



RUST BUSTER

RB7806R & RB7806L
Front Frame Section
2001-2010 Chevy/GMC 2500HD



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Fire Extinguisher
C-Clamp

KIT CONTAINS

Front Frame Section

QTY

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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



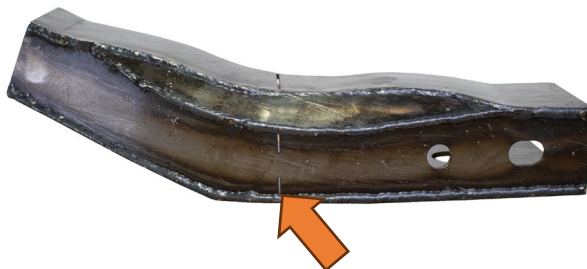
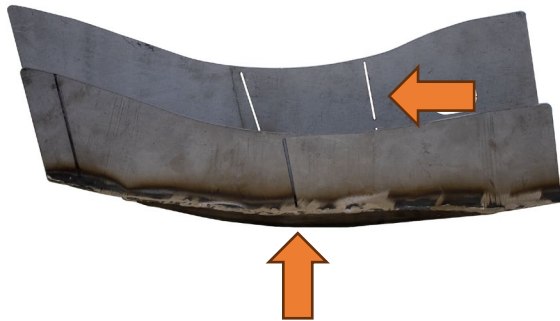
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3) PREPARING FOR YOUR INSTALL

Move any liners, lines, and power harnesses from the work area.

Our part features a perforated plate that can be removed to allow the part to install around the nearby cab mount. If you wish to retain the mount, remove this plate at this time. Note: The plate on the inside of the frame is perforated in the case that your frame requires additional bends for a tighter fit.



If your mount is in need of replacing, we sell part numbers **RB7808R & RB7808L**, to allow the entire front frame section to be installed. (**Note:** If you are installing the entire section AND replacing the cab mount, you will not have to remove the perforated plate. Simply install the mount onto the section.)

4) CUT

Grind the work area free of rust and debris, revealing bare metal/ followed by coating the work area with a weld through primer to help prevent against further rust development.



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Slide the part onto the frame. We recommend using C-Clamps or similar to get the section as flush to the frame as possible.



Hammer any gaps between the part and frame to ensure all bends are made to contour the frame.



5) **WELD**

Remove any potential fire hazards from the work area. Following proper welding procedures, tack weld the part onto the frame before welding it on fully. Weld 100% around all edges.



6) **PAINT AND PROTECT**

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.



We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).



Reinstall liners, lines, and power harnesses.