



# FULL WIDTH BUMPER GUARD INSTALLATION INSTRUCTIONS PART # 25-515

Please read these instructions completely before starting the installation.

## KIT CONTENTS

QTY.	DESCRIPTION
13ft.	Bumper Guard
8	Bumper Guard End Caps

## TOOLS NEEDED

Masking Tape  
Cleaning Agent  
(Alcohol Pads)  
Tape Measure  
Sharp Knife or Boxcutter

## IMPORTANT

Do not install this Bumper Guard if outside temperature is below 60°F or above 90°F. Do not subject Bumper Guard to extreme temperatures, water or road contaminants for 24 hours after installation to allow adhesive to fully bond to mounting surface.

## PRE-INSTALLATION

### Bumper Guard Placement

**Warning:** To assure proper installation, DO NOT REMOVE the protective backing paper at this time.

1. Using a Tape Measure, carefully measure surface area for desired location.
2. Once you are satisfied with the location of the Bumper Guard, use Masking Tape as a mounting guide.
3. Mark the outside edge of the Bumper Guard where it "STARTS", where it "ENDS", in the middle, as well as top to bottom.
4. We recommend marking every 6-8 inches. This will keep Bumper Guard from rising or drooping during installation process.

**Note:** DO NOT REMOVE protective backing paper until prompted!

## VEHICLE INSTALLATION

### Surface Preparation

**Warning:** The Bumper Guard mounting surface MUST be absolutely clean and free of WAX, DIRT, OIL, ETC. to ensure a lasting installation. Areas not clean or dry prevent adhesive from fully bonding to surface even though it may appear so during installation.

**NOTE:** Freshly painted surfaces must be fully cured before installing Bumper Guards.

1. Using an Alcohol Pad or suitable cleaning agent, completely clean the mounting surface.

### Mounting

1. After double checking the bumper coverage area to achieve desired fit, carefully cut the Bumper Guard into the desired lengths making sure to cut through the rubber at a 90° angle to allow the end cap to cover the cut line for that O.E. Appearance.
2. Peel off the protective backing paper on the Bumper Guard.
3. Carefully mount the Bumper Guards to the vehicle using the masking tape guides previously placed.
4. Temporarily apply even pressure to ensure a good bond.
5. Take the supplied Bumper Guard End Caps.
6. Peel off the protective backing paper and install.
7. Temporarily apply even pressure to ensure a good bond.

**Important:** Do not subject Bumper Guard to extreme temperatures, water or road contaminants for 24 hours to allow adhesive to fully bond to mounting surface.

**Warning:** Installation of accessories should only be undertaken by those with mechanical knowledge and are familiar with working on vehicles. Always use eye protection (goggles, safety glasses or shield). Park the vehicle in a well lit area, on level ground and apply the parking brake. Failure to follow instructions can lead to severe damage and personal injury.