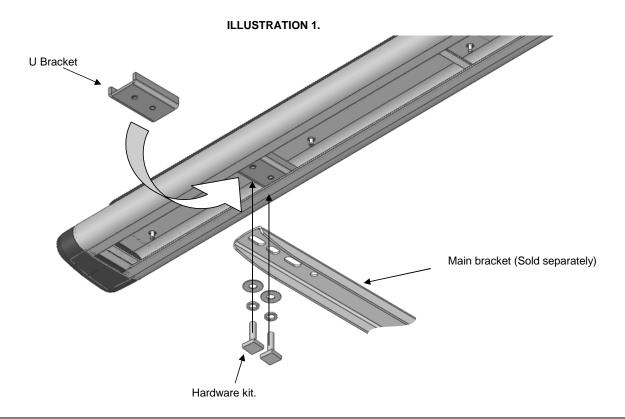
INSTALLATION INSTRUCTIONS

UNIVERSAL RUNNING BOARD

			Product Image			
Item	Qty.	Code	Description	Max. Torque		
1	1 Set	-	Running Board	-		
2	6 Pc.	396804AA	U (Clamp) Bracket *	-		or
						or
* Whee	I to Wheel Rui	nning Boards have the U				
Requi	red Tools (1	Not included)				
Qty.	Description			(2)	4	
1	15mm Wrer	nch				
1	17mm Sock	et				
1	Ratchet					

Instructions

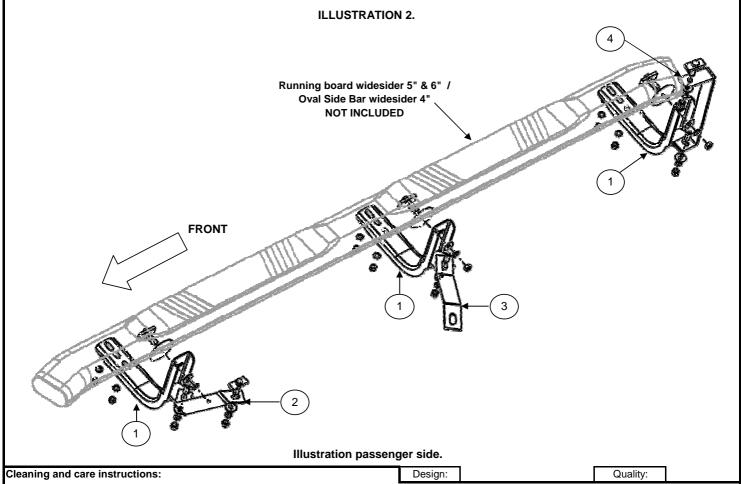
- 1. Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.
- 2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. We recommend to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.
- 3. Once the main brackets are installed (sold separately), the approximate installation time is 15 min.
- 4. Place the U brackets inside the Running Board. Move them to align to the main brackets. See illustration 1.
- 5. Place the flat and lock washers with the square head bolts. This hardware kit is included on the main brackets that are (sold separately). See illustration 1.
- **6.** Align the Running board an tighten the bolts using a 1/2" wrench.
- 7. NOTE: For some regular cabs only two U brackets are needed per side.



REV. DATE: 19/11/2013

INSTALLATION INSTRUCTIONS													
BRACKET		OVAL SIDE BAR WIDESIDER 4"		WHEEL TO WHEEL WIDESIDER 4"	RUNNING BOARD WIDESIDER 5" & 6"	APPLICATION		MODEL					
		-		394323	-	DODGE RAM 1500 / 2500 / 3500 QUAD CAB. 6.5		02 - 08					
	1235 097B	394123		-	39087	DODGE RA	02 - 08						
004	0976	64097		-	39087	DODGE RA	02 - 08						
Parts	List:			•	Tools required not including:	•							
ITEM	QTY. CODE		DESCRIPTION		TORQUE	DESCRIPTION	QTY						
1	6	3911230AA	Main b	Main bracket			Socket hex 19mm -9/16" - 1/2"	1					
2	1	3911232AA	Front auxiliary bracket set			-	17mm Double hex socket (12 poin	t 1					
3	2	3911232BA	Middle auxiliary bracket			-) or 15mm Wrench	ı					
4	1	3911232CA	Rear a	uxiliary bracket set		-	Ratchet	1					
5	10	370200AA 3/8" bolt plate			30 Lb/Ft	Extension ratchet	1						
		KTE-391235 Hardware kit including:					ILLUSTRATION 1.						
6	12	-	5/16" B	ox head bolt		11 Lb/t	(1) (2) (6)	4					
7	12	-	5/16" F	lat washer		-							
8	12	-	5/16" L	ock washer		-							
9	12	-	5/16" H	ex nut		11 Lb/t							
10	6	-	3/8 x 1	1/4" Carriage head bolt		30 Lb/Ft	FRONT	REAR					
11	16	-	3/8" Fla	at washer		-	PASSENGER	PASSENGER					
12	16	-	3/8" Lo	ck washer		-	(3) (6) (5)	CTES.					
13	16	-	3/8" He	x nut		30 Lb/Ft		79					
14	6	-	Vinyl ga	asket		-		.u					
		NOTE: 39412	3(9-8-6-0)) - 394323(6-9) / 64097((6)							
15	1	- Oval 4" Widesider bar set				-	MIDDLE DRIVER PASSENGER						

1. Before beginning the installation read all instructions thoroughly and verify that all hardware is accounted for. if there are any listed parts missing, please notify your distributor immediately.



Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

Instructions:

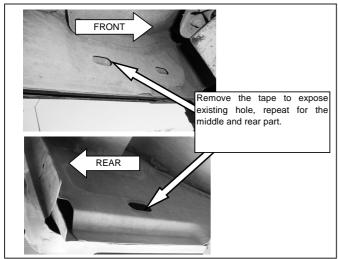
Approximated installation time: 30 min.

INSTALLATION INSTRUCTIONS

2. To install front, middle & rear mounting brackets locate in the rocker panel the holes covered in tape and remove the tape. Place (1) vinyl gasket to the bolt of the "T" plate then insert into the exposed hole. SEE PICTURE

4. To install auxiliary front mounting bracket, locate existing hole next to the cab's mounting support then insert through the hole 3/8" bolt plate. Place auxiliary front mounting bracket and secure to the 3/8" bolt plate using: 3/8" flat and lock washers and 3/8" hex nut. Secure the other end to front mounting bracket using 3/8 x 1" carriage head bolt, 3/8" flat and lock washers and 3/8" hex nut. SEE ILLUSTRATION 3. Leave loose.

PICTURE 1.



NOTE 1: It is important to place vinyl gaskets to the bolts to prevent the 3/8" bolt plate from falling into the rocker panel. SEE PICTURE 2.

PICTURE 2.



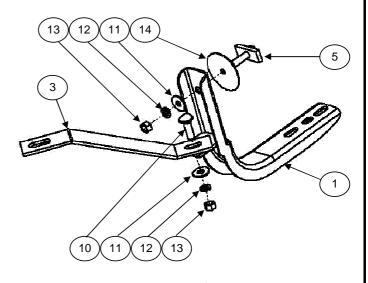
3. Place (1) front mounting bracket attach to the 3/8" bolt plate previosuly placed using: 3/8" flat and lock washers and 3/8" hex nut. Leave loose.

ILLUSTRATION 3.

Use ratchet & 9/16" hex socket.

- 5. Place (1) middle mounting bracket attach to the 3/8" bolt plate previosuly placed using: 3/8" flat and lock washers and 3/8" hex nut. Leave loose.
- 6. Remove the support of the body mount, located in a flank of the frame, middle part, identify and you mount auxiliary brackets and attach with bolts before removed. Secure the other end to middle mounting bracket using 3/8 x 1" carriage head bolt, 3/8" flat and lock washers and 3/8" hex nut. SEE ILLUSTRATION 4. Leave loose.

ILLUSTRATION 4.



Use ratchet & 19mm - 9/16" hex socket. Remove the bolt OEM with: ratchet & 19mm hex socket.

Cleaning and care instructions:

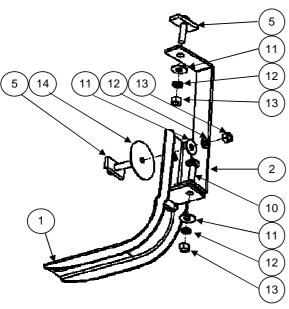
Design: Quality:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

INSTALLATION INSTRUCTIONS

- 7. Place (1) rear mounting bracket attach to the 3/8" bolt plate previosuly placed using: 3/8" flat and lock washers and 3/8" hex nut. Leave loose.
- **8.** To install auxiliary rear mounting bracket, locate existing hole next to cab's support. **SEE PICTURE 1.** Introduce (1) 3/8" bolt plate then place rear auxiliary mounting bracket and secure to the bolt previously placed using 3/8" flat and lock washers and 3/8" hex nut. Secure the other end to the rear mounting bracket using 3/8 x 1" carriage head bolt, 3/8" flat and lock washers and 3/8" hex nut. **SEE ILLUSTRATION 5.** Leave loose.
- **10.** If you acquired a Oval side bar widesider 4", place on brackets and attach with: 5/16" square head bolt, 5/16" Flat and lock washer. **SEE ILLUSTRATION 7.** Repeat for the opposite side. Leave loose.
- **11.** Align Running board widesider 5" & 6" or Oval side bar widesider 4" and then tighten all bolts.
- **12.** Periodically check your product because it may need a re-tighten of bolts.
- 13. Fill the warranty card and place it inside your vehicle's glove box.

ILLUSTRATION 5.



Use ratchet & 9/16" hex socket.

9. If you acquired a Running board widesider 5" & 6", insert 5/16" square head bolt on rail, place on brackets and attach with: 5/16" Flat and lock washer, 5/16" hex hut. **SEE ILLUSTRATION 6.** Repeat for the opposite side. Leave loose.

ILLUSTRATION 6

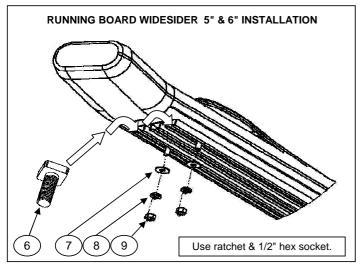
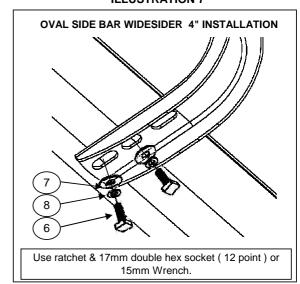


ILLUSTRATION 7



Design: Quality:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scratch the finish and cause corrosion.

Cleaning and care instructions: