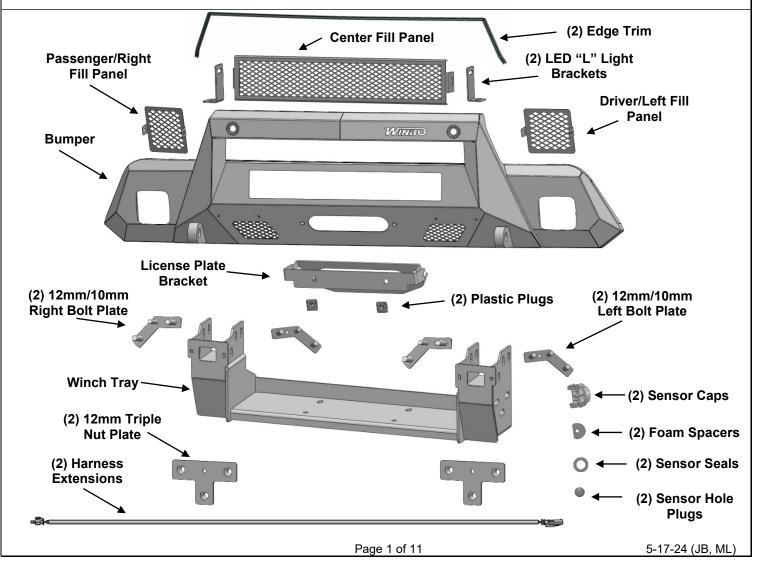
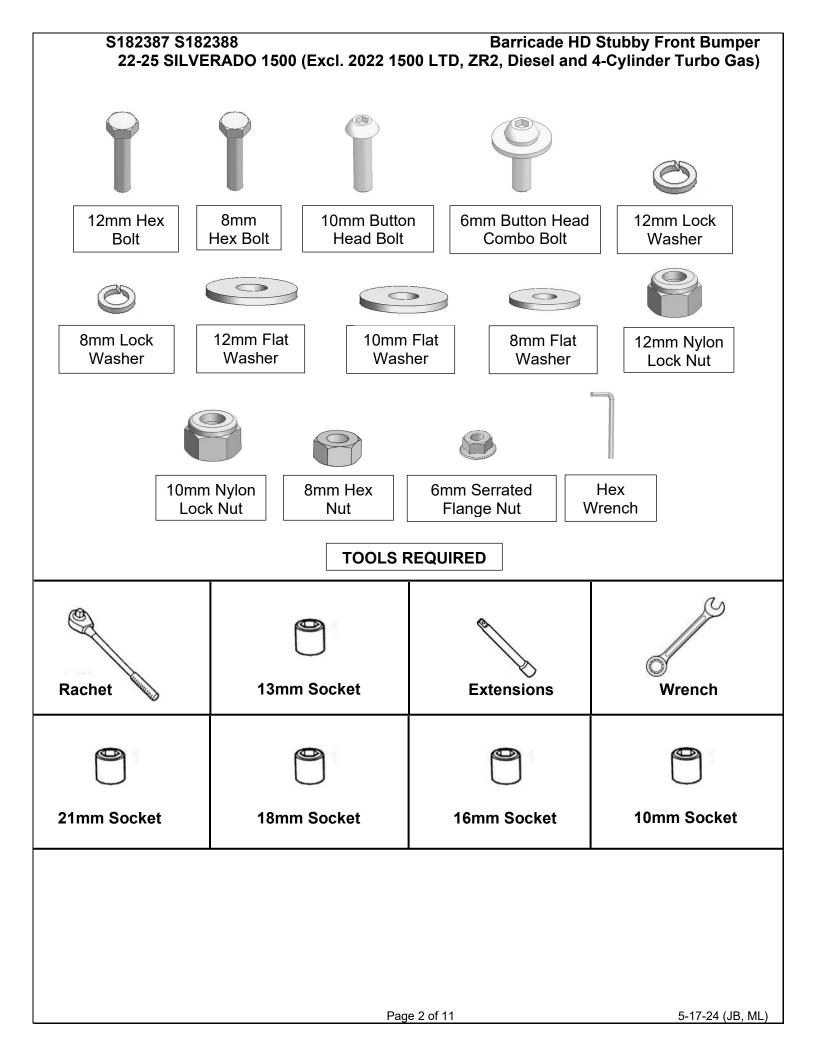
INSTALLATION INSTRUCTIONS

