

INSTALLATION INSTRUCTIONS

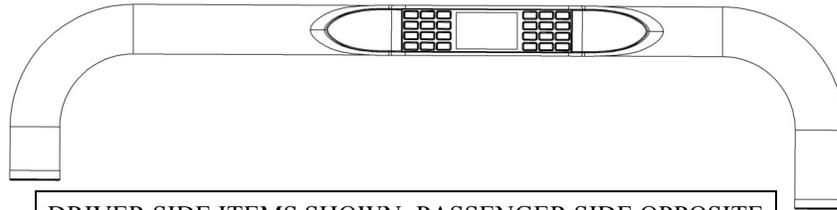
E-SERIES 3 NERF STEP BAR



APPLICATION:
Silverado/Sierra 1500 Regular Cab 2019-2020
PART NUMBER:
23-4110, 23-4115

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	STEP BAR ASSEMBLY (1 DRIVER, 1 PASSENGER)	13MM SOCKET
2	2	REAR MOUNTING BRACKET (1 DRIVER, 1 PASSENGER)	13MM WRENCH
3	2	CENTER SUPPORT STRAP	19MM SOCKET
4	2	FRONT MOUNTING BRACKET	19MM WRENCH
5	4	1/2" HEX HEAD BOLT (YELLOW ZINC)	17MM WRENCH
6	4	1/2" SAE FLAT WASHER (YELLOW ZINC)	17MM SOCKET
7	4	1/2" SPLIT LOCK WASHER (YELLOW ZINC)	RATCHET
8	2	M8 HEX HEAD BOLT (YELLOW ZINC)	TORQUE WRENCH
9	2	M8 FLAT WASHER (YELLOW ZINC)	BREAKER BAR
10	2	M8 SPLIT LOCK WASHER (YELLOW ZINC)	
11	2	M10 BUTTON HEAD BOLT (BLACK ZINC)	
12	2	M10 TOOTHED LOCK WASHER (BLACK ZINC)	
13	2	M10 FLAT WASHER (BLACK ZINC)	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING



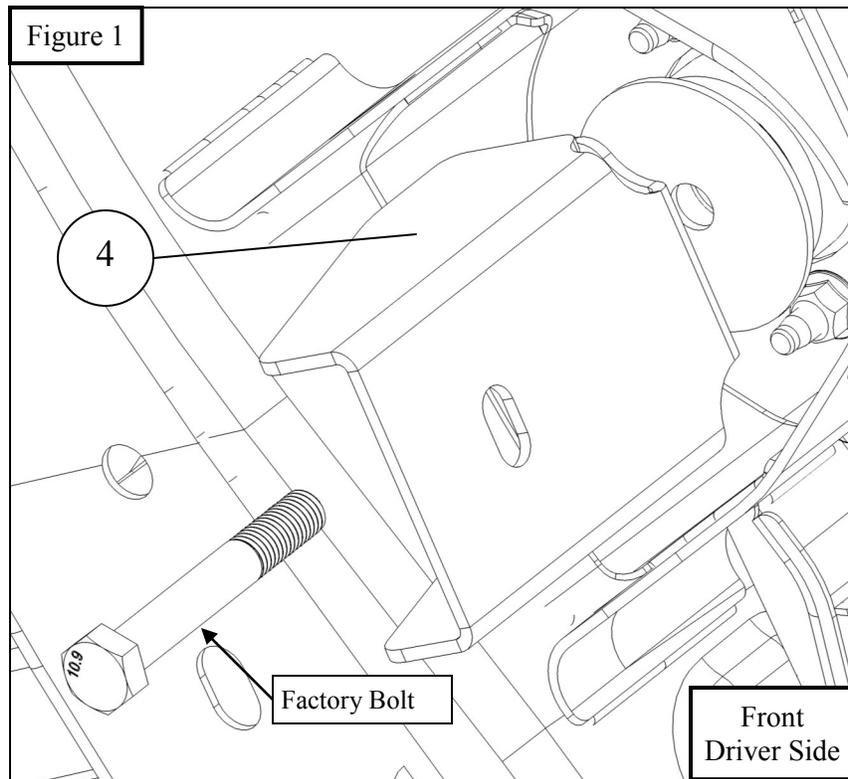
DRIVER SIDE ITEMS SHOWN; PASSENGER SIDE OPPOSITE

ITEM 1	DRIVER SIDE ITEMS SHOWN; PASSENGER SIDE OPPOSITE		
ITEM 4	ITEM 3	ITEM 2	

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.

