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# DUAL REAR EXIT EXHAUST SYSTEM

(2009-2018 1500)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) Muffler
- (1) 'Y' Pipe
- (1) LH Over Axle Pipe
- (1) RH Over Axle Pipe
- (1) LH Tail Pipe
- (1) RH Tail Pipe
- (2) Exhaust Tips
- (2) 3" Exhaust Clamps
- (4) 2.5" Exhaust Clamps
- (2) 2.5" Ball Flange Clamps

### TOOLS REQUIRED

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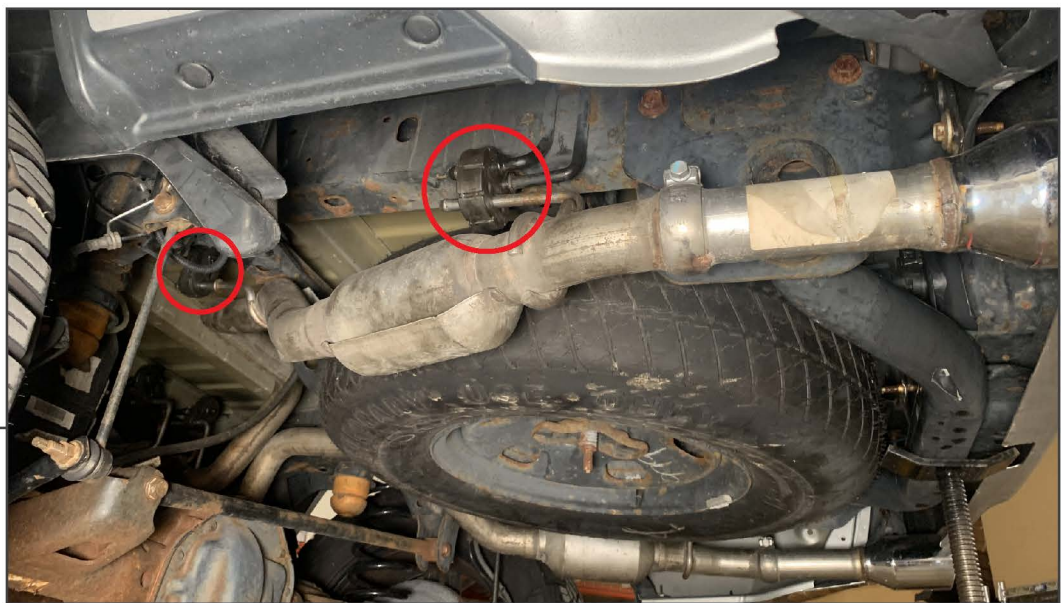
- Pry Bar
- Spray Lubricant
- 13mm, 15mm, 16mm Sockets
- Ratchet
- Floor Jack
- Jack Stands

