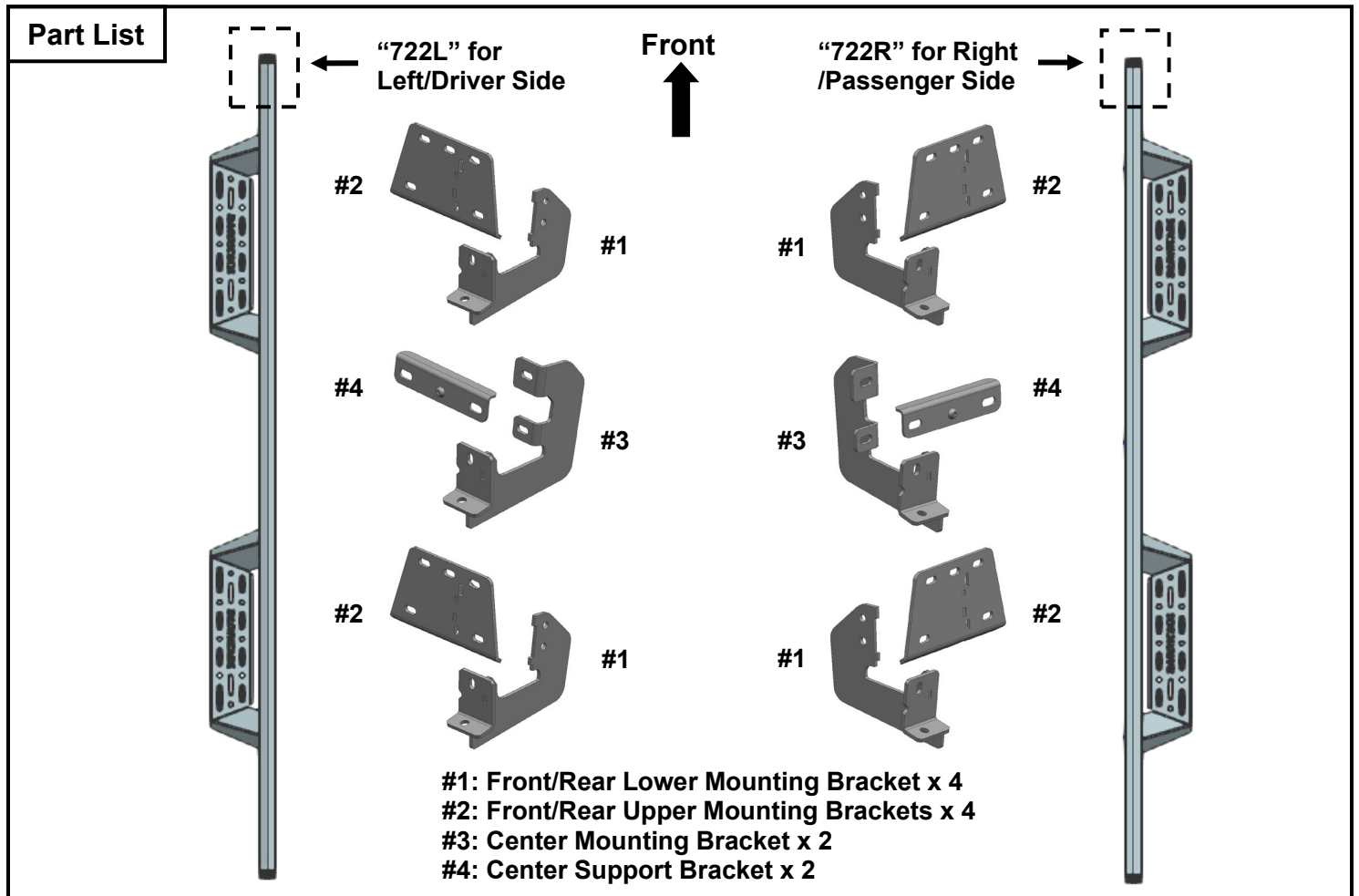
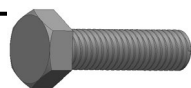




Canyon Drop Steps
19-24 RAM 1500 Crew Cab(Excl. 19-24 Ram 1500 Classic)
SKU # R191241





