

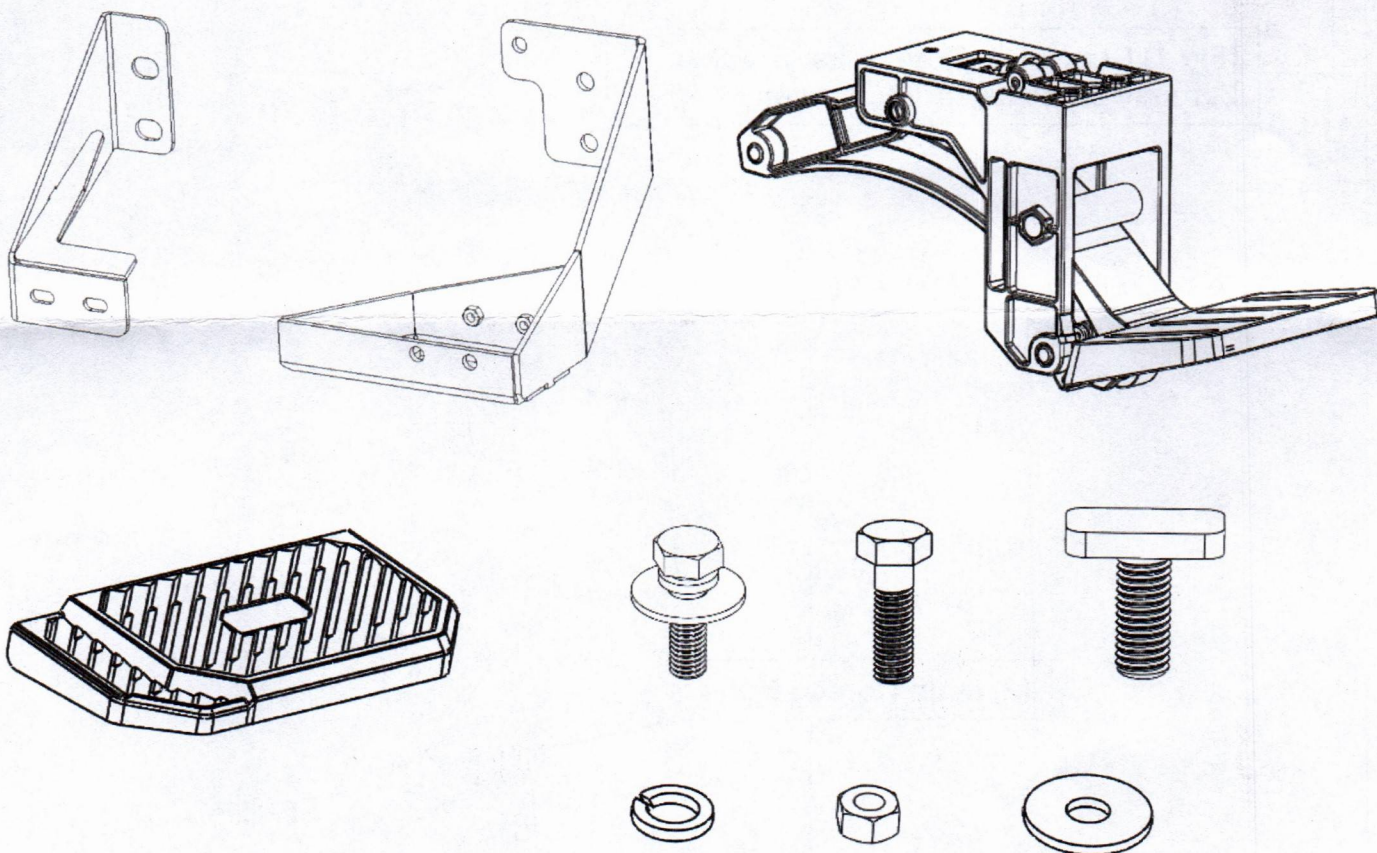


2011 - 2014 Chevrolet Silverado 2500/3500
2011 - 2014 GMC Sierra 2500/3500
Manual Corner Step

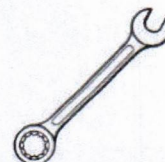
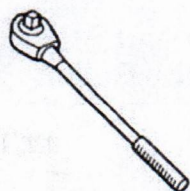
INSTALLATION INSTRUCTIONS

