



# SKID PLATE FOR MODULAR HD FRONT BUMPER

(2010-2018 2500 / 3500)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) Skid Plate
- (5) M8x1.25 x 25mm Allen Bolts
- (5) M8 Lock Washers
- (10) M8 Flat Washers
- (5) M8 Nuts
- (1) 5mm Allen Key

### TOOLS REQUIRED

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- 13mm Socket / Wrench
- 24mm Socket / Wrench
- Ratchet
- 5mm Allen Key (Provided)

SKU # HR71038

**STEP 1**

From under the vehicle, remove (2) 24mm bolts/nuts securing each frame extension to the vehicle frame. Remove the frame extensions from the vehicle frame.

The (2) 24mm bolts/nuts will be reused.

**STEP 2**

Lift the skid plate above the bottom of the bumper. Loosely secure the skid plate to the bumper using (5) M8x1.25 x 25mm Allen bolts, (5) M8 lock washers, (10) M8 flat washers, and (5) M8 nuts.



**STEP 3**

Lift the rear of the skid plate to the vehicle frame, and loosely secure into place using the original (2) 24mm bolts/nuts per side.



**STEP 4**

Adjust the bumper to best fit the vehicle, and tighten all hardware to secure the skid plate into place.  
Installation is now complete.