

BARRICADE

INSTALLATION INSTRUCTIONS

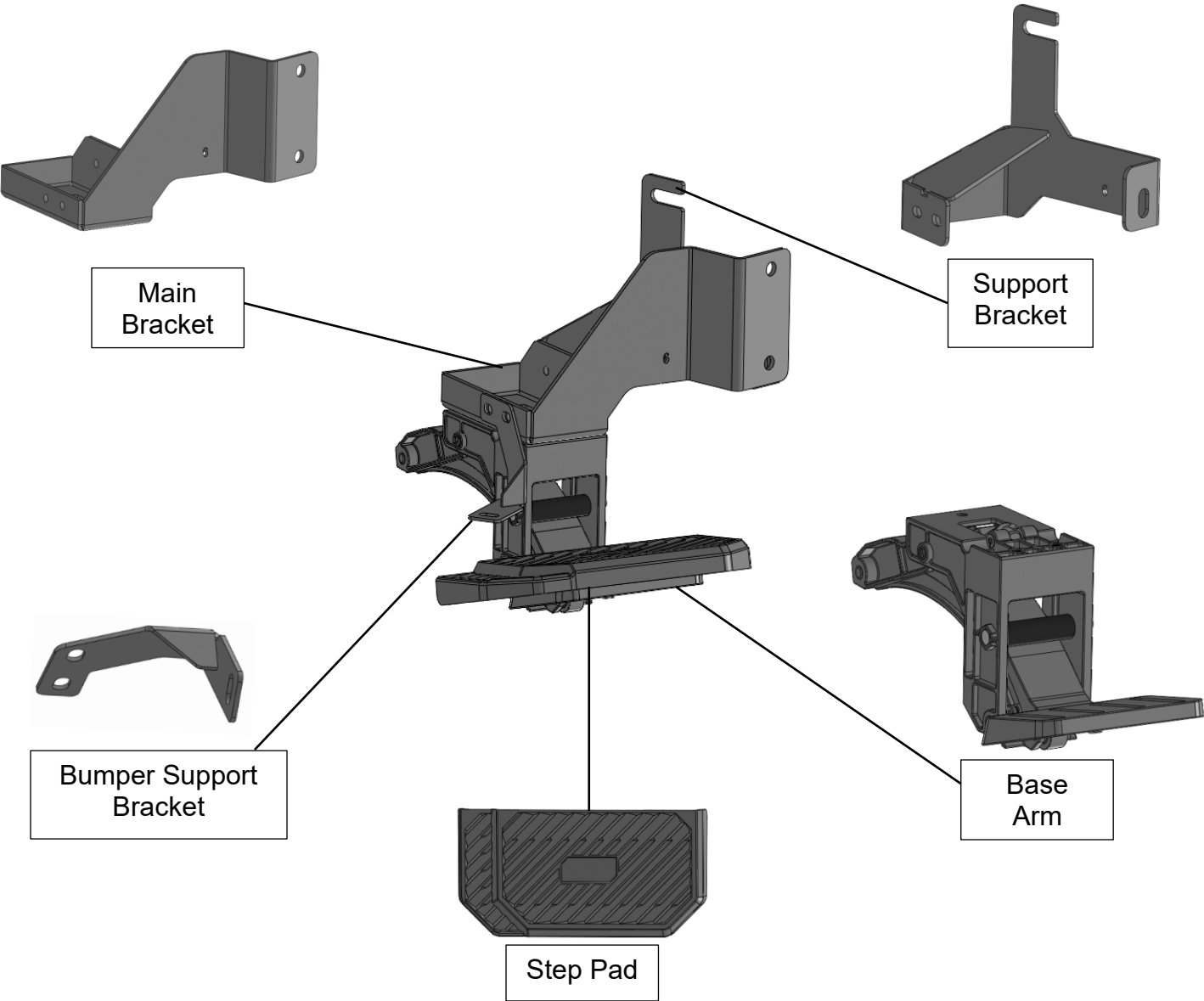
Manual Corner Step/2020-2026 Silverado 2500/3500

