



3" CAT-BACK EXHAUST SYSTEM - SINGLE SIDE EXIT

(2014-2018 Silverado 4.3L/5.3L)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Front Pipe (Trim to Fit)
- (1) Mid-Pipe (Use as Needed)
- (1) Muffler
- (1) Rear Muffler Pipe
- (1) Side Exit Pipe
- (1) Exhaust Tip
- (5) 3" Exhaust Clamps
- (1) 3" Exhaust Clamp Hanger

TOOLS REQUIRED

- 13mm, 15mm Socket/Wrench
- Ratchet
- Torque Wrench
- Cut Off Tool

SKU # S115448

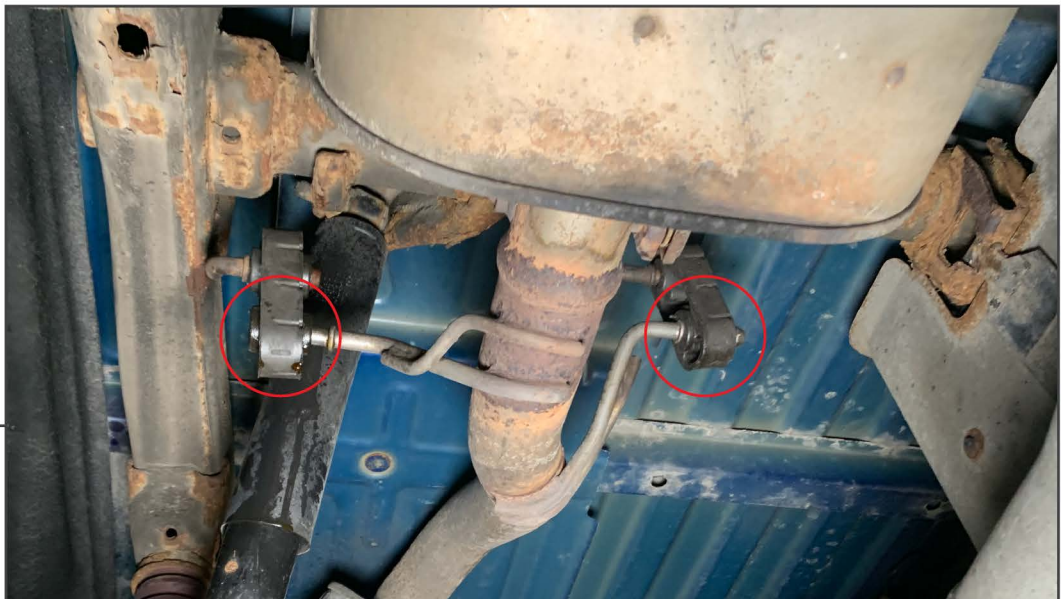


STEP 1



Begin by raising and supporting the vehicle with a jack and jack stands to gain better access to the factory exhaust system. Locate right in front of the joint. Using a 13mm socket loosen the clamp. Then slide it forward and away from the tail pipe.

STEP 2



Spray the exhaust hangers with silicone lubricant to aid in the removal of the tailpipe. Starting at the middle hanger remove the rubber hangers from the exhaust.



