



advanced FLOW engineering

Instruction Manual P/N: 79-21001L

Scorpion Grille

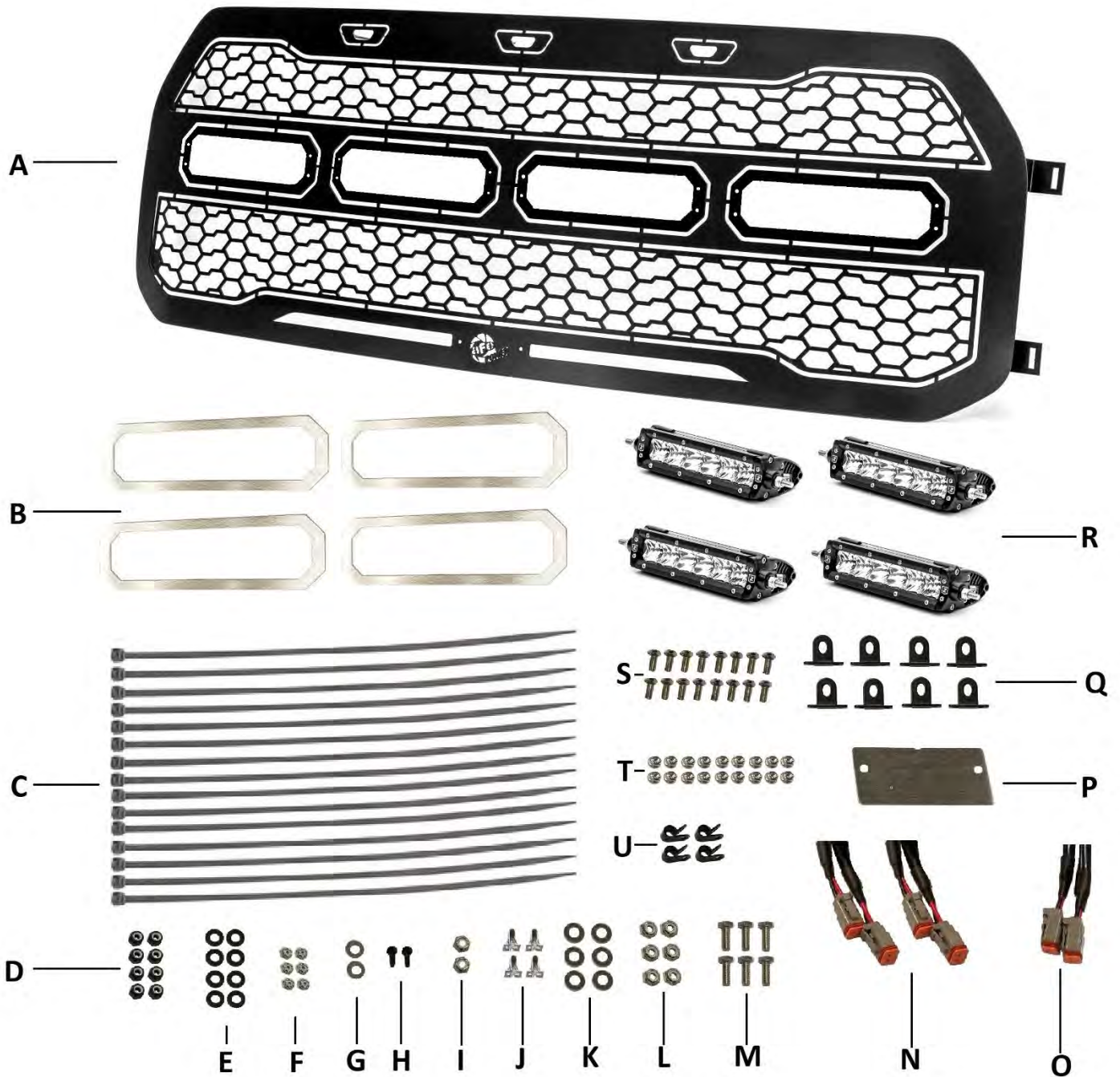
Make: **Ford** Model: **F-150 Raptor** Year: **17-20** Engine: **V6 – 3.5L (tt)**

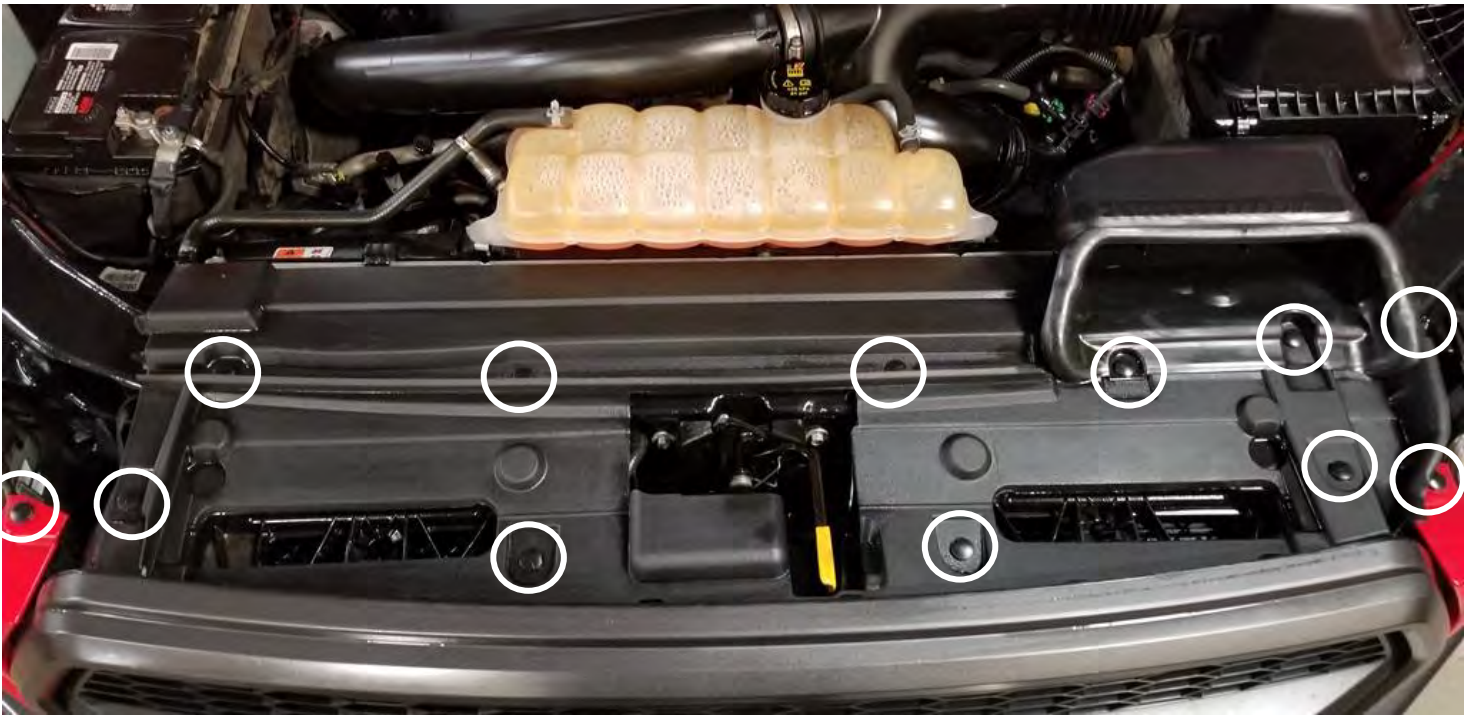


- Please read the entire instruction before proceeding.
- Ensure all components listed are present.
- Ensure you have all necessary tools before proceeding.
- Disconnect the negative battery terminal before proceeding.
- If you are missing any of the components, call customer support 951 493 7100

	Qty.	Description
A	1	aFe Scorpion Grille
B	4	Raw Aluminum Trim Ring
C	15	Cable tie 8"
D	8	Locknut, 1/4" Nylon (black)
E	8	Washer, 1/4" (black)
F	6	Locknut, 6-32 Nylon
G	2	Washer, #10 SS
H	2	Screw, 10-32 x 1/2" button head (black)
I	2	Locknut, 10-32 Nylon
J	4	Panel Retainer Clip
K	6	Washer, 1/4"
L	6	Locknut, 1/4" Nylon
M	6	Screw, 1/4"- 20 X 3/4"
N	2	Y-adapter
O	1	Power Harness
P	1	Back plate aFe logo
Q	8	Bracket, #5 LED bar
R	4	6" Single Row LED
S	16	Screw, 10-32 x 5/8"
T	18	Nut, 10-32 Flange
U	4	Cable Clamp

- Applications models vary. We recommend verifying fitment before beginning installation process.
- Images featured in the instruction documents may not always exactly match your grille.





Note: Before you begin, use “Painters Tape” to apply a protective guard around the work areas (fender and bumper valance). This will help protect the paint and finish of your vehicle.

1. Disconnect the negative battery terminal.
2. Locate ten (10) plastic clips on top of radiator shroud cover and one (1) additional on each side located at the top of the headlight body panel cover. Carefully pry off to remove and then set aside for reinstallation later.
3. Remove radiator shroud cover and set aside for reinstallation later.



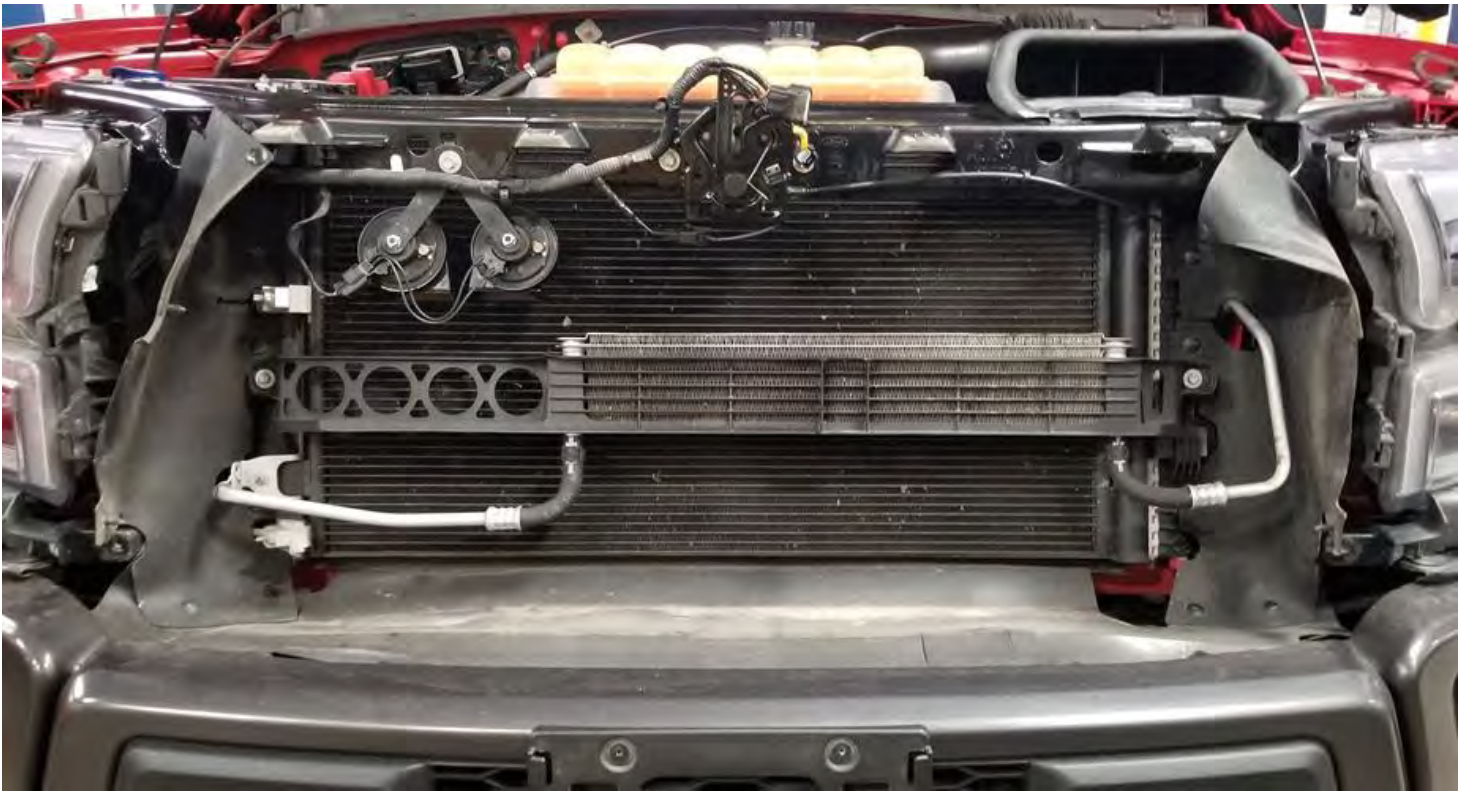
4. The headlight body panel needs to be removed. You will need to gently pull the panel out of the clips on the lower grille and the headlight. After the clips are out, continue to pull carefully until the headlight body panel is out from behind the headlight. Pull the headlight body panel straight out of the clips on the fender.