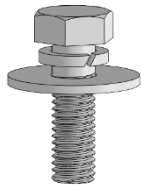
SKU # HS58059

INSTALLATION INSTRUCTIONS

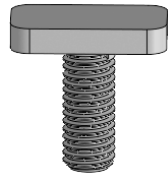
PARTS LIST:

Qty	Item Description	Qty	Item Description
1	Base Arm	6	8-1.25mm x 25mm Combo Bolts
1	Step Pad	1	8mm Lock Washer
1	Main Bracket	1	8-1.25mm x 20mm Hex Bolt
1	Support Bracket	4	8mm Nylon Lock Nuts
1	Bumper Support Bracket	5	8mm x 24mm x 2mm Flat Washers
		4	8-1.25mm x 20mm T-bolts





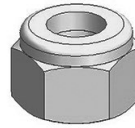
8mm
Combo Bolt



T-Bolt



Flat
Washer



Nylon Lock
Nut



Lock
Washer

TOOLS REQUIRED



Ratchet



13mm Socket



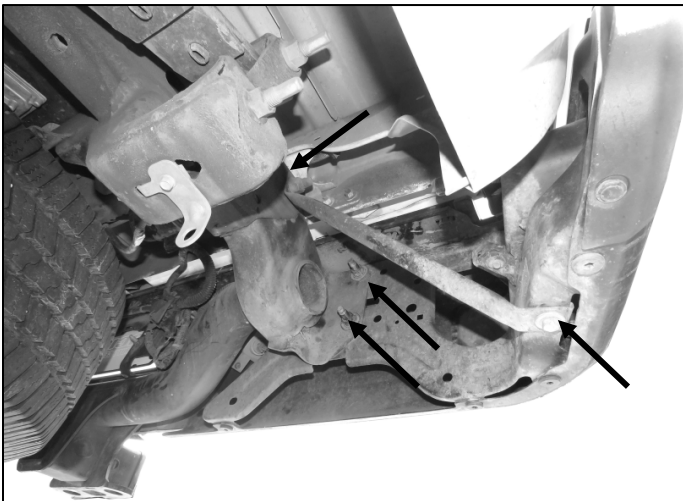
Extensions



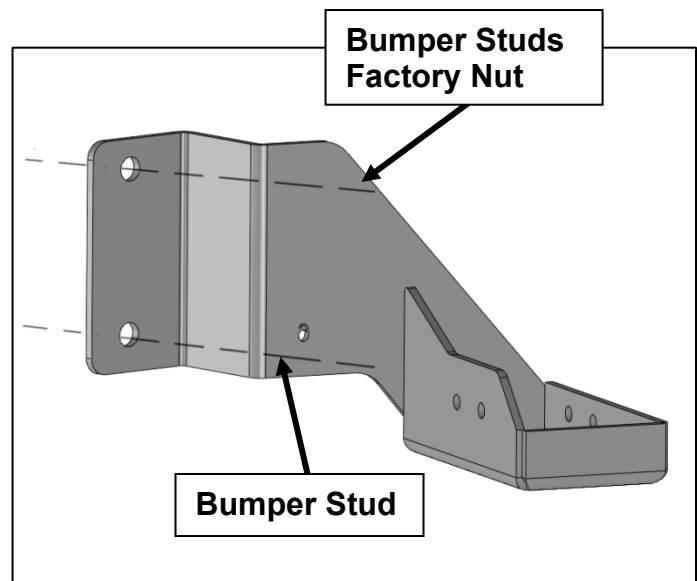
Wrench

1

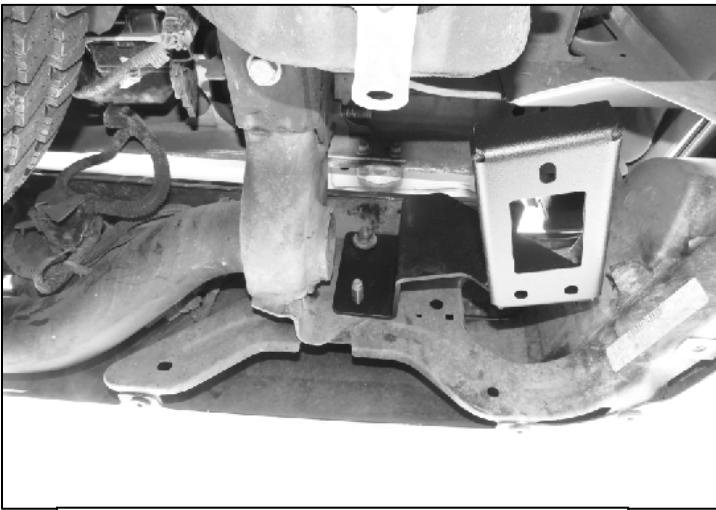
Follow (Fig 1 – 8) to attach the assembly to Rear Driver Side Bumper.



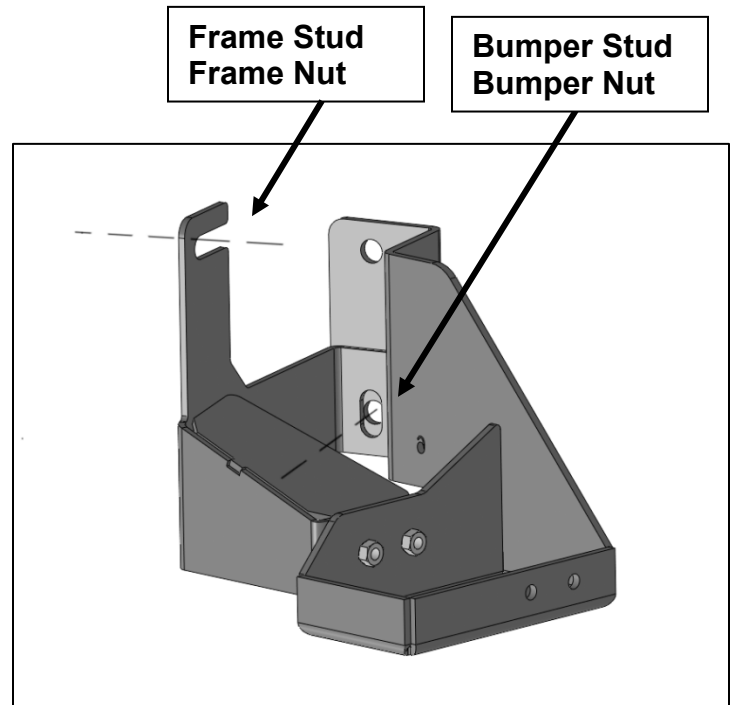
(Fig 1) Start at Driver Side rear bumper. Remove (2) Nuts attached to Bumper. Remove (1) Nut attached the Frame and (1) Bumper Support Bolt to remove Bumper Support Bar. Hardware will be reused later.



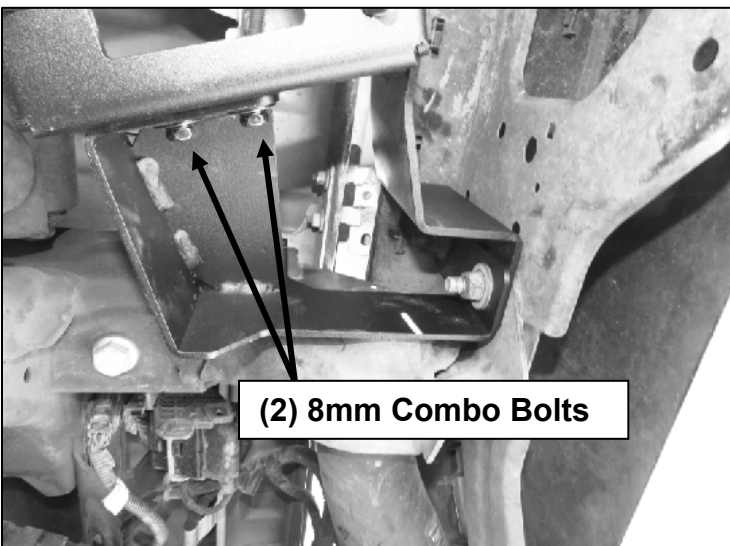
(Fig 2) Attach Main Bracket to Bumper Studs, and refasten the Bumper Nuts to top Bumper Stud only.



