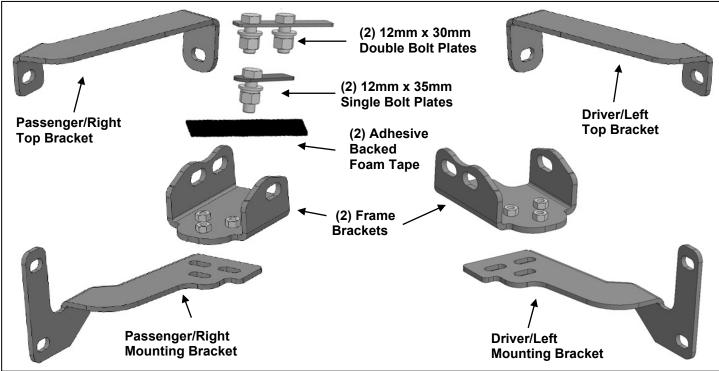
#### GRILLE GUARD S128045 2019-21 SILVERADO 1500

EXCL. 2019 SILVERADO 1500 LD & INCL. DIESEL MODELS WITH DEF TANKS

PARTS LIST:			
1	Grille Guard Assembly	6	12mm Lock Washers
2	Frame Mounting Brackets	6	12-1.75mm Hex Nuts
1	Driver/Left GG Mounting Bracket	6	10-1.50mm x 30mm Hex Bolts
1	Passenger/Right GG Mounting Bracket	12	10mm x 27mm OD x 3mm Flat Washers
1	Driver/Left Top Bracket	6	10mm Lock Washers
1	Passenger/Right Top Bracket	6	10-1.50mm Hex Nuts
2	12-1.75mm x 30mm Double Bolt Plates	6	8-1.25mm x 30mm Hex Bolts
2	12-1.75mm x 35mm Single Bolt Plates	6	8mm x 24mm OD x 2mm Flat Washers
6	12mm x 24mm OD x 2.5mm Flat Washers	6	8mm Lock Washers
		2	Adhesive Backed Foam Tapes



### PROCEDURE:

REMOVE CONTENTS FROM BOX AND VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. CUTTING MAY BE REQUIRED. ASSISTANCE IS HIGHLY RECOMMENDED. INSTALLATION MAY INTERFERE WITH FRONT MOUNTED SENSORS.

- Remove the factory tow hooks and hardware if equipped, (Figures 1—3). IMPORTANT: Tow hooks cannot be reinstalled with the Grille Guard.
  Vehicles without tow hooks:
  - a. Cut out the indented area in both sides of the plastic bumper insert to clear the Brackets as pictured, (Figure 4 & 5). IMPORTANT: Make several small cuts for best fit. Do not cut through the top or bottom edge of the panel.
- Select the driver side Frame Bracket and Mounting Bracket, (Figure 6). Attach the Mounting Bracket to the bottom of the Frame Bracket with (3) 8mm x 30mm Hex Bolts, (3) 8mm Lock Washers and (3) 8mm Flat Washers, (Figure 6). Do not tighten hardware at this time.
- 3. Insert the Frame Bracket assembly through the opening in the bumper, (Figures 3 & 4). NOTE: Trim the opening to clear the Bracket assembly as necessary. Line up the holes in the Frame Bracket with the holes in the end of the frame for the tow hook. Select (1) 12mm Double Bolt Plate, (Figure 7). Insert the Double Bolt Plate into the end of the frame, through the (2) holes in the side of the frame and out through the Frame Bracket, (Figures 9, 10B & 11). Secure the Frame Bracket to the Bolt Plate with (2) 12mm Flat

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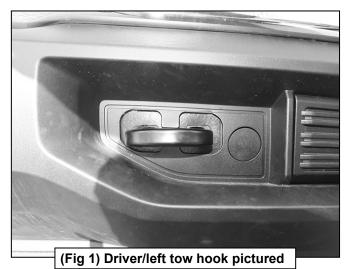
Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts. Snug but do not fully tighten hardware at this time.

