



3” CATBACK DUAL EXHAUST SYSTEM

(2019-2022+ SILVERADO / SIERRA 1500 - 5.3L)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Front Pipe
- (1) Front Pipe Extension
- (1) Muffler
- (1) LH Over Axle Pipe (A & B)
- (1) RH Over Axle Pipe
- (1) LH Tail Pipe
- (2) Side Exit Pipes
- (2) Rear Exit Pipes
- (2) Exhaust Tips
- (8) 3” Exhaust Clamps
- (1) Rubber Hanger
- (1) Rubber Hanger Mount
- (2) Square Plate Washers
- (2) Small Star Washers
- (4) Large Star Washers
- (1) M8 Bolt
- (1) M8 Lock Washer
- (1) M8 Flat Washer
- (1) M8 Nut
- (1) Cable Tie

TOOLS REQUIRED

- 13mm, 15mm Sockets
- Ratchet
- Spray Lubricant
- Floor Jack
- Jack Stands

SKU # S153371
Edited: 10/28/2022



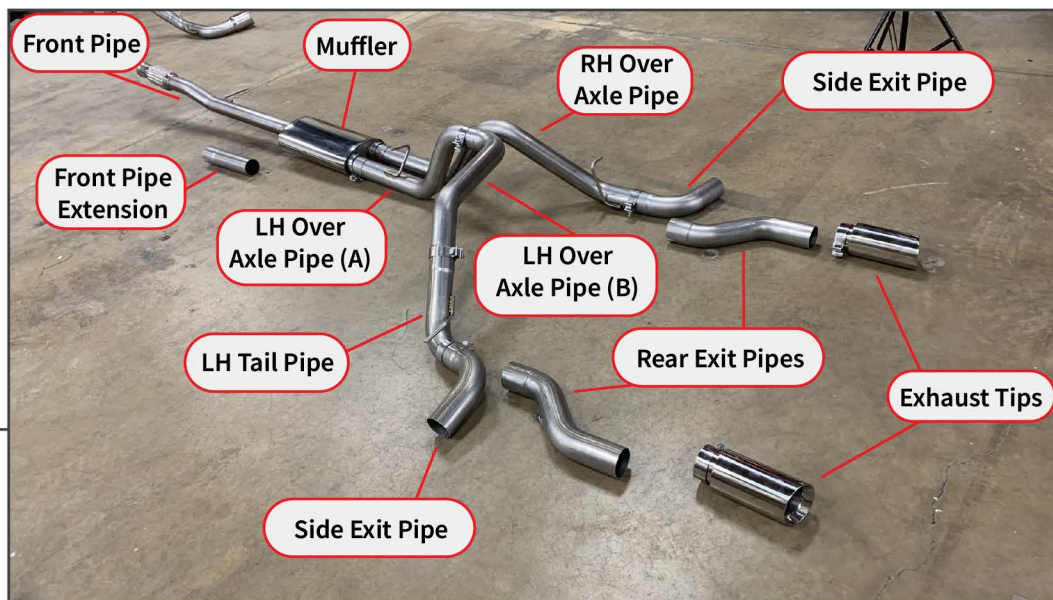
STEP 1

Lift and support the vehicle using a floor jack and jack stands. Locate the front exhaust clamp securing the exhaust system to the catalytic converter. Loosen the clamp using a 13mm socket.



