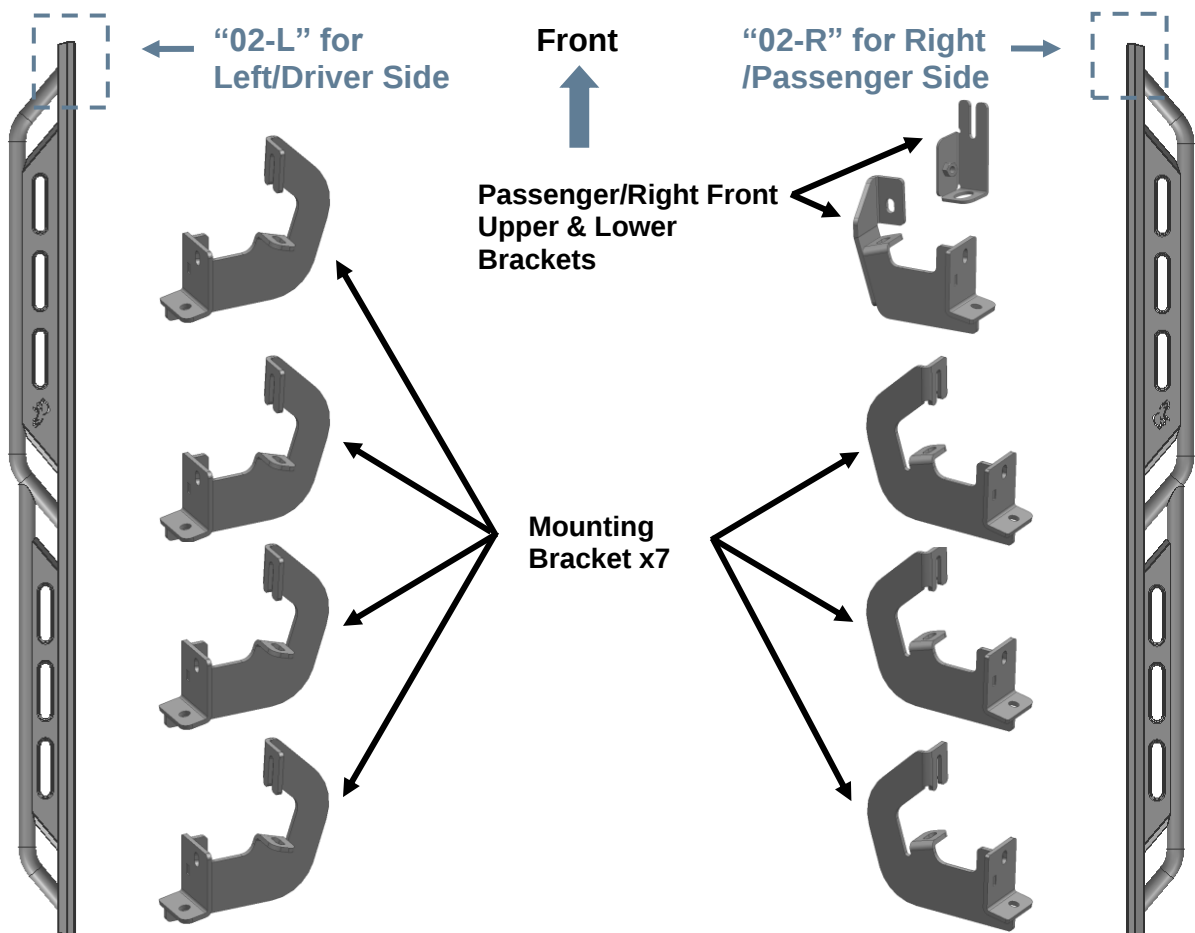
Torque & Tools

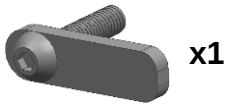
Fastener Size	Tightening Torque (ft-lbs)	Wrench Required		Allen Wrench Required	
☐ 6mm	☐ 7-8.5		☐ 10mm		☐ 4mm
☒ 8mm	☒ 18-20		☒ 13mm		☐ 5mm
☐ 10mm	☐ 35-40		☐ 16mm		☐ 6mm
☐ 12mm	☐ 60-70		☐ 18mm		☐ 8mm

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT
 DEPEND ON THE PARTS LIST. READ INSTRUCTIONS CAREFULLY. BUMPER
 IS HEAVY, ASSISTANCE IS HIGHLY RECOMMENDED TO AVOID POSSIBLE
 INJURY OR DAMAGE TO THE VEHICLE.

