4-INCH SINGLE SIDE EXIT STAINLESS STEEL EXHAUST SYSTEM

(2020-2026+ SILVERADO 2500 / 3500 HD - 6.6L GAS)
(2020-2026+ SIERRA 2500 / 3500 HD - 6.6L GAS)

INSTALLATION INSTRUCTIONS

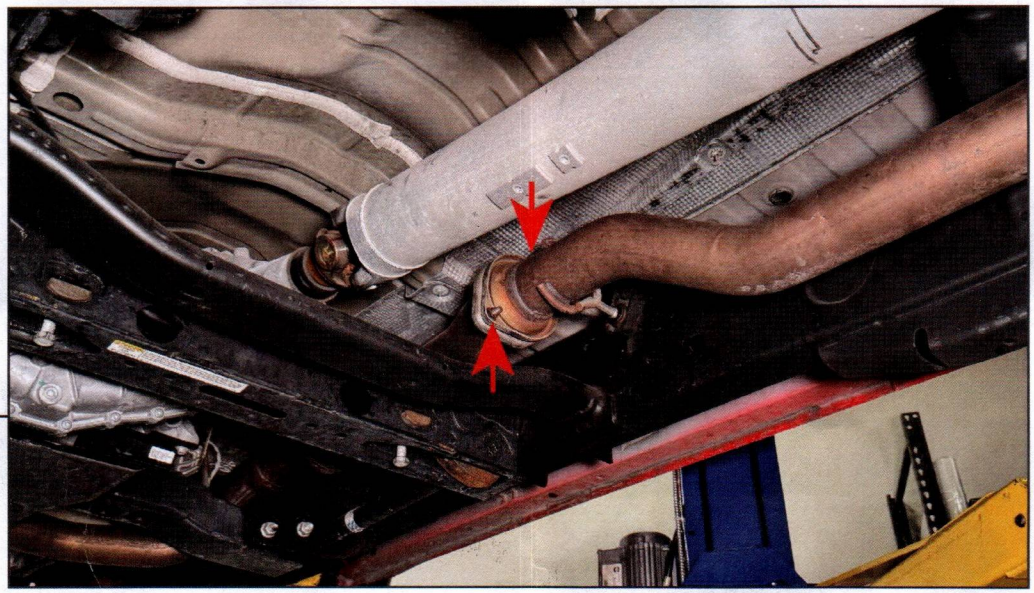
CONTENTS

(1) Front Muffler Assembly
(1) Extension Pipe
(1) Rear Muffler
(1) Over-Axle Pipe
(1) Tail Pipe
(1) Exhaust Tip
(1) Hanger Clamp [A]
(1) Hanger Clamp [B]
(4) 4" Band Clamps

TOOLS REQUIRED

14mm, 15mm Sockets
Ratchet
Spray Lubricant
Hammer
Pry Bar
Floor Jack & Jack Stands

