



4-INCH SINGLE SIDE EXIT STAINLESS STEEL EXHAUST SYSTEM

(2014-2026+ 2500 / 3500 - 6.4L)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Front Pipe
- (1) Muffler
- (1) Over-Axle Pipe
- (1) Tail Pipe
- (1) Exhaust Tip
- (1) Hanger Clamp
- (4) 4" Exhaust Clamps

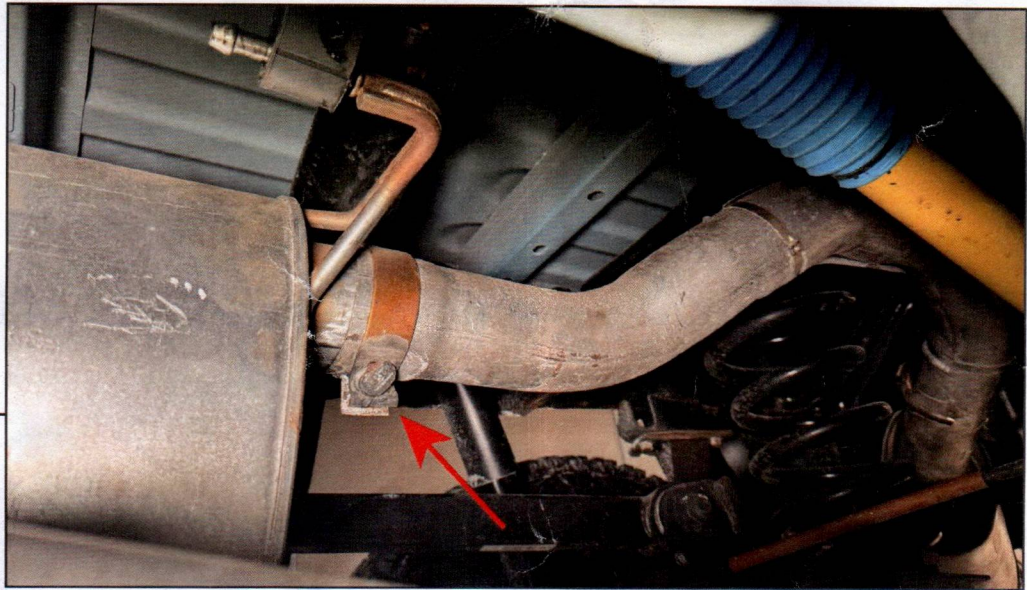
TOOLS REQUIRED

- 15mm Socket
- Ratchet
- Spray Lubricant
- Pry Bar
- Hammer
- Floor Jack & Jack Stands

SKU # HR77101 / HR77102



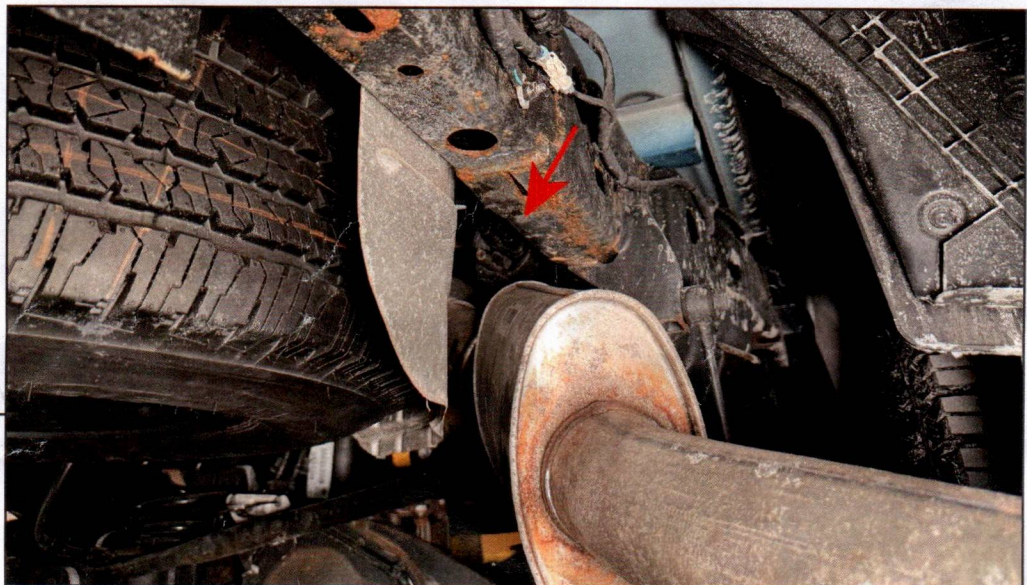
STEP 1



Safely lift and support the vehicle off of the ground using a floor jack and jack stands.