5. Remove the one (1) bolt located on each side of the grille. Save for reinstallation.



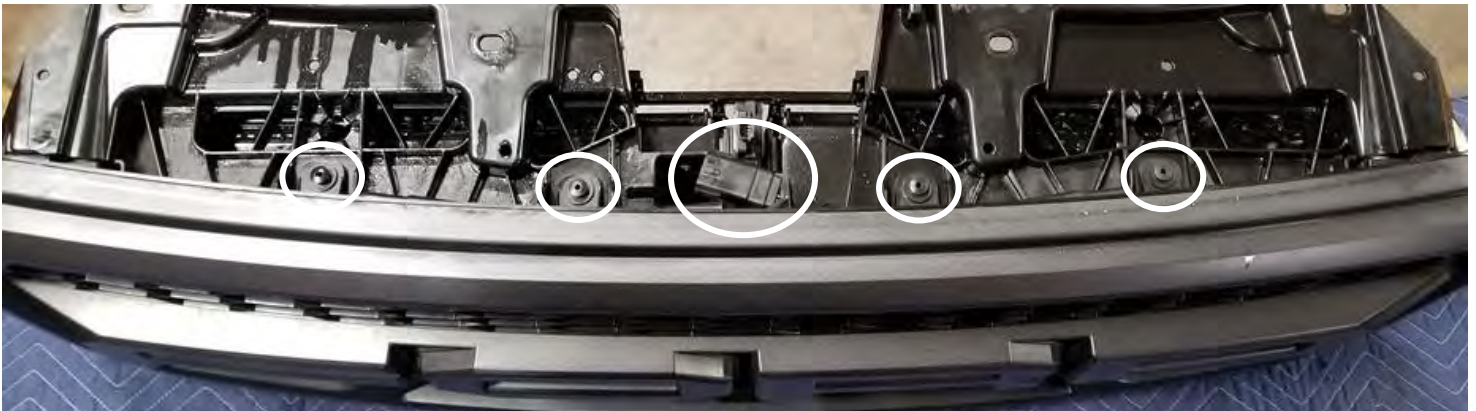
6. Located near the hood latch, disconnect the two (2) electrical connectors.
7. Remove the four (4) bolts across the top of the grille. Save for reinstallation.
8. Remove three (3) push pins on each side of the grille. Save for reinstallation.



9. Remove the grille from the truck.



10. Remove the lower trim body panel from the factory grille by pulling gently to release the clips which retain it. Save for reinstallation.



11. Remove the seven (7) nuts that line the outside edge and the one (1) screw that secures the active shutter assembly.
12. Remove the four (4) plastic clips located on the top lip.
13. Remove the wiring connector for the running lights and air temperature sensor from the active shutter grille.
14. Remove the air temperature sensor from the inside of the active shutter assembly.
15. Separate the active shutter assembly from the factory grille.

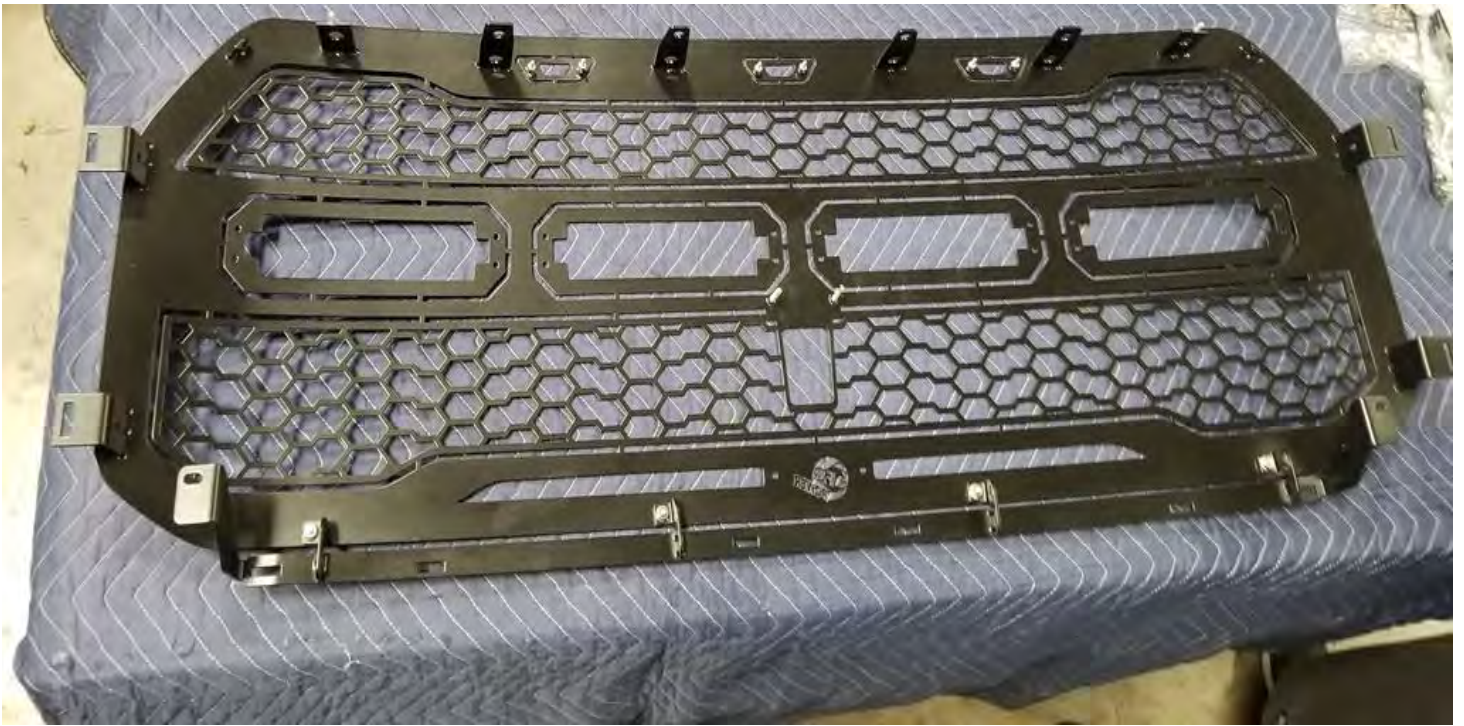


16. Remove the factory studs left after removing the nuts and discard

17. Set the active shutter assembly to the side. Save for reinstallation.



18. Remove the wire loom from the grille that connects the running lights and the air temperature sensor. Save for reinstallation.
19. Mark the three (3) running lights before removing them so you know the location (Left, Center, Right). Remove the three (3) running lights from the grille. Save for reinstallation.
20. Set factory grille aside.



Note: To prevent scratching the aFe Scorpion grille while performing assembly, use a protective covering between the grille and a flat surface.

21. Remove the supplied aFe Scorpion grille from the box and place it on a flat surface for assembly.



Note: Do the next step only if not installed from aFe.

22. Install the main lower grille bracket using four (4) of the supplied 10-32 flange nuts and tighten.



Note: Do the next step only if not installed from aFe.

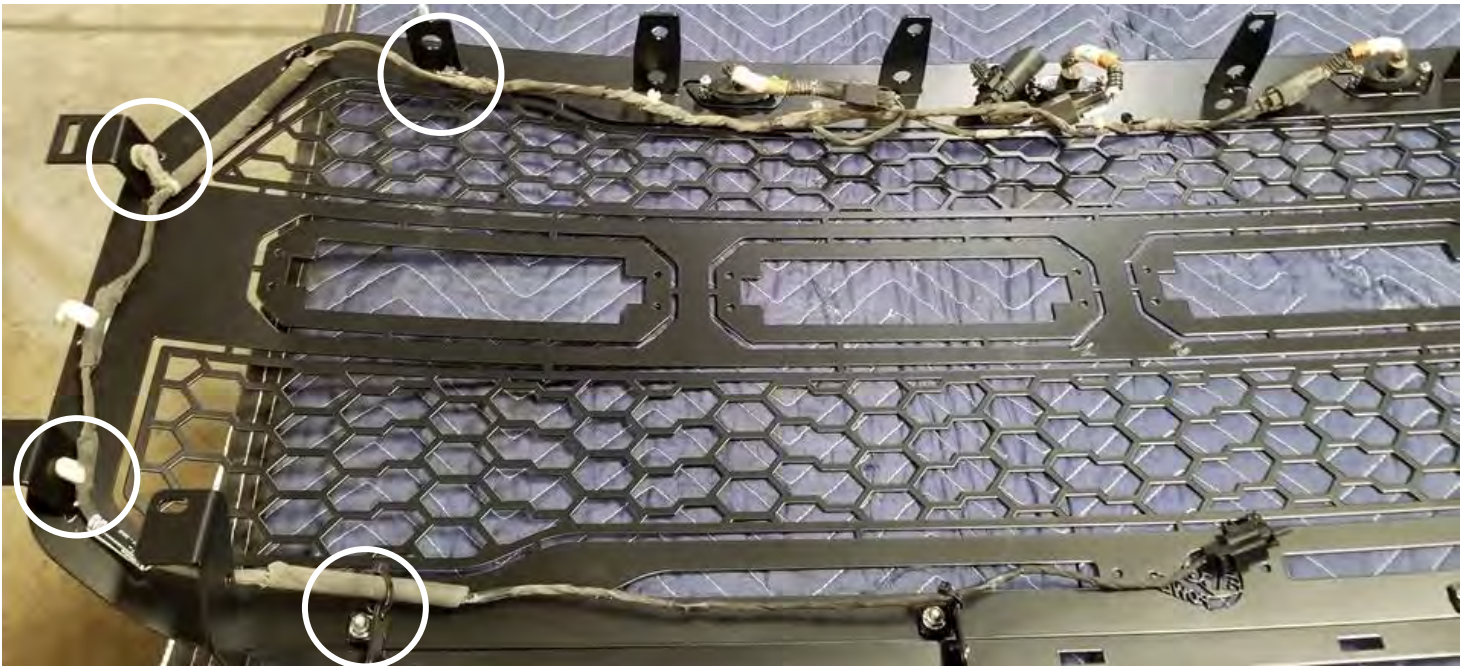
23. Install six (6) of the supplied 6-32 nylon locknuts 3/8" (.375) from the grille. This will act as a stop for the light when it is installed. Make sure that the outside flat edges of the nuts are facing towards each other.



24. Install the factory running lights (removed in Step 19) onto the studs. Use the six (6) remaining 6-32 nylon locknuts to secure the running lights to the aFe Scorpion grille. Tighten the nuts.



25. Install the supplied back plate aFe logo using the two (2) supplied 10-32 x 1/2" button head screws (black) and two (2) supplied 10-32 flange nuts. Tighten the back plate aFe logo to the aFe Scorpion grille.



26. Route the air temperature sensor and running light wiring loom around the outside edge of the grille (on the left side).
27. Attach the factory wiring harness to the running lights.
28. Secure the wiring harness with two (2) supplied cable ties. There are holes in the grille that are used for attaching the wiring to the grille with the factory push in wiring holders.



