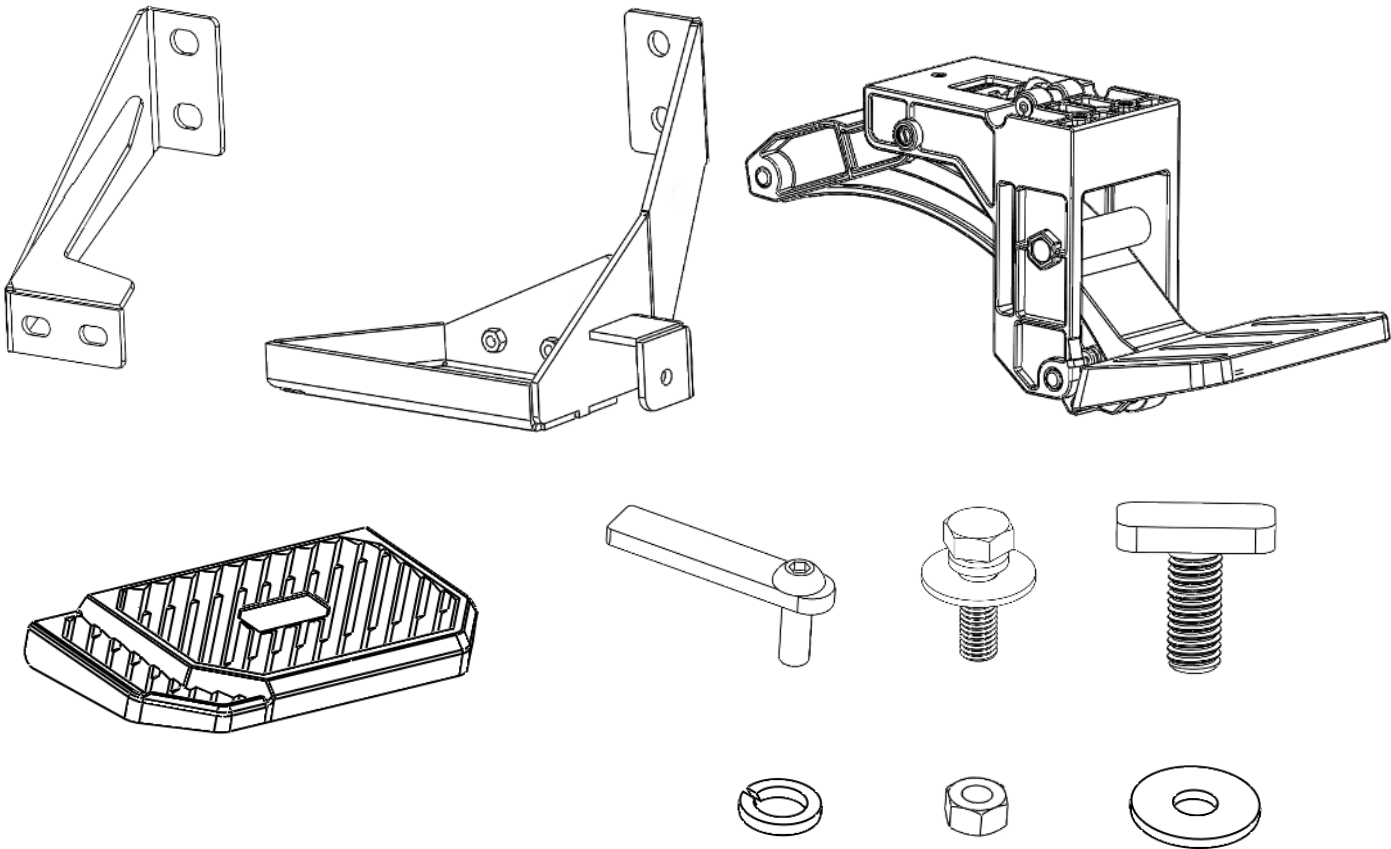




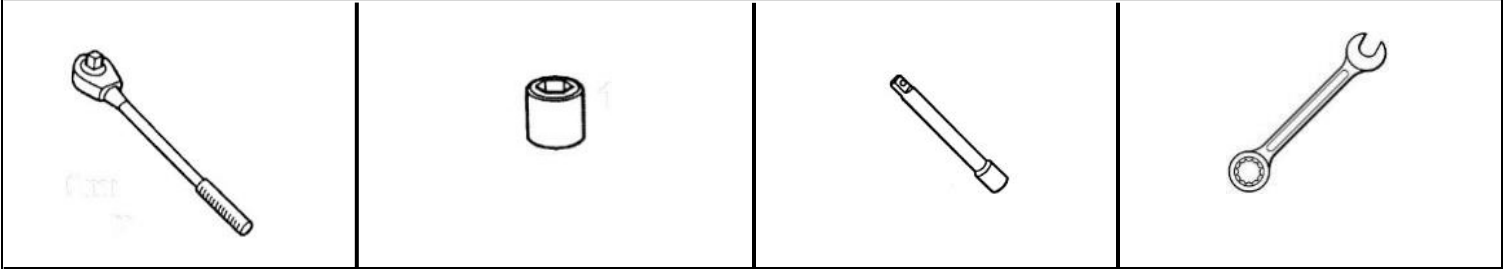
INSTALLATION INSTRUCTIONS

PARTS LIST: HS69450

Description	Qty.	Description	Qty.
Corner Step Base Component	1	8mm x 24mm x 2mm Flat Washers	6
Step pad	1	8mm x 25mm Combo Bolts	4
Mounting Bracket	1	8mm x 20mm Hex Bolt	1
Support Bracket	1	8mm Lock Washers	2
8mm Nylon Lock Nuts	4	8mm Hex Nut	1
8mm x 20mm T-Bolts	4	8mm x 25mm Bolt plate	1