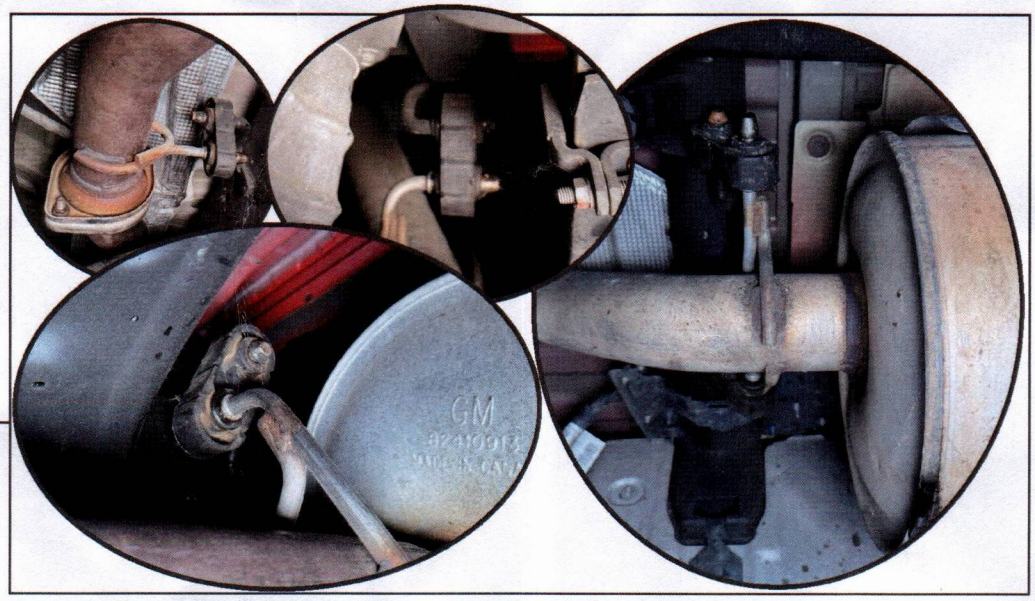
SKU # HS80899 / HS80900



STEP 1

Safely lift and support the vehicle off of the ground using a floor jack and jack stands.

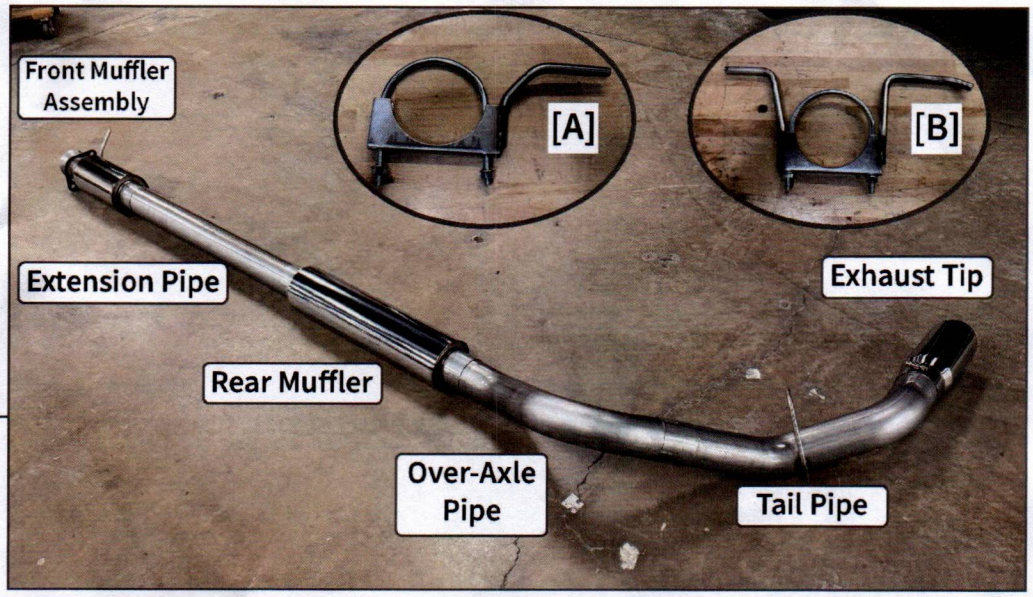
Locate and loosen the (2) 15mm nuts securing the exhaust flange to the exhaust system.



