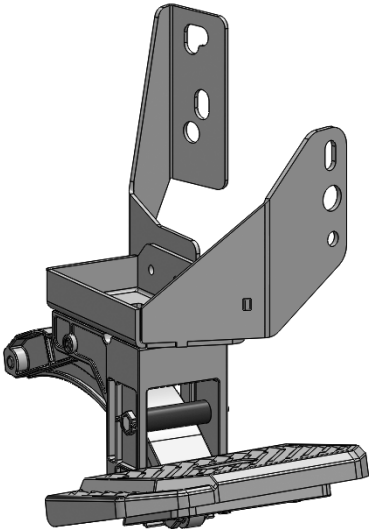


HR59879

INSTALLATION INSTRUCTIONS

PARTS LIST:

Item	Quantity
Linkage Arm Assembly	1
Step Pad	1
Frame Mounting Bracket	1
Support Bracket	1
8mm x 25mm Combo Bolts	4
8mm Lock Washer	1
8-1.25mm x 20mm Hex Bolt	1
8mm Nylon Lock Nuts	4
8mm x 24mm x 2mm Flat Washers	5
8-1.25mm x 20mm T-Bolts	4
14mm x 50mm x 4mm Flat Washers	1

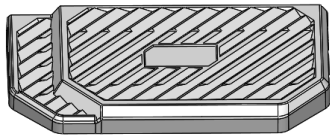
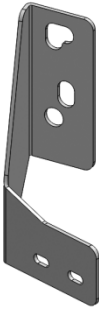
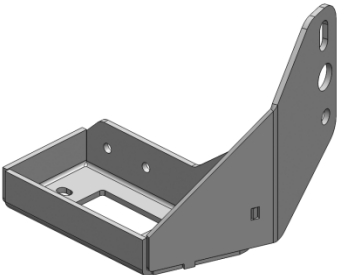
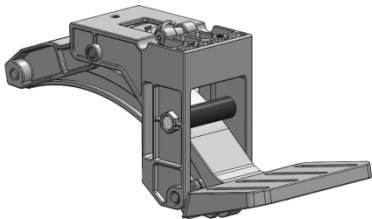


Linkage Arm Assembly

Frame Mounting Bracket

Support Bracket

Step Pad



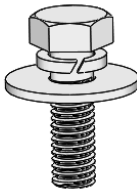
Lock Washer



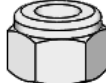
Flat Washer



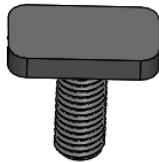
Hex Bolt



Combo Bolt

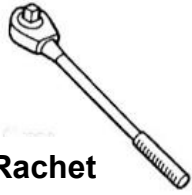


Lock Nut



T-Bolt

TOOLS REQUIRED



Ratchet



13mm Socket



Extensions

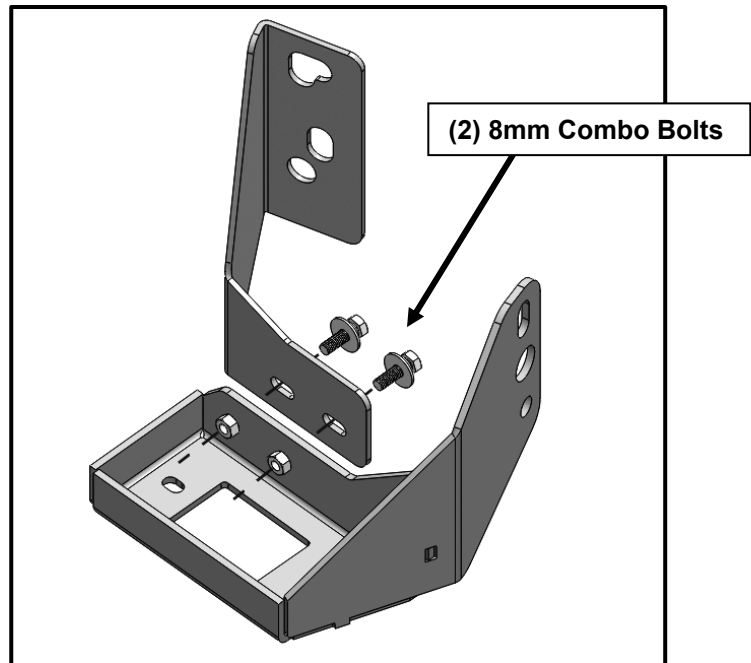


Wrench

1

Follow (Fig 1) to combine the mounting bracket to the support bracket. **Do not fully tighten hardware at this time.**