PARTS LIST: HS75379

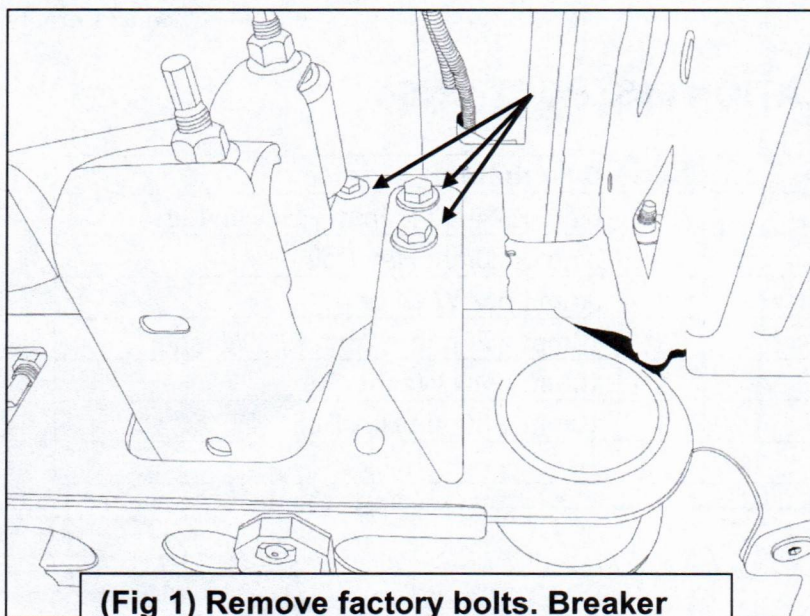
Qty.	Description	Qty.	Description
1	Linkage Arm Assembly	5	8mm x 24mm x 2mm Flat Washers
1	Step pad	1	8mm x 20mm Hex Bolt
1	Mounting Bracket	1	8mm Lock Washer
1	Support Bracket	1	10mm x 20mm x 2mm Flat Washer
4	8mm x 25mm Combo Bolts	1	10mm Lock Washer
4	8mm x 20mm T-Bolts	1	10mm x 35mm Hex Bolt
4	8mm Nylon Lock Nuts		