Locate and loosen the clamp securing the vehicle tail pipe to the muffler.

STEP 2

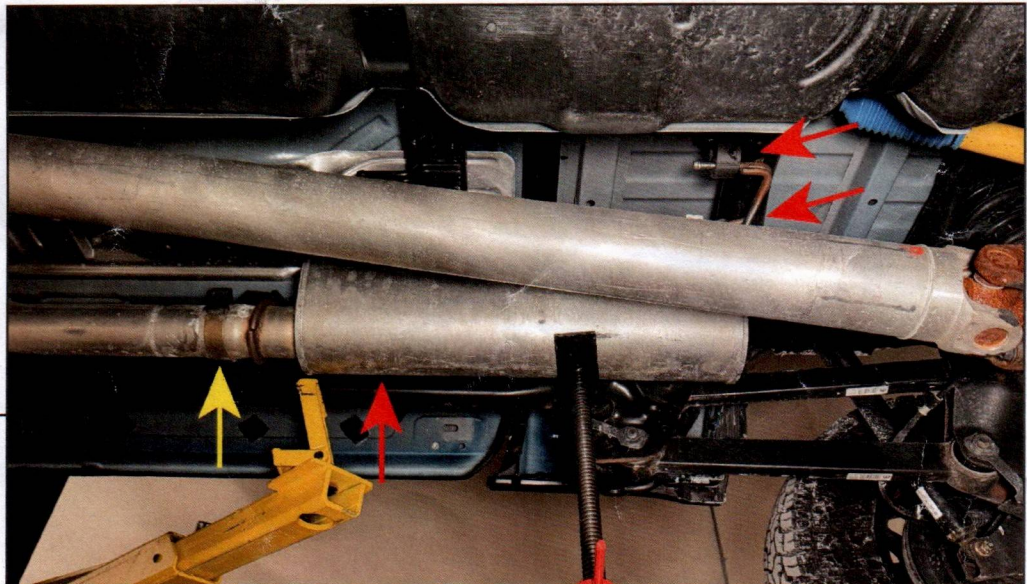


Locate the tail pipe hanger between the spare tire and the vehicle frame. Apply spray lubricant to the hanger, and use a pry bar to remove the hanger from the frame mounts.

Pull the tail pipe out of the vehicle muffler and set the tail pipe aside.



