

INSTALLATION MANUAL

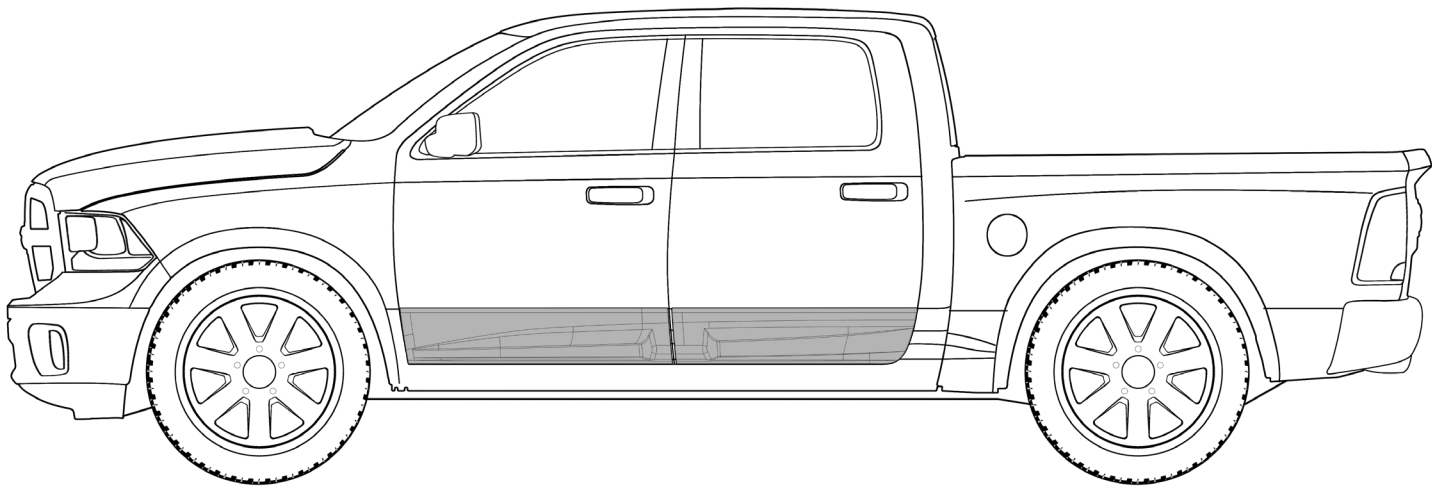
DOOR ROCKER PANEL SET RAM 1500
PART # : CH06A06



READ CAREFULLY
BEFORE INSTALLATION



WASH & CLEAN
PROPERLY BEFORE
INSTALLING



WE RECOMMEND
2 PERSON
INSTALLATION

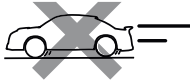
AFTER INSTALLING

DO NOT
WASH CAR

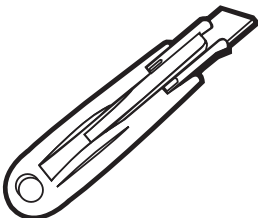
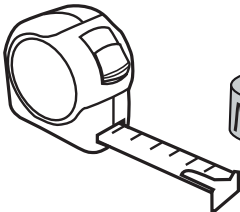


24 hrs

DRIVE SLOWLY
25 mph max



TOOLS



CHECK LIST

*Already installed in the part

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*VHB TAPE		N/A
B	GREASE PENCIL		1 pc
C	ADHESION PROMOTER		1 pc

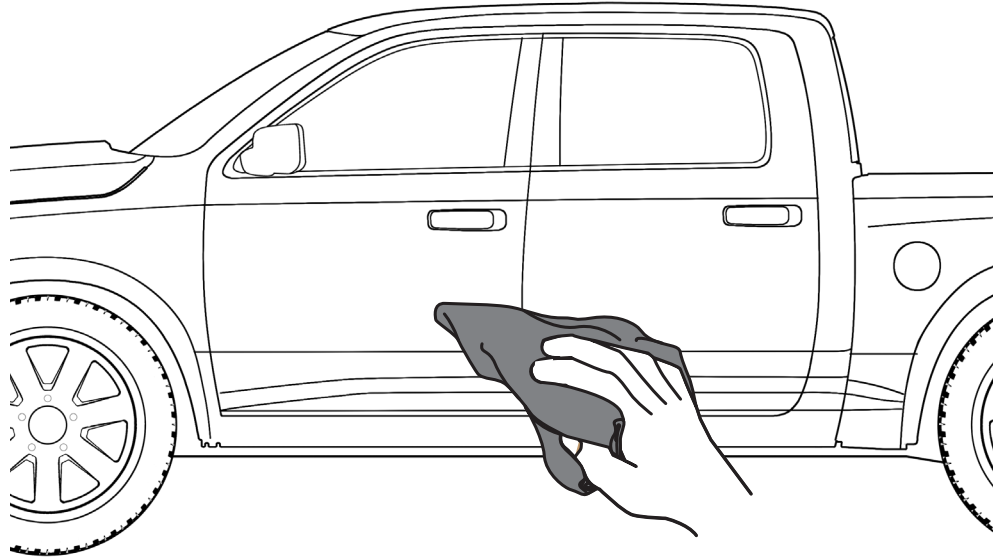
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FRONT & REAR ROCKER PANEL