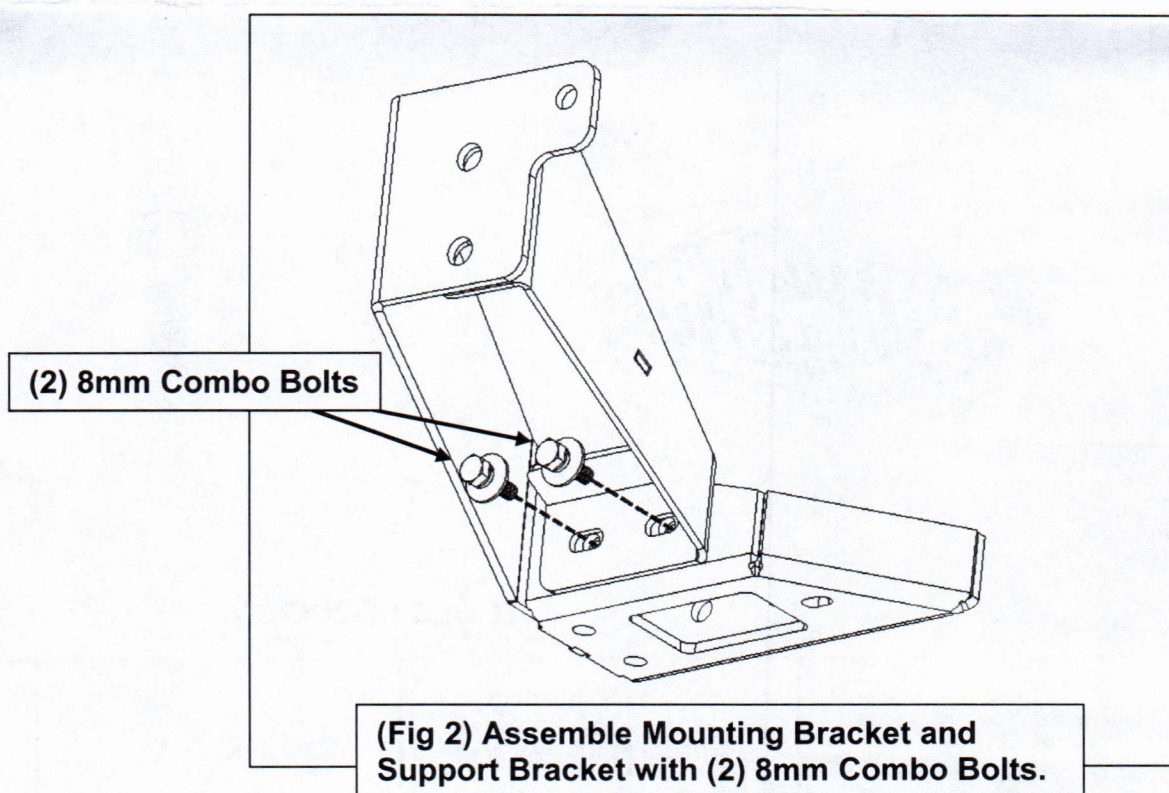
TOOLS REQUIRED



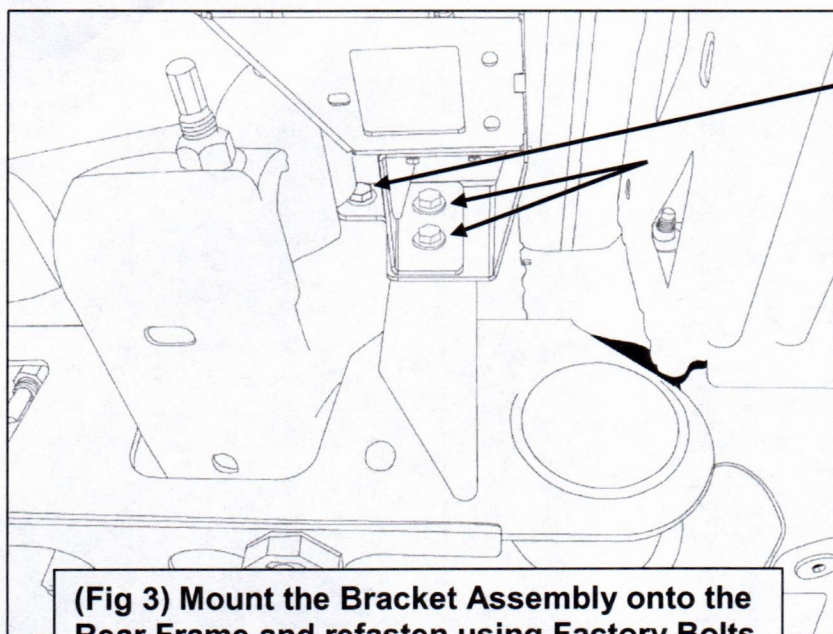
1 Follow Figs. 1 – 9 to install Corner Step on the Driver Side Rear Bumper Frame.



(Fig 1) Remove factory bolts. Breaker bar may be necessary to loosen.

