



SKID PLATE FOR MODULAR HD FRONT BUMPER

(2019-2024+ 2500 / 3500)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Skid Plate
- (5) M6 x 20mm Combo Allen Bolts
- (1) 4mm Allen Key

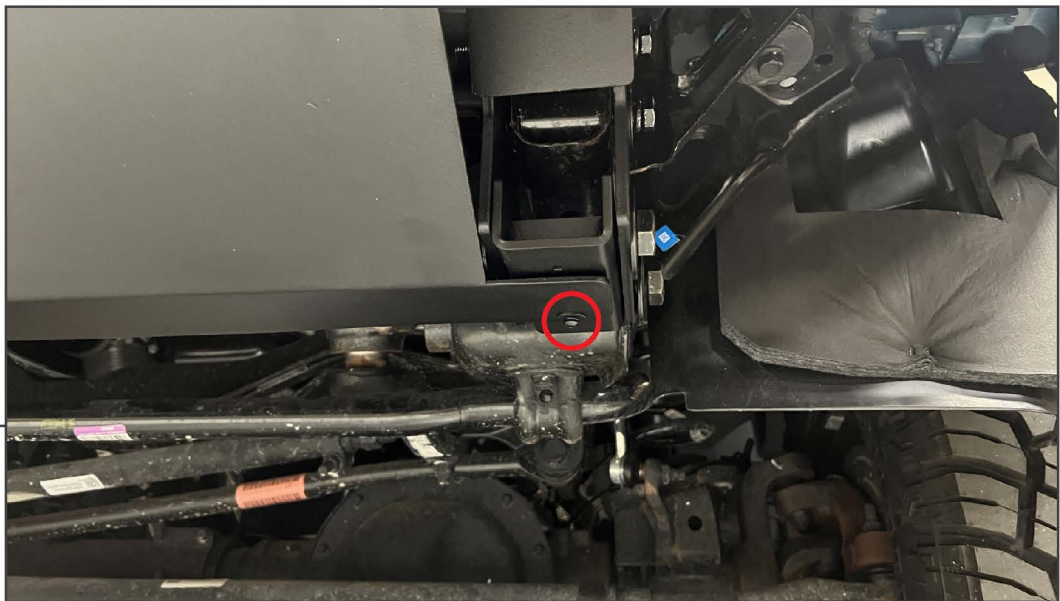
TOOLS REQUIRED

- 4mm Allen Key (Provided)

SKU # HR66160

**STEP 1**

With the bumper mounted to the vehicle, align the front of the skid plate above the bottom of the bumper, and loosely secure into place using (3) M6 x 20mm combo Allen bolts through the bumper and into the threaded inserts in the skid plate.

**STEP 2**

Lift the skid plate to the bottom of the bumper mounting brackets, and loosely secure into the threaded hole in the bottom of the bracket using (1) M6 x 20mm combo Allen bolt per side.



STEP 3

Adjust the skid plate to best fit the bumper assembly, and tighten all hardware evenly until the skid plate is secure. Loosening and adjusting the bumper mounting brackets may be necessary.

Installation is now complete.