- Select (1) 12mm Single Bolt Plate, (Figure 8). Secure Frame Bracket to the Bolt Plate with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut, (Figures 9, 10A & 11). Snug but do not tighten at this time.
- 5. Repeat Steps 2—4 to install the passenger/right Frame Mounting Bracket assembly.
- 6. Open the hood and remove the cover between the top of the radiator and the grille, (Figure 12).
- Carefully remove the grille from the vehicle. NOTE: Grille is held in place with screws at the top and several clips. Remove the screws and firmly pull the grille straight out from the vehicle to release the grille from clips, (Figure 13).
- 8. Move up to the top of the bumper. Select the Driver/left Top Bracket. Apply a layer of the included Adhesive Backed Foam Tame to the bottom of the Bracket, (Figure 14).
- 9. Locate the (2) factory hex bolts attaching the top of the bumper to the inner bumper bracket. Remove the outer hex bolt, (Figure 15). Reuse the factory outer hex bolt to attach the Top Bracket to the back of the bumper, (Figure 16). Do not tighten hardware at this time.
- **10.** Repeat **Steps 6—9** to install the passenger/right Top Bracket.
- 11. With assistance, hold the Grille Guard up in position on the outside of the Mounting Brackets, (Figure 17). Attach the Grille Guard to the Brackets with (6) 10mm Hex Bolts, (12) 10mm Flat Washers, (6) 10mm Lock Washers and (6) 10mm Hex Nuts, (Figures 18 & 19). Do not tighten hardware at this time.
- **12.** Check the Grille guard alignment with the vehicle. Adjust as required then fully tighten the Bracket to vehicle hardware only. Do not fully tighten the Grille Guard to Bracket hardware at this time.
- **13.** Reinstall the grille and top cover. **NOTE**: Loosen the hardware attaching the Grille Guard to the Brackets and tilt the Grille Gard forward to make room to reinstall the grille. Reinstall the Grille Guard. Level and adjust the Grille Guard and fully tighten <u>all hardware</u>.
- 14. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. **For stainless steel**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Grille Guard.

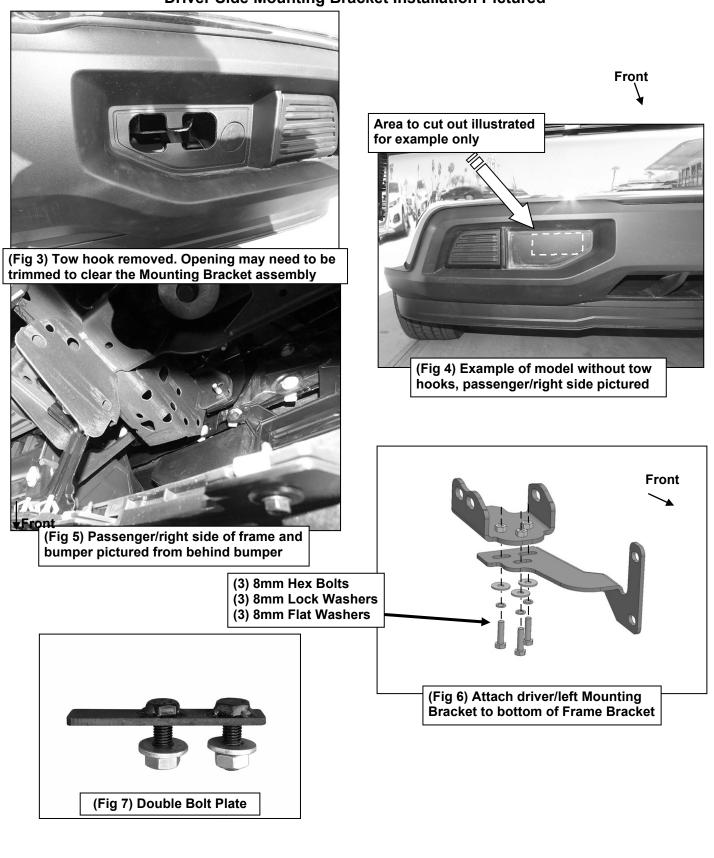
For gloss black finishes: Mild soap may be used to clean the Grille Guard.