STEP 2

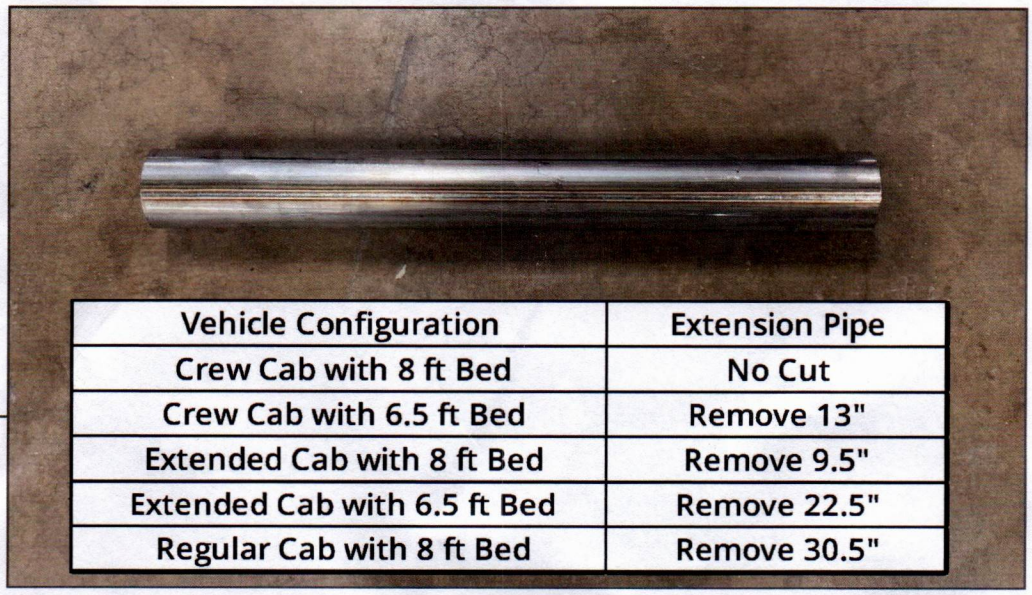
Place a floor jack under the vehicle muffler to support the exhaust system. Then, locate and lubricate the vehicle rubber exhaust hangers. Remove each exhaust hanger from the exhaust system/vehicle frame, and then lower and remove the exhaust system from the vehicle.

STEP 3



Lay out and identify the included exhaust components and hanger clamps.

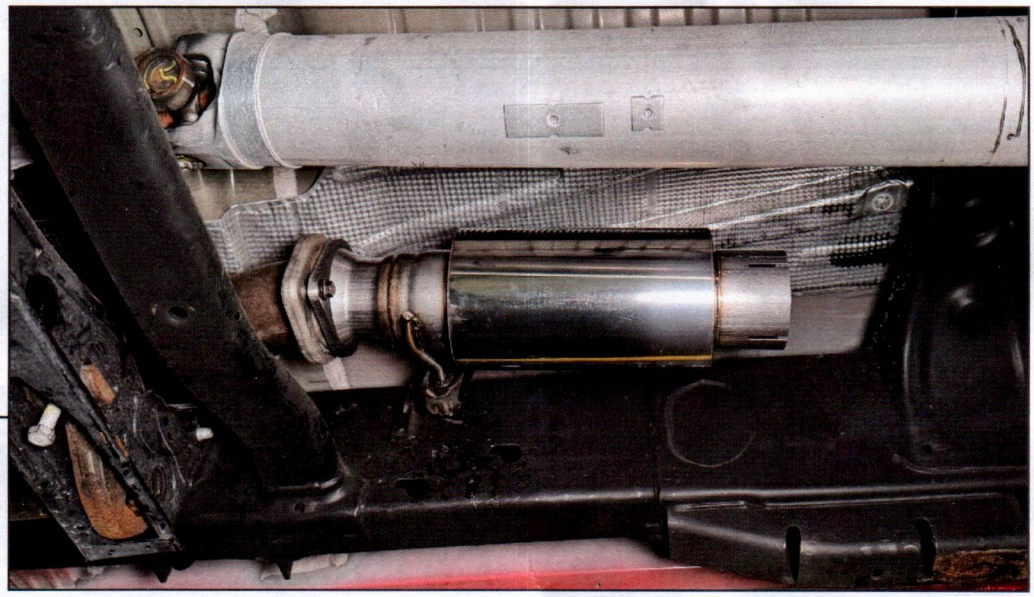
STEP 4



Vehicle Configuration	Extension Pipe
Crew Cab with 8 ft Bed	No Cut
Crew Cab with 6.5 ft Bed	Remove 13"
Extended Cab with 8 ft Bed	Remove 9.5"
Extended Cab with 6.5 ft Bed	Remove 22.5"
Regular Cab with 8 ft Bed	Remove 30.5"

Depending on the vehicle configuration, cutting the front pipe to length may be necessary. Use the diagram above to cut the front pipe to size, if necessary.

