



RETRACTABLE BED STEP

(2019-2024+ 2500 / 3500)

INSTALLATION INSTRUCTIONS

CONTENTS

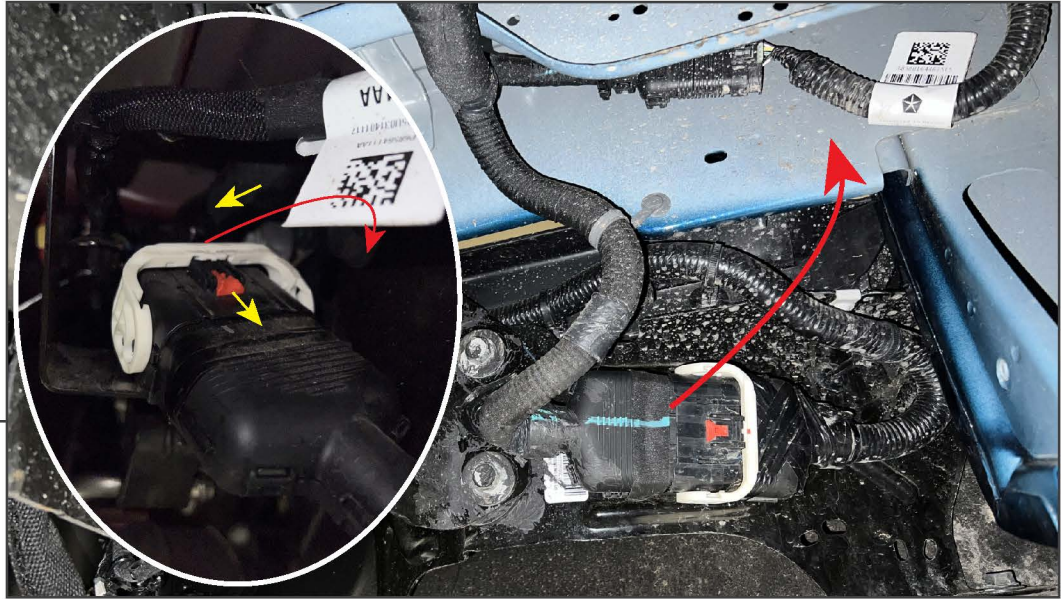
(1) Step Assembly
(1) Reinforcement Bracket
(1) M16x2.00 x 120mm Bolt
(2) M10x1.50 x 50mm Bolts
(1) M8x1.25 x 16mm Bolt

