

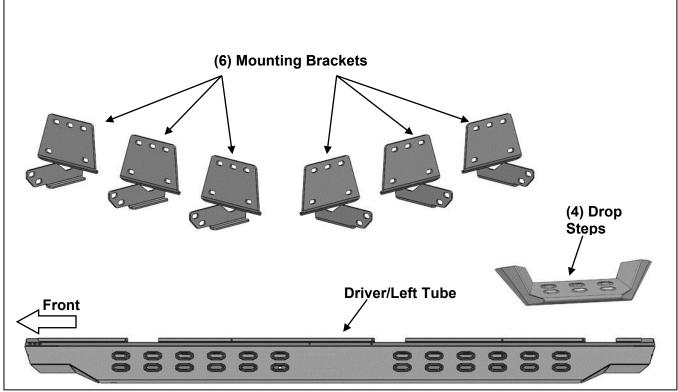
# INSTALLATION INSTRUCTIONS HD OVERLAND DROP SIDE STEP BARS

2019-2023 1500 QUAD CAB (EXCLUDING 2019-2023 1500 CLASSIC)

SKU # R144175

#### **PARTS LIST:**

1	Driver/Left Tube	12	10mm Nylon Lock Nuts
1	Passenger/Right Tube	8	8mm Triangle Double Bolt Plates
4	Drop Steps	18	8mm x 24mm OD x 2mm Flat Washers
6	Mounting Brackets	16	8mm x 22mm OD x 2mm Flat Washers
12	10mm x 30mm Hex Bolts	34	8mm Nylon Lock Nuts
24	10mm x 20mm OD x 2mm Flat Washers		



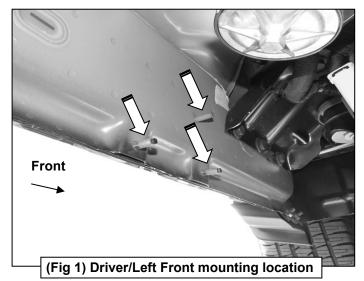
#### PROCEDURE:

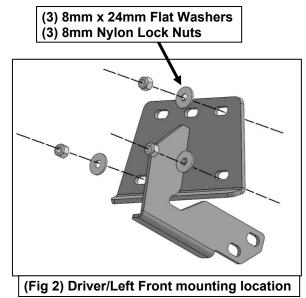
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. USE WIRE BRUSH TO CLEAN MOUNTING STUDS OF PAINT AND DEBRIS.
- 2. Start the installation under the Driver/Left side of the vehicle. Locate the front (3) factory stude along the inner side of the body panel, (Figure 1).
- 3. Select (1) Front Mounting Bracket. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, (Figure 2). Leave hardware loose at this time.
- **4.** Repeat **Steps 2 & 3** to attach (2) Mounting Brackets to the center and rear mounting locations along the body panel, **(Figures 3 & 4)**.
- **5.** Select the Driver/Left Tube. Insert (2) 8mm Triangle Double Bolt Plates into the front (2) sets of (2) holes, **(Figure 5)**. Attach (1) Drop Step to the (2) Double Bolt Plates with (4) 8mm x 22mm Flat Washers and (4) 8mm Nylon Lock Nuts, **(Figure 6)**. Do not tighten hardware.
- 6. With assistance, line up the mounting tabs in the Driver/Left Tube to the rear faces of the Mounting Brackets. Secure the Tube to the Mounting Brackets with (6) 10mm Hex Bolts, (12) 10mm x 20mm Flat Washers and (6) 10mm Nylon Lock Nuts, (Figure 7). Do not tighten hardware.
- 7. Level and adjust the Overland Step, then tighten all hardware.
- 8. Repeat Steps 1—7to attach the Passenger/Right Overland Step.
- **9.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

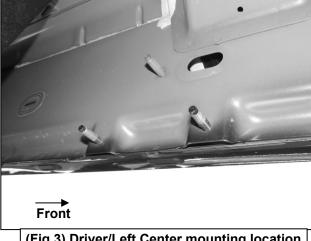
**To protect your investment**: Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Overland Sliders.

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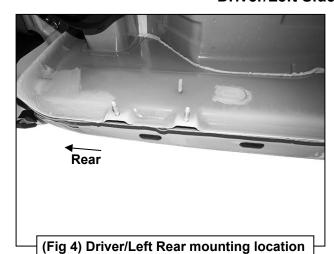
## **Driver/Left Side Installation Pictured**



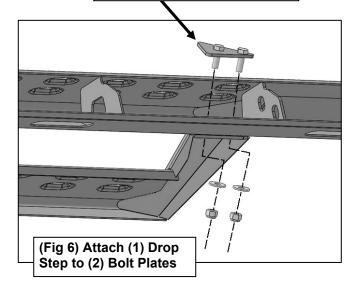




### **Driver/Left Side Installation Pictured**

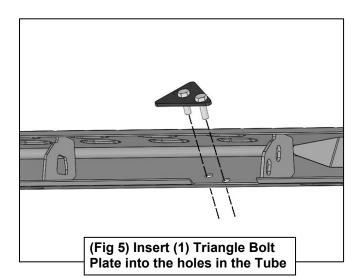


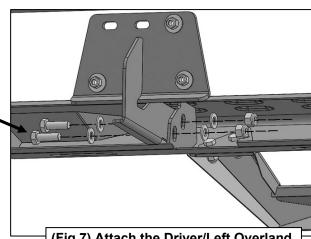
- 8mm Bolt Plate (2) 8mm x 22mm Flat Washers
- (2) 8mm Nylon Lock Nuts





- (4) 10mm Flat Washers
- (2) 10mm Nylon Lock Nuts





(Fig 7) Attach the Driver/Left Overland Slider to the (3) Mounting Brackets

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