## **TC1 RUNNING BOARD**

SKU #: R175551

FITS:

2019-Up 1500 Crew Cab (Excluding 2019-2024 1500 *Classic* Crew Cab)



#### 60-120 min



Cutting Not Required

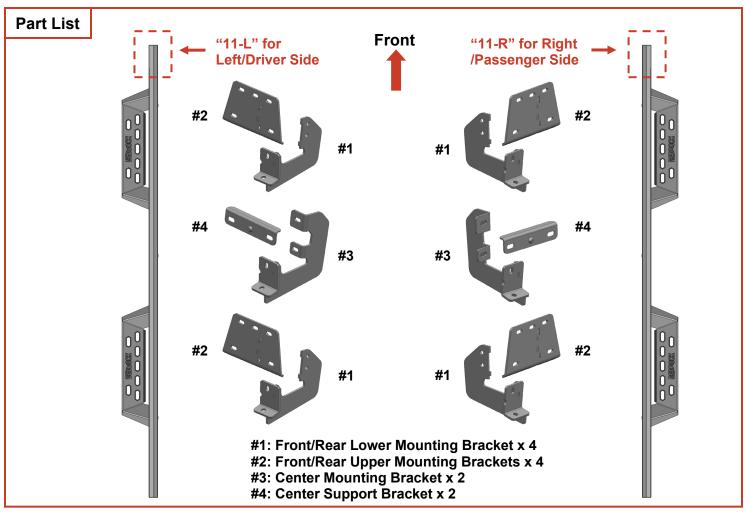


#### **Torque & Tools**

Fastener Size	Tightening Torque (ft-lbs)	Wrench Required		Allen Wrench Required	
□ 6mm	□ 7-8.5	(L)	□ 10mm		☐ 4mm
■ 8mm	<b>■</b> 18-20		■ 13mm		□ 5mm
□10mm	□ 35-40		□ 16mm		□ 6mm
□12mm	□ 60-70		□ 18mm		□ 8mm

#### **BEFORE INSTALLATION**

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.





**X8** 



x16



x20



XZC



x12

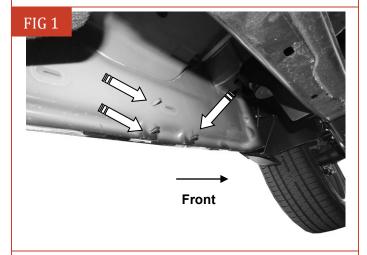
8mm x 25mm Hex Bolt

8mm x 16mm Flat Washer 8mm x 24mm Flat Washer 8mm Nylon Lock Nut 8mm x 25mm Combo Bolt

PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE DRIVER SIDE INSTALLATION

#### STEP 1

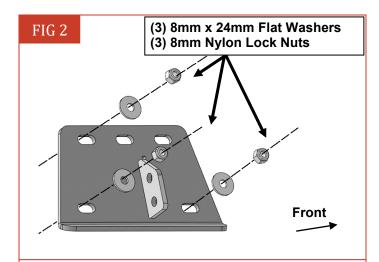
Start the installation under the Driver/Left side of the vehicle. Locate the front (3) factory studs along the inner side of the body panel, (**Fig 1**).



(Fig 1) Driver/Left Front mounting location

#### STEP 2

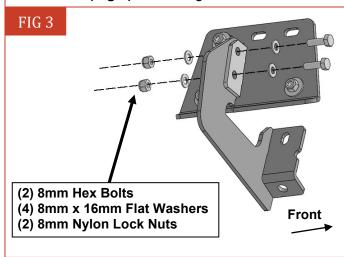
Select (1) Front/Rear Upper Mounting Bracket (#2). Attach the Mounting Bracket to the (3) factory studs with (3) 8mm x 24mm Flat Washers and (3) 8mm Nylon Lock Nuts, (Fig 2). Do not tighten hardware.



(Fig 2) Attach (1) Front Upper Mounting Bracket (#2) to the threaded studs

#### STEP 3

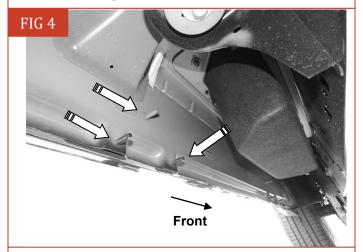
Select (1) Front/Rear Lower Mounting Bracket (#1). Attach the Lower Bracket to the short side of the Upper Bracket with (2) 8mm Hex Bolts, (4) 8mm x16mm Flat Washers and (2) 8mm Nylon Lock Nuts, (Fig 3). Do not tighten hardware.



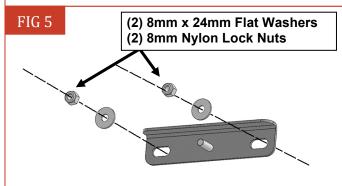
(Fig 3) Attach (1) Front Lower Mounting Bracket (#1) to the Upper Mounting Bracket (#2)

### STEP 4

Move to the center location, **(Fig 4)**. Select (1) Center Support Bracket (#4). Attach the Support Bracket to the (2) lower threaded studs with (2) 8mm x 24mm Flat Washers and (2) 8mm Nylon Lock Nuts, **(Fig 5)**.



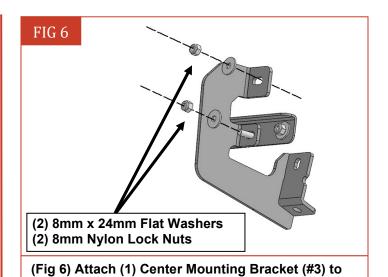
(Fig 4) Driver/Left Center mounting location



(Fig 5) Attach (1) Center Support Bracket (#4) to the lower (2) threaded studs on the mounting location

### STEP 5

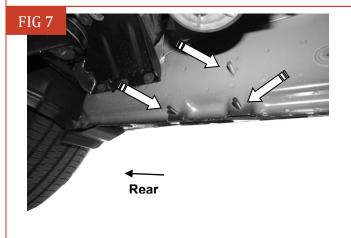
Select (1) Center Mounting Bracket (#3) and attach to the Support Bracket and upper threaded stud with (2) 8mm Flat Washers and (2) 8mm Nylon Lock Nuts, (Fig 6). Do not tighten hardware.



### STEP 6

Repeat **Steps 2 & 3** to attach (1) Front/Rear Upper Mounting Bracket (**#2**) and (1) Front/Rear Lower Mounting Bracket (**#1**) to the rear mounting location, **(Fig 7)**. Do not tighten hardware.

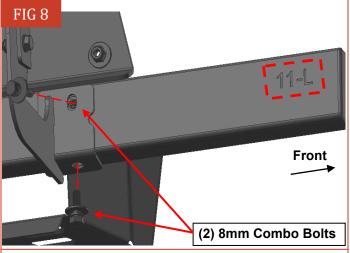
the upper threaded stud and Support Bracket



(Fig 7) Driver/Left Rear mounting location

### STEP 7

Select the Driver/Left Running Board. **NOTE:** The Driver/Left Running Board will have a "11-L" on the front. **IMPORTANT:** Do not slide Running Board front to back on the Brackets or damage to the finish may result. Attach the Step to the Mounting Brackets with (6) 8mm Combo Bolts, (Fig 8). Do not tighten hardware.



(Fig 8) Attach the Driver/Left Running Board to the (3) Mounting Brackets

#### STEP 8

Level and adjust the Running Board as necessary and fully tighten all hardware.

### STEP 9

Repeat **Steps 1—8** to attach the Passenger/Right Running Board to the vehicle.

### **STEP 10**

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

#### **Attention**

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild soap may be used also to clean the Running Boards.