Part List

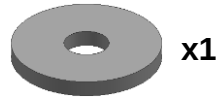




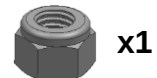
8mm Bolt Plate



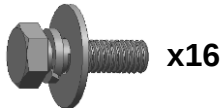
8mm x 40mm
Hex Bolt



8mm x 28mm OD x
3mm Flat Washer



8mm Nylon
Lock Nut



8mm x 25mm
Combo Bolt



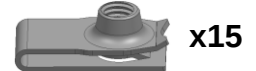
8mm x 25mm
Hex Bolt



8mm x 24mm OD x
2mm Flat Washer



8mm Lock
Washer



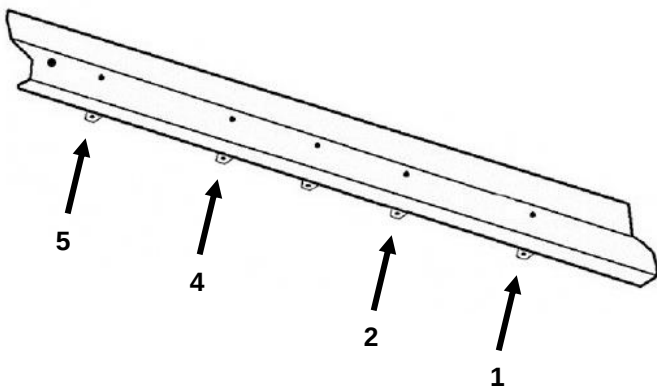
8mm Clip
Nut

PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE DRIVER SIDE INSTALLATION

STEP 1

Start the installation under the Driver/Left side of the vehicle. Locate the 5 tabs along the bottom edge of the body, (pinch weld). Mounting Brackets will bolt to the 1st, 2nd, 4th, and 5th mounting tabs, **(Fig 1)**. Directly above each tab is a top mounting location on the side of the rocker panel. Hold a Bracket up in place to help determine the mounting holes to use.

FIG 1



(Fig 1) Driver/Left (4) mounting locations

STEP 2

Determine the correct procedure for your model year and each Bracket location.

(1) Bottom mounting location (on the edge of the pinch weld).

a. Flat tab on pinch weld with factory installed weld nut:

Thread hex bolt into weld nut from the backside-down to clear paint from threads, **(Fig 2)**.

b. Flat tab on pinch weld with hole:

Select (1) 8mm Clip Nut. Slide the Clip Nut over the tab with the nut facing up behind the tab, **(Fig 3)**. Line up threaded nut with hole in the tab. Repeat for each mounting location.

(2) Top mounting location (on the back side of the rocker panel).

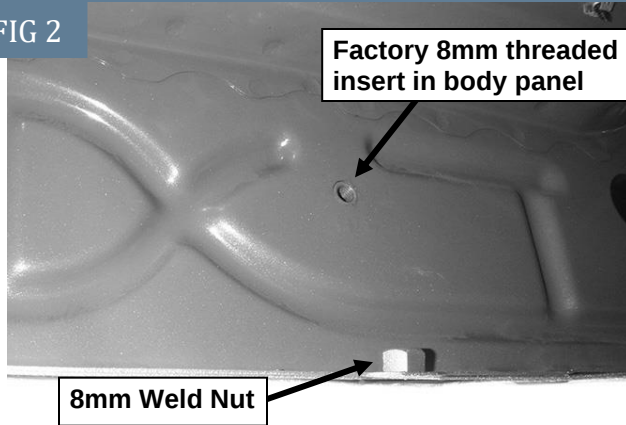
a. Models with factory installed threaded insert in rocker panel:

Thread 8mm Hex Bolt into threaded insert to clear paint as required, **(Figs 2 & 3)**.

b. Large and small hole in side of body panel:

