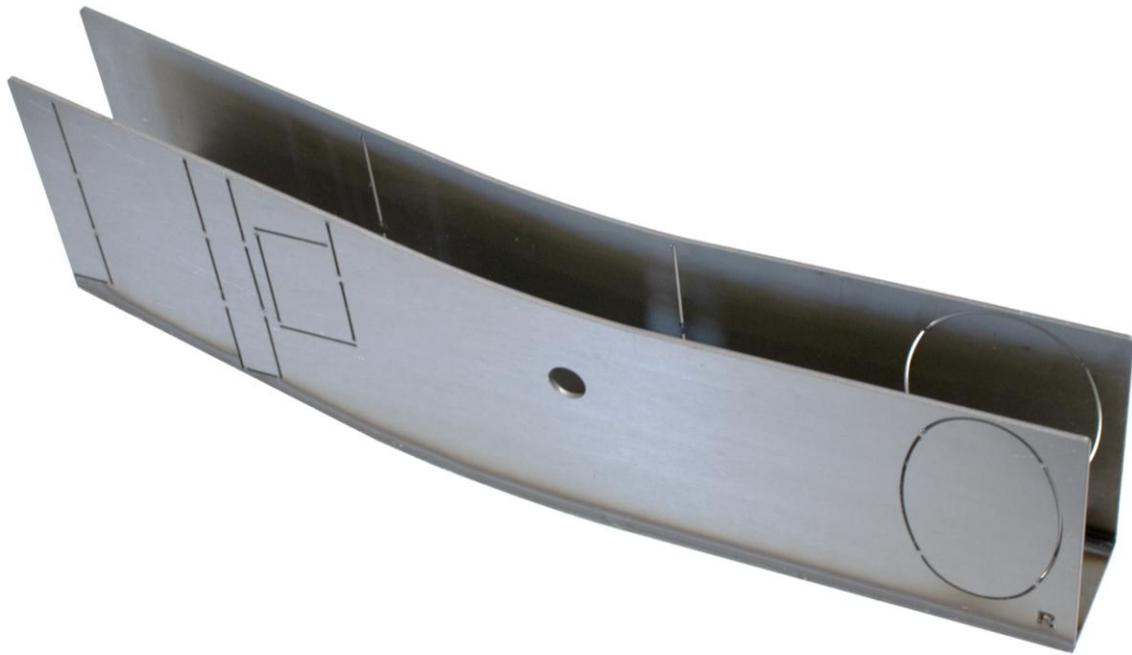




RUST BUSTER

RB7824L & RB7824R
Mid Frame Section
2011-2018 Chevy Silverado / GMC Sierra 2500HD



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Wrench
Fire Extinguisher
Marker or Chalk
Mallet
C-Clamps

KIT CONTAINS

Mid Frame Section

QTY

1



RUST BUSTER

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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



RUST BUSTER

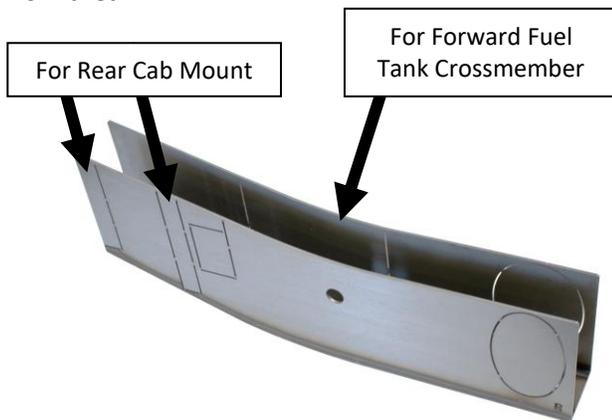
RB7824L & RB7824R Mid Frame Section 2011-2018 Chevy Silverado / GMC Sierra 2500HD

3) PREPARING FOR YOUR INSTALL

Lift or remove your bed from the frame. Remove or protect any fuel lines, brake lines, and wiring harnesses.

4) CUT

Our part features a perforated plate that you can remove to fit over your existing rear cab mount or forward spare tire crossmember. If you decide to keep your cab mount or crossmember, remove the plates at this time. If not, cut off the factory rear cab mount or crossmember and any obstructions in the work area.



Then, hold your frame section up to the frame and mark off its coverage. Draw a line approximately ¼ inch above the bottom of the frame and cut along it.



Grind the frame free of rust and debris, revealing bare metal.

Spray the work area with a weld through primer to help prevent the risk of rust development.

5) WELD

Take your replacement mid frame section and slide it onto the frame using the frame holes to help with the alignment. Tap it into place with a mallet.

You can use c-clamps to secure your part, ensuring a tight fit.



Following proper welding procedures, tack weld your mid frame section onto the frame before welding it on fully. Weld 100% around all edges.





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6) REINSTALL

If you decided to remove your rear cab mount or forward fuel tank crossmember, we show you how to reinstall them with the installation videos from our YouTube channel:

- RB7831L/R – Rear Cab Mount
- RB7839 – Forward Fuel Tank Crossmember

7) PAINT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).



8) REINSTALL

Reinstall your bed.