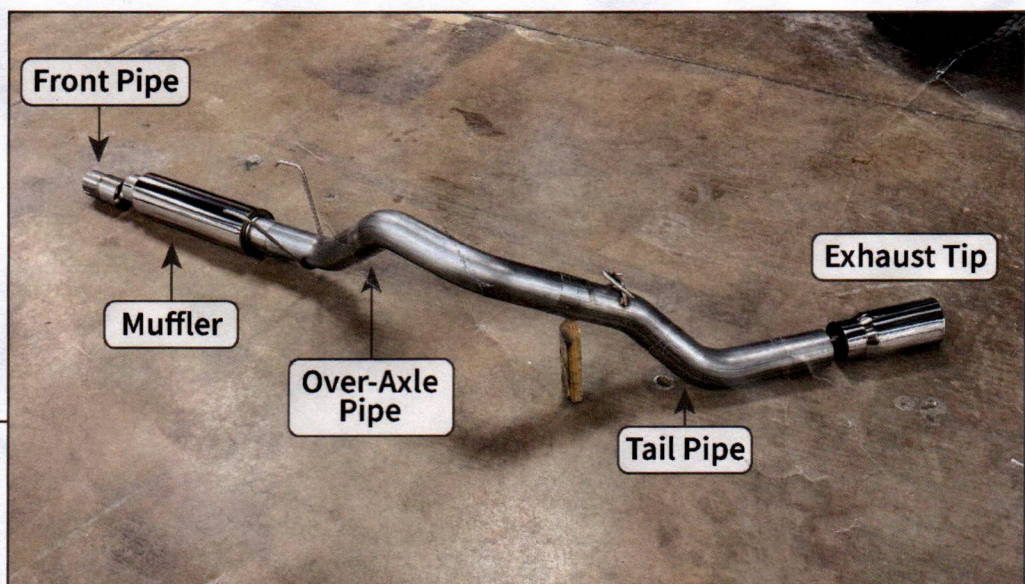
STEP 3



Place a floor jack under the muffler to support the exhaust system. Loosen the exhaust clamp at the front of the muffler. Apply spray lubricant to the three exhaust rubber hangers, and use a pry bar to remove the hangers from each of the frame mounts. If applicable, remove the muffler ground strap from the frame hanger.

Remove the muffler from the vehicle and set aside.

STEP 4

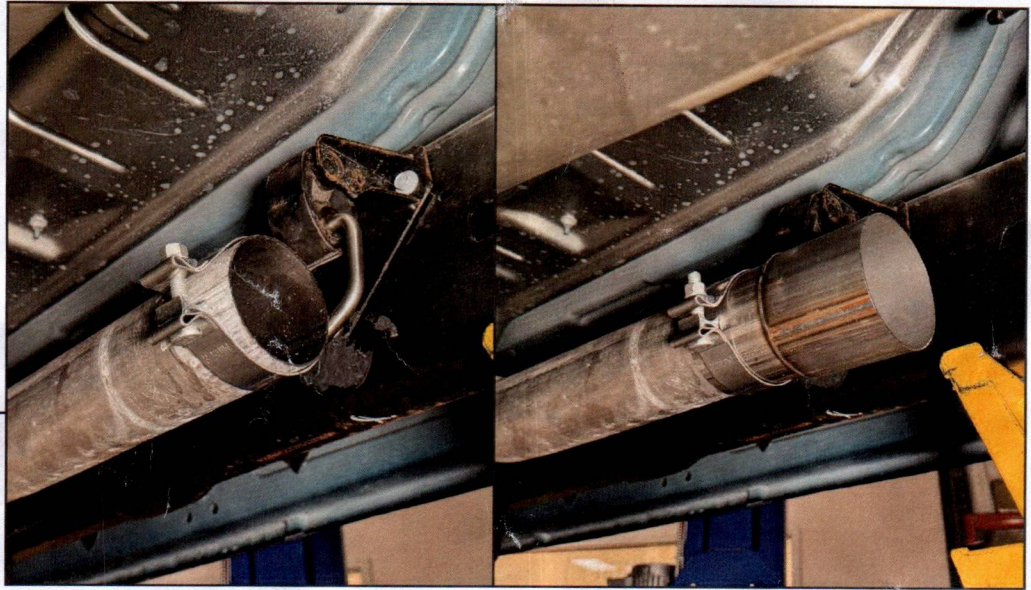


Lay out and identify the exhaust components.

Transfer the original rubber hangers from the original exhaust system to the new exhaust system in the same orientation as removed from the vehicle.