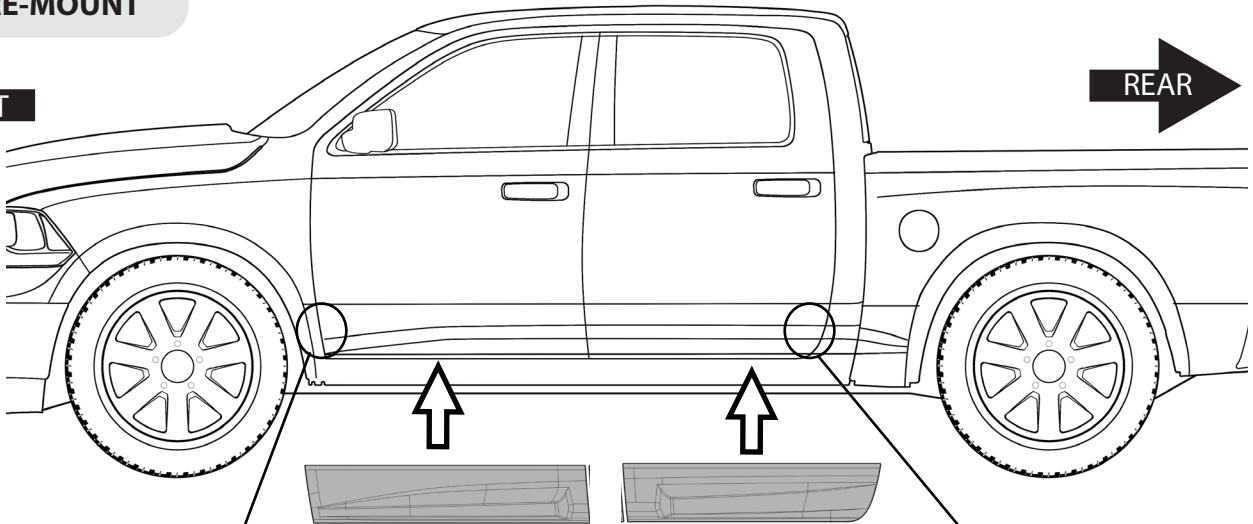
WASH WITH WATER, DETERGENT AND
SOFT CLOTH OR SPONGE

1 CLEAN

FACTORY DOOR MOLDING
HAVE TO BE REMOVED
BEFORE INSTALLING DOOR
ROCKER PANEL



2 PRE-MOUNT



LEAVE 5MM BETWEEN THE
BEGGINING OF THE FRONT DOOR
TO THE ROCKER PANEL



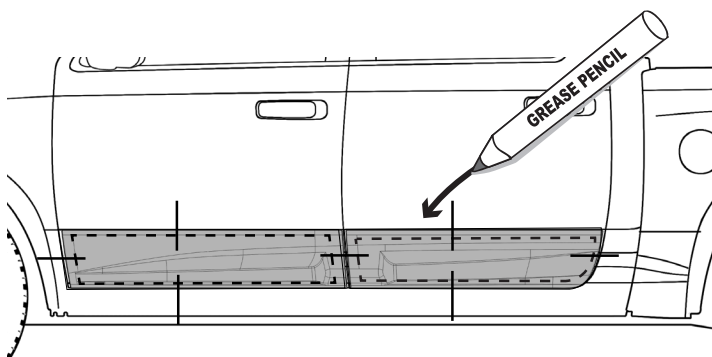
PLACE THE ROCKER PANEL AT THE
END OF THE EDGE OF THE SECOND
DOOR

3 MARK

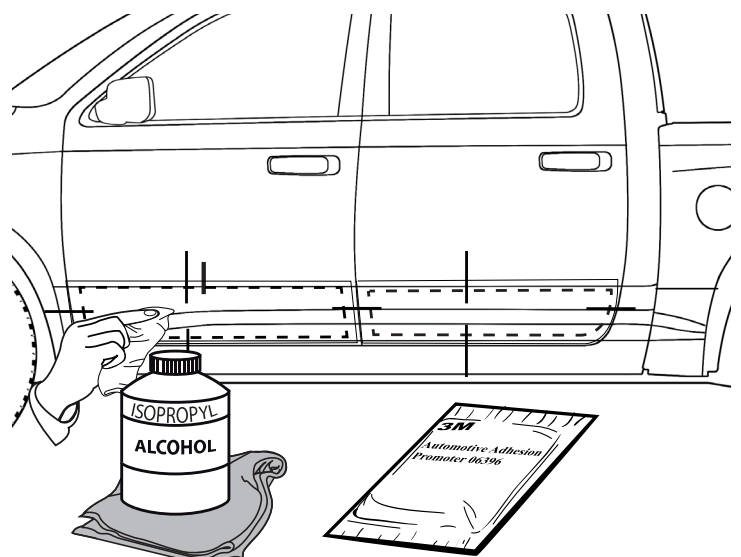


HASH MARKS

DRAW CENTER HASH MARK WITH GREASE PENCIL
ON ROCKER PANEL AND SHEET METAL, THIS WILL
ENSURE ROCKER PANEL WILL BE CENTERED TO
GREASE PENCIL OUTLINE.