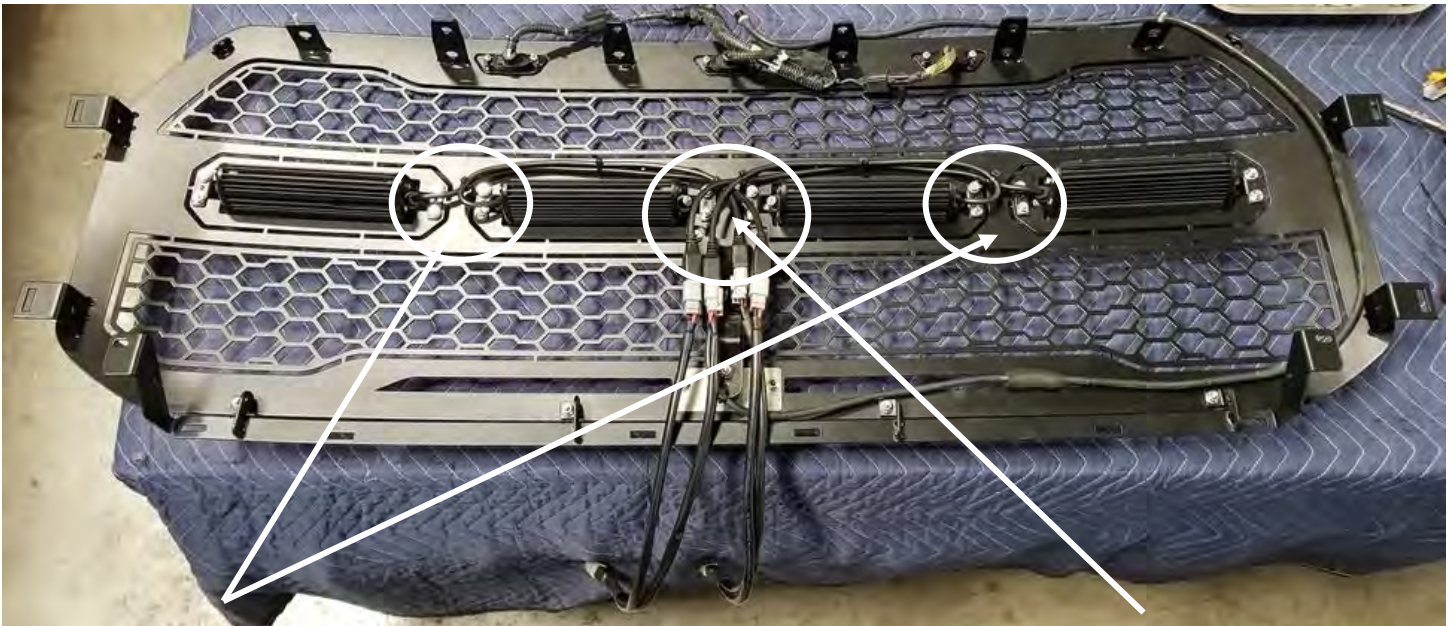
29. Remove and discard the two (2) nuts from each of the supplied 6" single row LED lights.



Note: Depending on your preferred look of the vehicle, you have the option to install the raw aluminum trim pieces or leave them off.

Note: Please read the instruction below prior to installation.

30. Begin by taping one (1) of the supplied raw aluminum trim pieces on the front of the aFe Scorpion grille using two (2) pieces of painter's tape (one on the top and one on the bottom). This will help hold the raw aluminum trim piece while you install the light onto the aFe Scorpion grille.
31. Install one (1) supplied 6" single row LED light through the front of the aFe Scorpion grille (over the trim ring if installed). While holding the 6" single row LED light, install two (2) supplied #5 LED bar brackets (bracket feet point away from each other) from the back of the aFe Scorpion grille and onto the studs on the 6" single row LED light. Install two (2) supplied 1/4" washers (black) and two (2) supplied 1/4" nylon locknuts (black) on the lights. Do not tighten. From the front, install four (4) 10-32 x 5/8" screws through the raw aluminum trim piece (if installed) and the aFe Scorpion grille. Turn the aFe Scorpion grille around and make sure the 10-32 x 5/8" screws pass thru the #5 LED bar brackets. Use four (4) 10-32 flange nuts on the 10-32 x 5/8" screws. Tighten all the hardware. Repeat Steps 30 and 31 for the three (3) remaining supplied 6" single row LED lights.



32. Install the four (4) supplied cable clamps and four (4) supplied 8" cable ties to support the wires from the lights.

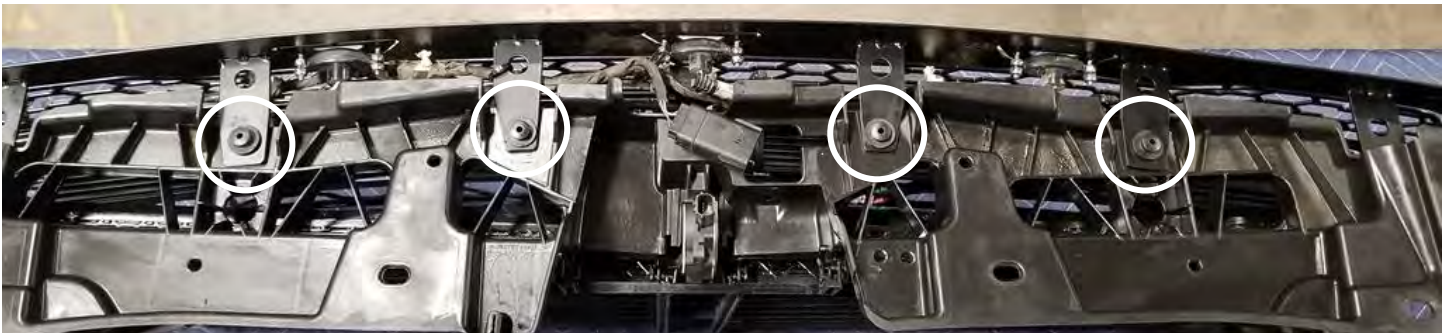
33. Plug the two (2) supplied Y-adapters into the light wiring harness.



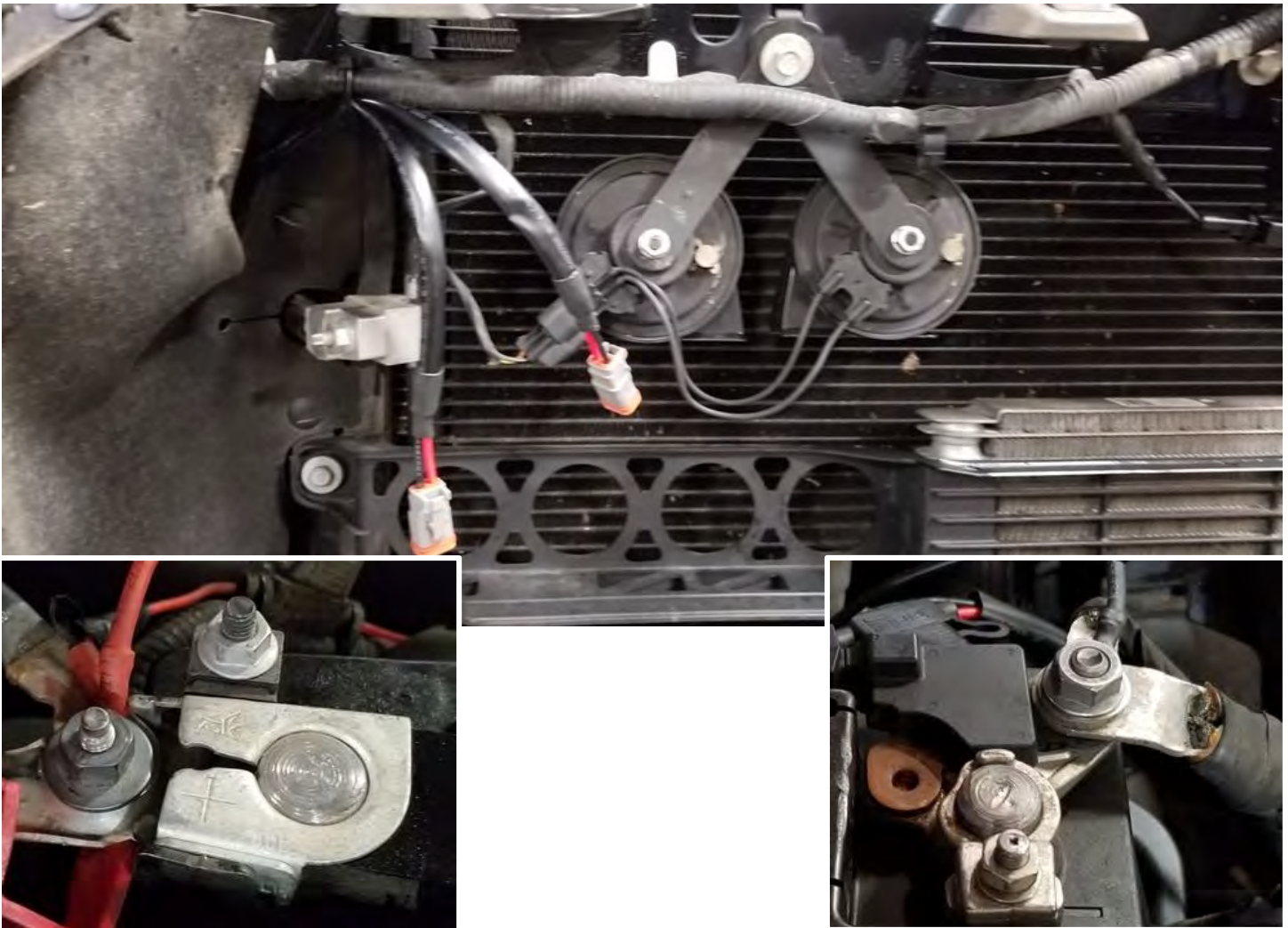
34. Secure all the wires with one (1) supplied 8" cable ties.



35. Start the reassembly by reattaching the temperature sensor to the active shutter assembly.



36. Lay the active grille assembly over the aFe Scorpion grille and center. Make sure that when you are laying the active shutter grille over the aFe Scorpion grille, the metal tabs on the aFe Scorpion grille go over the top of the active shutter grille.
37. Attach the active shutter grille to the aFe Scorpion grille using two (2) supplied 10-32 nylon locknuts and two (2) supplied #10 washers on the top studs. Use two (2) supplied 1/4-20 X 3/4" hex screws, two (2) supplied 1/4" washers, and two (2) supplied 1/4" nylon locknuts at the bottom (top photo). Tighten all hardware.
38. Reinstall the four (4) plastic clips located on the top lip of the grill assembly.



39. Before installing the aFe Scorpion grille, install the supplied power harness. The red wire goes on the positive battery terminal (+) and the black wire goes on the negative battery terminal (-). You will need to mount the switch inside the cab or to an available prewired switch. Use seven (7) 8" cable ties to secure the wiring loom to the vehicle.

Note: The picture above is only a suggestion on how to run the wiring loom.



40. Install the lower trim body panel onto the aFe Scorpion grille by pushing the retaining clips into supplied bracket attached to the aFe Scorpion grille. You may need to support the bracket when attaching the lower trim body panel.
41. Place the grille assembly on the truck.
42. Plug the power harness into the two (2) Y-harnesses on the aFe Scorpion grille. Secure the assembled wire harness with two (2) 8" cable ties.



43. Center the grille assembly and install the four (4) factory screws removed in Step 7. Tighten to factory specifications.