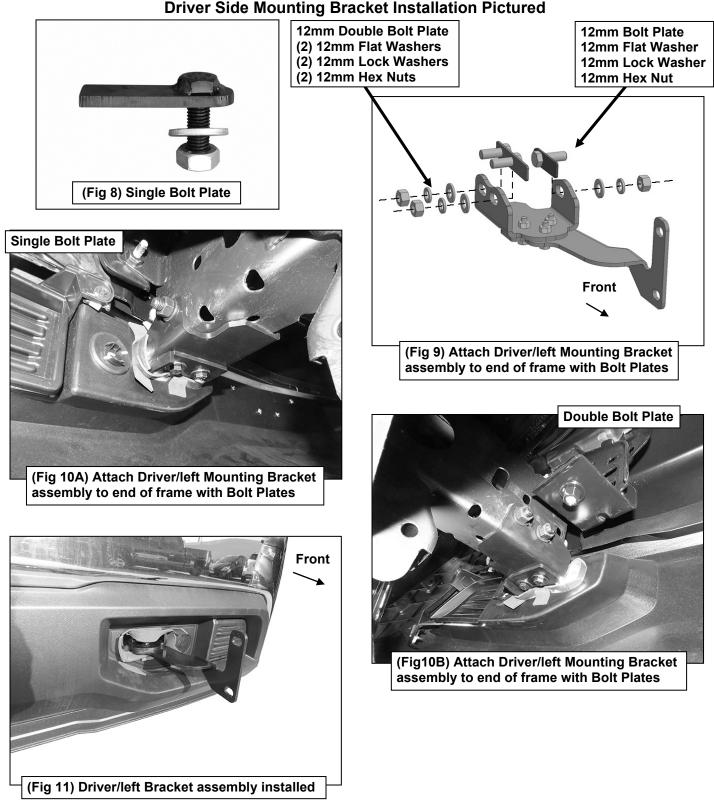
# Driver Side Mounting Bracket Installation Pictured



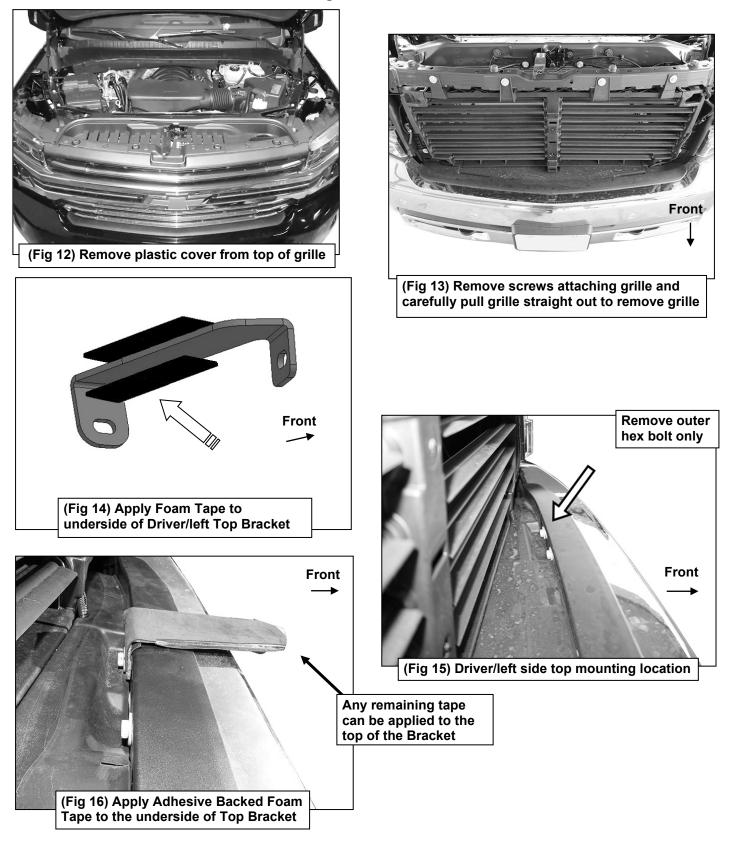
Front (Fig 2) Passenger/right tow hook pictured from behind bumper

## **Driver Side Mounting Bracket Installation Pictured**





## **Driver Side Mounting Bracket Installation Pictured**



**Driver Side Mounting Bracket Installation Pictured** (3) 10mm x 30mm Hex Bolts (6) 10mm Flat Washers Driver/left (3) 10mm Lock Washers **Top Bracket** (3) 10mm Hex Nuts Front (Fig 17) Mounting Brackets installed Front (Fig 18) Attach Grille Guard to Mounting Brackets Front (Fig 19) Attach Grille Guard to Mounting Brackets **Complete Installation**