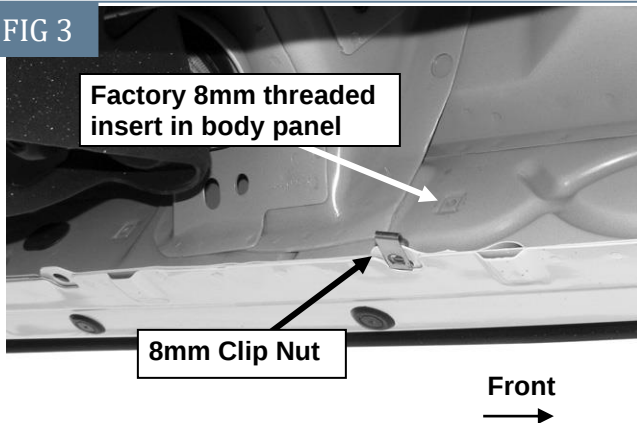
Remove the rubber plug from the larger hole, **(Figs 4)**. Select (1) 8mm Clip Nut. Slide the Clip Nut into the larger hole. Line up the threaded nut with the smaller hole **(Figs 5)**.

FIG 2



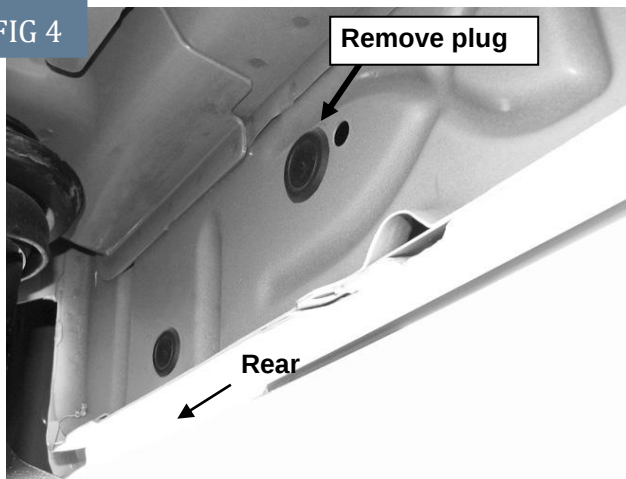
(Fig 2) Bottom mounting point with "Weld Nut". Top mounting point with "Threaded Insert".

FIG 3



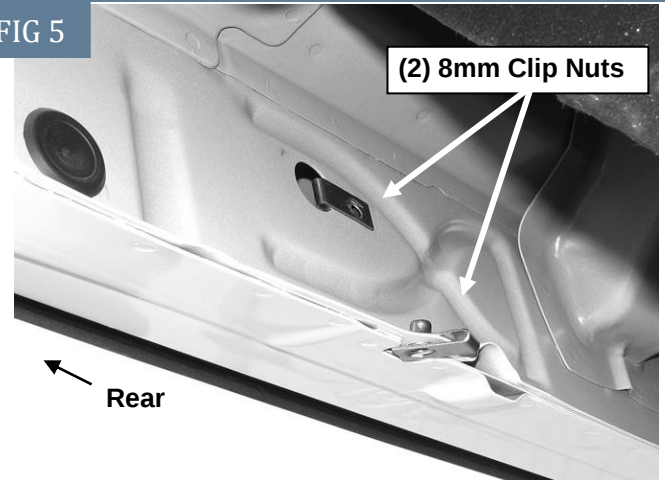
(Fig 3) Bottom mounting point with "Hole". Top mounting point with "Threaded Insert".

FIG 4



(Fig 4) Bottom mounting point with "Hole". Top mounting point with "Large and Small Hole".

FIG 5

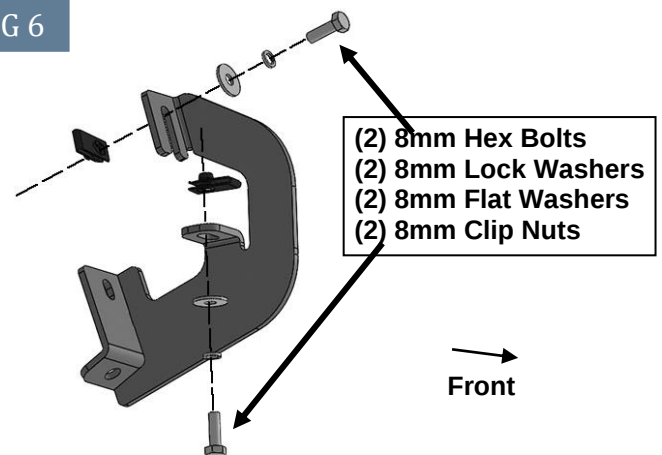


(Fig 5) Driver side rear mounting location with Clip Nuts installed.

