

# ***aFe Control***

## ***Wheel Spacers***

### ***Ford Edge ST 19-24***

KIT	Description
610-305001-B	Wheel Spacer Kit 5x108, CB63.4, M14-1.5, 20mm

#### **Procedure:**

1. Safely lift the vehicle and remove wheel.
2. Place the aFe CONTROL spacer on the hub and ensure the spacer is fully seated.
3. Use supplied nuts to fasten the spacer to original studs.
4. Tighten nuts in a star pattern using torque wrench set to **150 ft lbs**
5. **If the OE studs protrude past the spacer, make sure your wheels have relief pockets to clear. If not, you will need to trim the factory studs to length.**

**Note: Factory stud trimming is required for OE Ford Edge ST & ST-Line wheels.**

If you need to trim the studs, mark the stud to the length you need to clear the wheel.

Remove the spacer and trim the studs with a cut off wheel. Use 90° die grinder and sanding pad to sand the edges of the stud. Spray paint the trimmed section for rust protection. Reinstall the spacer.

6. Install the wheel onto the new studs of the wheel spacer.
7. Tighten the wheel nuts with the OE nuts in a star pattern by hand first.
8. Spin the wheel and check for any noise or interference.
9. Tighten the lug nuts in a star pattern with a torque wrench set to **150 ft lbs.**