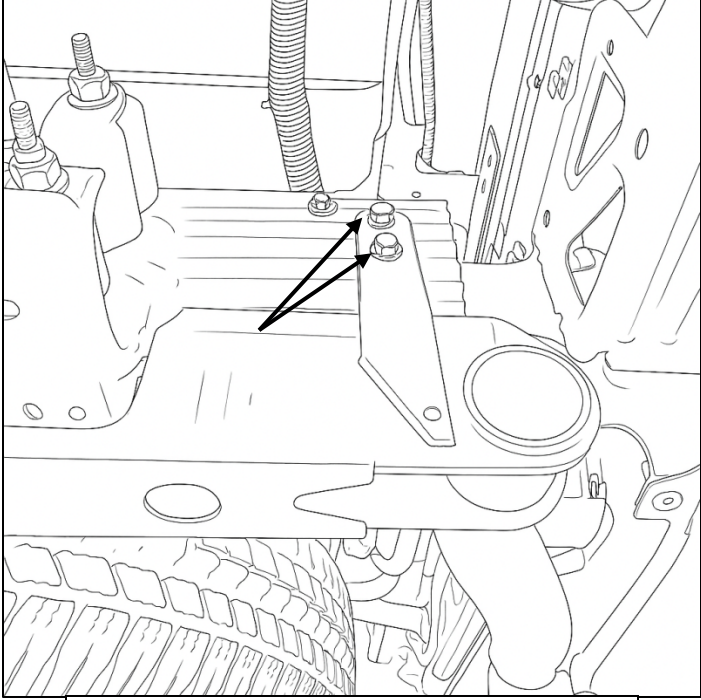


TOOLS REQUIRED

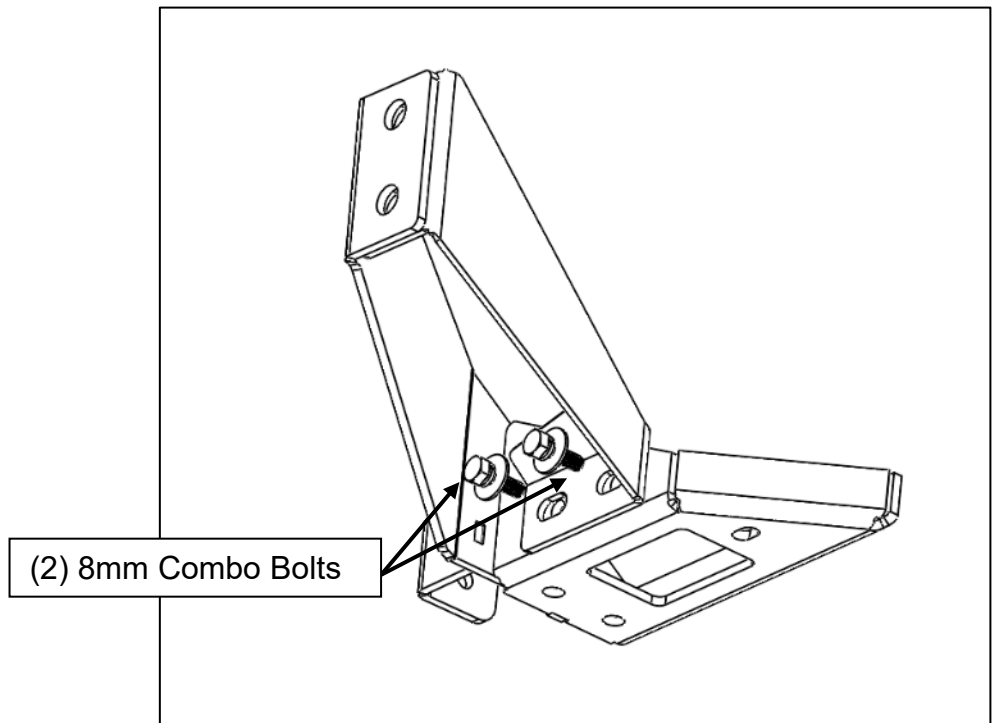


1

Follow Figs. 1 – 9 to install Corner Step on