SKU # R141214 / R141215



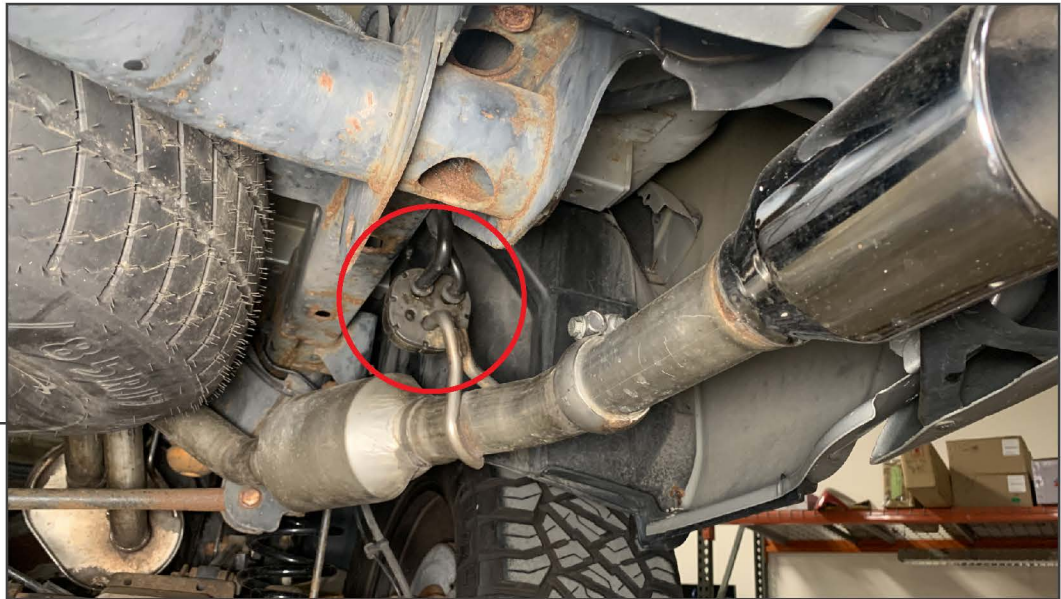
### STEP 1

Lift and support the vehicle using a floor jack and jack stands. Loosen the (2) exhaust clamps from the muffler outlet.



### STEP 2

On the LH side of the vehicle, disconnect (2) rubber hangers securing the exhaust pipe to the vehicle. With the hangers disconnected, slide the pipe out from the muffler and set aside.



**STEP 3**

On the RH side of the vehicle, disconnect (1) rubber hanger securing the exhaust pipe to the vehicle. With the hanger disconnected, slide the pipe out from the muffler and set aside.



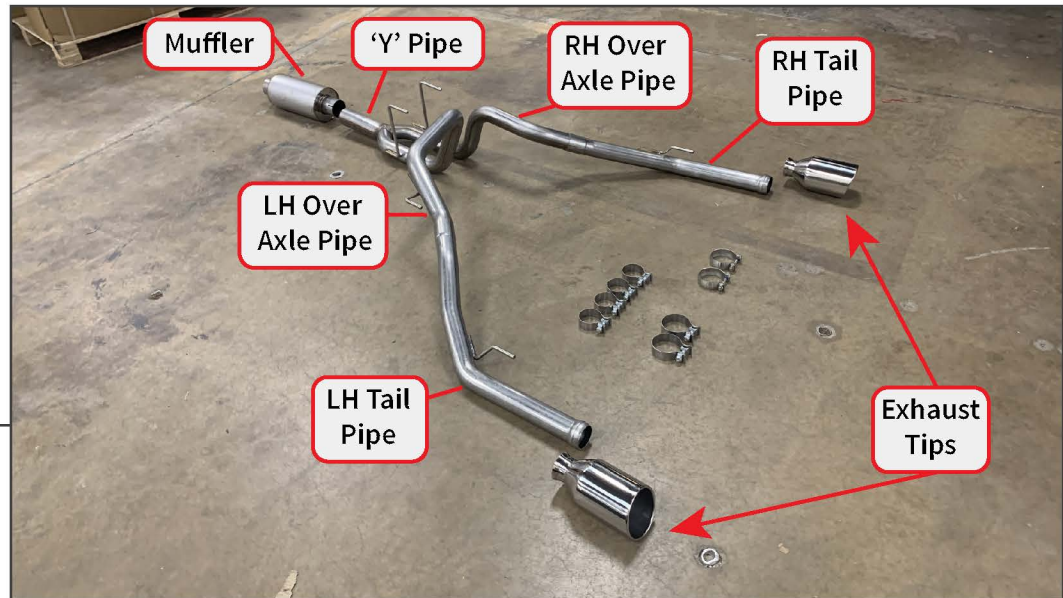
**STEP 4**

Loosen (1) exhaust clamp at the muffler inlet. Once loose, disconnect (2) rubber hangers securing the muffler to the vehicle. With the hangers disconnected, slide the muffler off of the front pipe and set the muffler aside.

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## STEP 5



Lay out and identify all exhaust components.

Transfer the rubber exhaust hangers from the original exhaust to the new exhaust pipes.

## STEP 6



Place (1) 3" exhaust clamp onto the vehicle front pipe, then place the new muffler onto the front pipe. Loosely secure the muffler to the pipe.