x8

8mm x 25mm
Hex Bolt



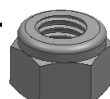
x16

8mm x 16mm
Flat Washer



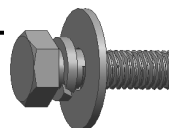
x20

8mm x 24mm
Flat Washer



x28

8mm Nylon
Lock Nut



x12

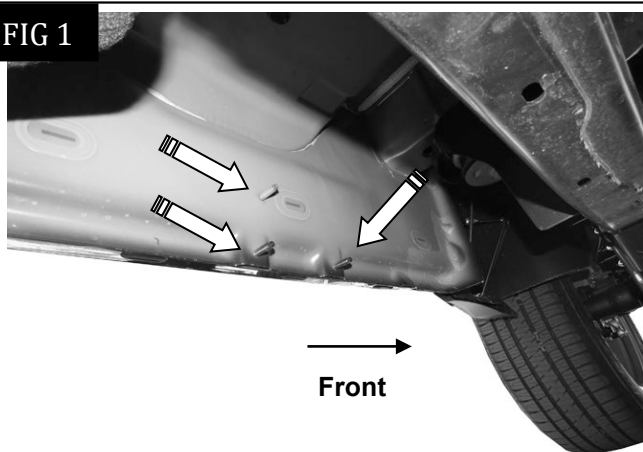
8mm x 25mm
Combo Bolt

PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE DRIVER SIDE INSTALLATION

STEP 1

Start the installation under the Driver/Left side of the vehicle. Locate the front (3) factory studs along the inner side of the body panel, **(Fig 1)**.

FIG 1



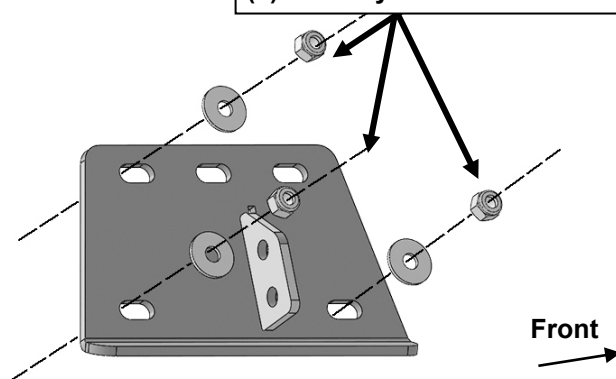
(Fig 1) Driver/Left Front mounting location

STEP 2

Select (1) Front/Rear Upper Mounting Bracket **(#2)**. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm x 24mm Flat Washers and (3) 8mm Nylon Lock Nuts, **(Fig 2)**. Do not tighten hardware.

FIG 2

(3) 8mm x 24mm Flat Washers
(3) 8mm Nylon Lock Nuts

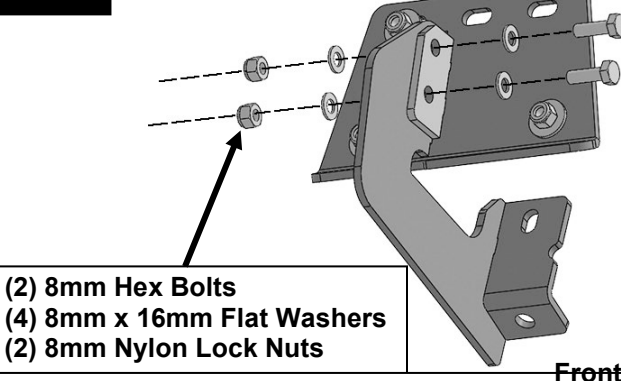


(Fig 2) Attach (1) Front Upper Mounting Bracket (#2) to the threaded studs

STEP 3

Select (1) Front/Rear Lower Mounting Bracket **(#1)**. Attach the Lower Bracket to the short side of the Upper Bracket with (2) 8mm Hex Bolts, (4) 8mm x 16mm Flat Washers and (2) 8mm Nylon Lock Nuts, **(Fig 3)**. Do not tighten hardware.

FIG 3

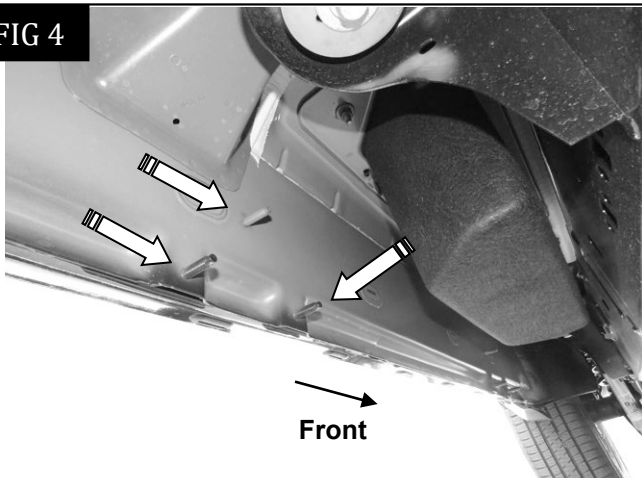


(Fig 3) Attach (1) Front Lower Mounting Bracket (#1) to the Upper Mounting Bracket (#2)

STEP 4

Move to the center location, **(Fig 4)**. Select (1) Center Support Bracket **(#4)**. Attach the Support Bracket to the (2) lower threaded studs with (2) 8mm x 24mm Flat Washers and (2) 8mm Nylon Lock Nuts, **(Fig 5)**.