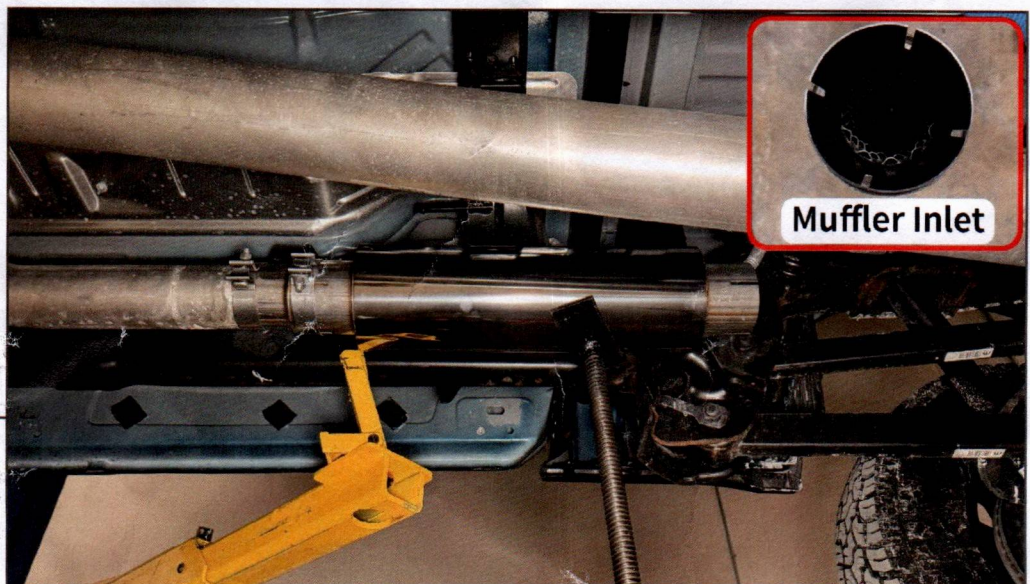
STEP 5



Fit the (1) hanger clamp to the vehicle exhaust system and then into the rubber hanger.

Place the front pipe to the vehicle exhaust system, the notch in the front pipe will fit around the vehicle exhaust alignment post. Loosely secure the front pipe to the vehicle exhaust using the hanger clamp.

STEP 6

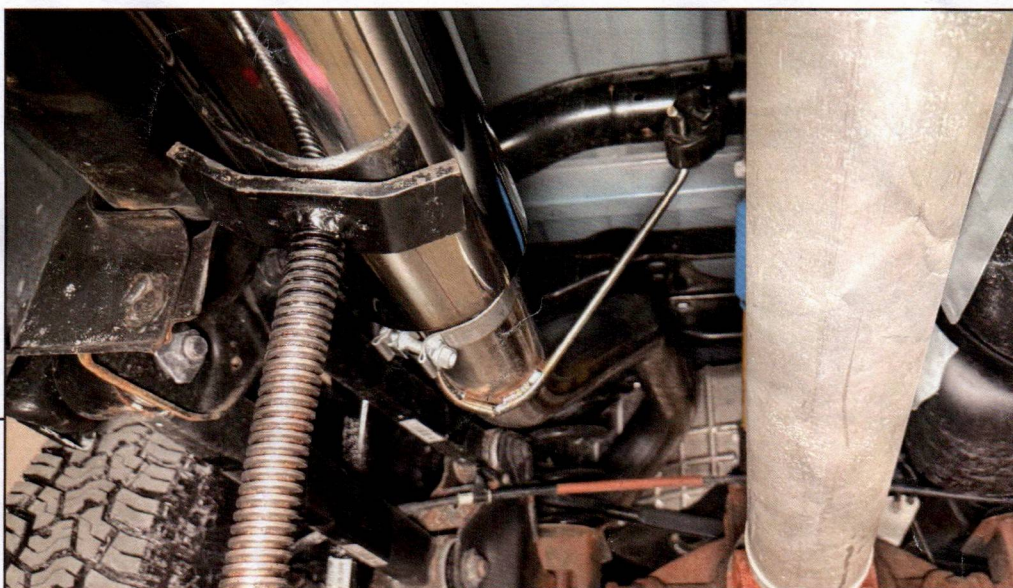


Place (1) 4" exhaust clamp onto the front pipe. Identify the inlet of the muffler using the diagram above.

Fit the muffler to the front pipe, and place a floor jack under the muffler to support the exhaust system into place. Place (1) 4" exhaust clamp to the outlet of the muffler to prepare for the over-axle pipe.



STEP 7



Fit the over-axle pipe into the muffler. Fit the rubber isolators attached to the over-axle pipe into the two frame mounts.

Place (1) 4" exhaust clamp onto the over-axle pipe to prepare for the tail pipe.

STEP 8



Fit the tail pipe to the over-axle pipe, and then lift the tail pipe rubber hanger to the vehicle frame mounts.

Note: Depending on desired tail pipe angle when adjusting the exhaust, the spare tire heat shield may need to be bent away from the tail pipe.



STEP 9



Secure the exhaust tip to the tail pipe using (1) 4" exhaust clamp. Adjust the exhaust to best fit the vehicle, and tighten all exhaust clamps to 45 ft. lbs.

Note: Depending on desired tail pipe angle when adjusting the exhaust, the spare tire heat shield may need to be bent away from the exhaust.

Installation is now complete.