the Driver Side Rear Bumper Frame.

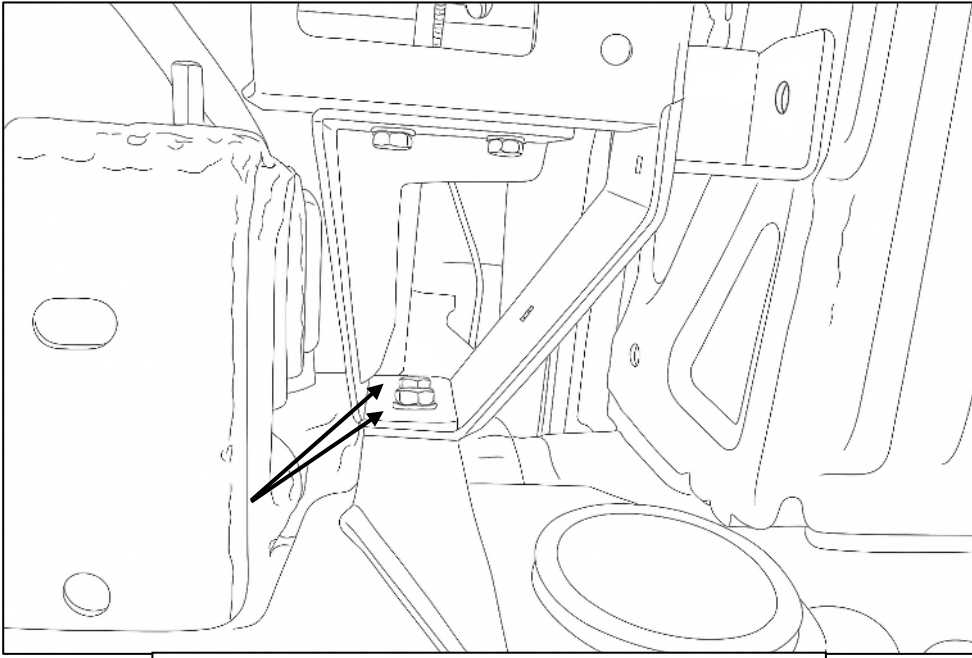


(Fig 1) Remove factory bolts.
Breaker bar may be necessary to
loosen.