(Fig 1) Combine Support Bracket to Frame Mounting Bracket



2

Follow (Fig 2 – 4) to install the mounting bracket & support bracket to the frame of the vehicle. **Ensure hardware remains hand tightened.**

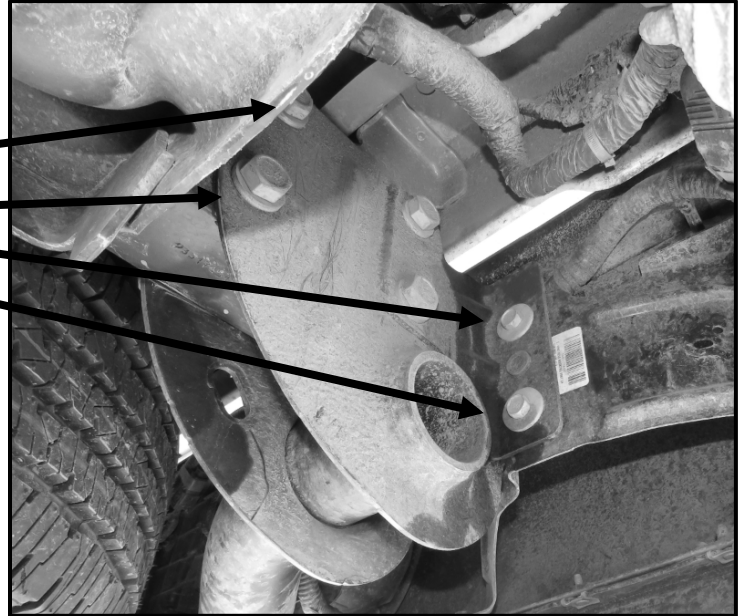


(Fig 2a) Starting at the rear DS remove the (4) OEM Hex Bolts

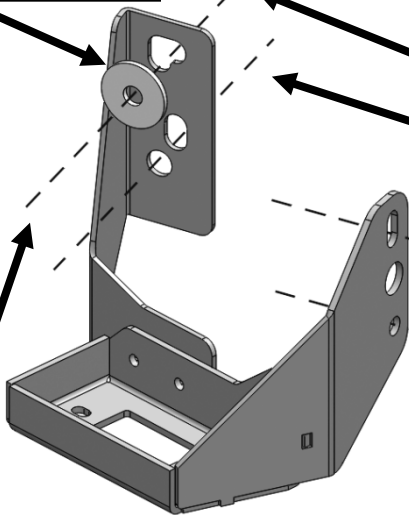
Model with Hitch closer to mounting point pictured (Model 'A')

(Fig 2b) Starting at the rear DS
remove the (4) OEM Hex Bolts

Model with Hitch farther from
mounting point pictured
(Model 'B')