Factory Clips

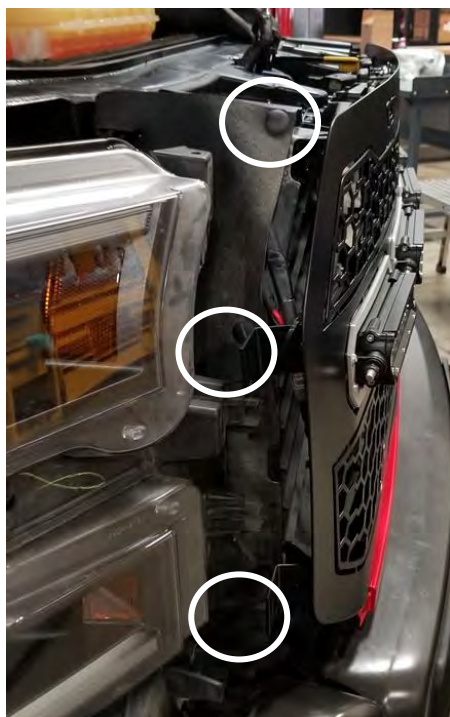


Supplied Clips

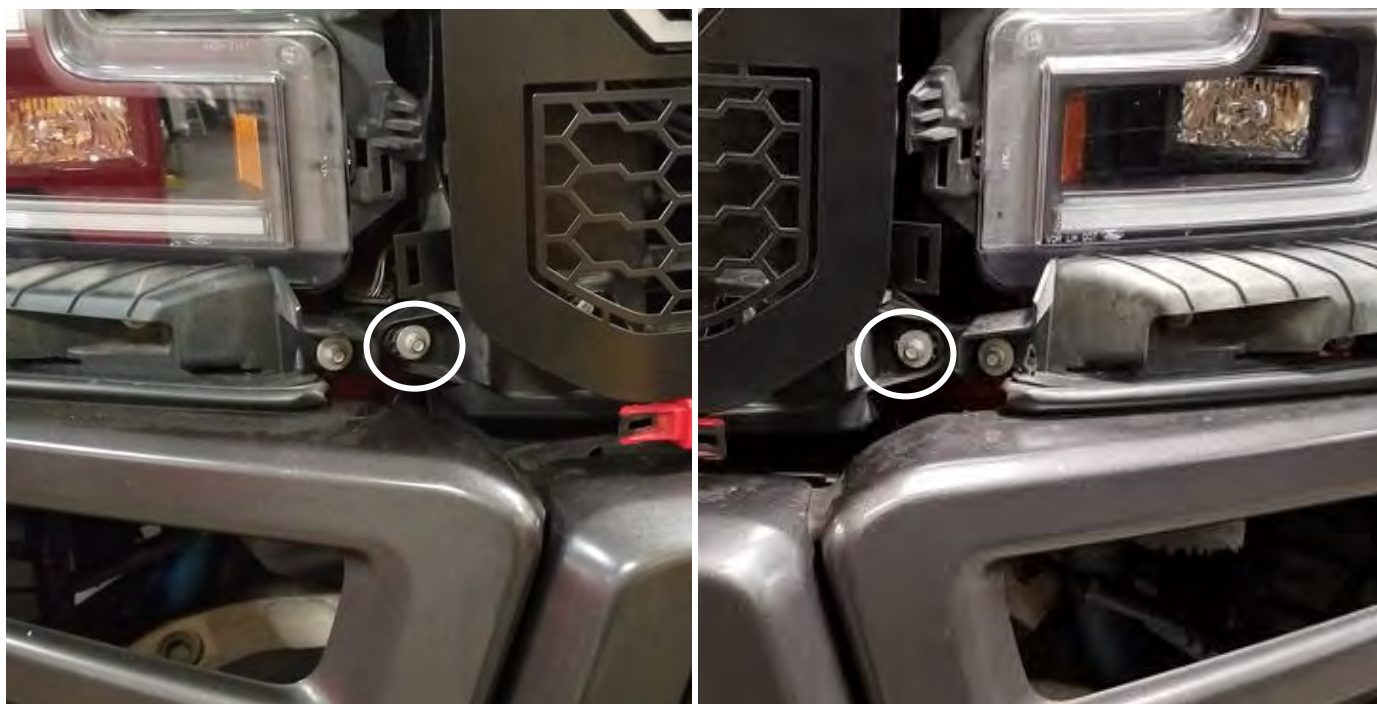


Note: The left photo is what the stock headlight body panel clips look like. The right photo is what the headlight body panel will look like after the new clips are installed.

44. Remove two (2) factory headlight body panel retainer clips from each of the left and the right headlight body panels.
45. Install two (2) supplied headlight body panel retainer clips on each of the left and the right headlight body panel where the factory clips were removed.



46. Reinstall the three (3) push pins removed in Step 8 on each side of the grille.



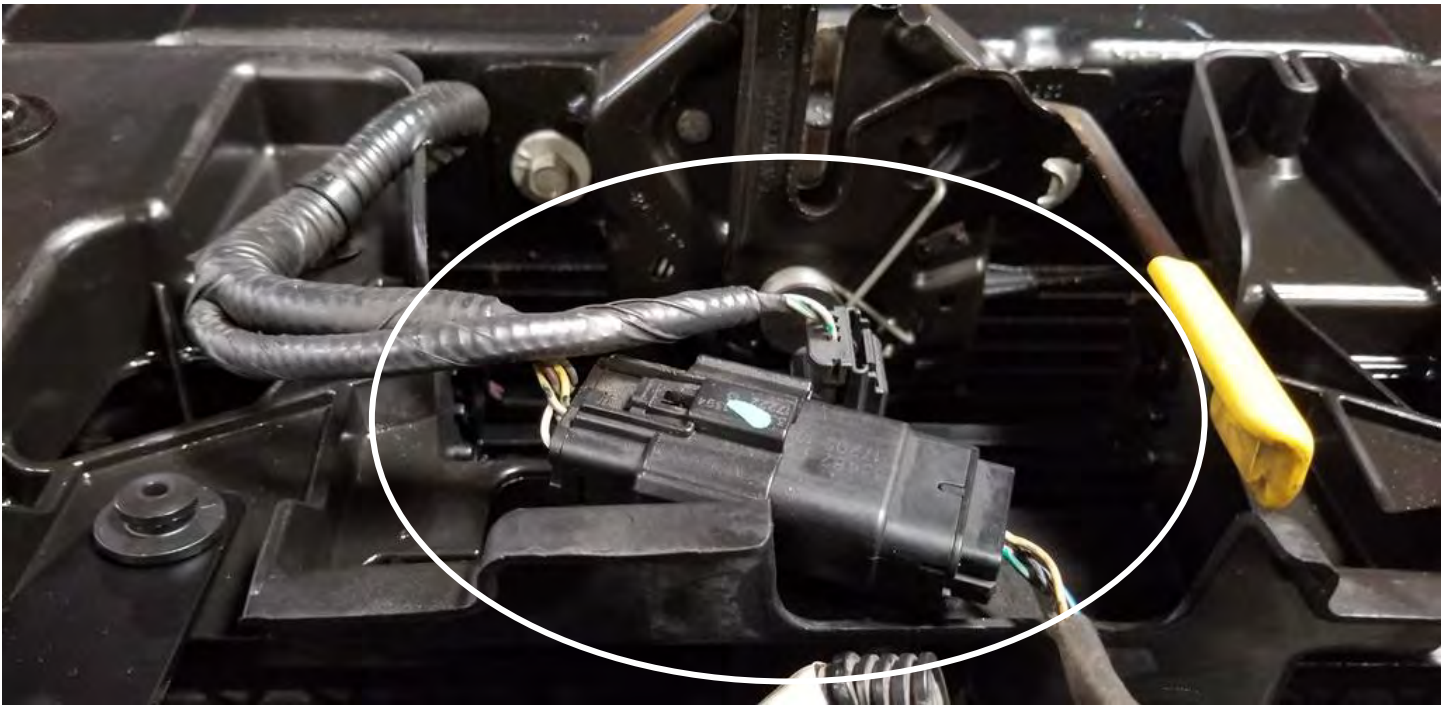
47. Reinstall the factory bolts that were removed in Step 5 on each side of the grille.



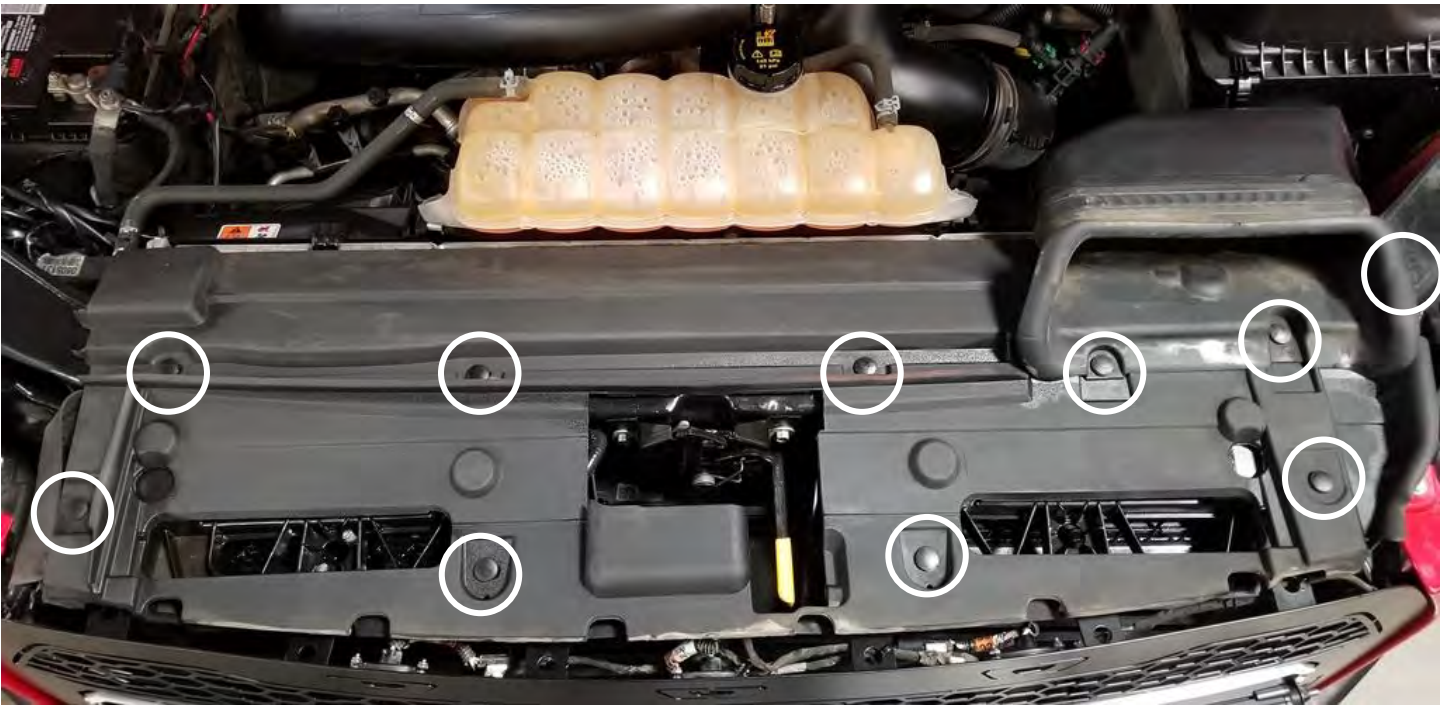
48. Reinstall both headlight body panels by carefully pushing them into place.



49. Use two (2) supplied 1/4-20 X 3/4" screws, two (2) supplied 1/4" washers, and two (2) supplied 1/4" nylon locknuts to secure the head light body panel on both sides (one per side). Tighten all the hardware.



50. Plug the two wire connections back in on the top of the grille assembly.



51. Reinstall the radiator shroud cover and reinstall the twelve (10) push pins to secure it into position.

52. Reconnect the negative battery terminal.



53. Remove all the painter's tape if any was applied.

54. Installation is now complete.

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WARNING

PLEASE CONSULT YOUR LOCAL AUTOMOTIVE ELECTRICAL PROFESSIONAL FOR INSTALLATION SERVICES AND ADVICE. aFe Power IS ONLY EQUIPPED TO PROVIDE BASIC TECHNICAL ASSISTANCE DUE TO THE DIVERSITY OF VEHICLES, VEHICLE OPTIONS & MODIFICATIONS AND LIGHTING.

CONFIGURATION OPTIONS AVAILABLE. aFe Power products cannot be held liable due to improper component installation and / or faulty wiring.

GENERAL GUIDELINES:

LED Lights & LED Light Bars operate at relatively high currents and should only be installed by qualified personnel with experience in switched / relayed high draw DC Circuits.

- Light Bars are designed for use only with standard 12v DC power systems
- Light Bars are for OFF-ROAD USE ONLY. Check your local laws & regulations regarding vehicle mounted lights.
- Some Light Bars are equipped with waterproof connectors while others are simply pig-tailed
- Red Wires = POSITIVE | Black Wires = NEGATIVE
- ALWAYS install your lights on a fused circuit. Basic fusing guidelines: maximum 5A for every 10" of LED Light Bar.

