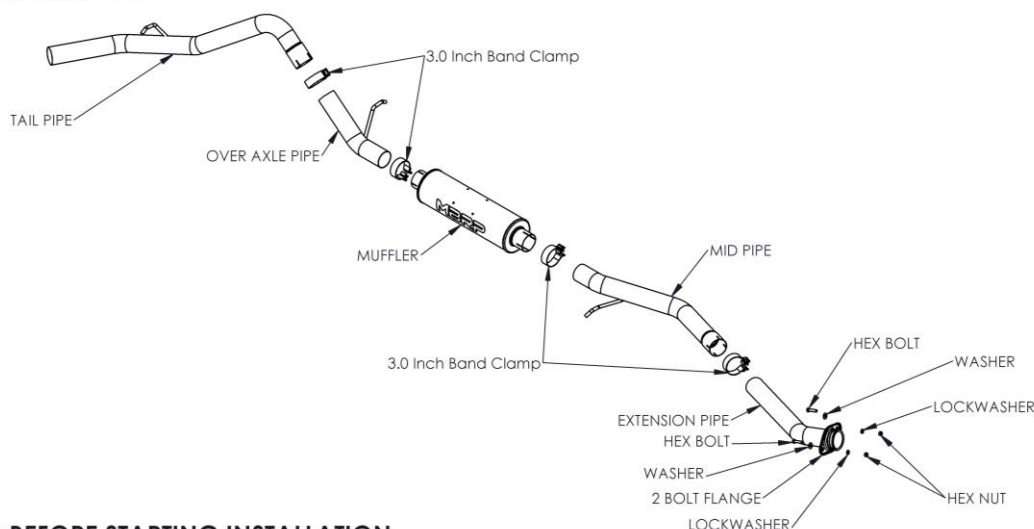


S5014P

2003-2007 CHEV/GMC
1500 (07 CLASSIC), 4.8L/5.3L EXTENDED CAB/CREW CAB SHORT BOX,
CAT-BACK, 3" SINGLE SIDE

MBRP

03-OCT-2025



PLEASE READ BEFORE STARTING INSTALLATION

MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of Stock System:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Remove the nuts from the studs holding the front flange together and disconnect exhaust system.
3. Remove the hangers from the rubber insulators and remove the exhaust from the vehicle. If a hoist or hydraulic lift is not being used the tail pipe may need to be cut to clear the rear axle.
4. The studs located in the exhaust flange must be removed. This can be accomplished using a hammer. The studs will be replaced by the hardware supplied with the system.

Installation of MBRP Performance Exhaust:

1. Slide the **2 Bolt Flange** over the **Extension Pipe** and loosely attach the **Extension Pipe** at the flange using the hardware provided.
2. Using the **3" Clamp**, loosely attach the **Mid Pipe** to the **Extension Pipe** and attach hanger to rubber insulator located on the frame.
3. Using the **3" Clamp**, install the **Muffler** onto the **Mid Pipe**. With another **3" Clamp**, install the **Over Axle Pipe** into the opposite end of the **Muffler**. Insert the hanger into the factory rubber insulator located above the rear of the muffler.
4. Feed the **Tail Pipe** over the axle and loosely attach it to the **Over Axle Pipe** with a **3" Clamp**. Insert the **Tail Pipe** hanger into the factory rubber insulator located directly above the hanger.
5. Align the edge of each band clamp with the edge of the joint it is connecting. Tighten all hardware and clamps, starting at the front and working rearward to secure the system. Check along the full length of the exhaust system to ensure there is adequate clearance for fuel lines, vent lines, brake lines, frame, bodywork, suspension, and any wiring, etc. If there is any interference detected, relocate or adjust to provide adequate clearance. Ensure all clamp connections are secure and components are unable to rotate or slide.

Congratulations! You are ready to begin experiencing the improved power, sound and driving excitement of your **MBRP** performance exhaust system. We know you will enjoy your purchase.