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# REPLACEMENT MUFFLER

(2019-2020 RAM)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) Muffler
- (2) M10x1.50 40mm Bolts
- (2) Flanged M10 Nut
- (2) M10 Flat Washers
- (2) M10 Split Washer
- (1) 2 Bolt Gasket
- (1) Exhaust Clamp

### TOOLS REQUIRED

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- Silicone Lubricant
- Hammer
- 13, 15, 16, 17mm Socket
- Ratchet
- Cutting Tool

SKU # R111022-R111027

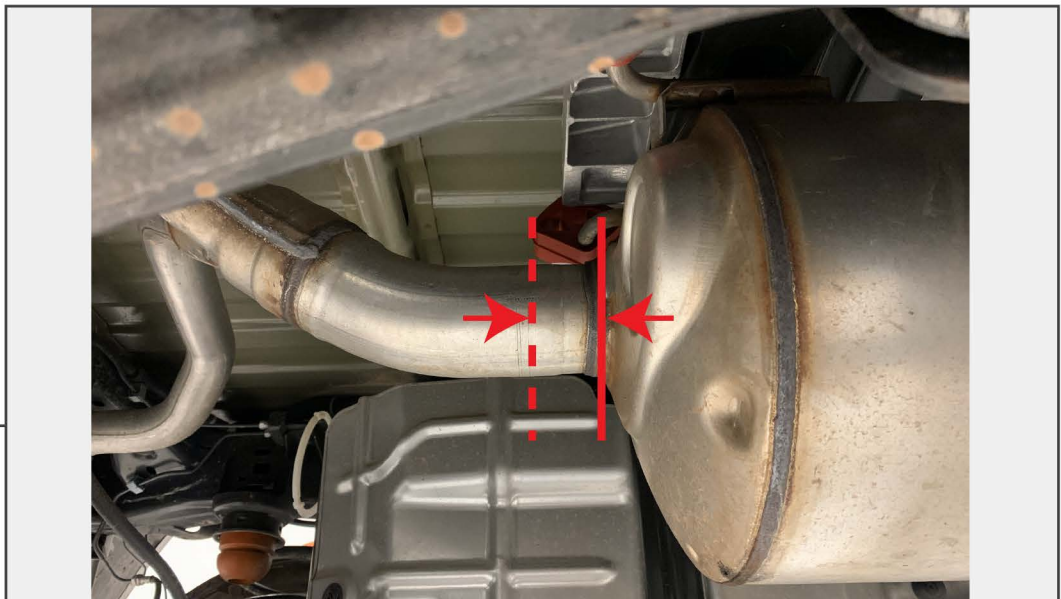


**STEP 1**



Raise and support the vehicle to gain access to the exhaust.

**STEP 2**

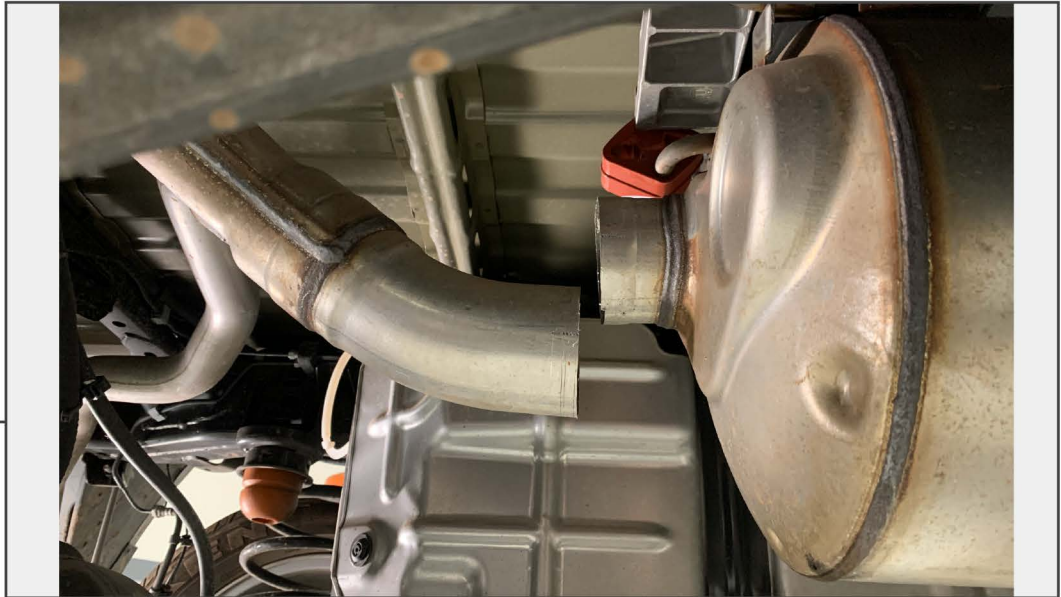


Measure and mark 1.25" off the back of the muffler.



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**STEP 3**



Using a cut off tool, cut along the line marked in step 2.

