SIDEBAR

19-20 1500 SILVERADO/SIERRA (EXCL. LD CLASSIC/LIMITED) CREW CAB 2020 SILVERADO/SIERRA 2500/3500 CREW CAB

PARTS LIST:				
	2	85" T6 Sidebars	32	8mm Lock Washers
Ī	8	Mounting Brackets	32	8mm x 24mm x 2mm Flat Washers
ſ	8	8mm x 35mm Double Bolt Plates	16	8-1.25mm Hex Nuts
	16	8-1.25mm x 30mm Hex Bolts		



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

- Start the installation under the driver side of the vehicle. Locate the 6 plugs along the bottom edge of the body. Mounting Brackets will bolt to the 1st, 3rd, 4th and 6th threaded mounting holes, (Figures 1—6). Remove the plastic plugs from each mounting location. Directly above each threaded insert is a top mounting location on the side of the body panel. Hold a Bracket up in place to help determine the mounting holes to use along the body. NOTE: Thread an 8mm Hex Bolt into the threaded inserts to clear paint as required.
- Select (1) Mounting Bracket. Starting at the front of the driver/left side, bolt the Mounting Bracket to the factory threaded holes with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figures 7 & 8). Do not tighten hardware at this time.
- 3. Repeat Steps 1 & 2 to install (3) Mounting Brackets on the remaining driver/left side mounting locations along the body panel, (Figures 9—11).
- 4. Select (1) T6 Sidebar. Place the Sidebar on top of the Brackets. IMPORTANT: Do not slide, (front to back), the Sidebar on the Brackets or damage to the finish may result. Locate the channel opening in the bottom of the Sidebar. Select (3) 8mm Double Bolt Plates, (Figure 12). Insert the Bolt Plates into the channel in the bottom of the Sidebar closest to the Brackets, (Figure 13). Lift the Sidebar up and guide the studs through the Brackets.
- 5. Attach the Sidebar to the Brackets with (8) 8mm Flat Washers, (8) 8mm Lock Washers and (8) 8mm Hex Nuts, (Figures 14—16).
- 6. Level and adjust the Sidebar and fully tighten all hardware.

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- 7. Repeat Steps 1—6 to install the Passenger/right Sidebar.
- 8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean Sidebars.