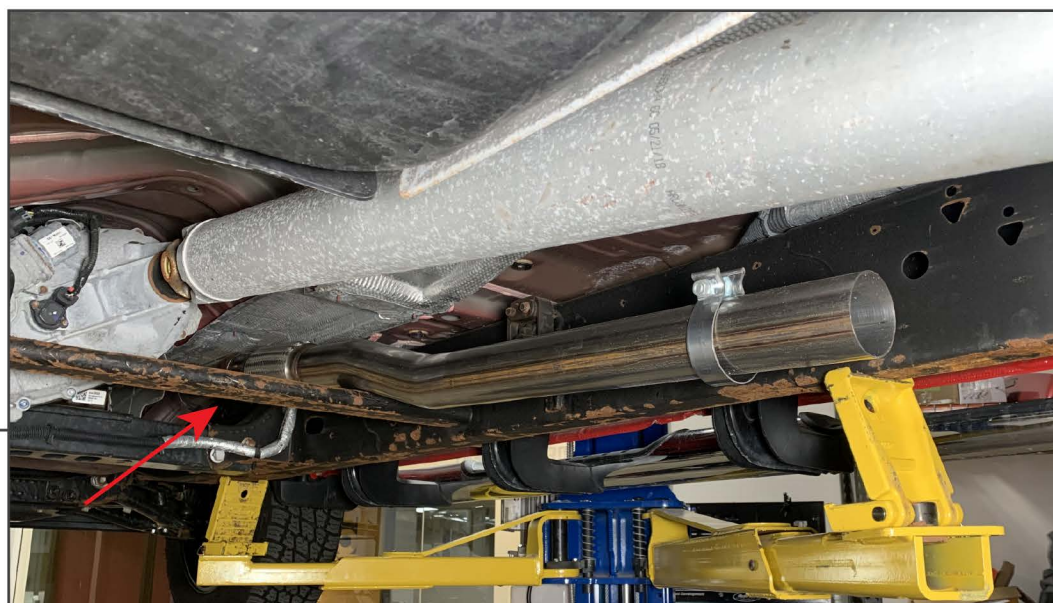
STEP 2

Working from the front of the vehicle towards the rear, disconnect the (4) rubber exhaust hangers from the exhaust system. Lower and remove the exhaust system from the vehicle. With the exhaust removed from the vehicle, remove the front clamp from the exhaust. This clamp will be reused.



STEP 3

Lay out and identify all exhaust components.



STEP 4

Install the (1) front pipe to the vehicle using the original front pipe clamp.

Place (1) 3" exhaust clamp on the end of the front pipe to prepare for the muffler installation.

Note: Depending on cab/bed configuration, the front pipe extension may be required after the front pipe.



STEP 5

Support the front pipe using a floor jack, and install the muffler to the front pipe, and secure using the previously placed (1) 3" exhaust clamp. Do not fully tighten to allow for adjustment later.

Place (2) 3" exhaust clamps onto the rear section of the muffler to prepare for the over axle pipes.



STEP 6

Install the RH over axle pipe to the muffler. Do not fully tighten the exhaust clamp to allow for adjustment later. Fit the over axle pipe into the (2) vehicle rubber hangers.

Place (1) 3" exhaust clamp onto the end of the over axle pipe to prepare for the side/rear exit pipe.



STEP 7

Install the LH over axle pipe (A) to the muffler. Do not fully tighten the exhaust clamp to allow for adjustment later. Fit the over axle pipe into the (1) vehicle rubber hanger.

Place (1) 3" exhaust clamp onto the rear section of the over axle pipe (A) to prepare for the over axle pipe (B).



STEP 8

Install the LH over axle pipe (B) to the over axle pipe (A). Do not fully tighten the exhaust clamp to allow for adjustment later.

Place (1) 3" exhaust clamp onto the rear section of the over axle pipe (A) to prepare for the over axle pipe (B).



STEP 9



In between the vehicle leaf spring and the frame, mount the (1) exhaust hanger mount to the vehicle frame. Use the (2) square plate washers on each side of the frame, then add the hanger mount onto the outside of the frame. Secure using the included M8 hardware.

STEP 10



Install the included (1) rubber hanger onto the previously install exhaust hanger mount.



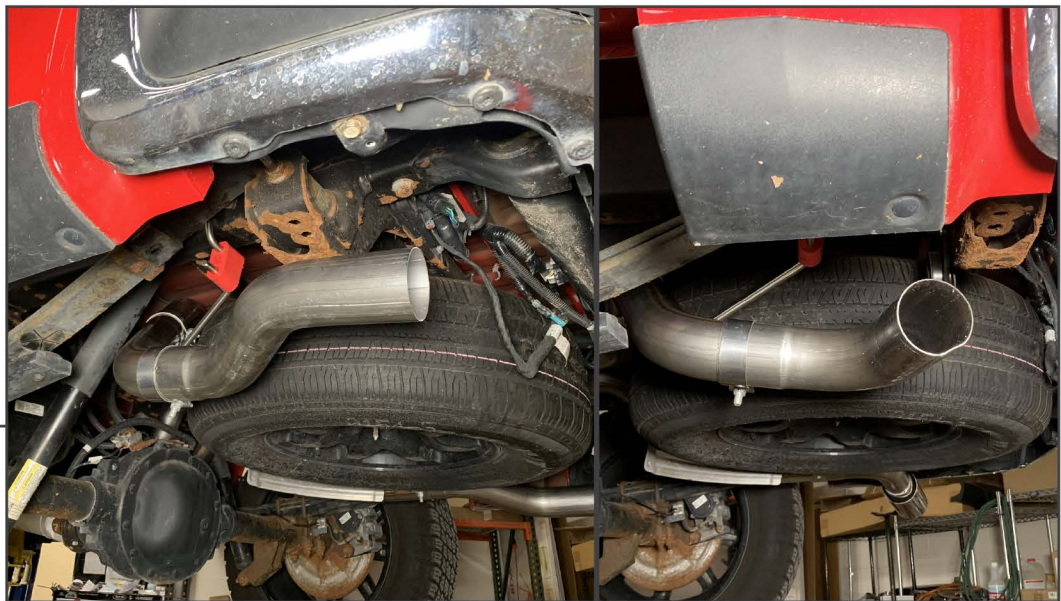
STEP 11



Install the LH tail pipe to the over axle pipe (B). Do not fully tighten the exhaust clamp to allow for adjustment later. Fit the LH tail pipe into the previously mounted rubber hanger.