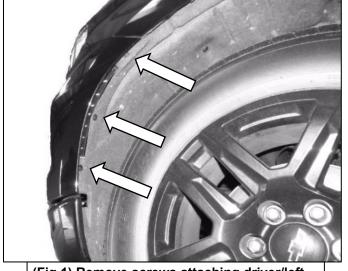
PARTS LIST:

Qty	Description	Qty	Description
1	CS1 HD Front Bumper Assembly	2	12-1.75mm Triple Nut Plates
1	Winch Tray	14	12mm x 37mm x 3mm Flat Washers
1	Center Fill Plate	6	12mm Lock Washers
1	License Plate Bracket	8	12mm Nylon Lock Nuts
2	Plastic Plugs for License Plate	6	12mm x 45mm Hex Bolts
2	Driver/Left Triple Bolt Plates	4	10mm x 30mm x 2.5mm Flat Washers
2	Passenger/Right Triple Bolt Plates	6	10mm Nylon Lock Nuts
1	Driver/Left Side Fill Panel	2	10mm x 30mm Button Head Bolts
1	Passenger/Right Side Fill Panel	8	8mm x 24mm x 2mm Flat Washers
2	LED Light Brackets	4	8mm Lock Washers
2	Plastic Sensor Covers	4	8mm Hex Nuts
2	Sensor Extension Harness	2	8mm x 16mm Hex Bolts
2	Sensor Retaining Caps	4	8mm x 25mm Hex Bolts
1	Parking Sensor Cover Kit	4	6mm Flange Nuts
2	15.5mm x 25mm x 2mm Foam Washers	4	6mm x 20mm Button Head Combo Bolts
2	20mm x 10mm Foam Washers	1	6mm Hex Wrench
10	Nylon Wire Ties	1	5mm Hex Wrench
2	1100mm Edge Trim	1	4mm Hex Wrench



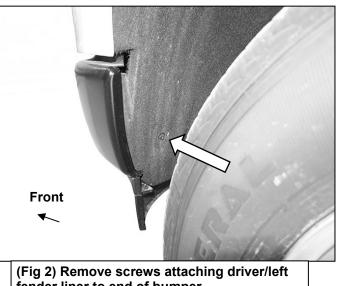


Follow (Fig 1 - 14) to remove Front Bumper Assembly.

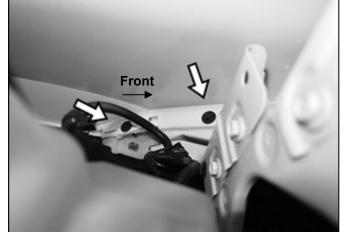


1

(Fig 1) Remove screws attaching driver/left fender liner to fascia body panel



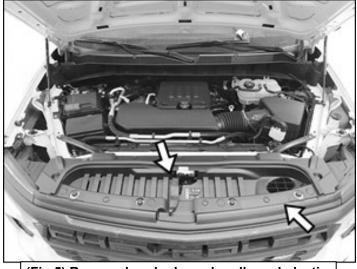
fender liner to end of bumper



(Fig 3) Remove screws behind headlight attaching driver/left front end of fender to fascia body panel (arrows)