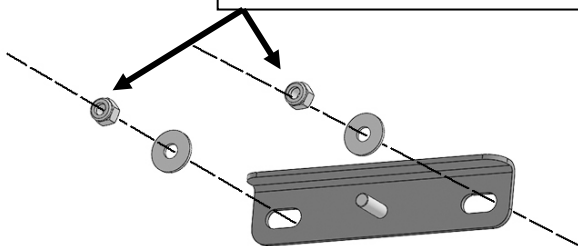
FIG 4



(Fig 4) Driver/Left Center mounting location

FIG 5

(2) 8mm x 24mm Flat Washers
(2) 8mm Nylon Lock Nuts

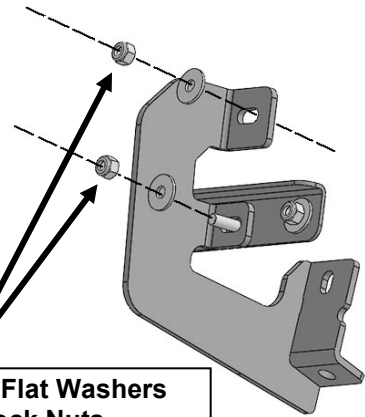


(Fig 5) Attach (1) Center Support Bracket (#4) to the lower (2) threaded studs on the mounting location

STEP 5

Select (1) Center Mounting Bracket **(#3)** and attach to the Support Bracket and upper threaded stud with (2) 8mm Flat Washers and (2) 8mm Nylon Lock Nuts, **(Fig 6)**. Do not tighten hardware.

FIG 6



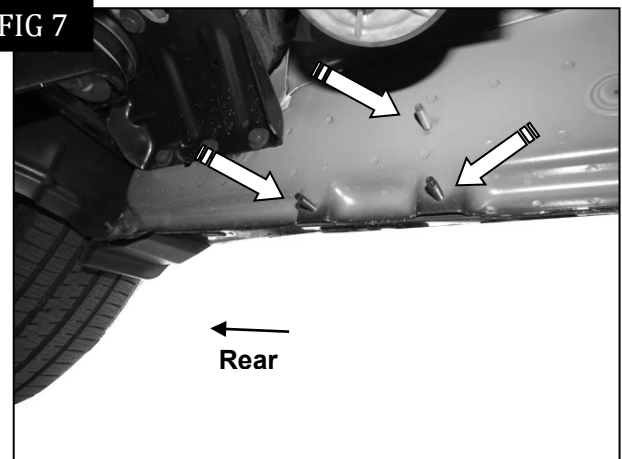
(2) 8mm x 24mm Flat Washers
(2) 8mm Nylon Lock Nuts

(Fig 6) Attach (1) Center Mounting Bracket (#3) to the upper threaded stud and Support Bracket

STEP 6

Repeat **Steps 2 & 3** to attach (1) Front/Rear Upper Mounting Bracket **(#2)** and (1) Front/Rear Lower Mounting Bracket **(#1)** to the rear mounting location, **(Fig 7)**. Do not tighten hardware.

FIG 7

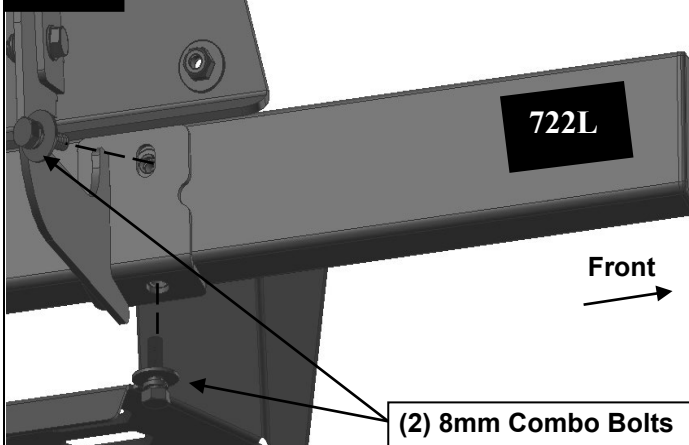


(Fig 7) Driver/Left Rear mounting location

STEP 7

Select the Driver/Left Running Board. **NOTE:** The Driver/Left Running Board will have a “722L” on the front. **IMPORTANT:** Do not slide Running Board front to back on the Brackets or damage to the finish may result. Attach the Step to the Mounting Brackets with (6) 8mm Combo Bolts, (Fig 8). Do not tighten hardware.

FIG 8



(Fig 8) Attach the Driver/Left Running Board to the (3) Mounting Brackets

STEP 8

Level and adjust the Running Board as necessary and fully tighten all hardware.

STEP 9

Repeat **Steps 1—8** to attach the Passenger/Right Running Board to the vehicle.

STEP 10

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Running Board.