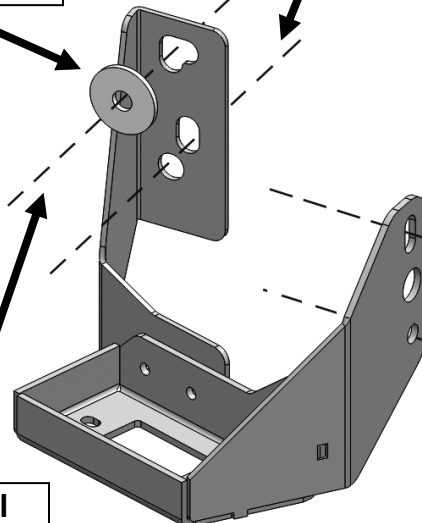
(1) 14mm Flat Washer



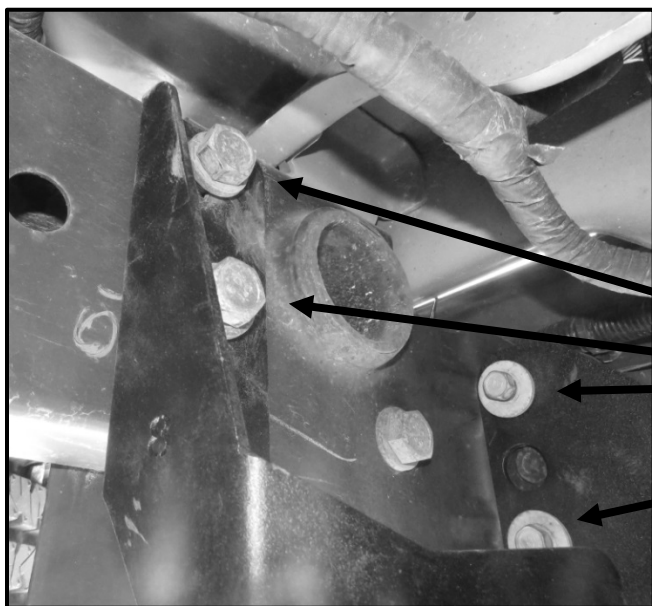
(Fig 3) Attach combined brackets
to vehicle reusing (4) OEM Hex
Bolts, using additional flat
washer to keep bolt from falling
through bracket

Note: Model 'A' vehicles will
have OEM Bolt toward right
side of top mounting slot

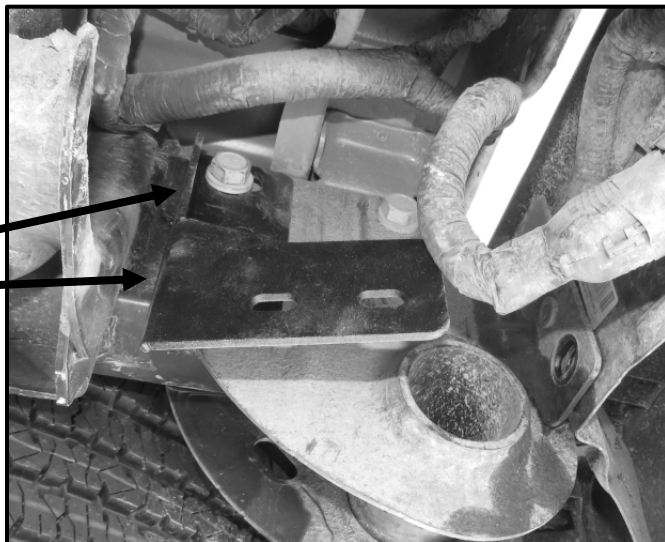
(1) 14mm Flat Washer



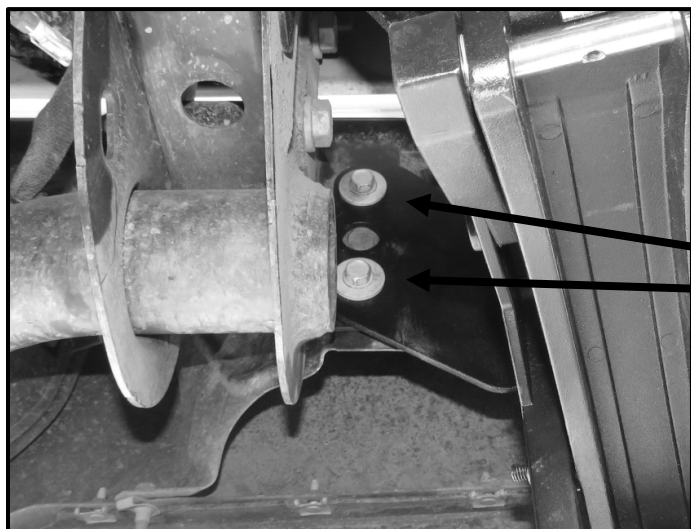
Note: Model 'B' vehicles will
have OEM Bolt toward bottom
side of top mounting slot