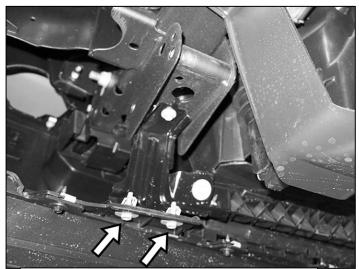
(Fig 4) Remove fascia body panel. If vehicle is equipped with front parking sensors/fog lights, disconnect the bumper harness on the passenger side



(Fig 5) Remove hood release handle and plastic cover. Reattach hood release handle



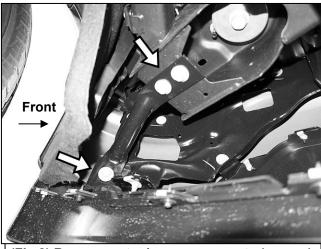
(Fig 7) Remove hardware attaching bottom of grille. Firmly pull grille straight out from vehicle



(Fig 9) Remove bolts attaching bottom of bumper to brackets (arrows).

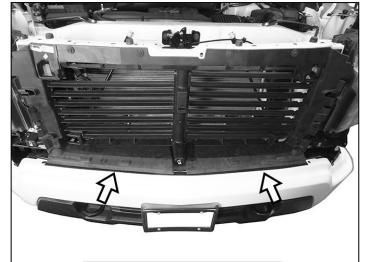


(Fig 6) Remove hardware attaching top of grille

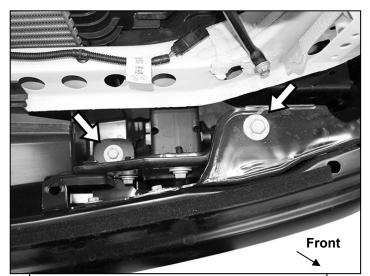


(Fig 8) Remove outer bumper supports (arrows)

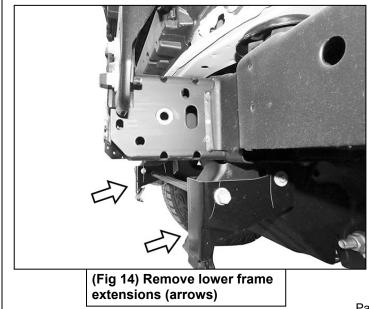
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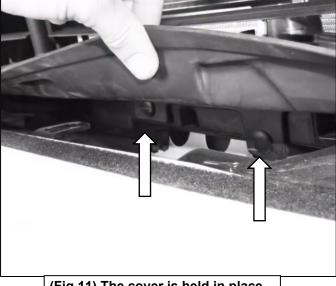


(Fig 10) Remove cover from top of bumper (arrows)

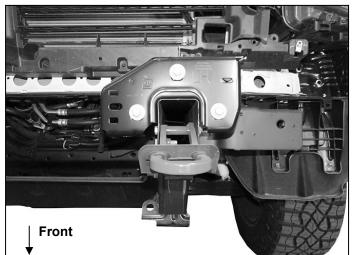


(Fig 12) Remove top bumper bolts to remove bumper, (arrows). Driver/left side pictured





(Fig 11) The cover is held in place by plastic tabs underneath (7 total)