TOOLS REQUIRED

12, 15, 16, 24mm Socket/Wrench
Ratchet w/ Extension
Panel Removal Tool

SKU # HR61165

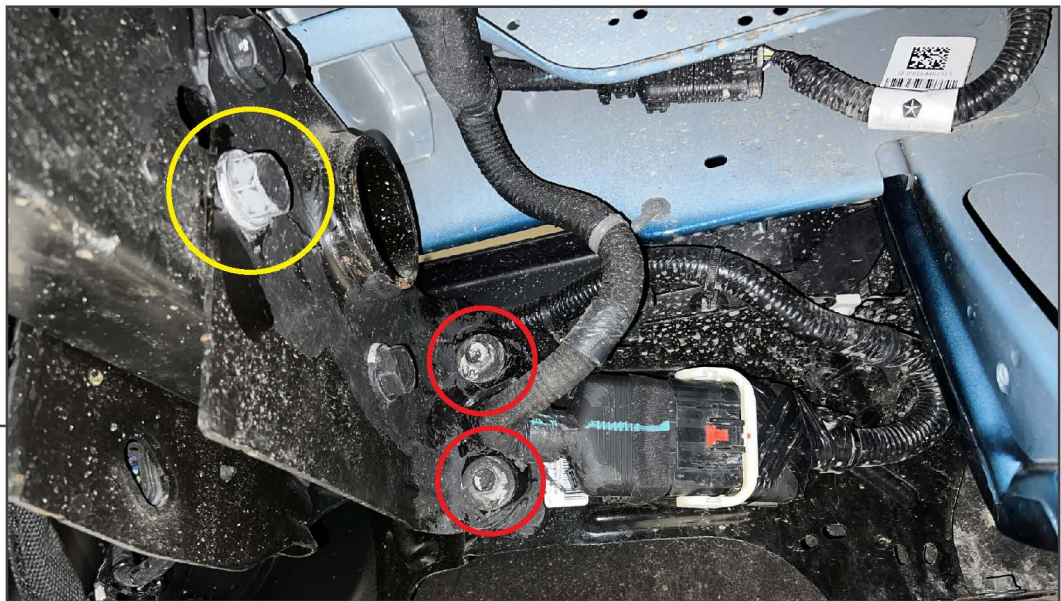
STEP 1



Under the driver side of the vehicle, locate the wiring harness attached to the back of the rear bumper. Use a panel removal tool to dislodge the connector retainer, and fold the harness upwards temporarily.

The connector can be unplugged if desired by sliding the red lock back, and then press down the black tab and hinge the white lever to separate the connectors.

STEP 2



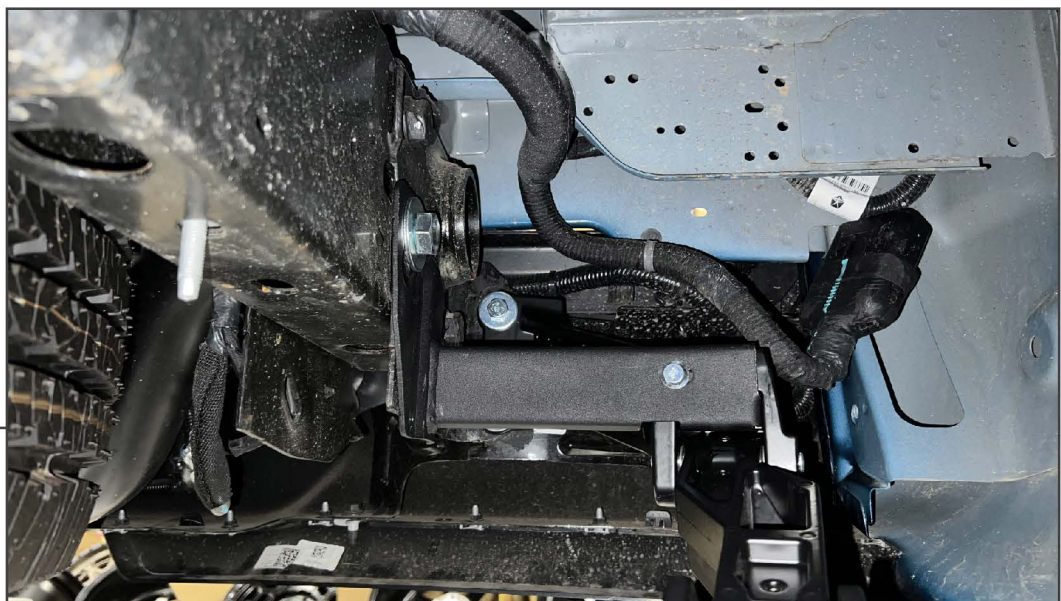
Remove (2) 16mm bolts from the rear bumper. Then, remove (1) 24mm bolt from the frame.

Note: OEM hardware will not be reused.



STEP 3

Lift the step assembly behind the rear bumper. Loosely secure the step assembly to the rear bumper using (2) M10 bolts.



STEP 4

Loosely secure the reinforcement bracket to the step assembly using (1) M8 bolt. Then, fit the reinforcement bracket to the frame utilizing the original bolt hole and welded nut.

Fully tighten the step assembly to the vehicle. Tighten the M10 bolts, followed by the M8 bolt, and ending with the M16 bolt.

Installation Note: If the step in the retract position interferes with the edge of the bumper trim, loosen and re-adjust the step assembly to clear the bumper.

STEP 5

Fit the rear bumper wiring harness to the lower plastic clip mounting point. Plug in the connectors, if necessary.

STEP 6

Installation is now complete.