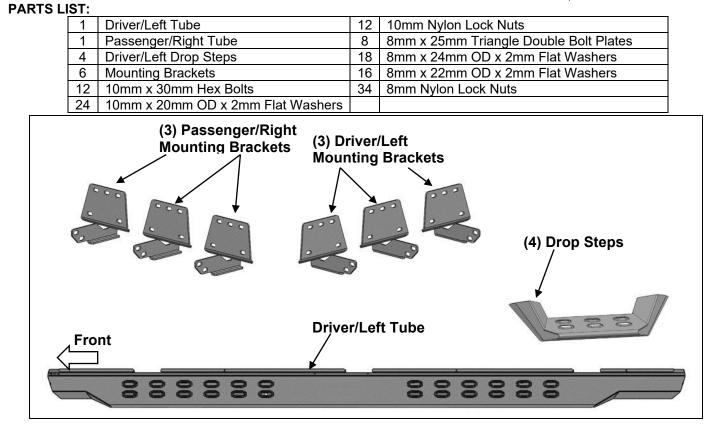


INSTALLATION INSTRUCTIONS HD OVERLAND DROP SIDE STEP BARS

2019-2023 1500 CREW CAB (EXCLUDING 19-23 RAM 1500 CLASSIC)

SKU # R144176

HD OVERLAND DROP SIDE STEP BARS 2019-2023 1500 CREW CAB (EXCL. 19-23 1500 CLASSIC)

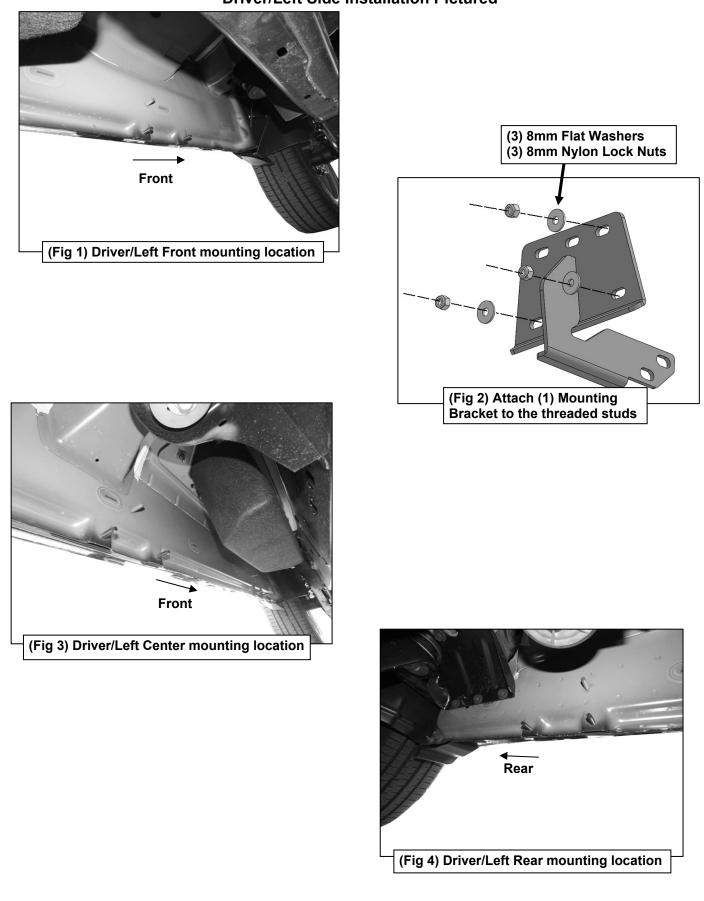


PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. USE WIRE BRUSH TO CLEAN MOUNTING STUDS OF PAINT AND DEBRIS.
- 2. Start the installation under the Driver/Left side of the vehicle. Locate the front (3) factory studs along the inner side of the body panel, (Figure 1).
- **3.** Select (1) Driver/Left Mounting Bracket. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, **(Figure 2)**. Leave hardware loose at this time.
- 4. Repeat Steps 1—3 to attach the remaining (2) Driver/Left Mounting Brackets to the center and rear mounting locations along the body panel, (Figures 3 & 4).
- Select the Driver/Left Tube. Insert (2) 8mm Double Bolt Plates into the front (2) sets of (2) holes, (Figure 5). Attach (1) Drop Step to the (2) Triangle Double Bolt Plates with (4) 8mm x 22mm Flat Washers and (4) 8mm Nylon Lock Nuts, (Figure 6). Do not tighten hardware.
- 6. With assistance, line up the mounting tabs in the Driver/Left Tube to the rear faces of the Mounting Brackets. Secure the Tube to the Mounting Brackets with (6) 10mm Hex Bolts, (12) 10mm x 20mm Flat Washers and (6) 10mm Nylon Lock Nuts, (Figure 7). Do not tighten hardware.
- 7. Level and adjust the Overland Step, then tighten all hardware.
- 8. Repeat **Steps 1—7** to attach the Passenger/Right Overland Step.
- 9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment: Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Overland Steps.

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Driver/Left Side Installation Pictured

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