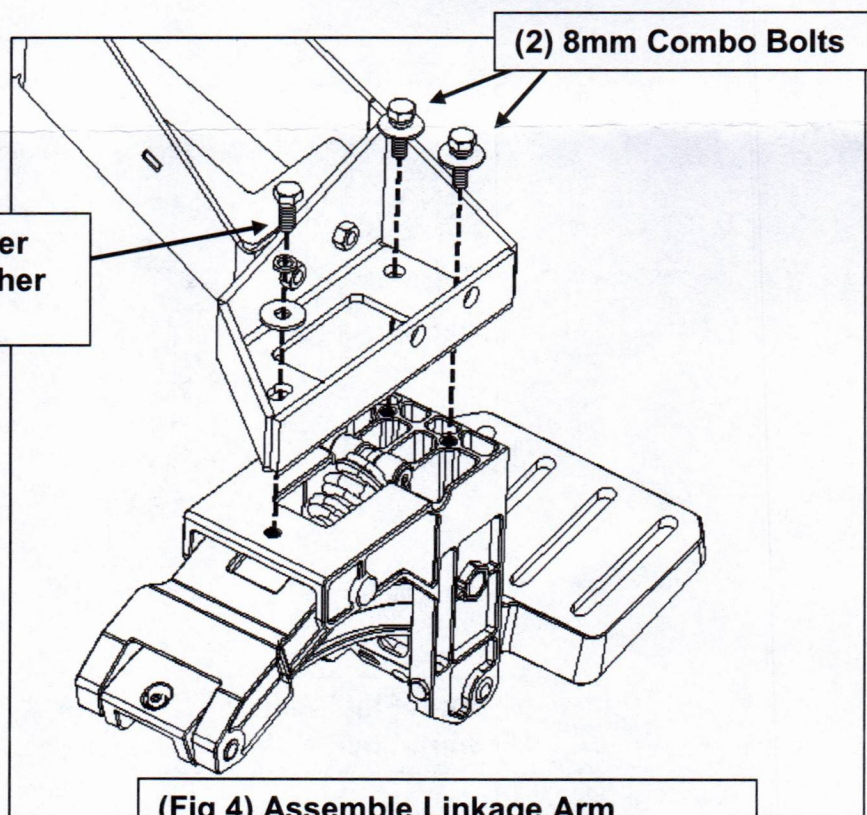


(Fig 2) Assemble Mounting Bracket and Support Bracket with (2) 8mm Combo Bolts.



- (1) 10mm Flat Washer
- (1) 10mm Lock Washer
- (1) 10mm Hex Bolt

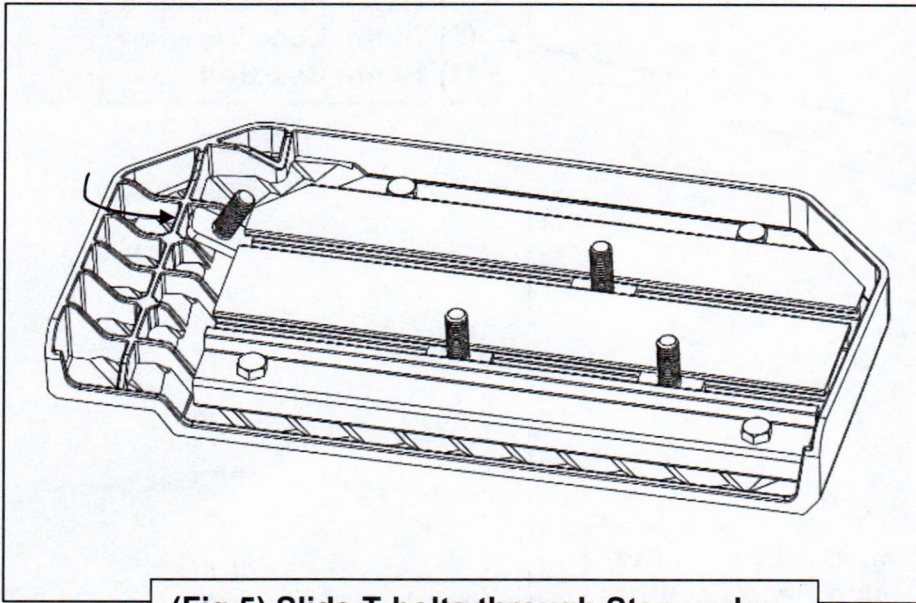
(Fig 3) Mount the Bracket Assembly onto the Rear Frame and refasten using Factory Bolts previously removed. If the left Factory Bolt is missing, use the supplied bolt.