Place (1) 3" exhaust clamp onto the muffler outlet to prepare for the 'Y' pipe.



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## STEP 7

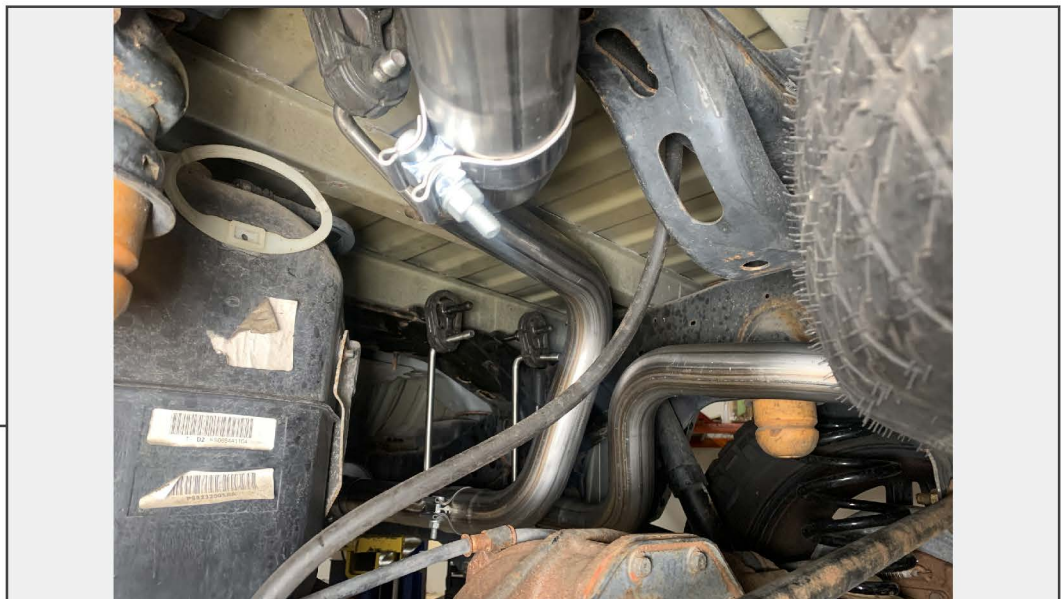


Install the 'Y' pipe into the muffler, and insert the (2) rubber hangers into the body mounting points.

Place (1) 2.5" exhaust clamp onto each 'Y' pipe outlet to prepare for the over axle pipes.

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## STEP 8



Install the LH over axle pipe pipe into the 'Y' pipe, and insert the (1) rubber hanger into the body mounting points. Loosely secure the pipes using the previously installed clamp.

Place (1) 2.5" exhaust clamp onto the end of the over axle pipe to prepare for the tail pipe.



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### STEP 9



Install the RH over axle pipe into the 'Y' pipe. Loosely secure the pipes using the previously installed clamp.

Place (1) 2.5" exhaust clamp onto the end of the over axle pipe to prepare for the tail pipe.

Note: The over axle pipe will install close to the vehicle frame at this time. With the RH tailpipe installed, adjustments can be made for adequate clearance.

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### STEP 10



Install the LH tail pipe into the over axle pipe, and insert the (1) rubber hanger into the body mounting points. Loosely secure the pipes using the previously installed clamp.

Place (1) 2.5" ball flange exhaust clamp onto the end of the tail pipe to prepare for the exhaust tip.



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### STEP 11



Install the RH tail pipe into the over axle pipe, and insert the (1) rubber hanger into the body mounting points. Loosely secure the pipes using the previously installed clamp.

Place (1) 2.5" ball flange exhaust clamp onto the end of the tail pipe to prepare for the exhaust tip.

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### STEP 12



Place the exhaust tip to the tail pipe, and secure using the previously installed ball flange exhaust clamp. Adjust the exhaust as necessary, ensuring proper clearance, then tighten all clamps to 45 ft./lbs. Adjust the exhaust tips to the desired position, and tighten the clamps to 25 ft./lbs.

Installation is now complete.