4 ADHESION PROMOTER

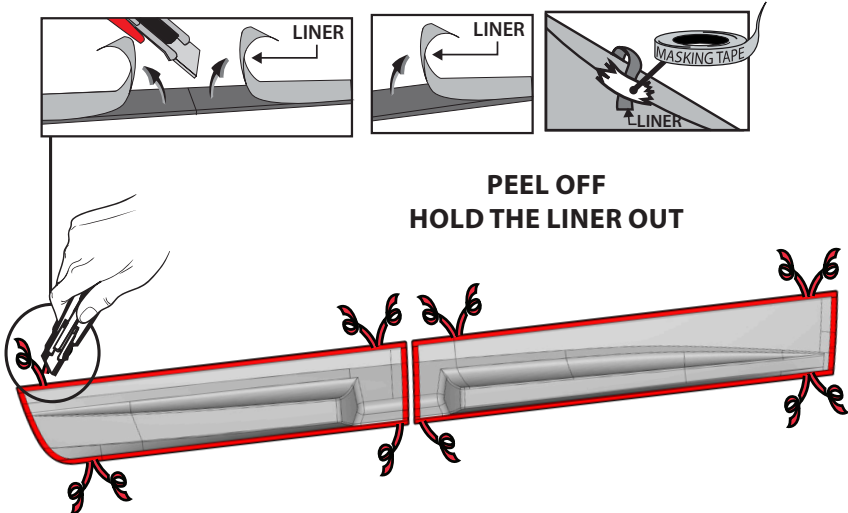


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5 PEEL

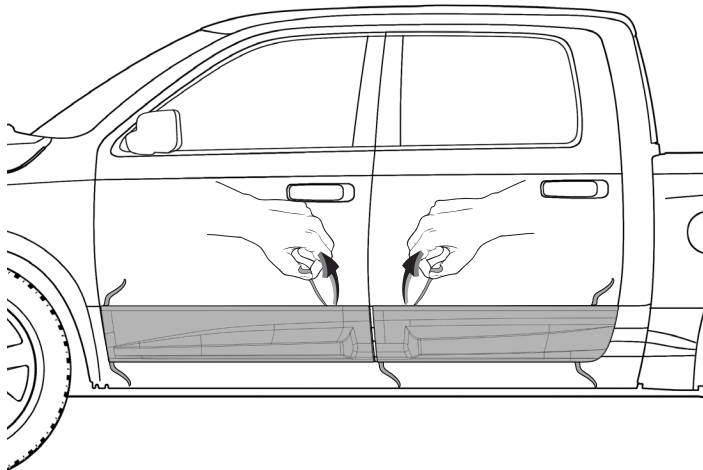
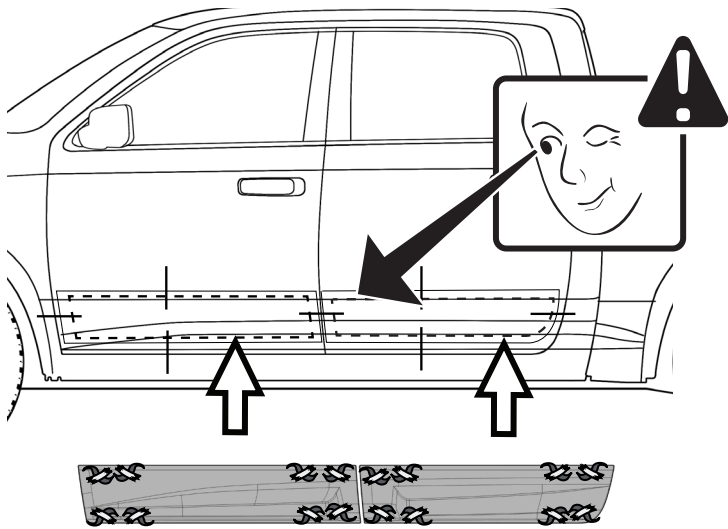
WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD

! A full surface contact between tape and substrate is decisive for good adhesion performance. Contact is achieved by applying pressure. In practice a pressure between 40 and 50 N/cm² is usually needed and an application temperature between 25 and 45 °C or 77 and 113 °F is also necessary. During application, add-on parts and tapes must have the similar temperature.



6 PLACE

7 REMOVE LINER



8 PRESS FIRMLY



9 CLEAN OFF GREASE PENCIL MARK