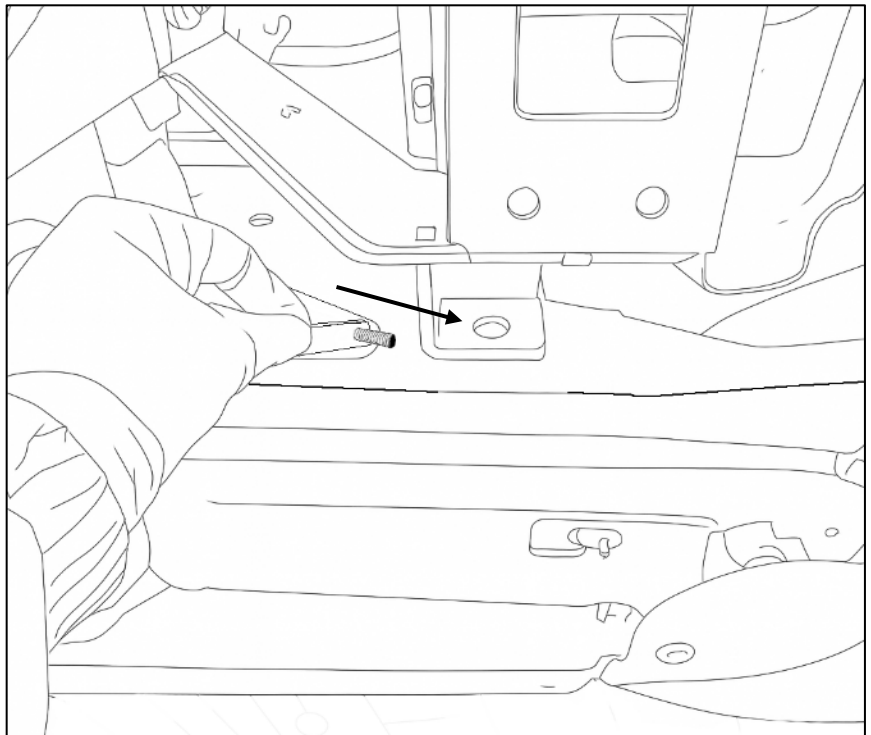


(2) 8mm Combo Bolts

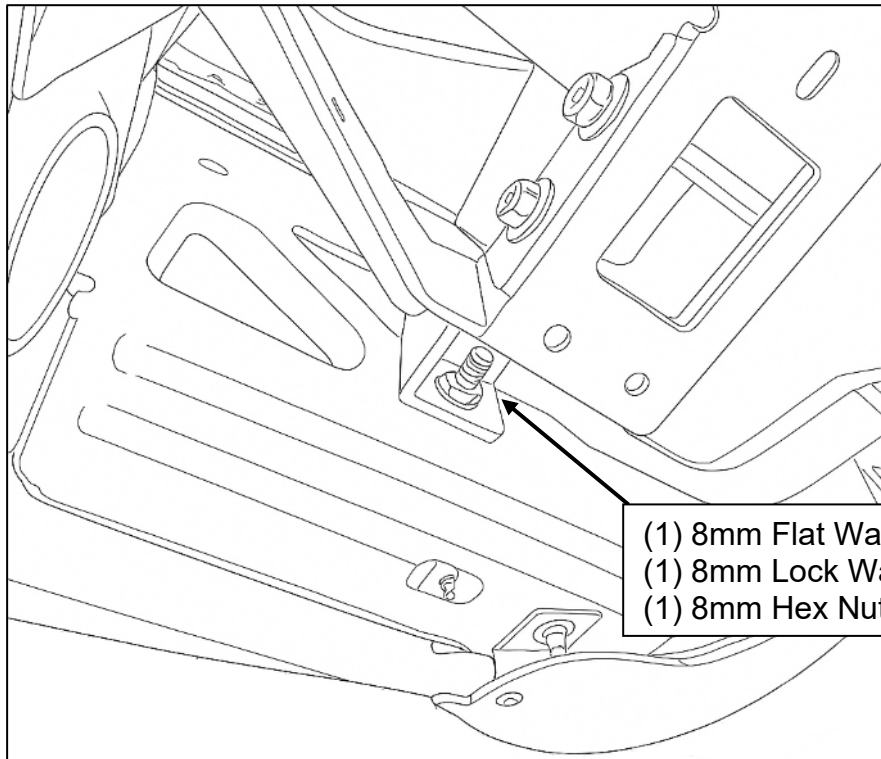
(Fig 2) Assemble Mounting Bracket
and Support Bracket with (2) 8mm
Combo Bolts



(Fig 3) Mount the Bracket Assembly onto the Rear Frame, and refasten using Factory Bolts previously removed.

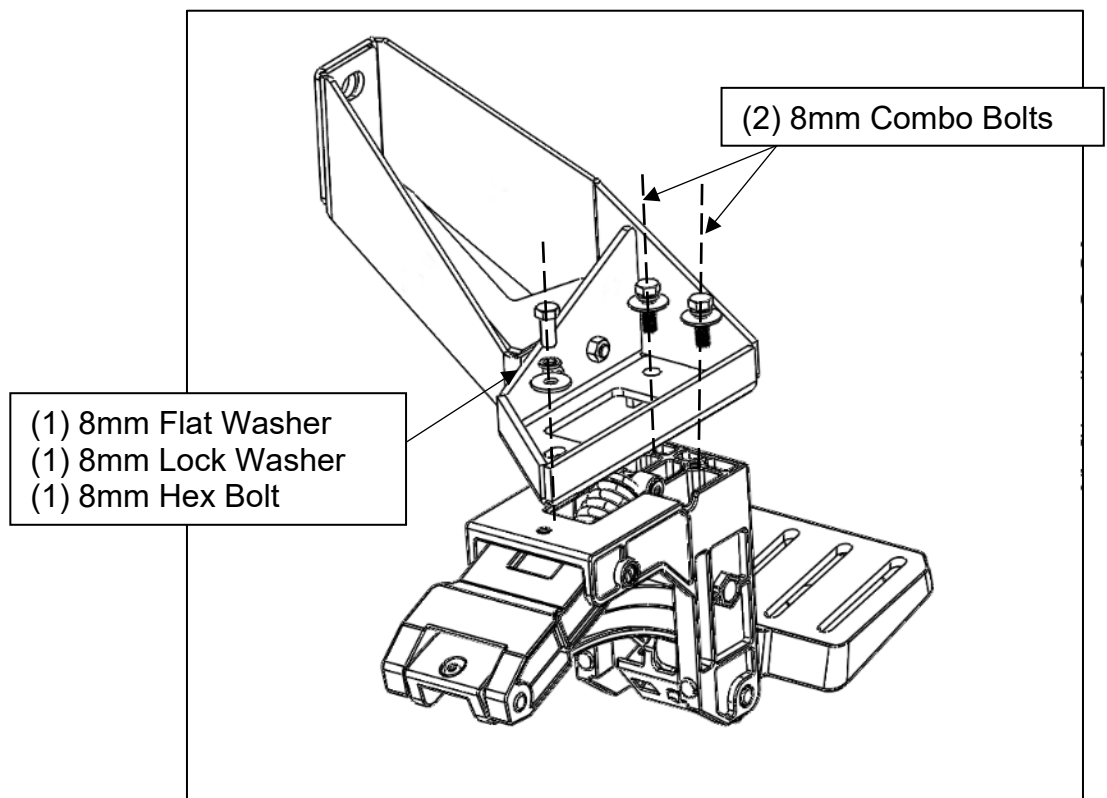


(Fig 4) Insert Bolt Plate behind Rear Bumper Structure, and fish Bolt end through the Bracket Slot.



- (1) 8mm Flat Washer
- (1) 8mm Lock Washer
- (1) 8mm Hex Nut

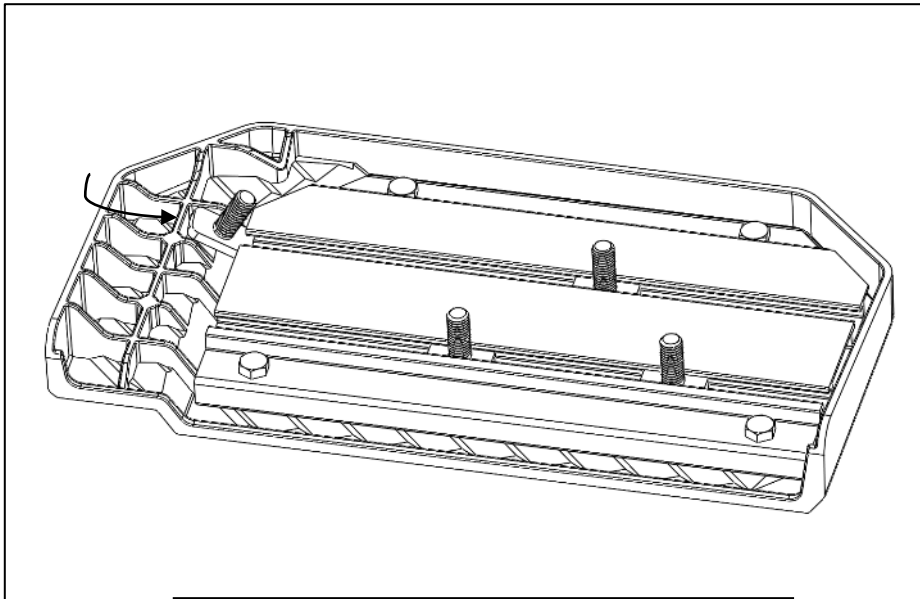
(Fig 5) Fasten Bolt Plate with Washer, Lock Washer, and Hex Nut



