

# HD REAR BUMP STOP KIT

(2014-2024+ 2500 / 3500)

## INSTALLATION INSTRUCTIONS

### CONTENTS

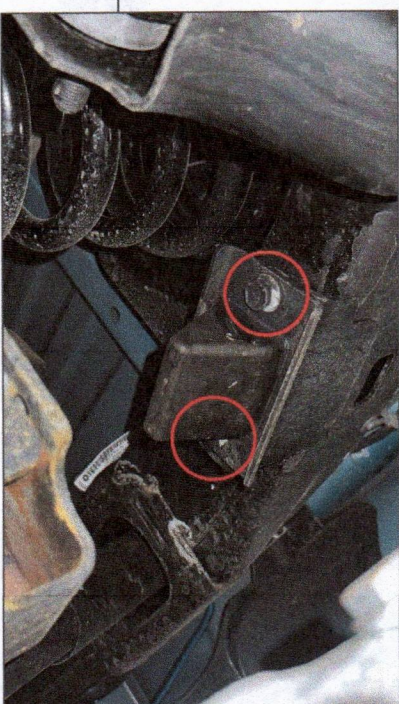
- (1) LH Mounting Bracket
- (1) RH Mounting Bracket
- (2) Bump Stops w/ Washer and Sleeve
- (2) Bump Stop Spacers w/ Sleeve
- (2) M10x1.50 x 65mm Bolts
- (2) M10x1.50 x 40mm Bolts

### TOOLS REQUIRED

- 16mm Socket/Wrench
- Ratchet w/ Extensions
- Floor Jack & Jack Stands

SKU # HR60910

### STEP 1



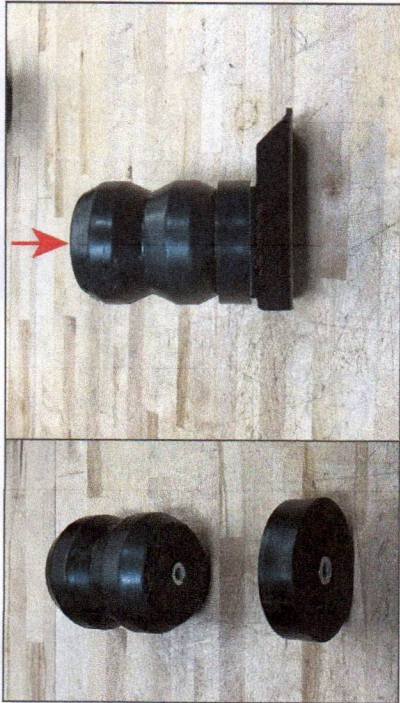
Lift and support the vehicle body to provide space between the axle and frame. Locate and remove (2) 16mm bolts from the OEM bump stop assembly. Remove the bump stop and set aside.

Re-install the rear-most 16mm bolt into the vehicle frame. Allow for 1/2" gap between the bolt head and the frame to allow for bump stop bracket fitment.

### STEP 2



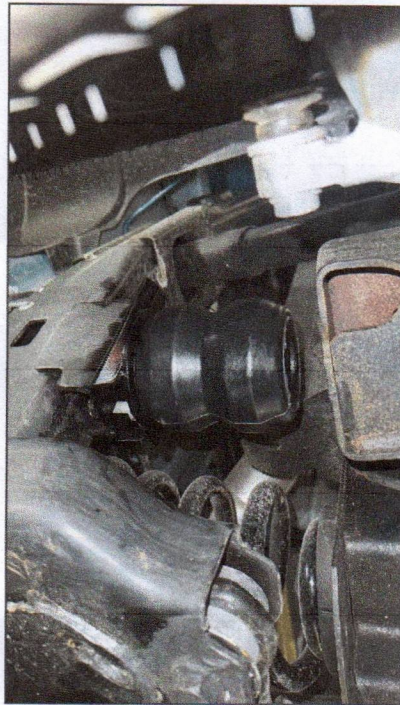
Identify the LH and RH side bump stop brackets using the diagram above.



**STEP 3**

Determine the appropriate bump stops for the vehicle application. In stock vehicle applications, the additional spacer will not. The spacers are commonly used on vehicles lifted ~2" or more.

- Secure only the bump stop to the bracket using the included (1) M10 x 40mm bolt.
- Secure the bump stop and bump stop spacer to the bracket using the included (1) M10 x 65mm bolt.



**STEP 4**

Fit the slotted hole in the mounting bracket through the 16mm bolt (left in the vehicle frame). Center the bracket over the bump stop pad on the axle, and then secure the bump stop assembly to the frame using the original (2) 16mm bolts, tighten evenly until secure.

Repeat Steps 1-4 for the remaining bump stop assembly.

Installation is now complete.