(Fig 3) Attached Main Bracket

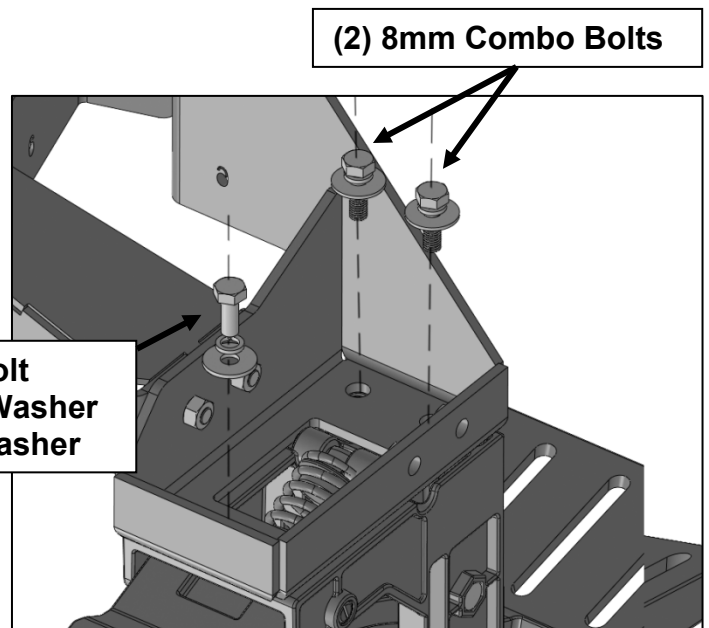


(Fig 4) Attach Support Bracket to Bottom Bumper Stud over Main Bracket, and the Frame Stud. Reuse Frame Nut to fasten top section. Do not tighten at this time.



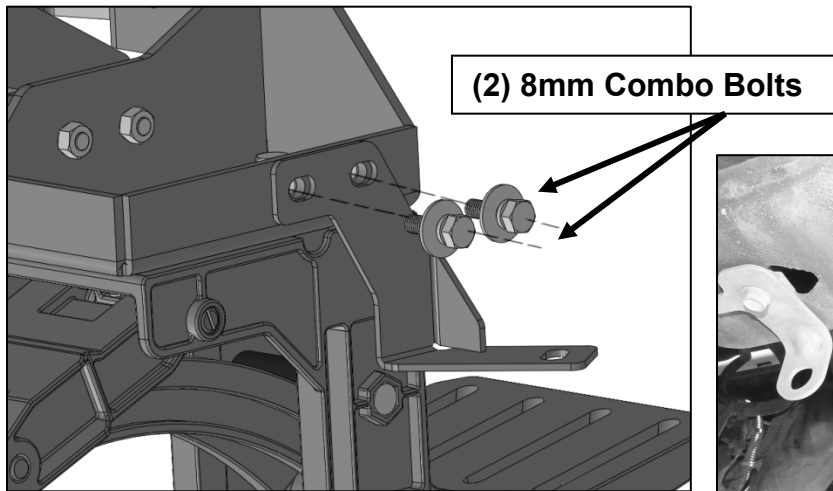
(2) 8mm Combo Bolts

(Fig 5) Attach Support Bracket to Main Bracket using indicated hardware.