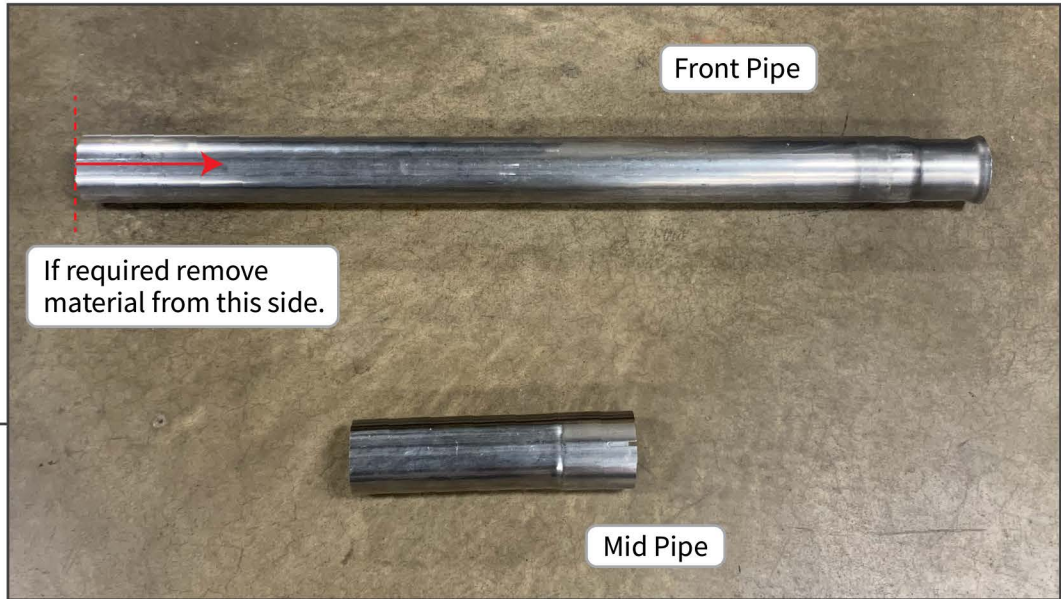
STEP 3

Locate and remove the rear most exhaust hanger from the tailpipe.



STEP 4

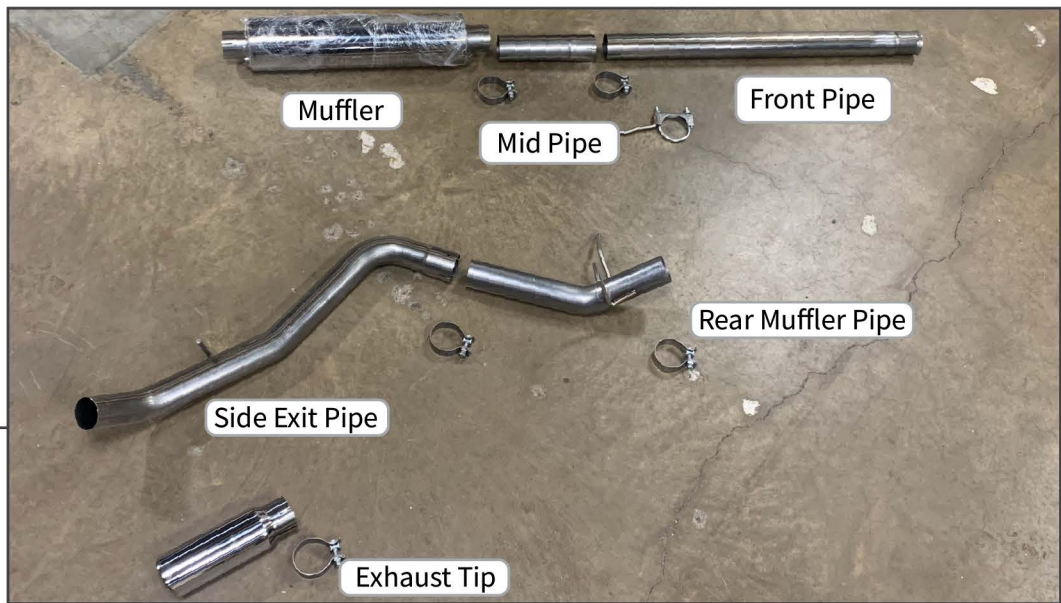
Locate and remove the forward most exhaust hanger from the tailpipe. At this point the exhaust will be free from the vehicle. If there is enough ground clearance the exhaust can be removed in one piece. If not, you will need to cut the tailpipe at the rear axle for ease of removal.



STEP 5

Trim the Front/ Mid pipe depending on your vehicles configuration. Use the chat below as reference.

Wheel Base	Cab Style	Box Size	Front Pipe	Mid Pipe
119"	Regular	6'6"	Remove 23.75"	Not Used
133"	Regular	8'	Remove 10.5"	Not Used
133.9"	Extended Cab	5'8"	Remove 9.5"	Not Used
143.5"	Crew Cab	5'8"	Do Not Cut	Not Used
143.5"	Extended Cab	6'6"	Do Not Cut	Not Used
153	Crew Cab	6'6"	Do Not Cut	Use



STEP 6

Familiarize yourself with the components of the exhaust.



STEP 7



Loosely install the front pipe to the factory exhaust using the factory clamp. If your application requires the use of the mid pipe, install the mid pipe to the front pipe using (1) of the provided exhaust clamps.

STEP 8



Next, identify the inlet of the muffler. The inlet is the side that has the visible holes. Slide an exhaust clamp and the muffler onto the front or mid pipe.



STEP 9



Support the front pipe and muffler using the clamp on hanger.

STEP 10



Next, Slide (1) exhaust clamp over the muffler outlet. Then install the rear muffler pipe. Slide the hangers into the factory rubber hangers.



STEP 11



Slide (1) exhaust clamp onto the side exhaust pipe. Install the pipe onto the rear muffler pipe and into the factory exhaust hanger. Install the exhaust tip using (1) exhaust clamp.

Torque all 15mm exhaust clamp nuts to 42ft/lbs.

STEP 12



Installation is now complete.