



P/N: G051-W & G052-W

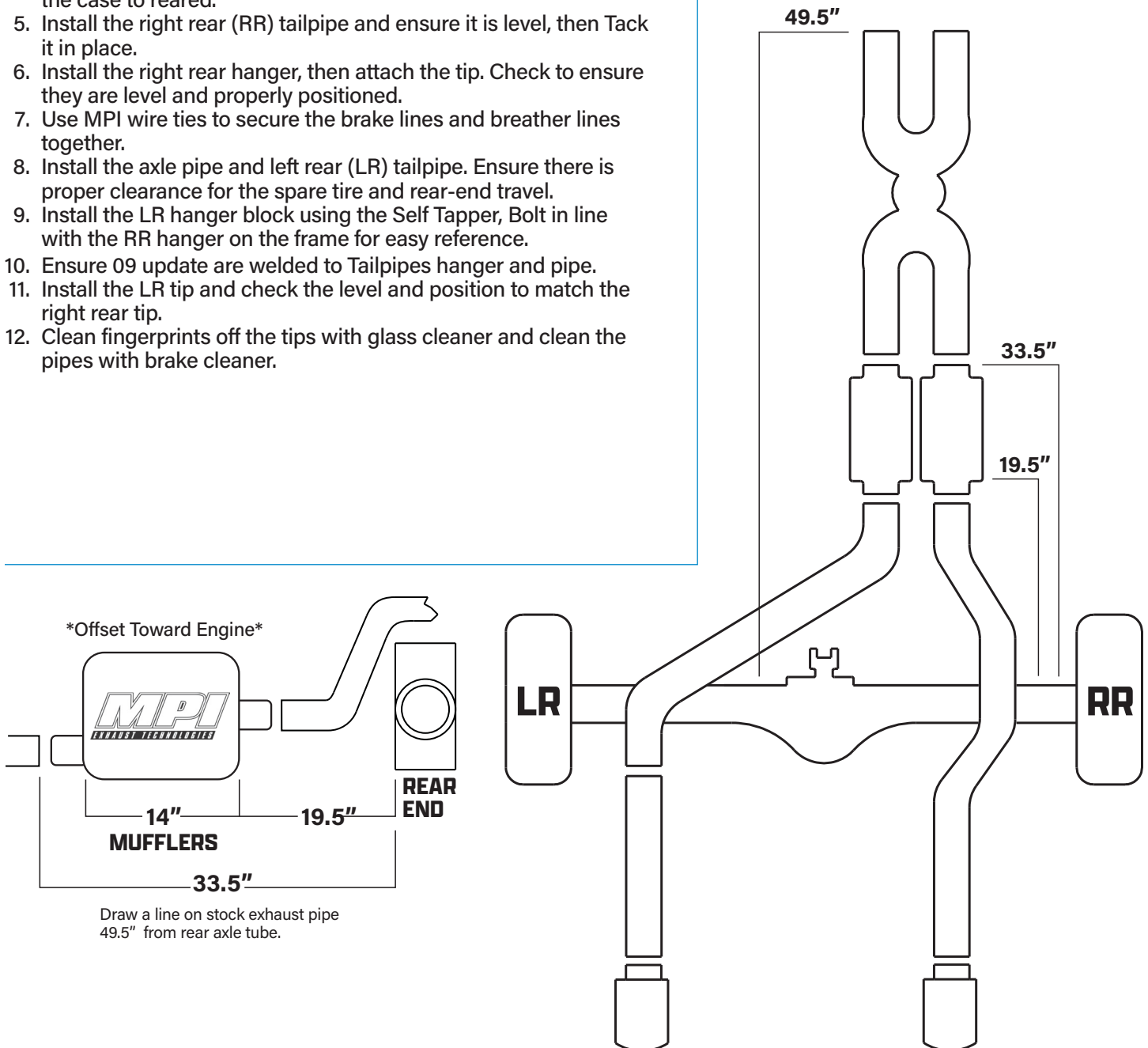
## INSTRUCTIONS PACKET

1999-2007 6.0L GM | *Max Wheelbase*

# GO-12



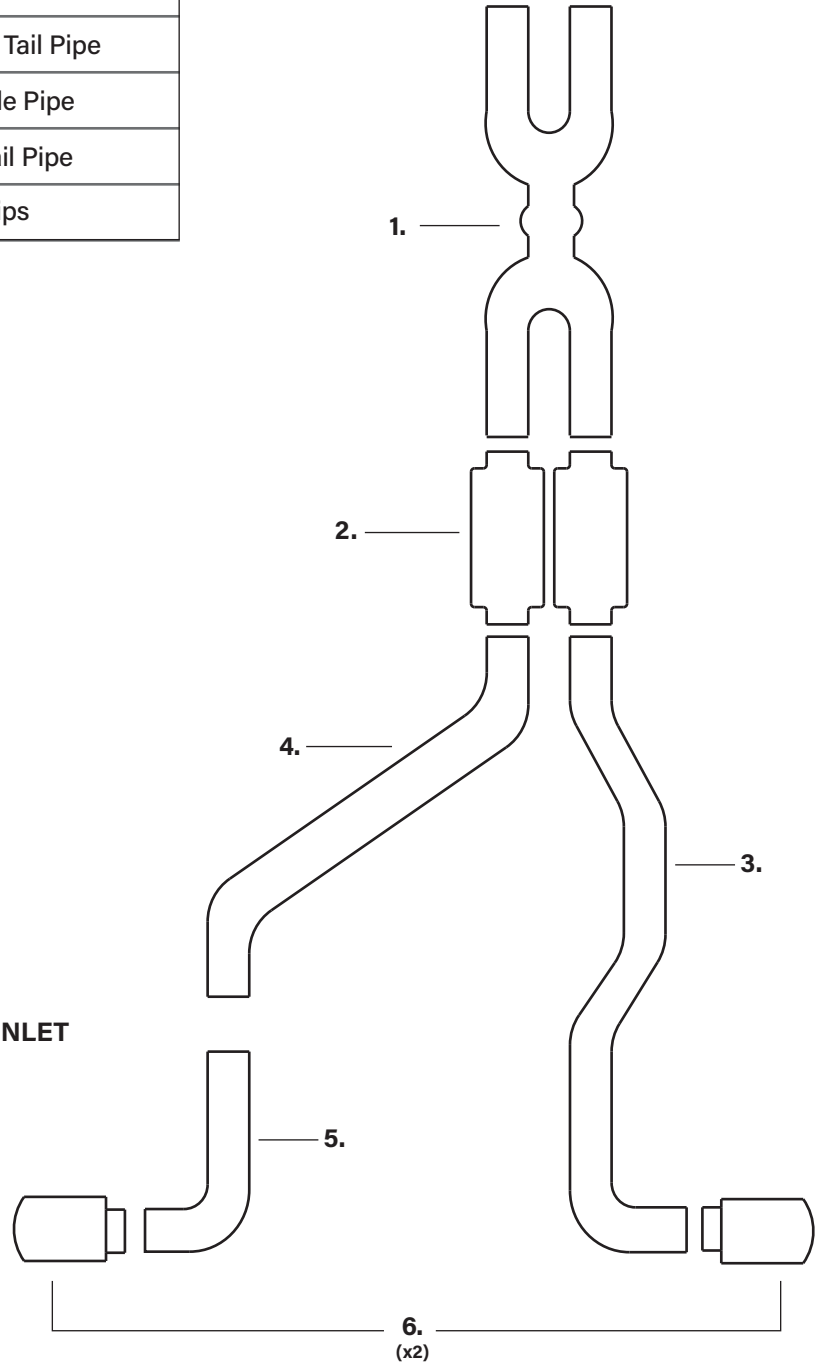
1. Remove the factory tailpipe and cut the factory system at 49.5 inches to ensure proper fitment. This measurement works for all wheelbase trucks.
2. Slide the Pulse Chamber inside the factory head pipes 2", Tack the Pulse Chamber in place ensure its level.
3. Double-check your 33.5 -inch measurement for the muffler and Pulse Chamber assembly.
4. Install the Muffler Pack ensure your 19.5" measurements is to the case to reared.
5. Install the right rear (RR) tailpipe and ensure it is level, then Tack it in place.
6. Install the right rear hanger, then attach the tip. Check to ensure they are level and properly positioned.
7. Use MPI wire ties to secure the brake lines and breather lines together.
8. Install the axle pipe and left rear (LR) tailpipe. Ensure there is proper clearance for the spare tire and rear-end travel.
9. Install the LR hanger block using the Self Tapper, Bolt in line with the RR hanger on the frame for easy reference.
10. Ensure 09 update are welded to Tailpipes hanger and pipe.
11. Install the LR tip and check the level and position to match the right rear tip.
12. Clean fingerprints off the tips with glass cleaner and clean the pipes with brake cleaner.



