

# Instructions

## Body Mount Bushing Kit

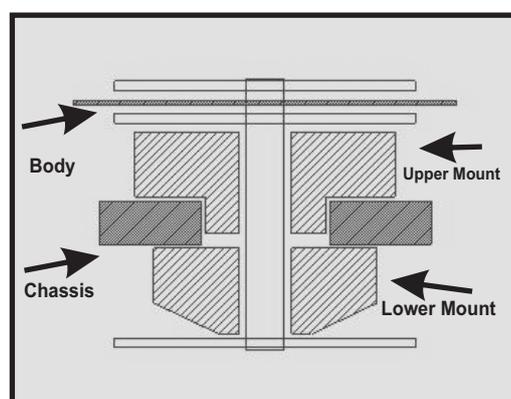
**N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.**

Note: Any Rusted nuts or bolts will require lubricant applied prior to disassemble - you may have to re-use if not supplied.

When removing each mount, be sure to note each location on vehicle.

Please see bushing reference below - position #1 is front of vehicle and respective numbers towards rear.

1. Working on one side of vehicle, loosen bolts and slightly raise body. Careful not to raise too high in case of vehicle component damage.  
- a hydraulic jack and soft mount may be used.
2. Replace 1 mount at a time but do not tighten until all are replaced.
3. Once all mounts are replaced, confirm/align vehicle body and tighten hardware to Manufacturers specification.
4. It is recommended all bolts are re-checked after 500kms/miles travelled.



Re-use OE washers and bolts if not supplied

REV220.0002				REV220.0010			
P/No	DESCRIPTION	QTY	POSITION	P/No	DESCRIPTION	QTY	POSITION
67864	LOWER BODY MOUNT	1	1	67863	UPPER BODY MOUNT	14	1,3,4,5,6
67865	LOWER BODY MOUNT	2	2	67877	SMALL BODY MOUNT	2	2
67866	LOWER BODY MOUNT	8	3,4,5,6	67878	LARGE BODY MOUNT	2	2
67867	UPPER BODY MOUNT	8	3,4,5,6	TUBE	SLEEVE	2	2
67868	UPPER BODY MOUNT	1	1				
67869	UPPER BODY MOUNT	2	2				
REV220.0004				REV220.0032			
P/No	DESCRIPTION	QTY	POSITION	P/No	DESCRIPTION	QTY	POSITION
67864	LOWER BODY MOUNT	1	1	67800	UPPER BODY MOUNT	5	1,5,6
67868	UPPER BODY MOUNT	1	1	67801	LOWER BODY MOUNT	5	1,5,6
67870	LOWER BODY MOUNT	4	5,6	67802	UPPER BODY MOUNT	6	2,3,4
67871	LOWER BODY MOUNT	6	2,3,4	67803	LOWER BODY MOUNT	6	2,3,4
67872	UPPER BODY MOUNT	6	2,3,4	WASHER	WASHER	11	ALL
67873	UPPER BODY MOUNT	4	5,6				
WASHER	BOTTOM	10	2,3,4,5,6	REV220.0034			
REV220.0036				REV220.0034			
P/No	DESCRIPTION	QTY	POSITION	P/No	DESCRIPTION	QTY	POSITION
67816	UPPER BODY MOUNT	12	2,3,4,5,6,7	67816	UPPER BODY MOUNT	10	2,3,4,5,6
67817	LOWER BODY MOUNT	10	3,4,5,6,7	67817	LOWER BODY MOUNT	8	3,4,5,6
67818	LOWER BODY MOUNT	2	2	67818	LOWER BODY MOUNT	2	2
67819	LOWER BODY MOUNT	1	1	67819	LOWER BODY MOUNT	1	1
67820	UPPER BODY MOUNT	1	1	67820	UPPER BODY MOUNT	1	1
REV220.0000				REV220.0000			
P/No	DESCRIPTION	QTY	POSITION	P/No	DESCRIPTION	QTY	POSITION
67863	UPPER BODY MOUNT	14	ALL	67863	UPPER BODY MOUNT	14	ALL

N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.