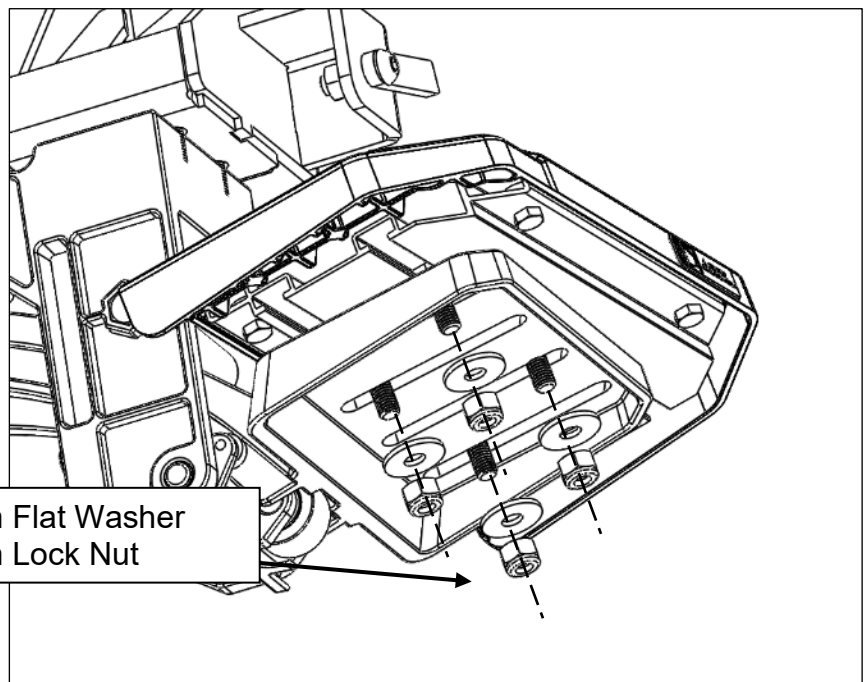
- (1) 8mm Flat Washer
- (1) 8mm Lock Washer
- (1) 8mm Hex Bolt

- (2) 8mm Combo Bolts

(Fig 6) Assemble Corner Step Base Component onto Mounting Bracket.

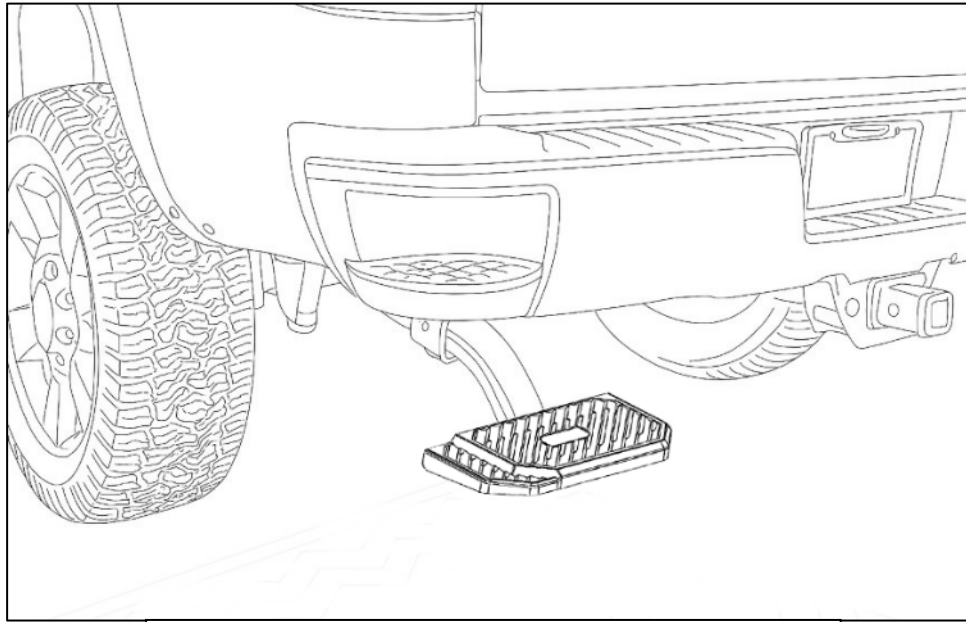


(Fig 7) Slide T-bolts through Step under channels, two T-bolts per channel.



(4) 8mm Flat Washer
(4) 8mm Lock Nut

(Fig 8) Line T-bolt ends through Corner Step Base component slots. Fasten Step onto Step Component and adjust to preference.



(Fig 9) Double check and ensure all hardware is tightened. Installation is complete.