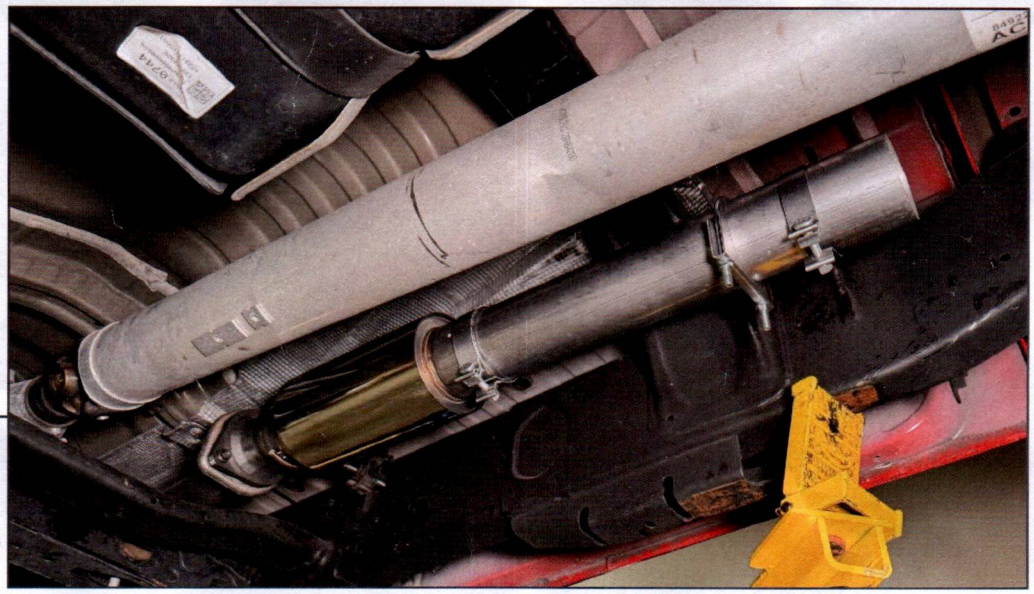
STEP 5



Fit the front muffler assembly to the vehicle exhaust flange and rubber isolator. Loosely secure into place using the original (2) 15mm nuts.

Place (1) 4" band clamp on the end of the muffler to prepare for the extension pipe.