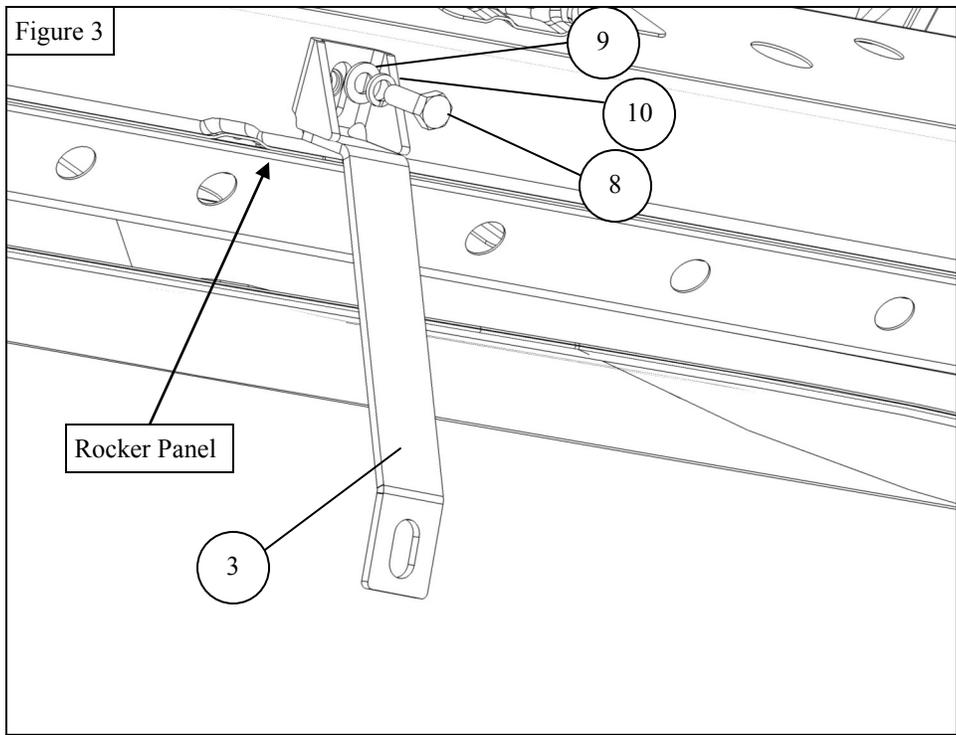
2. Starting at the front driver side, remove the front body bolt under the front of the cab. Locate (1) Front Mounting Bracket (Item 4) and loosely secure it to the body mounts using the factory body bolt See **Figure 2**.
3. Repeat **Step 2** for the front passenger side.



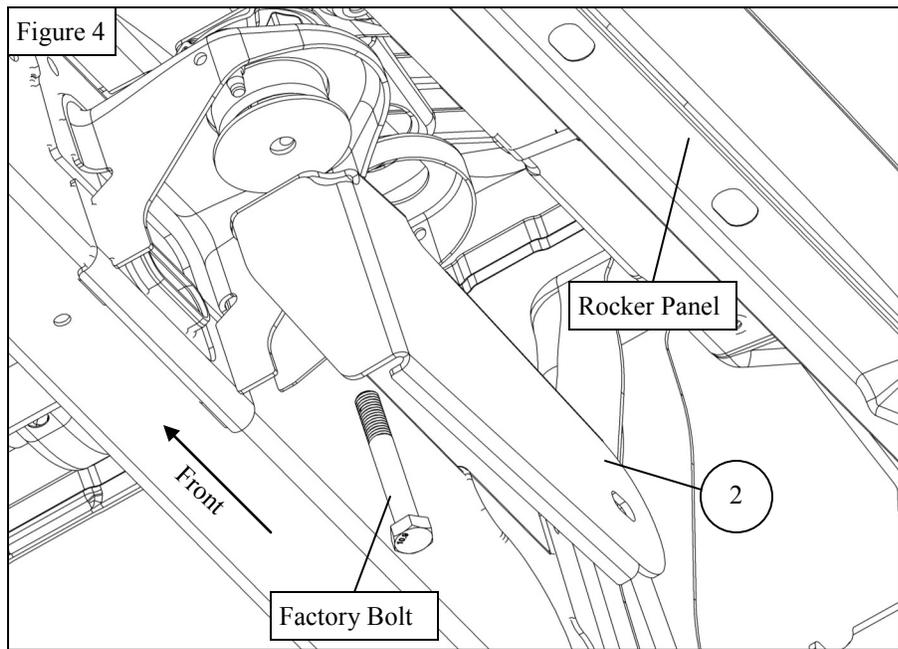
4. Starting on the driver side, remove the rubber plugs located on the rocker panel at each middle mounting location. See **Figure 2**.
5. **For models with threaded holes:** At the bracket mounting location on the rocker panel there should be a welded factory nut.