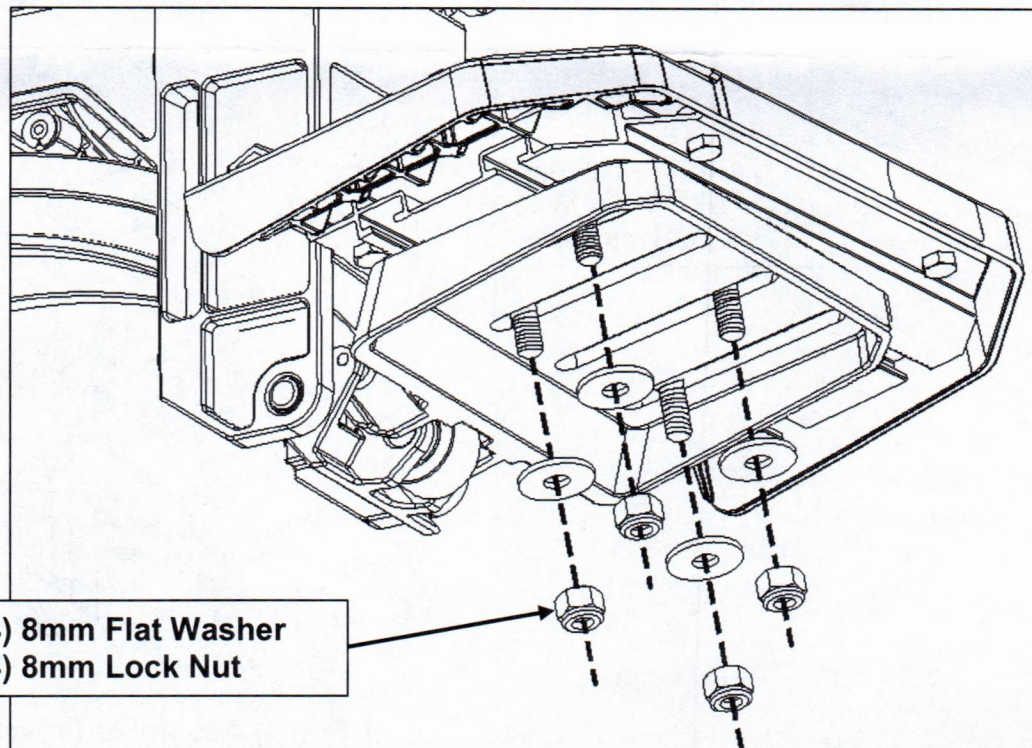
- (1) 8mm Flat Washer
- (1) 8mm Lock Washer
- (1) 8mm Hex Bolt

- (2) 8mm Combo Bolts

(Fig 4) Assemble Linkage Arm Assembly onto Mounting Bracket.

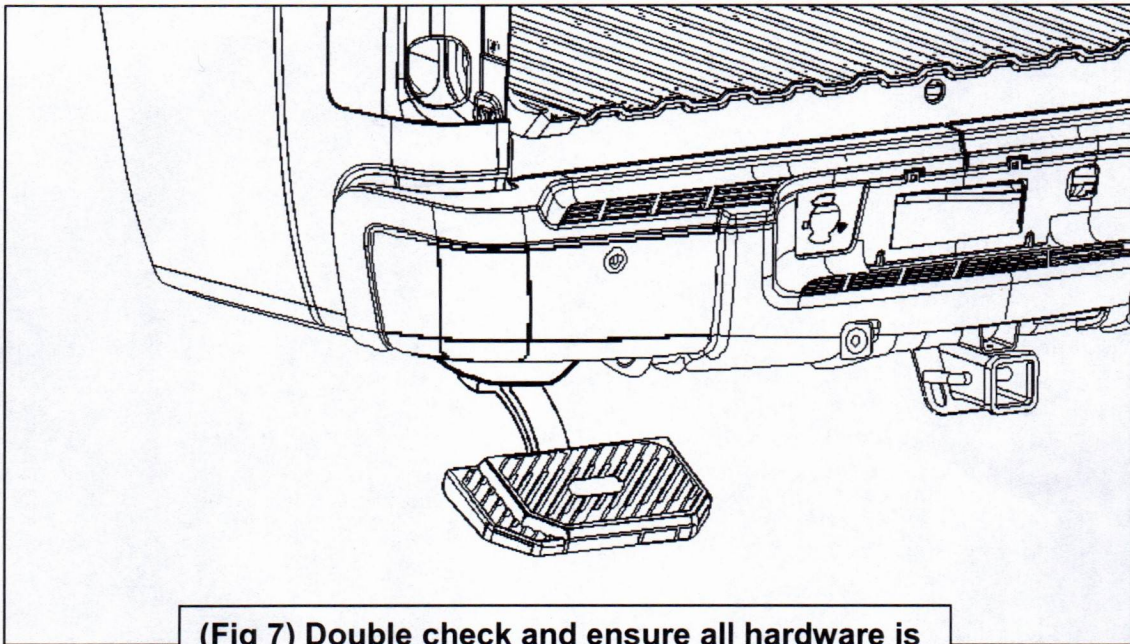


(Fig 5) Slide T-bolts through Step under channels, two T-bolts per channel.



**(4) 8mm Flat Washer
(4) 8mm Lock Nut**

(Fig 6) Line T-bolt ends through Linkage Arm Assembly slots. Fasten Step onto Linkage Arm Assembly and adjust to preference.



(Fig 7) Double check and ensure all hardware is tightened. Installation is complete.