STEP 3

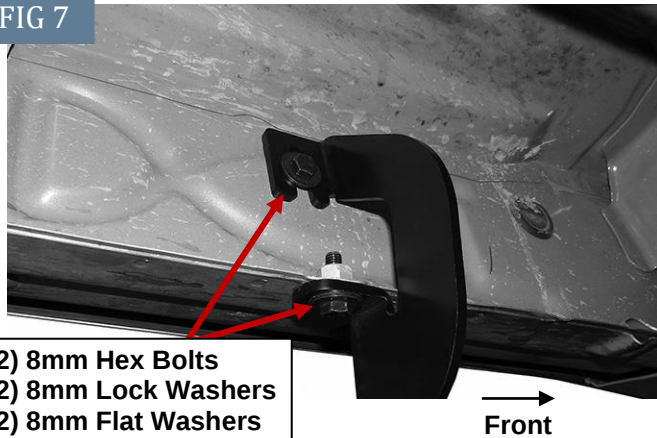
Select (1) Driver/Left Mounting Bracket. Attach the Mounting Bracket to the Clip Nuts and/or the factory threaded holes with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figs 6-8). Do not tighten hardware.

FIG 6



(Fig 6) Attach (1) Mounting Bracket to the Driver/Left mounting location

FIG 7



(2) 8mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers

(Fig 7) Attach the Mounting Bracket to the factory threaded holes

FIG 8



(2) 8mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers
(2) 8mm Clip Nuts

(Fig 8) Attach the Mounting Bracket to the Clip Nuts

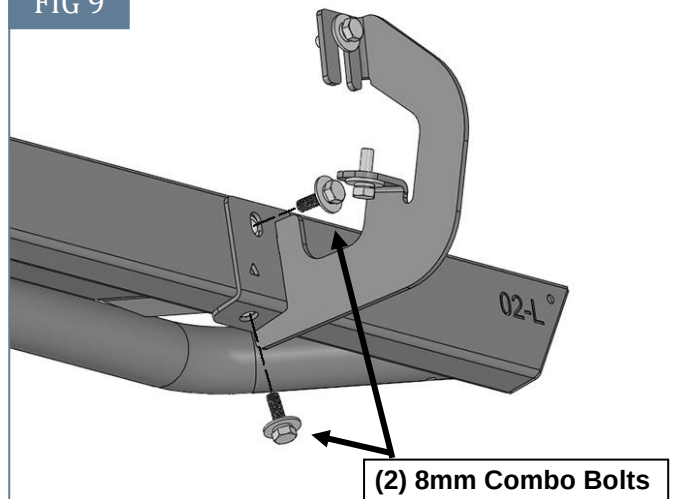
STEP 4

Repeat **Steps 1—3** to attach (3) Mounting Brackets to the Driver/Left side.

STEP 5

Select the Driver/Left Rocker Step. **NOTE:** The Driver/Left Rocker Step will have a “02-L” on the front of the Rocker Step. Attach the Rocker Step to the Mounting Brackets with (8) 8mm Combo Bolts, (Fig 9). Do not tighten hardware.

FIG 9



(Fig 9) Attach the Driver/Left Rocker Step to the Mounting Brackets

STEP 6

Level and adjust the Driver/Left Rocker Step and tighten all hardware

STEP 7

Move to the Passenger/Right side of the vehicle. Determine if the vehicle is equipped with a plastic diesel exhaust fluid (DEF) tank, (**Figs 10 & 12**).

(1) **Models without DEF tank**, skip to **Step 8**.

(2) **Models with DEF tank:**

The tank sits close to the side of the body. With specialized tools, the Passenger/Right Front Upper and Lower Mounting Brackets can be installed but room is very limited. Determine model year of vehicle before proceeding.

