



Part # 4005,40050- 1999-04 GM Truck 4.8L & 5.3L

Part # 4006,40060- 1999-09 GM Truck 6.0L

Part # 4007,40070- 1996-98 GM Truck 5.0L & 5.7L

# Full Size Truck Headers



Special Tools

Required:

- No special tools are required

Install Time:

Approximately  
1 hour 30min

Difficulty:

2 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

### STEP 1

- Disconnect the negative battery terminal.

### STEP 2

- From underneath the vehicle, remove the nuts that attach the Y-Pipe to the factory exhaust manifolds.

### STEP 3

- Remove any EGR or air lines going to the exhaust manifolds. Unplug the oxygen sensors. Unbolt and remove the factory exhaust manifolds and the stock gaskets.

### STEP 4

- Clean any old gasket material off of the cylinder head, use a scraper if necessary.

### STEP 5

- Using the factory hardware and the Supplied Gaskets install the BBK Headers.

### STEP 6

- Attach the Y-Pipe to the BBK headers using the factory hardware.

### STEP 7

- Using the supplied hardware, gaskets, and block-offs connect the EGR and AIR fittings to the BBK Headers where applicable. **NOTE!!! Be sure to apply a small amount of the supplied anti-seize on the threads.**

### STEP 8

- After driving the vehicle and allowing it to cool a few times, go back and re-tighten the header bolts.

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installation instructions

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**IMPORTANT:** All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance Inc. accepts no responsibility for injuries or damage caused by or during the installation of this product.

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