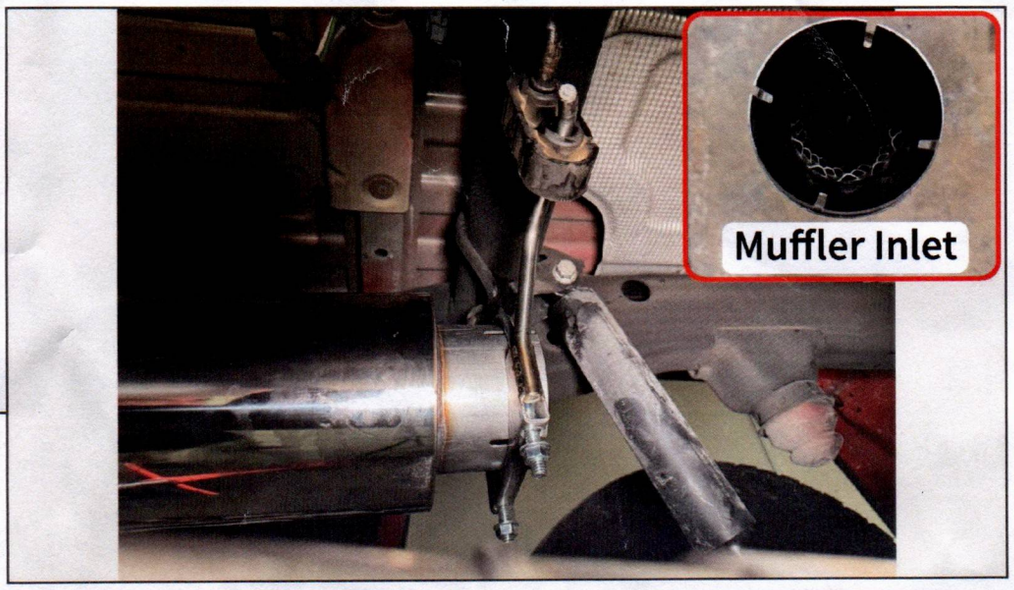
STEP 6



Fit the extension pipe to the front muffler assembly. Use the included Hanger Clamp [A] to loosely secure the extension pipe to the rubber isolator.

Fit (1) 4" band clamp onto the end of the extension pipe to prepare for the rear muffler installation.

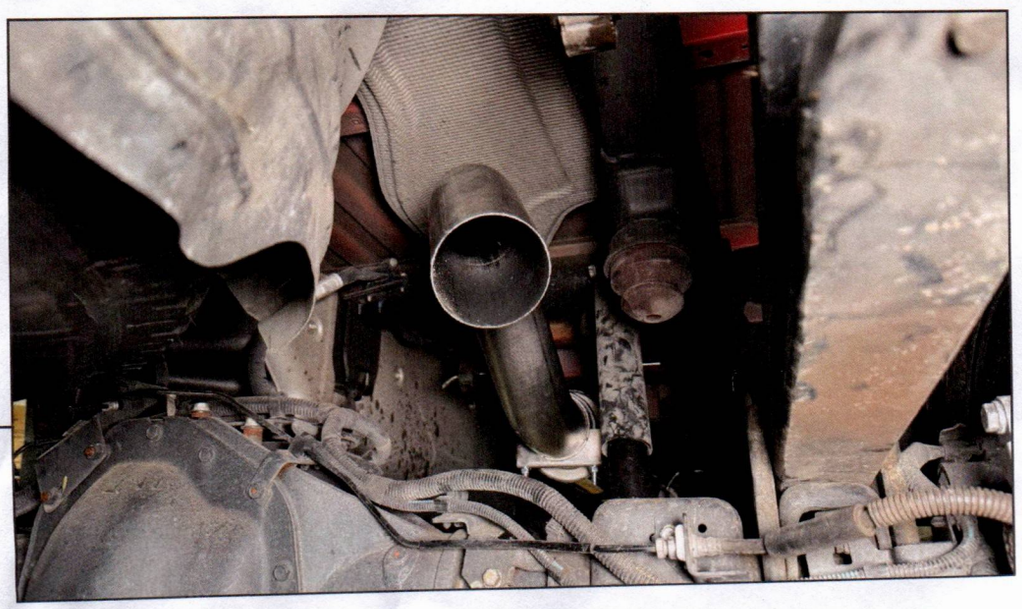
STEP 7



Identify the inlet of the muffler using the diagram above.

Fit the rear muffler to the extension pipe. Loosely secure using the previously placed (1) 4" band clamp. Then, fit Hanger Clamp [B] into the vehicle rubber isolators, and fit the clamp around the outlet of the muffler. Hanger Clamp [B] will secure the over-axle pipe to the muffler later.

