



STAINLESS STEEL MUFFLER DELETE

(2019-2022+ 1500)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Straight Pipe
- (1) 'S' Pipe
- (2) 3" Exhaust Clamps

TOOLS REQUIRED

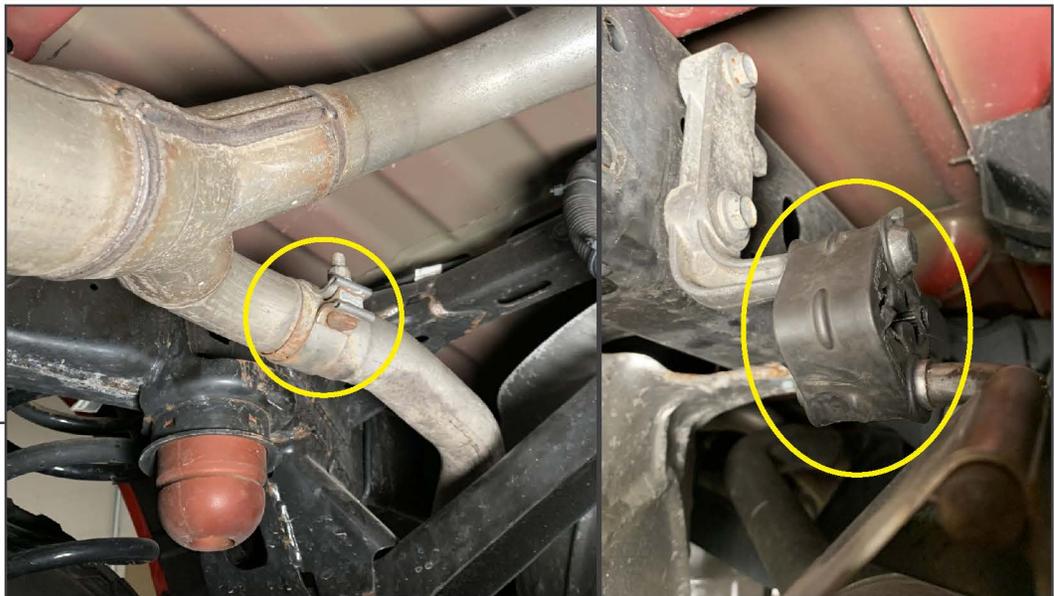
- 13mm, 15mm, 16mm Sockets
- Ratchet
- Spray Lubricant
- Reciprocating Saw
- Floor Jack
- Jack Stands

STEP 1

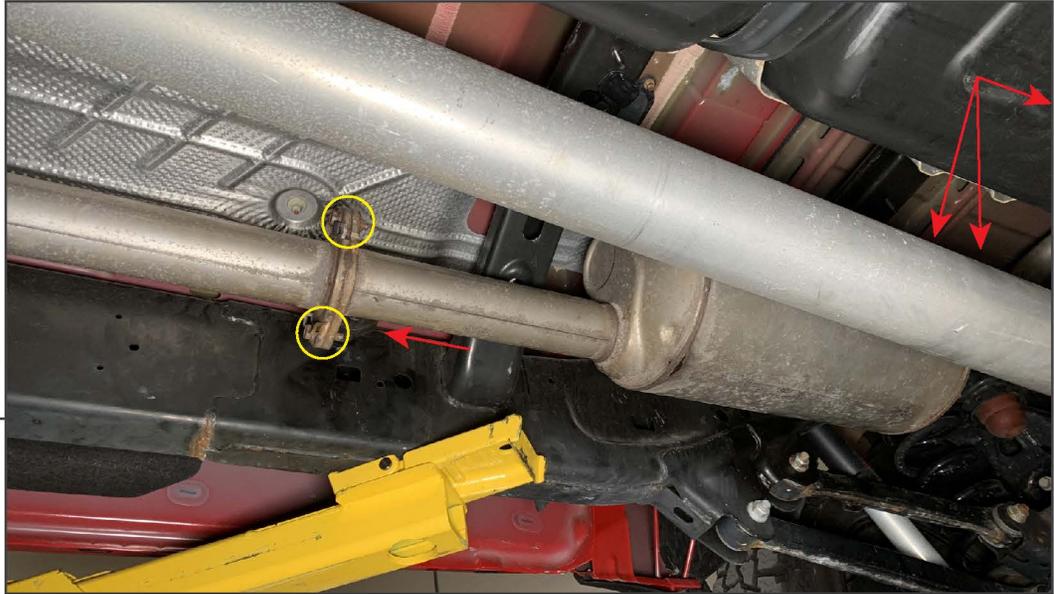


Lift and support the vehicle using a floor jack and jack stands. Locate and remove the (2) exhaust tip pipes from the exhaust by loosening the exhaust clamps.

STEP 2



Above the vehicle axle, loosen (1) exhaust clamp to disconnect the RH tailpipe from the remaining exhaust components. Disconnect the rubber hanger towards the rear of the vehicle frame, and remove the RH tailpipe from the vehicle.



STEP 3

Remove (2) 16mm bolts from the front muffler flange to disconnect the muffler from the front portion of the vehicle exhaust. Disconnect the (3) muffer rubber hangers, and (1) LH tailpipe rubber hanger, then remove the exhaust assembly from the vehicle.



STEP 4

Place the muffler on a workable surface for cutting. Mark the muffler 2-3" from the end of the outlet port. Once marked, cut the tailpipe assembly from the muffler using a saw.

STEP 5



Align the (1) straight pipe to the vehicle exhaust flange, and insert the (1) metal hanger into the vehicle rubber hanger. Thread the included hardware into the flanges, but do not fully tighten to allow for later adjustment.

Place (1) 3" exhaust clamp on the end of the straight pipe to prepare for the "S" pipe installation.

STEP 6



Align the (1) 'S' pipe to the previously installed straight pipe. Insert the (2) metal hangers into the vehicle muffler hangers.

Place (1) 3" exhaust clamp on the end of the straight pipe to prepare for the tailpipe assembly installation.

STEP 7



Insert the tailpipe assembly into the 'S' pipe. Install the LH and RH tailpipes and exhaust tips into the vehicle using the original clamps and rubber hangers.

STEP 8



Adjust the exhaust as necessary for best fit. Tighten the exhaust down using the following torque specifications. Installation is now complete.

Exhaust Flange to Muffler Delete Straight Pipe Bolts: 37 ft./lbs.

Exhaust Tip Clamps: 21 ft./lbs.

Muffler Delete Clamps: 45 ft./lbs.