GENERAL USE, INSTALL AND ADJUSTMENT TIPS

NOTE 1: aFe Scorpion grilles (with LED Light Bars installed), and LED Light Bars themselves are for OFF-ROAD USE ONLY.

NOTE 2: To adjust the angle of your light bars simply loosen the mounting hardware on either side of each Light Bar, rotate the Light Bar to adjust the angle, then tighten the hardware once the desired angle is achieved (please be careful not to over-tighten the mounting hardware or scratch the protective powder-coat finish). It is best to adjust the angle with the vehicle on level ground with the lights facing a wall, garage door or other solid barrier at approximately 25-30 feet.

NOTE 3: Please consult a qualified automotive electrical professional for light bar wiring installation.



GRILLE CARE INFORMATION

aFe Power Scorpion Grilles are the finest in the industry but do require normal care. Wash regularly as you would when caring for your vehicles. Never use dish soap.

GLOSS BLACK FINISH

aFe Power Scorpion Grilles with gloss black powder coated finish may be washed regularly as you would when caring for your vehicles finish using soap and water. aFe Power Scorpion Grilles should be waxed at the same time that you wax the vehicle. As a rule, anything you use to clean your vehicles painted surfaces can be used to clean and maintain your aFe Power Scorpion Grille. A gloss powder coated finish can be cared for in the same fashion that you would care for your vehicle's factory paint job. Never leave wet water spots as that may leave a blemish.

MATTE BLACK FINISH

Paint warranty applies to defects in material and / or workmanship, it does not cover the matte finish surface appearance. To enjoy the matte appearance for many years to come, please follow these owner care and maintenance tips. Get a no-shine matte car wash soap that uses no fillers, no silicone, and won't strip your matte paint of its layer of protection. Do not use wax, detail spray, armor all®, or any products made for normal paint. Use only products specifically developed for matte finish paint. Do not use products that are even mildly abrasive, such as polishes, glazes, or rubbing compounds. Do not use mechanical cleaners or polishers. Do not use terrycloth, cloth, or paper towels. Do not rub the finish vigorously, this will burnish the paint finish, causing a permanent shiny spot. Shiny spots cannot be removed.

Do not use commercial car wash facilities or their shine enhancement products. Most car wash brushes, large mechanized "towels," and shine enhancement products can damage matte paint. Remove foreign substances such as insect remains, tar, and road debris using a soft applicator and a mild solvent; saturate and soak area before cleaning—rub lightly.

Hand-wash with a soft wash mitt and mild cleaning product safe for matte paint. Use microfiber cleaning cloths with alcohol-based window cleaner for basic surface clean-up.

aFe Scorpion grilles product warranty:

aFe Power warrants its grille products to be free from defects in material and workmanship for the lifetime of the grille. aFe Power products warrants the finish of its grille products for a 3-year period beginning at the time of sale to the end user. These warranties are limited warranties and do not cover abuse, modification or improper installation nor do they cover finish failure caused by caustic cleaning agents, road salts or other chemicals. aFe Power reserves the right to repair or replace a defective product at its sole discretion. Any aFe Power product must be returned to aFe Power for warranty consideration and must be returned at the customer's expense. In the event that the product is deemed to be defective, the repaired or replaced item will be returned via a surface shipping method to the customer at aFe Power's expense. No provision is made for any labor, rental car or other costs incurred by the failure of its products.

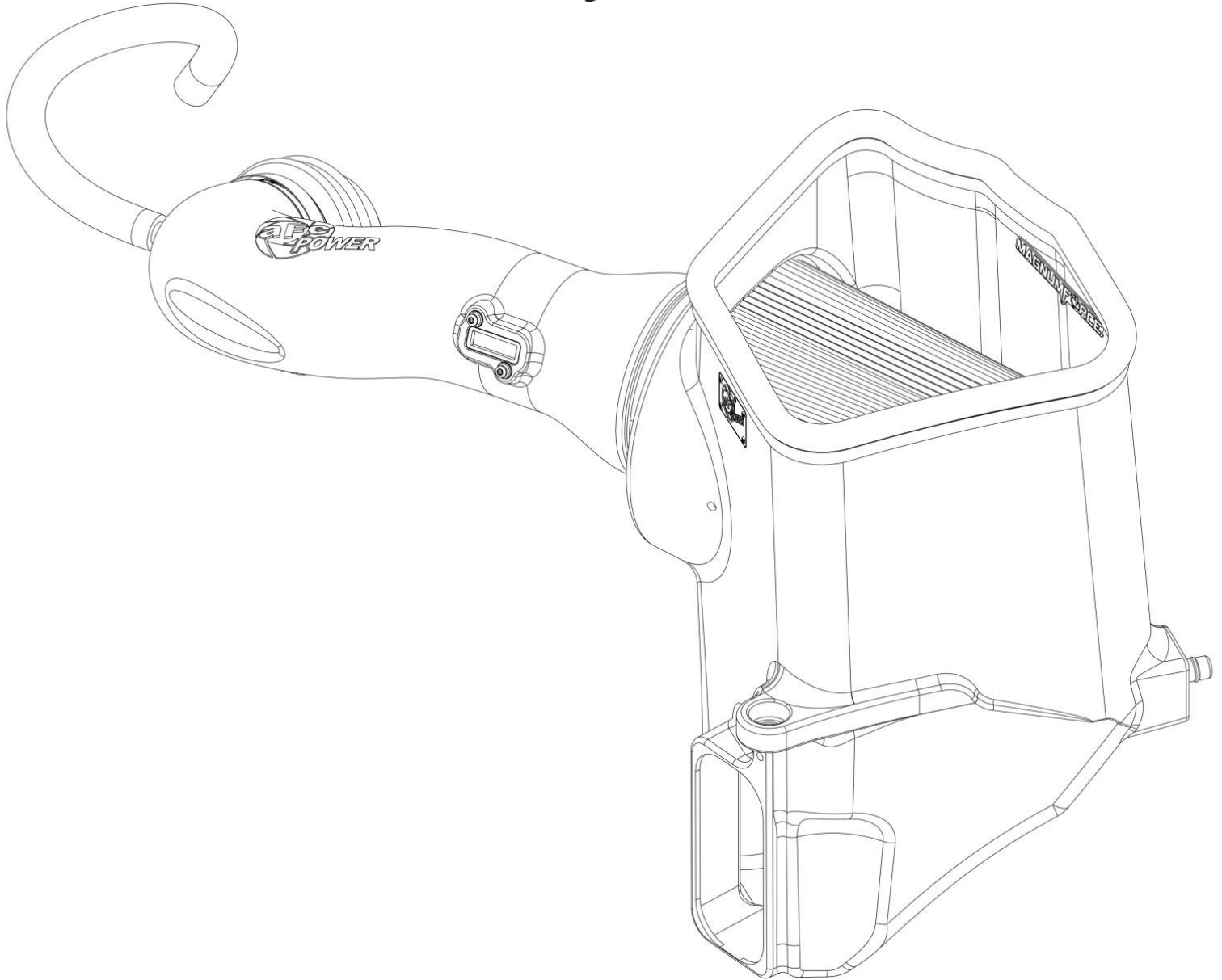
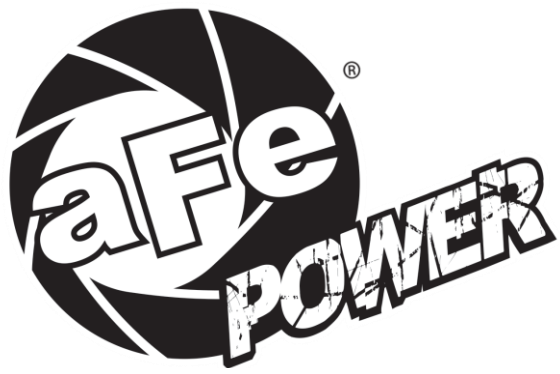


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E-Mail: Tech@aFepower.com



advanced FLOW engineering Cold Air Intake System

Instruction Manual P/N: 54-13058D / 54-13058R

Make: Chevrolet	Model: Silverado 1500	Year: 2019-2023	Engine: V8-5.3L
Make: Chevrolet	Model: Tahoe/Suburban	Year: 2021-2023	Engine: V8-5.3L
Make: GMC	Model: Sierra 1500	Year: 2019-2023	Engine: V8-5.3L
Make: GMC	Model: Yukon/Yukon XL	Year: 2021-2023	Engine: V8-5.3L



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- For technical support please call 951-493-7185.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
A1	1	Air Filter (Pro 5R)	24-91120
A2	1	Air Filter (Pro DRY S)	21-91120
B	1	Tube	05-5413036B1
C	1	Housing	05-5413036B2
D	1	Coupling, Silicone Bellow: (3-1/2"x3-3/4")ID x 3"L	05-01508
E	1	Clamp, 060 (3-5/16" - 4-1/4")	03-50002
F	1	Clamp, 056 (3-1/16" - 4")	03-50009
G	2	Screw, Torx: M4	03-50491
H	1	Seal, Trim: 3/4" Bulb (37"L)	05-01507
J	2	Ties, Nylon Cable Push Mount	03-50492
K	1	Hose, Silicone Breather, Black (18"L)	05-01396

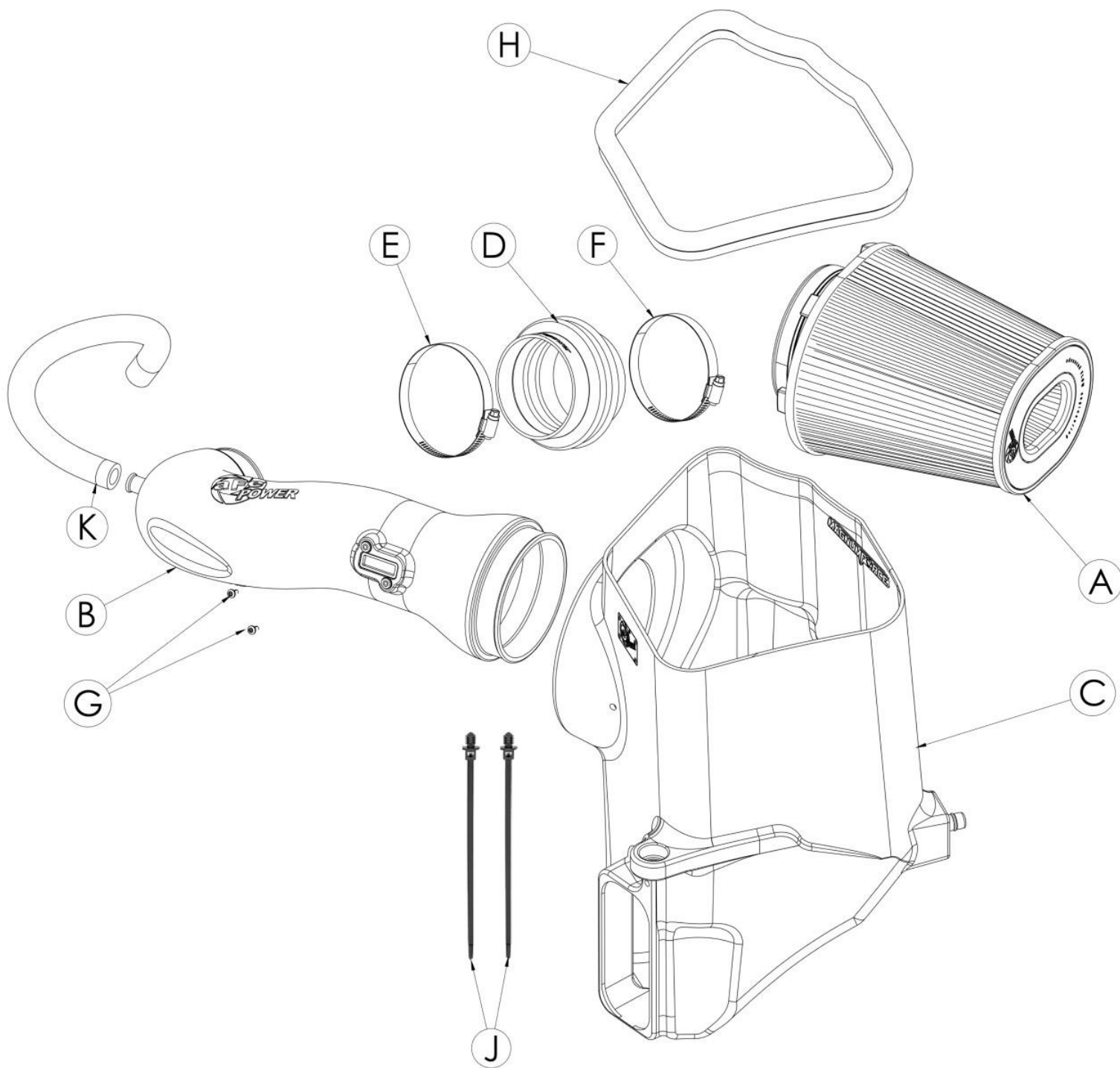
Installation will require the following tools:

Panel clip remover, T-15 & T-20 Torx driver, 8mm nut driver, small flat-head screwdriver, 10mm deep socket and driver.