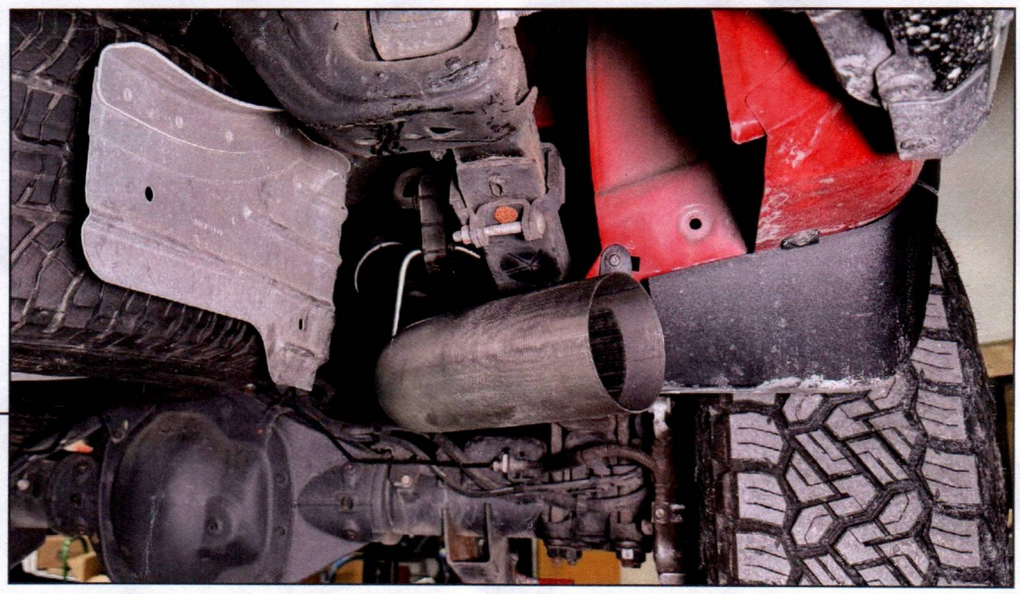
STEP 8



Fit the over-axle pipe into the muffler, loosely secure into place using the Hanger Clamp [B].

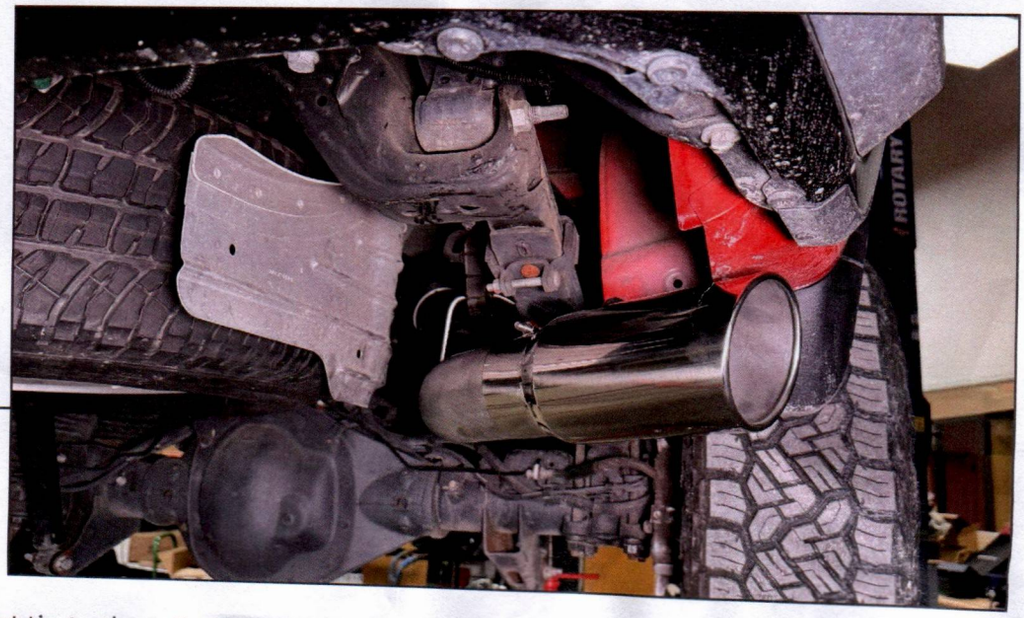
Place (1) 4" band clamp on the outlet of the over-axle pipe to prepare for the tail pipe installation.

STEP 9



Fit the tail pipe into the over-axle pipe and fit the hanger into the rubber isolator. Loosely secure the tail pipe to the over-axle pipe using the previously placed exhaust clamp.

STEP 10



Secure the exhaust tip to the tail pipe using (1) 4" band clamp.

Adjust the exhaust to best fit the vehicle. Then, tighten all exhaust clamps to 45 ft. lbs.

Installation is now complete.