## PARTS DIAGRAM

1999-2007 6.0L GM | *Max Wheelbase*

ITEM	QTY	PART NO.	DESCRIPTIONS
1.	1	MPI - PC-5	Pulse Chamber
2.	1	Order Specific	Muffler Pack
3.	1	MPI - 4	Right Side Tail Pipe
4.	1	MPI - 6	Left Side Axle Pipe
5.	1	MPI - 8	Left Side Tail Pipe
6.	1	Order Specific	Exhaust Tips



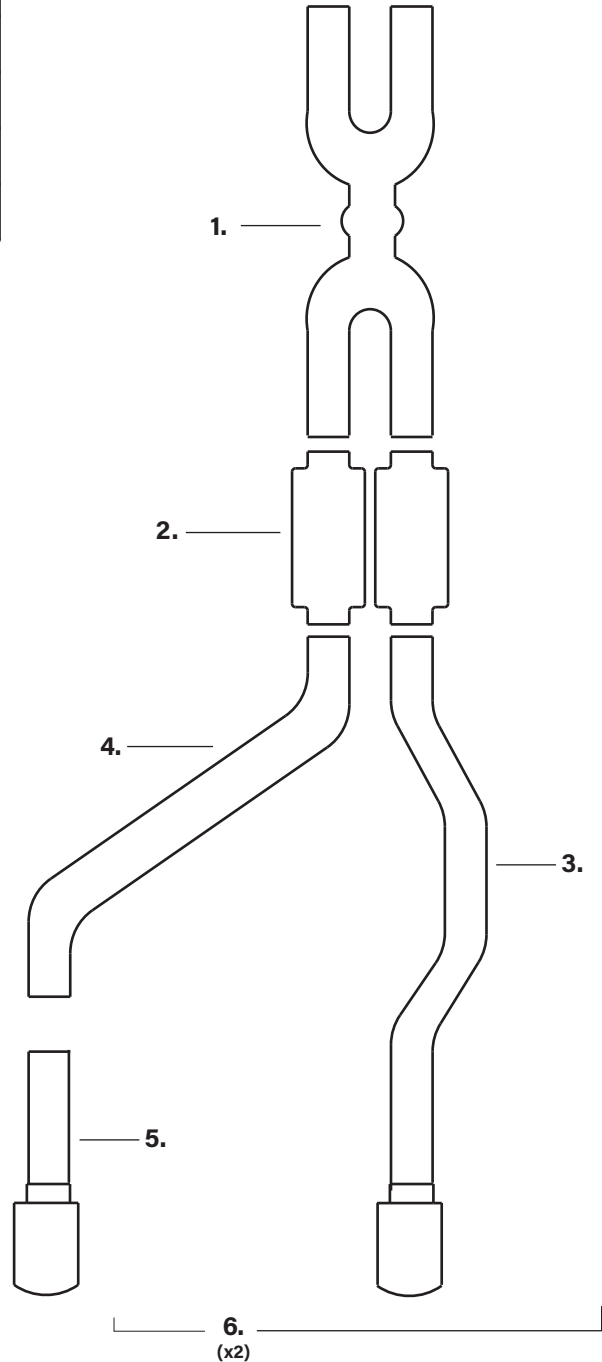
### MUFFLER OFFSET DIAGRAM



## PARTS DIAGRAM

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1.	1	MPI - PC-5	Pulse Chamber
2.	1	Order Specific	Muffler Pack
3.	1	MPI - 5	Right Side Tail Pipe
4.	1	MPI - 6	Left Side Axle Pipe
5.	1	MPI - 7	Left Side Tail Pipe
6.	1	Order Specific	Exhaust Tips



### MUFFLER OFFSET DIAGRAM





## NEW MPI EXHAUST TIPS BREAK-IN PROCEDURES

**To ensure the MPI exhaust tips maintain their finish, follow these steps carefully to avoid any unwanted alterations:**

1. After installing the MPI system, clean all oils and fingerprints from the tips using a glass cleaner spray.
2. Warm up the truck to full operating temperature, keeping the engine at idle without increasing RPMs. Then, allow the truck to fully cool down.
3. Drive a short distance without exceeding half-throttle, varying speeds and throttle positions. DO NOT exceed ½ throttle during this time. Let the truck fully cool down before the next drive cycle.
4. After this, you can drive normally but avoid full throttle for more than 10 seconds at a time.
5. Avoid pulling trailers until the exhaust has been used for at least 500 miles.
6. Regularly clean road salts and debris off the tips to preserve the finish.

### QUESTIONS

Phone: (406) 669-3286

Email: [mikespipesinc@gmail.com](mailto:mikespipesinc@gmail.com)





WARRANTY



## CUSTOMER SUPPORT AND WARRANTY INFORMATION

Thank you for choosing an MPI Exhaust Technologies System and allowing MPI Exhaust to customize your ride today! Our friendly and knowledgeable staff is here to answer any questions. Enjoy the Sound of Perfection.

### QUESTIONS

**ONLY contact MPI Exhaust Technologies** if any products are potentially missing or damaged during shipping, or if you have any questions about the products. **Call (406) 669-3286.**



### INSTALLATION

Watch the tutorial YouTube videos (scan the QR code) before installing or contacting MPI Exhaust. Our knowledgeable staff have installed hundreds of these kits.



### WARRANTY

For more information scan the QR code.

### CONTACT

Phone: (406) 669-3286

Email: [mikespipesinc@gmail.com](mailto:mikespipesinc@gmail.com)