Warranty Information available at <https://afepower.com/contact#warranty>

Emissions Disclaimer: This product is not currently CARB exempt and is not available for purchase in California or for use on any vehicle registered with the California Department of Motor Vehicles.

IMPORTANT: The Air Filter Life System needs to be reset to 100% and then disabled. Follow your owner's manual procedure titled "*How to Reset the Engine Air Filter Life System*" then disable the system entirely. Failure to disable the system may prompt a persisting "Check Engine Air Filter System" message.



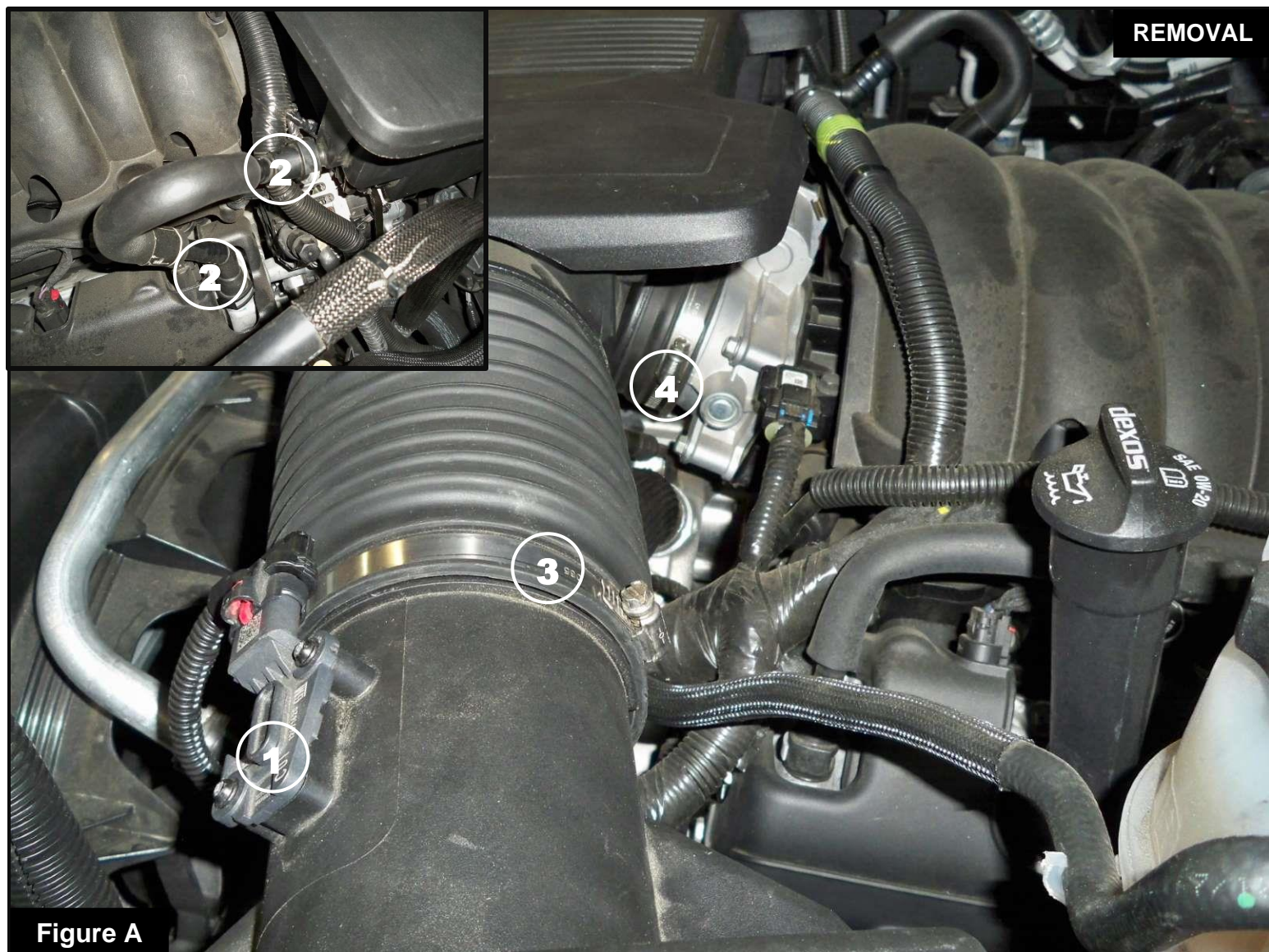


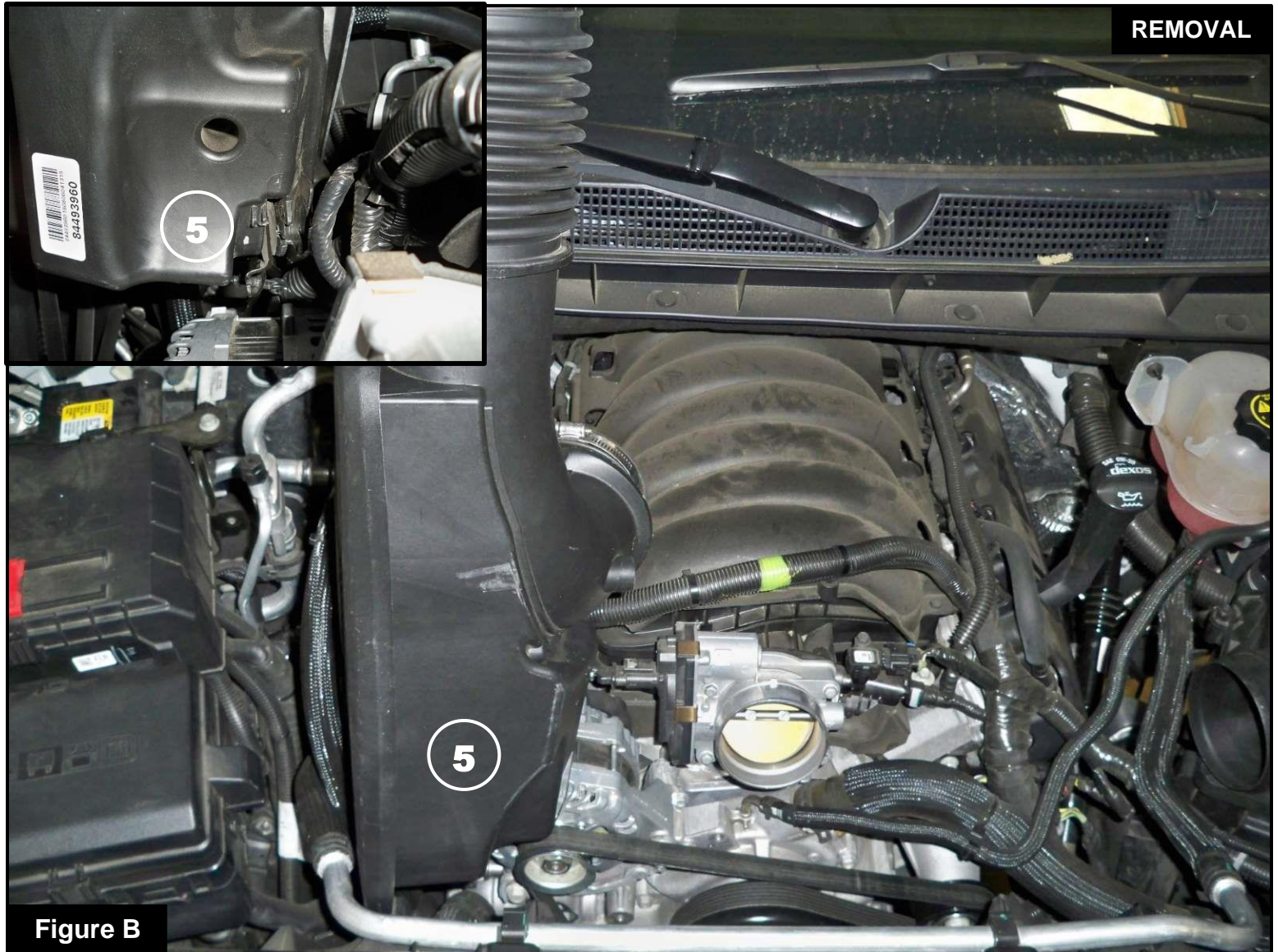
Figure A

Refer to Figure A for Steps 1-3

Step 1: Disconnect the MAF sensor ①.

Step 2: Remove the crankcase breather hose ② by pushing in both clips and pulling it out.

Step 3: Using an 8mm nut driver, loosen the hose clamps at the housing ③ and the throttle body ④.



Refer to Figure B for Step 4

Step 4: Remove the air cleaner outlet duct (5) by rotating it counterclockwise and snapping it out of the eyelet.

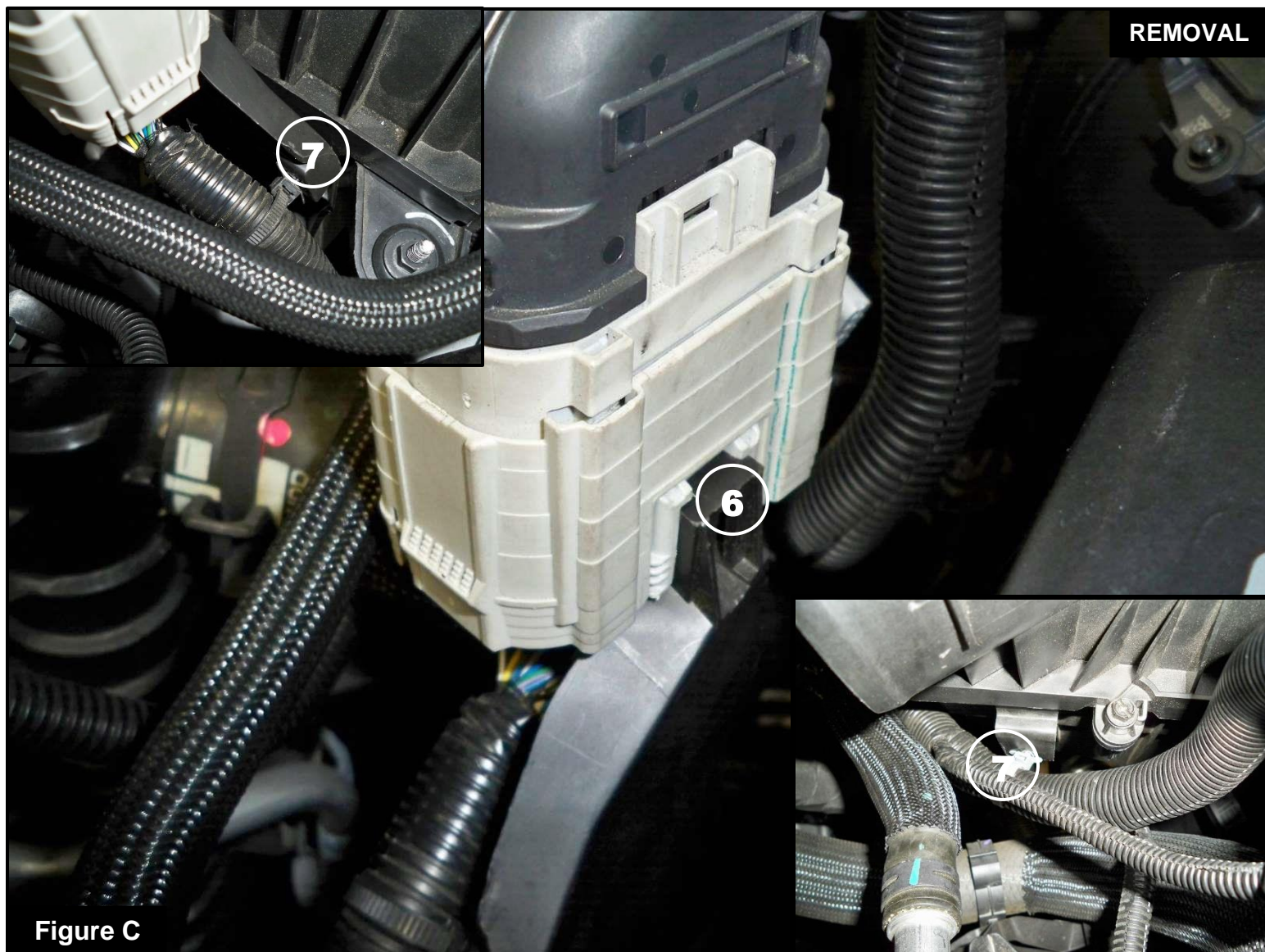


Figure C

Refer to Figure C for Step 5

Step 5: Using a small flat-head screwdriver, release the locking tab at the wiring harness connector (6) and unsnap the two harness ties (7) then move the harness out of the way.