2.1) Up to 2016 models:

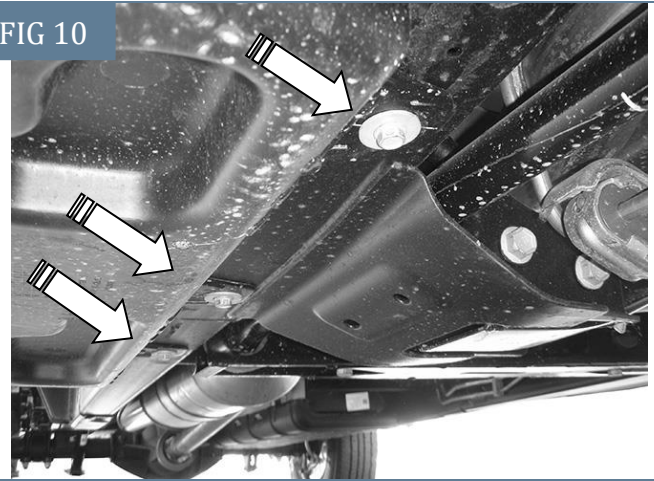
It may be easier to drop the tank down to access the inner side of the body panel for upper bracket installation. Tank will not need to be removed, only dropped down for access to mounting location. **IMPORTANT:** If tank is full, it will be very heavy and assistance is highly recommended to avoid injury or damage to the vehicle or the tank. It is recommended that installation is performed when the DEF tank is low on fluid before dropping the tank.

- On models with plastic lower tray under the tank, remove the inside (3) hex bolts attaching the tray to the frame, (**Fig 10**), and remove the tray.
- Release the tank filler hose. Release the plug for the sending unit on the top of the tank.
- Support the tank with a floor jack. Place a smooth flat surface, (wooden block for example), between the floor jack and the tank to avoid damaging the plastic tank. Do not push up on the tank; only support the weight of the tank with the jack.
- Remove the outside (2) bolts securing the tank straps to the vehicle, (**Fig 11**). Tilt the straps to release from the brackets. Slowly lower the tank until the top of the tank is almost visible. Use blocks or stands to support the tank while installing the Front Upper and Lower Brackets.
- Proceed to **Step 8**.

2.2) On 2017 models and on:

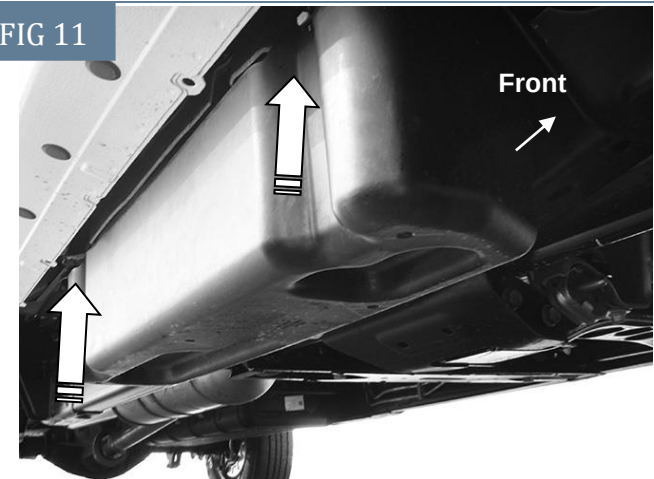
- If necessary, remove the (4) hex bolts attaching plastic cover to DEF tank, (**Fig 12**) and remove plastic cover for better access, (**Fig 13**). **NOTE:** On 2017-on 2500/3500 models, only remove plastic cover from DEF tank. **Do not lower DEF tank** and proceed to **Step 8**.

FIG 10



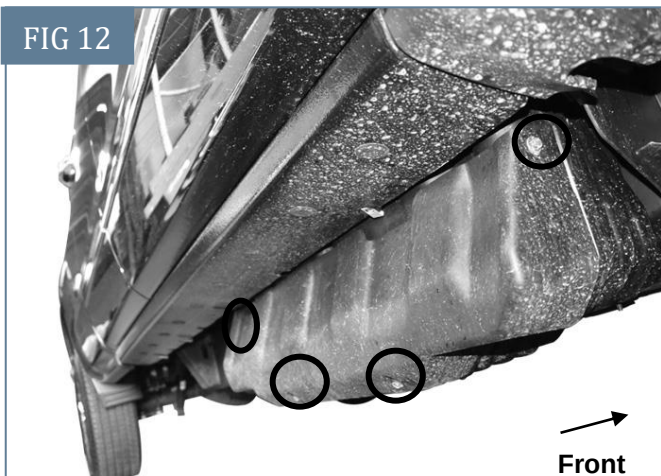
(Fig 10) 07-16 Passenger side front pictured with DEF tank cover. Remove inside (3) hex bolts to remove the tray

FIG 11



(Fig 11) 07-16 Passenger side DEF Tank and Cover. Remove outside (2) factory bolts to remove tank straps

FIG 12



(Fig 12) 2017-on Passenger side pictured with DEF plastic tank cover. If needed, remove (4) hex bolts to remove plastic cover.