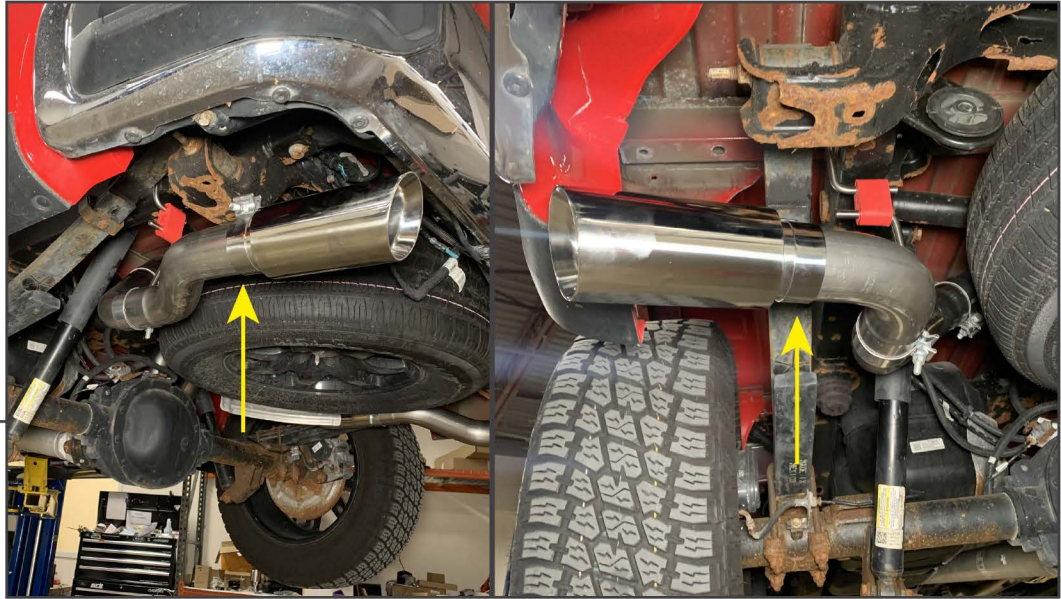
Place (1) 3" exhaust clamp onto the rear section of the LH tail pipe to prepare for the side/rear exit pipe.

STEP 12



Fit the desired side/rear exit pipe to the vehicle tail pipe. Loosely secure using the previously placed (1) 3" exhaust clamp.

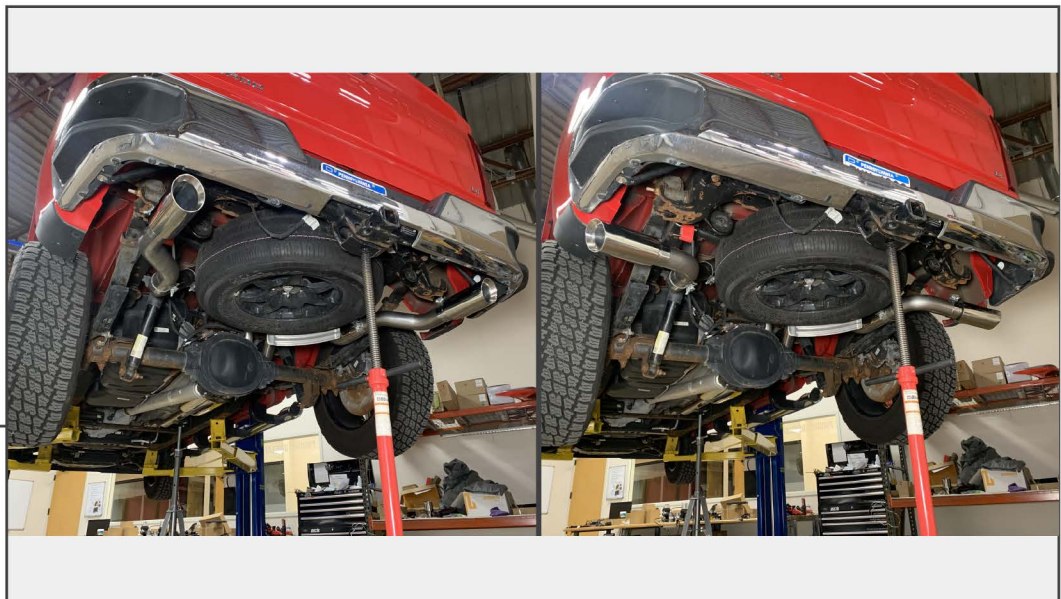
Repeat this step for the opposite side of the vehicle.



STEP 13

Install (1) exhaust tip to the fitted exit pipe on each side of the vehicle. Secure using the pre-installed exhaust clamp.

Adjust the exhaust until both sides are properly fitted to the vehicle. Tighten all exhaust clamps to 45 ft.-lbs.



STEP 14

Installation is now complete.