Figure D

Refer to Figure D for Steps 6-7

Step 6: Using a T-15 Torx driver, remove the two screws (8) securing the hood latch and then slide it out to remove. Set the screws aside.

Step 7: Using a panel clip remover, remove all ten panel clips (9) holding the sight shield. Remove the shield and set it aside with the clips.

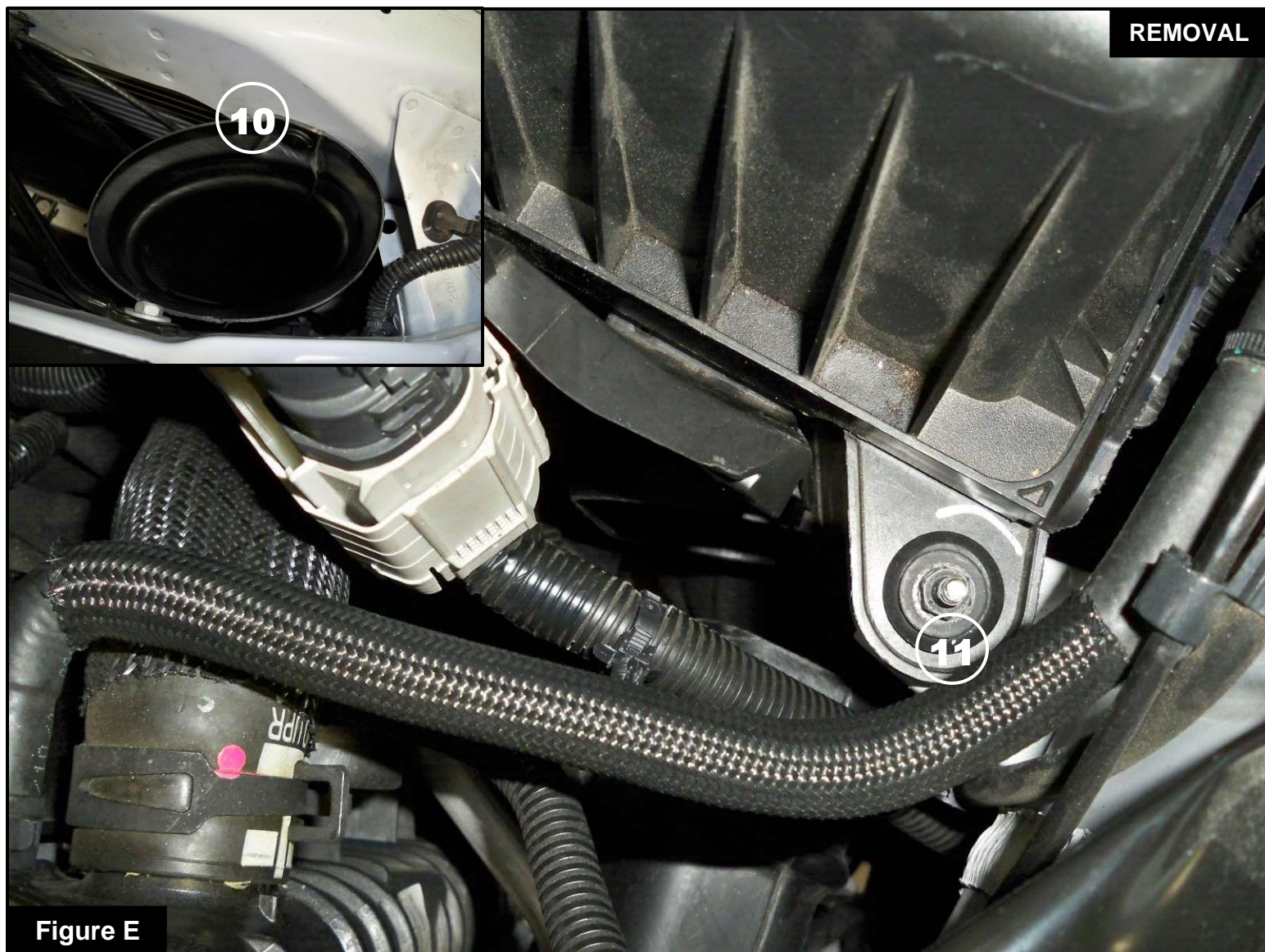


Figure E

Refer to Figure E for Steps 8-10

Step 8: Using the clip remover, remove the clip (10) that's holding the air scoop and set aside.

Step 9: Pull the air scoop out of the way from the stock housing.

Step 10: Using a 10mm deep socket and driver, remove the nut (11) that secures the housing to the vehicle.



Refer to Figure F for Step 11

Step 11: Remove the stock housing by pulling up out of the securing stud and towards the front of the vehicle. Two pins with grommets will have to come out of the holding bracket and a clear path is needed so that the air scoop is not in the way of the housing. Pull up on the housing to remove it from the vehicle.



Figure G

Refer to Figure G for Steps 12-13

Step 12: Remove the 2 grommets ⑫ from the stock housing pins and install them onto the aFe POWER housing.

Step 13: Remove the front metal insert and grommet ⑬ from the factory airbox and install them into the aFe POWER housing.



Figure H

Refer to Figure H for Step 14

Step 14: Using a T-20 Torx driver, remove the MAF sensor (14) from the stock housing and install it on the aFe POWER intake tube using the supplied M4 screws.



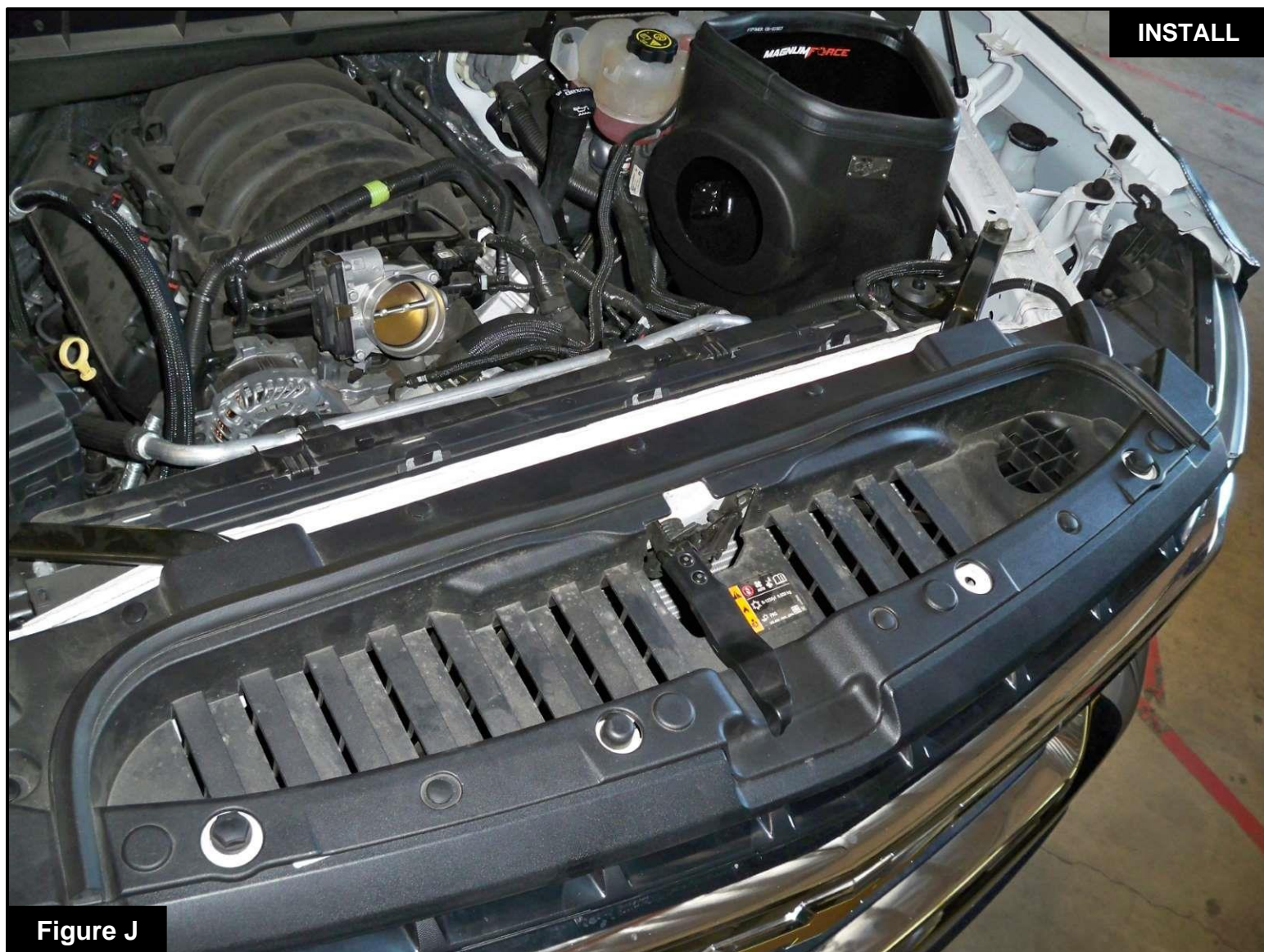
Figure I

Refer to Figure I for Steps 15-17

Step 15: Install the seal trim (15) on the top opening of the housing as shown.

Step 16: Install the aFe POWER housing into the vehicle. Make sure the two pin grommets are secure inside the bracket and reinstall and tighten the nut (16) removed in Step 10.