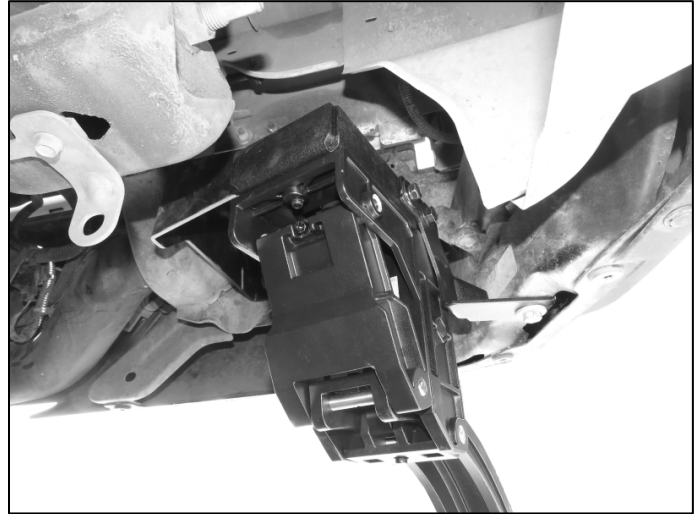


**(1) 8mm Hex Bolt
(1) 8mm Lock Washer
(1) 8mm Flat Washer**

(Fig 6) Attach base arm to Main Bracket using indicated hardware



(Fig 7) Attach Bumper Support Bracket to Main Bracket using indicated hardware

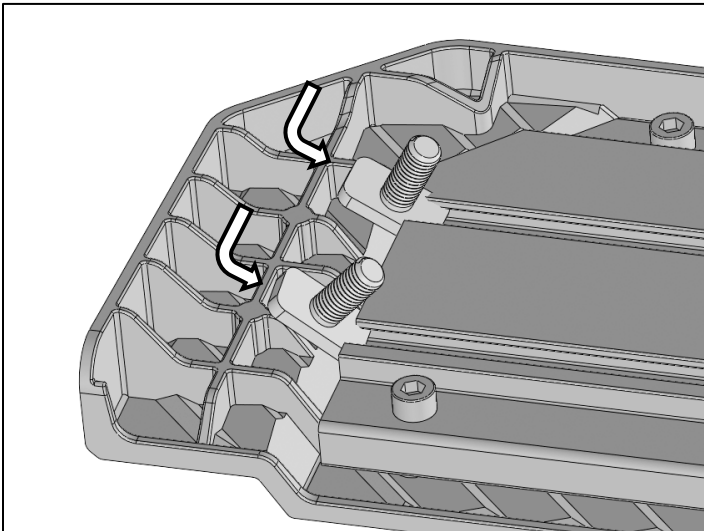


(Fig 8) Attached Base Arm and Bumper Support Bracket

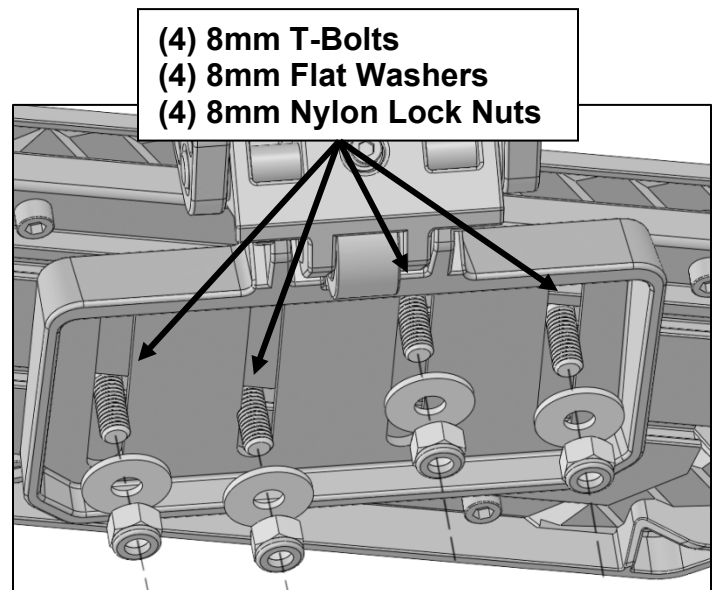
2

Follow (Fig 9 – 10) to install Step Pad onto Assembly Base. Installation is complete. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Note: Excess dirt and debris may prevent the step from functioning properly. Simply clean the dirt off with water to maintain optimal condition of Corner Step.



(Fig 9) Slide (2) T-Bolts into each Step Pad channel



(Fig 10) Attach Step Pad onto Base Arm using indicated hardware