**(Fig 4a) Mounted Brackets
for Model 'A' vehicles**



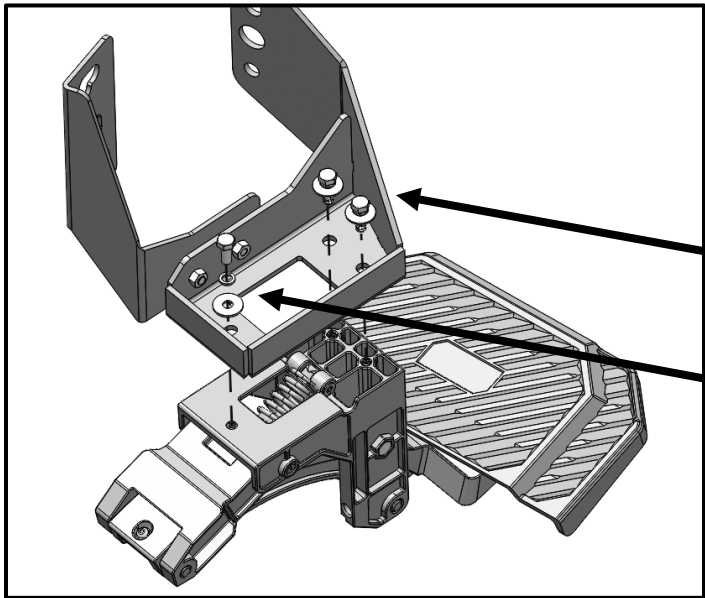
**(Fig 4b) Mounted
Support Bracket for
Model 'B' vehicles**



**(Fig 4c) Mounted Frame
Mounting Bracket for
Model 'B' vehicles**

3

Follow (Fig 5 – 8) to install the rest of the linkage arm assembly to the mounting bracket. Once finished, **Tighten all hardware at this time to the preferred position.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

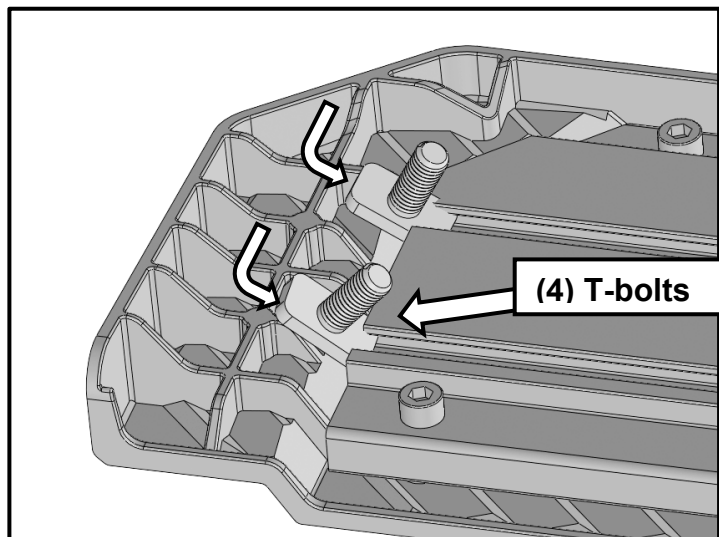


(Fig 5) Mount the frame & support bracket to the linkage arm assembly

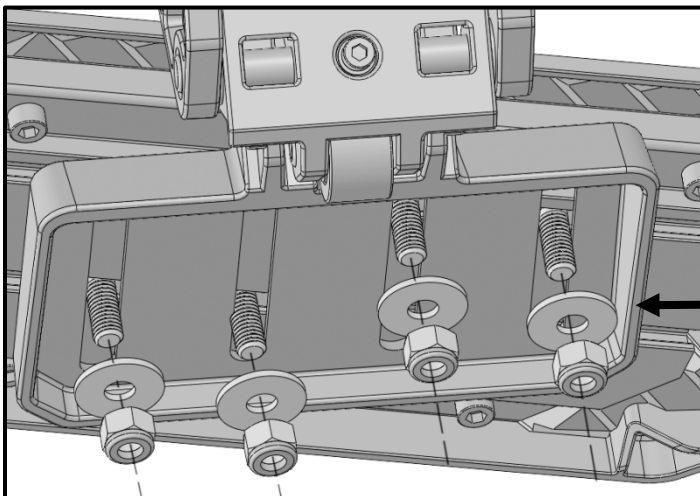
(2) 8mm Combo Bolts

(1) 8mm Hex Bolt
(1) 8mm Lock Washer
(1) 8mm Flat Washer

(Fig 6) Slide in T-bolts through open ends of the channels underside of Step Pad (two T-bolts per channel)



(4) T-bolts



(Fig 7) Attach Step Pad to Corner Step Base

(4) 8mm Flat Washers
(4) 8mm Nylon Lock Nuts

(Fig 8) The step pad can be adjusted to the user liking



Complete Installation

Note: Excess dirt & debris may prevent from functioning properly. Simply clean the dirt off with after periodically to maintain optimal condition of corner step.