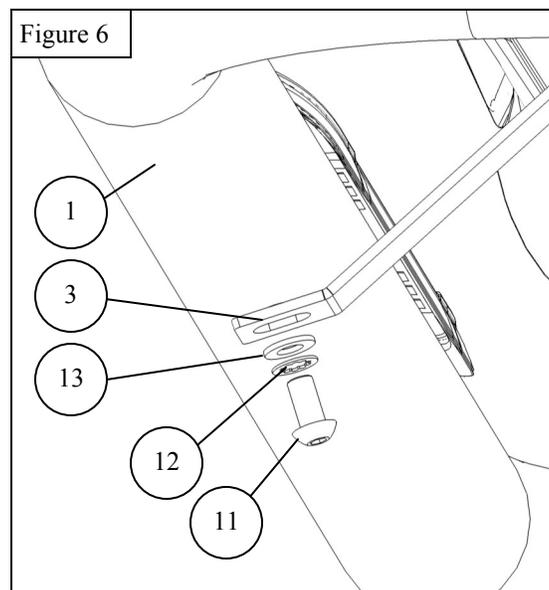
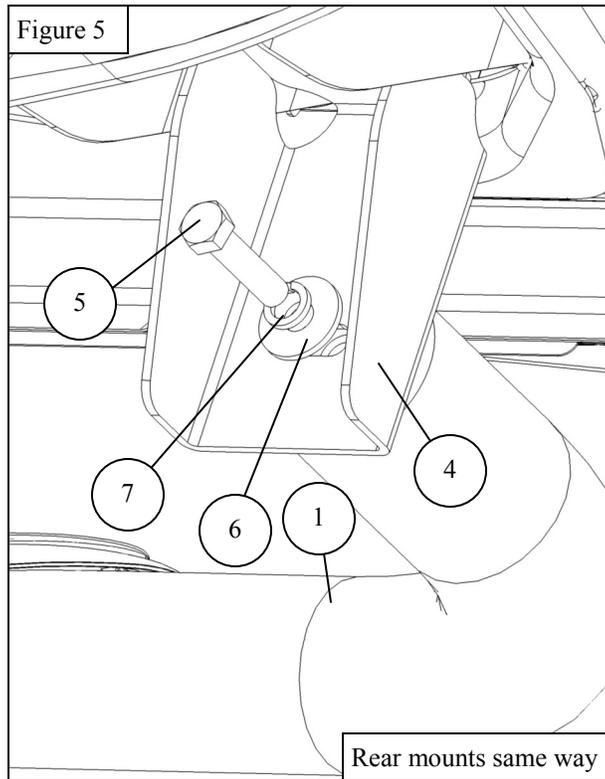
6. Starting at the driver side, mount the support strap (3) to the rocker panel using the supplied M8 hardware.



7. Move to the rear driver side of the vehicle. Remove the factory body bolt from the rear of the cab. Locate the rear driver mounting bracket (2). Loosely install the rear bracket using the factory body bolt. **See Figure 4**



8. Using the supplied 1/2" hardware, loosely assemble the bar to the front and rear mounting brackets. See **Figure 5**
9. Using the supplied M10 hardware, mount the center support strap to the step bar. See **Figure 6**
10. Repeat Steps 2-10 on the passenger side.



11. Tighten all hardware as specified: 1/2" to 50 ft-lbs, M8 to 15-18 ft-lbs, M10 to 38 ft-lbs.

INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

WESTIN

Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773

Thank you for choosing Westin products
for additional installation assistance please call
Customer Service (800) 793-7846
www.westinautomotive.com



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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