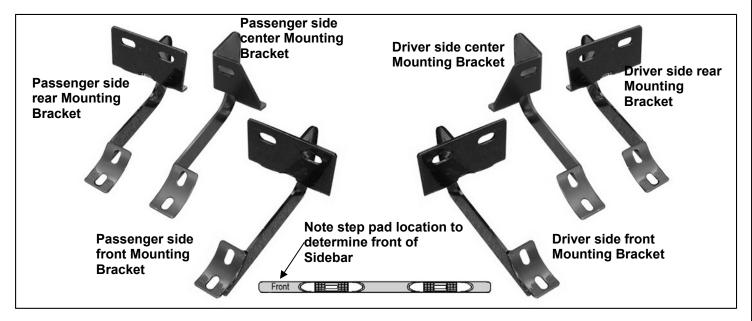


INSTALLATION INSTRUCTIONS 4" OVAL STRAIGHT SIDE BAR FOR FORD F150 SUPER CREW 09-11

4" OVAL STRAIGHT SIDE BAR FOR FORD F150 SUPER CREW 09-11 PART # 9BFR701SSOV

PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Side Bar	10	10mm Clip Nuts
1	Passenger/Right Side Bar	10	10-1.50mm x 25mm Hex Bolts
1	Driver/Left Front Mounting Bracket	10	10mm Lock Washers
1	Passenger/Right Front Mounting Bracket	10	10mm X 30mm OD X 2.5mm Flat Washers
1	Driver/Left Center Mounting Bracket	22	8-1.25mm X 25mm Hex Bolts
1	Passenger/Right Center Mounting Bracket	32	8mm X 24mm OD x 2mm Flat Washers
1	Driver/Left Rear Mounting Bracket	22	8mm Lock Washers
1	Passenger/Right Rear Mounting Bracket	10	8mm Hex Nuts



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. DRILLING IS REQUIRED.
- **2.** Starting on the driver side of the vehicle, locate the factory mounting holes in the side panel. **NOTE:** These holes may be covered with tape.
- **3.** With nut towards the inside of the side panel, insert (2) Clip Nuts through each rectangular hole and orient them so that each nut aligns with factory round hole, **(Figure 1)**.
- **4.** Partially attach driver side Mounting Brackets to already inserted Clip Nuts using the included 10mm x 25mm Hex Head Bolts, 10mm Lock Washers, and 10mm Flat Washers, (**Figure 2**). **NOTE:** The Cradle on the Front Mounting Bracket should face to the rear, (**Figure 3**), and the cradle on the Center and the Rear Mounting Brackets should face the front of the vehicle as pictured in **Figure 4 & 5**).
- Align the bottom holes in the Mounting Brackets with the holes in the pinch weld and attach using the included (5) 8mm x 25mm Hex Head Bolts, (5) 8mm Lock Washers, (10) 8mm Flat Washers and (5) 8mm Hex Nuts, (Figure 5). NOTE: Insert the bolts up from the bottom of the pinch weld.
- 6. Carefully position the Sidebar onto the Mounting Bracket cradles and attach it using the included (6) 8mm x 25mm Hex Head Bolts, (6) 8mm Lock Washers and (6) 8mm Flat Washers, (Figure 3). Do not tighten at this time.
- 7. Level and adjust the Sidebar properly and tighten all hardware.
- 8. Repeat steps 2 7 for passenger Sidebar.

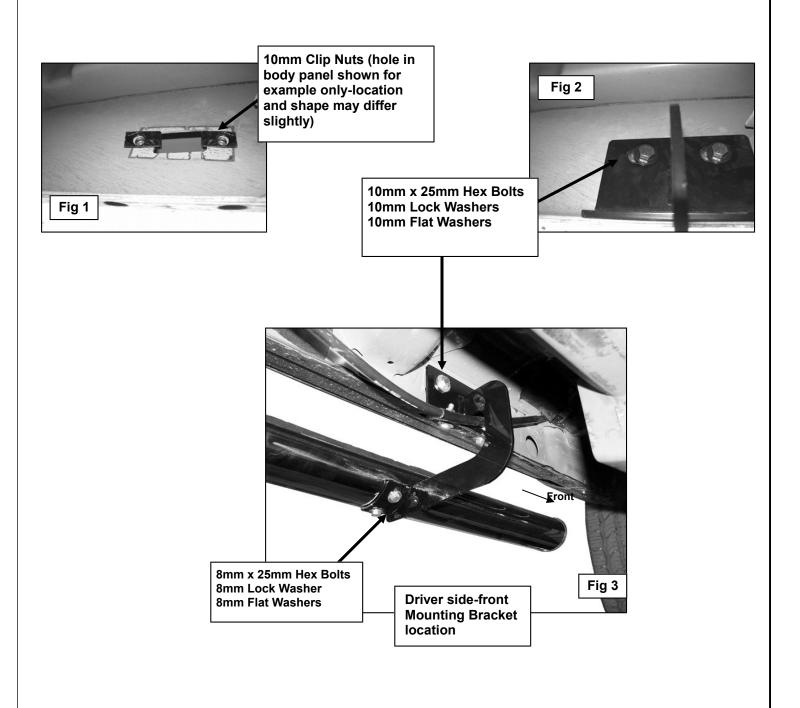
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

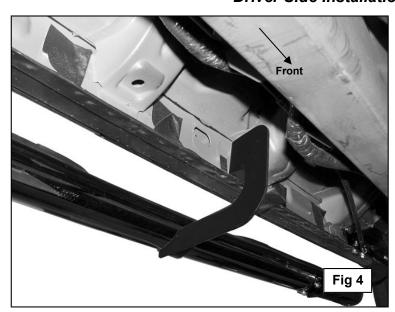
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver Side Installation Pictured

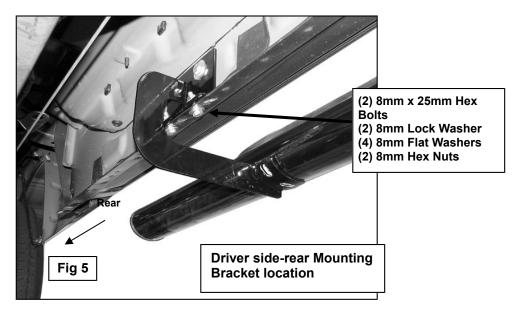


Driver Side Installation Pictured



Driver side-center Mounting Bracket location pictured. Requires the following:

- (1) 10mm Clip Nut
- (1) 10mm Hex Bolt
- (1) 10mm Flat Washer
- (1) 10mm Lock Washer And to mount to the pinch weld:
- (1) 8mm Hex Bolt
- (2) 8mm Flat Washers
- (1) 8mm Lock Washer
- (1) 8mm Hex Nut





Complete Installation