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**STEP 4**



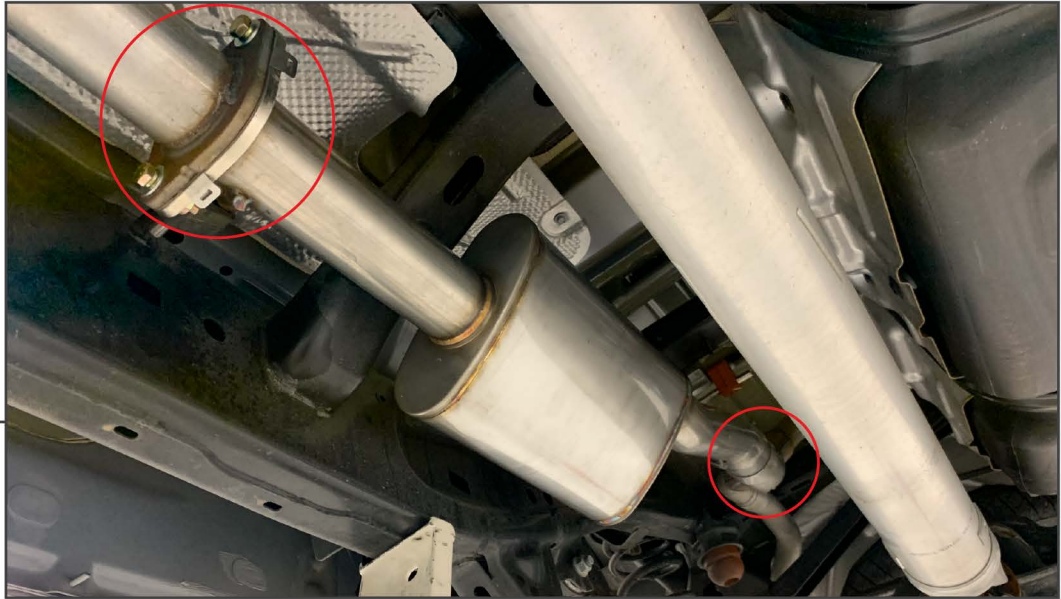
Remove the (2) 15mm bolts securing the muffler to the remaining exhaust. Using lubricant and a pry bar, remove the muffler from the exhaust hangers.





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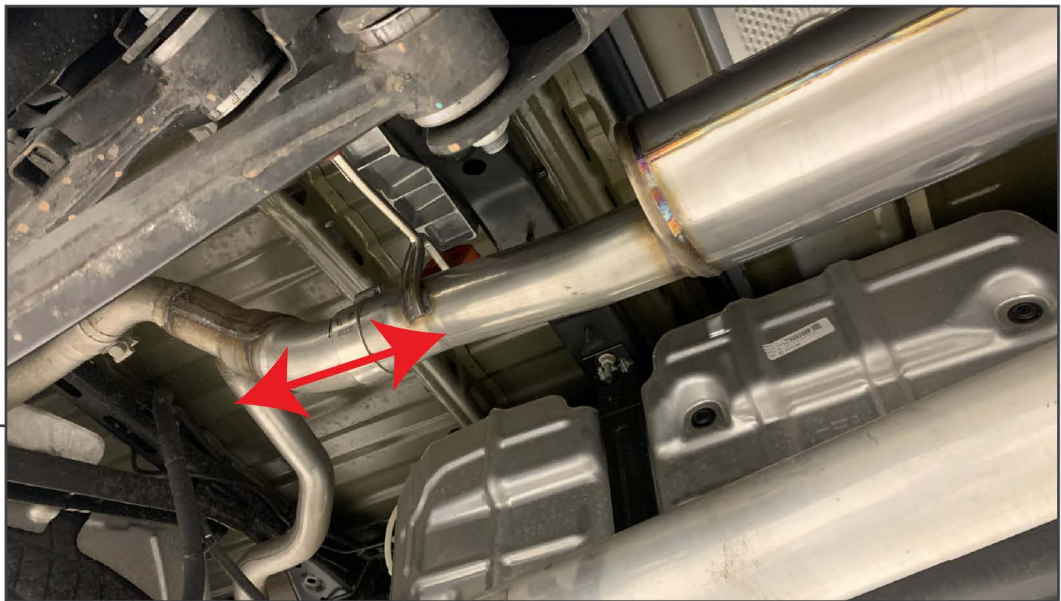
**STEP 5**



Slide the supplied exhaust clamp over the end of the muffler. Slide the new muffler over the factory exhaust. Insert the muffler into the exhaust hangers. Using the supplied gasket and M10 hardware secure the muffler to the exhaust flange. \*\*Note: Photos are for reference only. Muffler design may be different depending on part number.

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**STEP 6**



Adjust the tail pipes in or out of the muffler so that the exhaust tips line up with the rear bumper. Tighten the exhaust clamp to 45 ft-lbs.



**Optional  
Exhaust Tips  
STEP 7**

Using a 13mm socket, loosen and remove the factory exhaust tips. Using a small flat blade screw driver, pry up on the clamp tab to remove the clamp from the factory exhaust tip.



**Optional  
Exhaust Tips  
STEP 8**

Using the factory exhaust clamps install the new tips onto the factory exhaust. Adjust the tips for best fit.