FIG 13

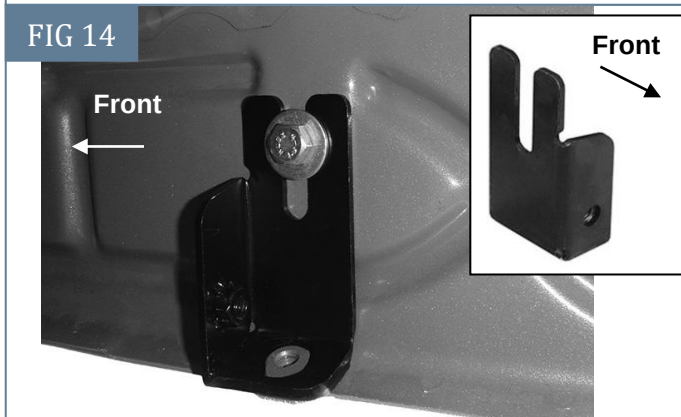


(Fig 13) 2017 Passenger side DEF cover removed

STEP 8

Locate the first tab on the edge of the pinch weld. Select the Upper Bracket. Repeat **Steps 2 & 3** to attach the Passenger/Right Front Upper Mounting Bracket to the side of the rocker panel, (Fig 14). Do not tighten hardware.

FIG 14



(Fig 14) Slide Upper Bracket over weld nut if equipped

STEP 9

Line up the hole in the bottom of the Upper Bracket with the hole in the tab on the pinch weld.

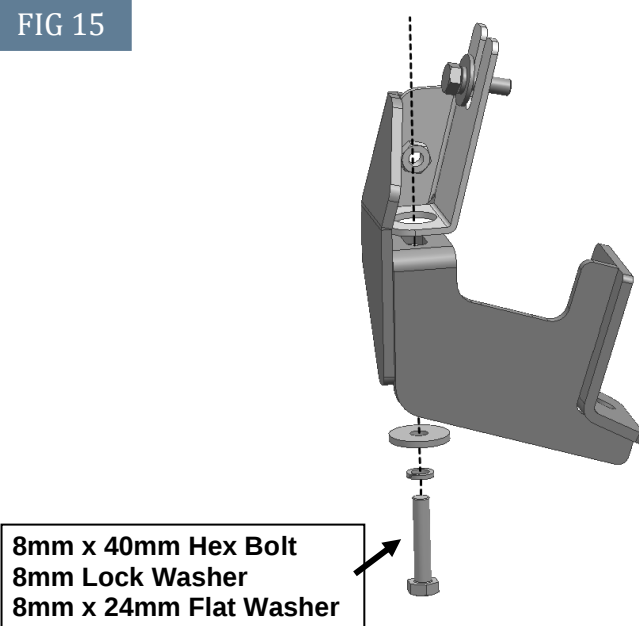
(1) Models with a weld-nut:

Slide the Bracket over the weld-nut. Attach the Lower Bracket to the bottom of the body and weld-nut with (1) 8mm x 40mm Hex Bolt, (1) 8mm Lock Washer, (1) 8mm x 24mm Flat Washer, (Figs 14 & 15). Do not tighten hardware.

(2) Models with flat tab and hole:

Insert the 8mm Bolt Plate down through the hole in the Upper Bracket and tab. Attach the Lower Bracket to the bottom of the body and Bolt Plate with (1) 8mm x 28mm Large Flat Washer and (1) 8mm Nylon Lock Nut, (Fig 16). Do not tighten hardware.

FIG 15



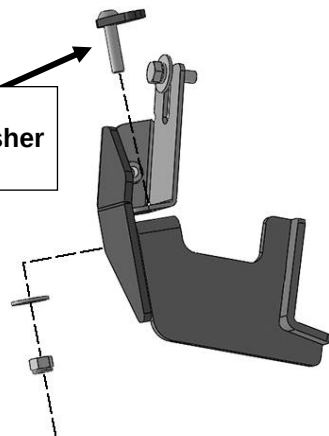
(Fig 15) For models with welded nut in the pinch weld