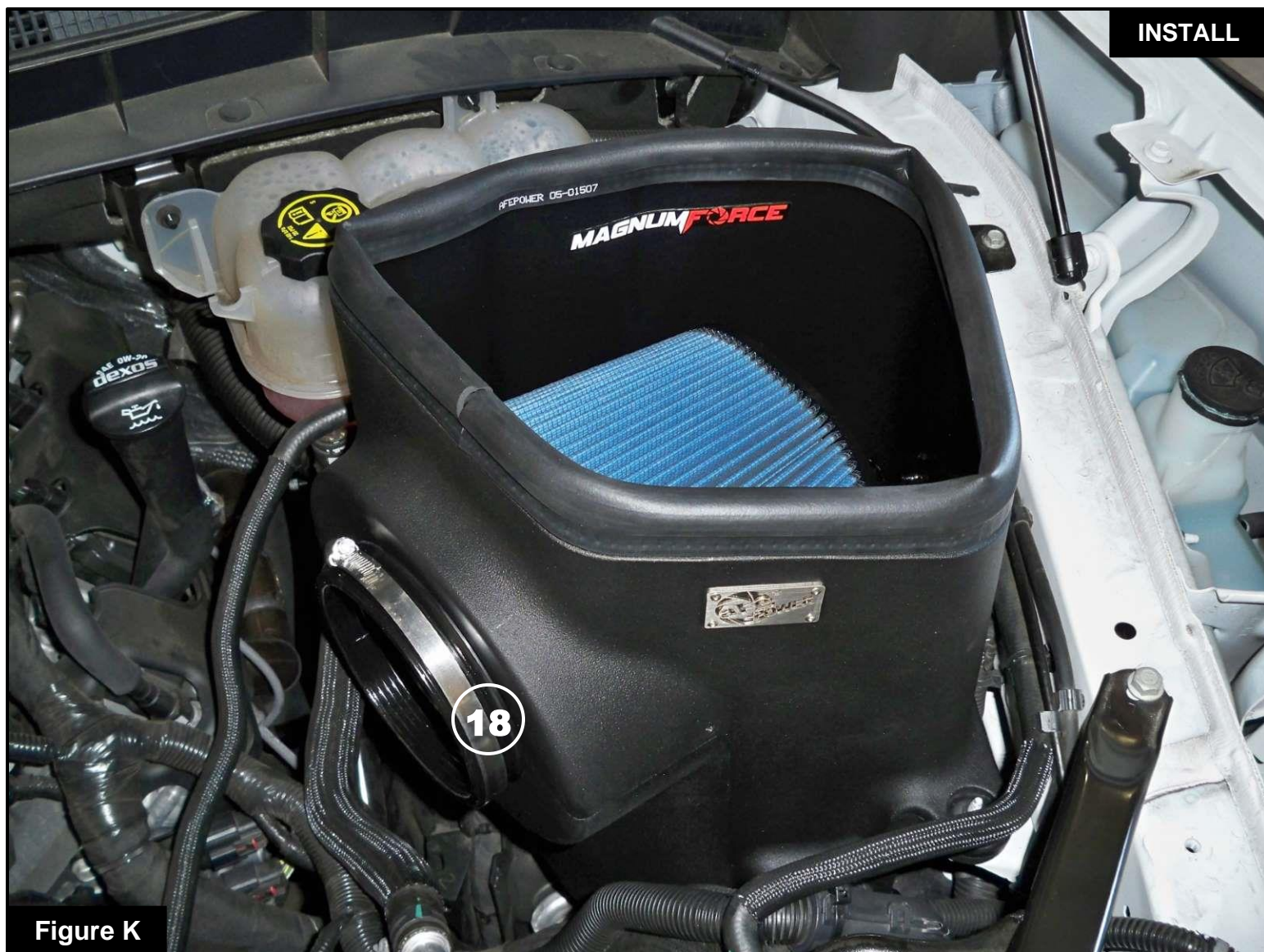
Step 17: Slide the air scoop inside the front opening of the aFe POWER housing. Align the air scoop and reinstall the clip (17) removed in Step 8.



Refer to Figure J for Steps 18-19

Step 18: Install the sight shield with all ten clips removed in Step 7.

Step 19: Install the hood latch with the two screws removed in Step 6 and tighten them.



INSTALL

Figure K

Refer to Figure K for Step 20

Step 20: Remove the filter clamp ⑮ from the aFe POWER filter. Slide the aFe POWER filter into the aFe POWER housing from the top. Then guide the filter flange through the round opening in the housing and snap in the filter. Place the filter clamp on the filter flange.

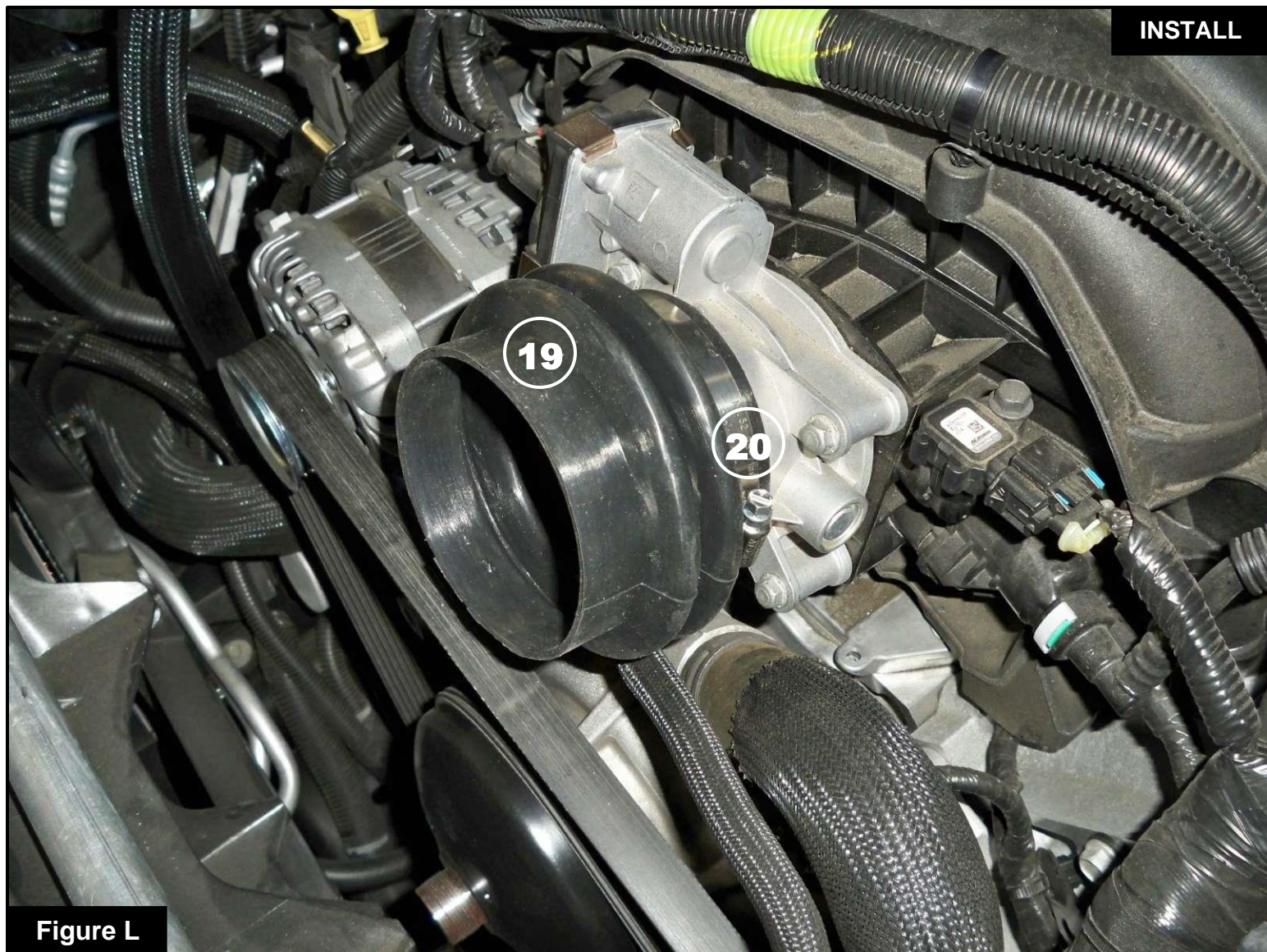


Figure L

Refer to Figure L for Step 21

Step 21: Place the supplied aFe POWER coupling (19) and the #056 clamp (20) over the throttle body.

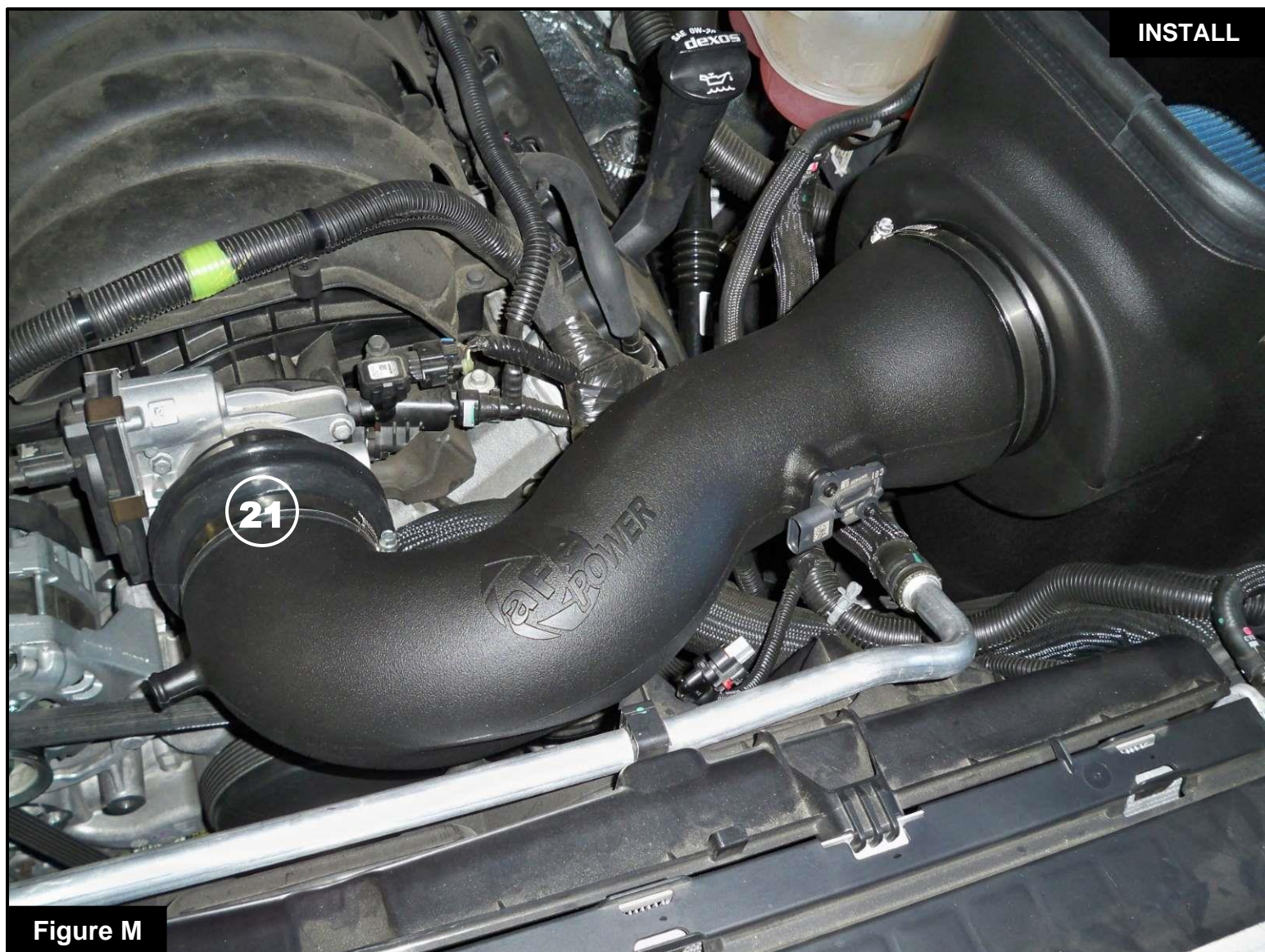


Figure M

Refer to Figure M for Steps 22-24

Step 22: Place the #060 clamp (21) on the installed coupling.

Step 23: Install the aFe POWER intake tube into the vehicle. Slide the tube into the throttle body coupling first, then into the air filter.

Step 24: Align the tube and clamps correctly, then using an 8mm nut driver tighten all the clamps.


Figure N

Refer to Figure N for Steps 25-28

Step 25: Connect the supplied silicone crankcase breather hose (22) to the port on the intake tube and the other end to the port where the stock hose was removed.

Step 26: Reconnect the MAF sensor (23) .

Step 27: Use the supplied captive tie (24) to secure the wiring harness to the aFe POWER housing and snap the tie in the upper provided hole. Snap the factory tie on the harness into the hole by the air scoop.

Step 28: Check all the components are tight and secure. Your installation is now complete. Thank you for choosing aFe POWER!

NOTE: Check all bolts, clamps, and connectors after 100-200 miles.



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advanced FLOW engineering, inc.

252 Granite Street Corona, CA 92879

<https://afepower.com/contact>