

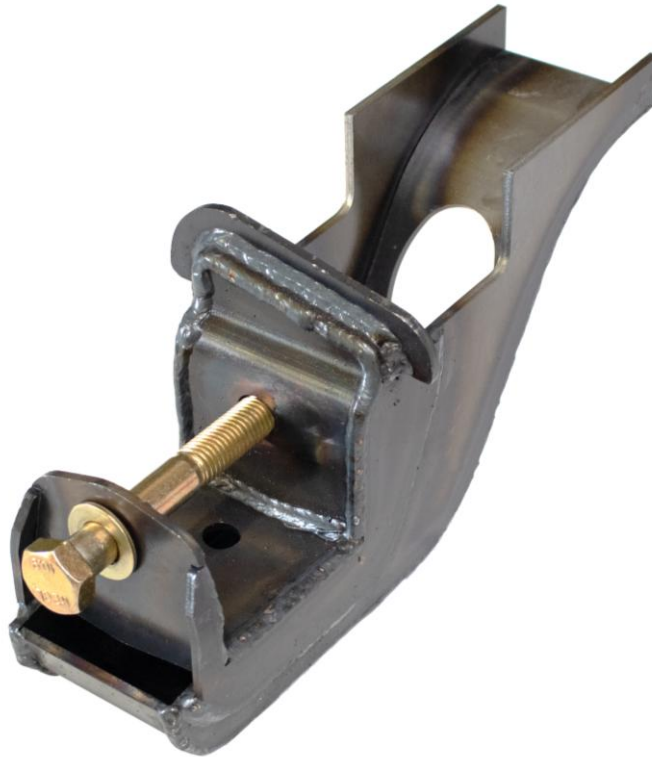


RUST BUSTER

RB7844L & RB7844R
Rear Leaf Spring Mount
2011-2019 Chevy/GMC
Silverado/Sierra 2500HD & 3500HD



VIDEO AVAILABLE



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Wrench
Fire Extinguisher
Paint Marker or Chalk
C-Clamps
Mallet

KIT CONTAINS

Rear Leaf Spring Mount
M18 Flanged Hex Screw
M18 Nylon-Insert Locknut

QTY

1
1
1



RUST BUSTER

RB7844L & RB7844R Rear Leaf Spring Mount 2011-2019 Chevy/GMC Silverado/Sierra 2500HD & 3500HD

1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



RUST BUSTER

RB7844L & RB7844R Rear Leaf Spring Mount 2011-2019 Chevy/GMC Silverado/Sierra 2500HD & 3500HD

3) PREPARING FOR YOUR INSTALL

Remove or lift your truck's bed. Lift your truck's axle to relieve tension on the rear leaf spring. Remove the lower leaf spring shackle bolt (27mm) and bushing(s) and push the leaf spring out of the way.

4) CUT

Remove the factory leaf spring mount using a plasma cutter or other cutting tool.



Once the mount is removed, grind the work area down to bare metal, removing any remaining rust and/or debris.



5) WELD

Spray the work area with a weld-through primer to reduce the risk of future rust formation.



Slide the new leaf spring mount on to the frame, using the markings of the factory mount to aid with alignment. You may use c-clamps to help hold the part in place. Following proper welding procedures, tac-weld the part in place before fully welding all edges.





RUST BUSTER

RB7844L & RB7844R Rear Leaf Spring Mount 2011-2019 Chevy/GMC Silverado/Sierra 2500HD & 3500HD

6) PAINT

Paint the part and work area with a rust inhibitor to reduce the risk of future rust formation.



We recommend our Rust Buster Rust Converter and Primer Spray Paint (RB9917).

7) REINSTALL

Move the rear leaf spring & shackle back into position in the mount and re-install the included lower leaf spring shackle bolt (27mm) and bushing(s).