FIG 16

8mm Bolt Plate
8mm x28mm Large Washer
8mm Nylon Lock Nut



8mm Bolt Plate



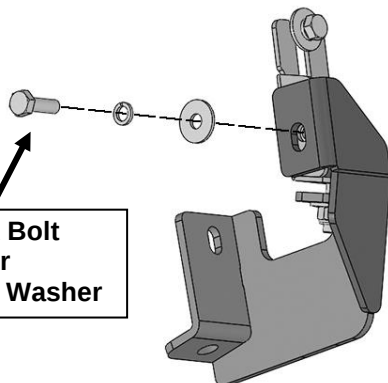
(Fig 16) For models with a hole in the pinch weld

STEP 10

Secure the front of the Lower Bracket to the Upper Bracket with (1) 8mm x 25mm Hex Bolt, (1) 8mm Lock washer and (1) 8mm x 24mm Flat Washer, (Fig 17). Do not tighten hardware.

FIG 17

8mm x 25mm Hex Bolt
8mm Lock Washer
8mm x 24mm Flat Washer



(Fig 17) Secure the side of the Lower Bracket to the Upper Bracket

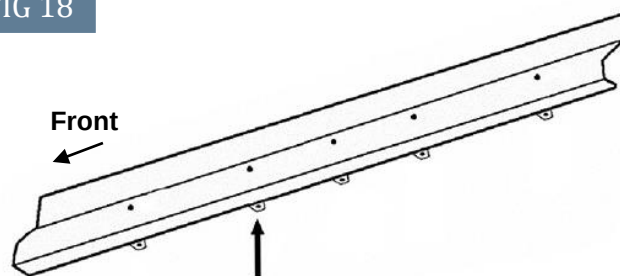
STEP 11

Repeat **Steps 1—3** to attach the remaining (3) Mounting Brackets to the Passenger/Right rocker panel. **NOTE:** Passenger/right rear Bracket is the same as the (4) driver/left Mounting Brackets.

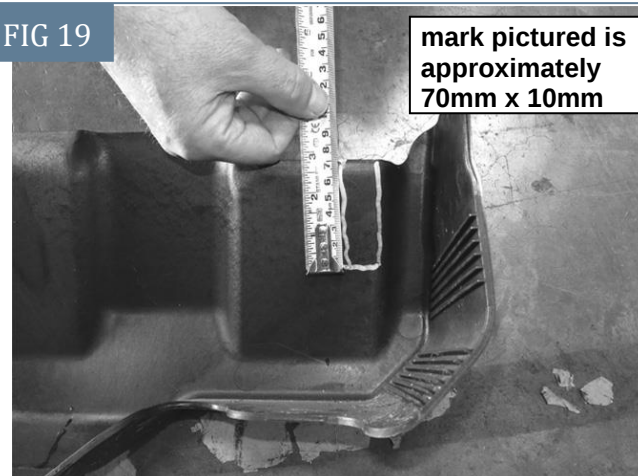
STEP 12

For 2017-on 2500/3500 DEF tank models:

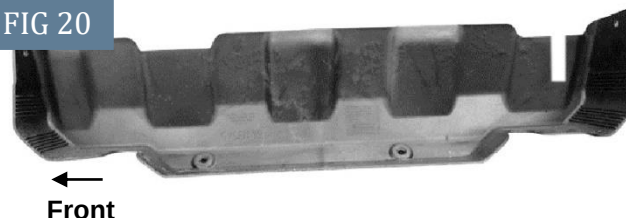
Locate the 2nd mounting location along the bottom edge of the body, (pinch weld), (Fig 18). Hold the DEF cover in place and mark the 2nd Bracket location onto the cover, (Fig 19). Use a sharp knife or hacksaw blade to carefully cut a slot in the plastic cover to clear the 2nd Bracket, (Fig 20). Remove as little plastic as possible.

FIG 18


(Fig 18) Passenger side 2nd bracket location from back of body panel

FIG 19


(Fig 19) 2017-on Passenger side DEF cover marked for trimming

FIG 20


(Fig 20) 2017-on Passenger DEF cut for example only

STEP 13

Repeat **Step 5** to attach the Passenger/Right Rocker Step. **NOTE:** The Passenger/Right Rocker Step will have a “02-R” on the front of the Rocker Step.

STEP 14

Once the Rocker Step has been attached and all hardware fully tightened, reinstall the DEF tank and cover, if equipped, as described in **Step 7**.

STEP 15

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild soap may be used also to clean the Running Boards.