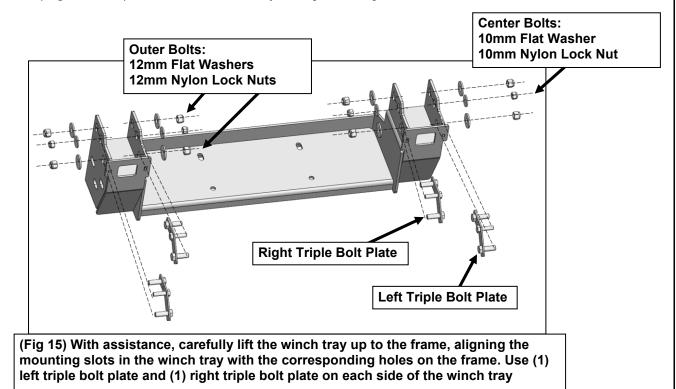


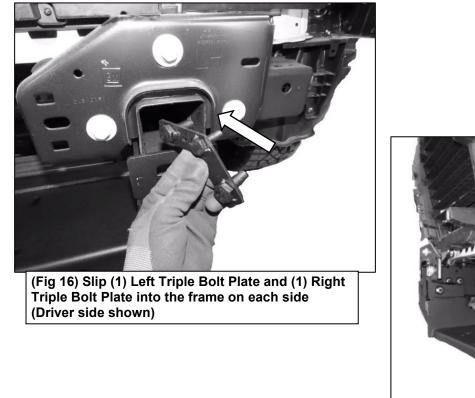
(Fig 13) Remove tow hooks from end of frame (if equipped)

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Follow (Fig 15 – 19) to install Winch Tray. **Only loosely install hardware at this time.**

2

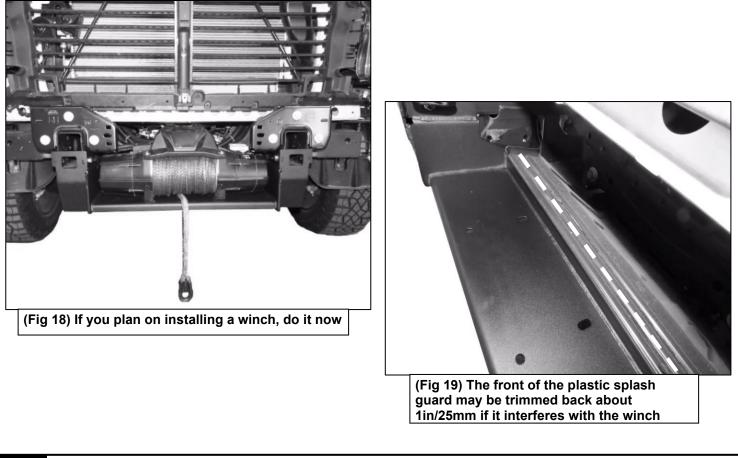






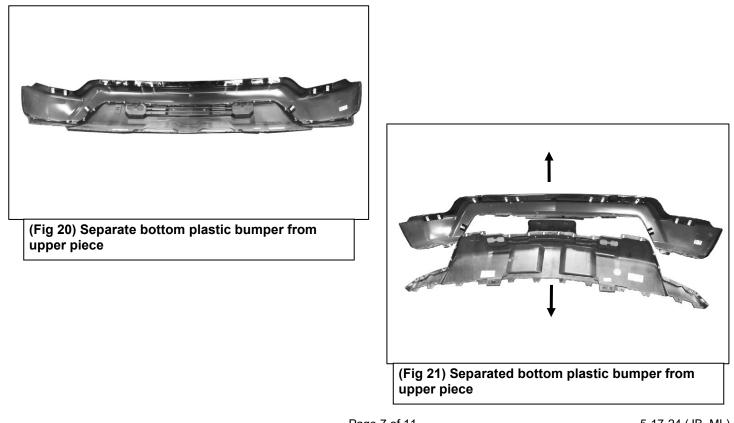
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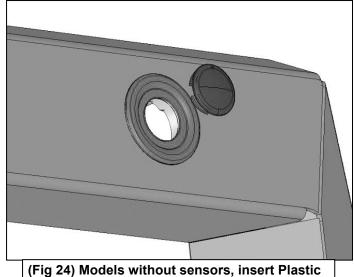
Follow (Fig 20 - 31) to prepare vehicle and Center Bumper Guard. Only loosely install hardware at this time.

3

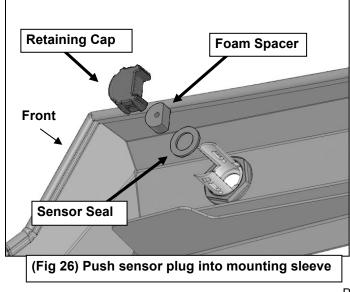


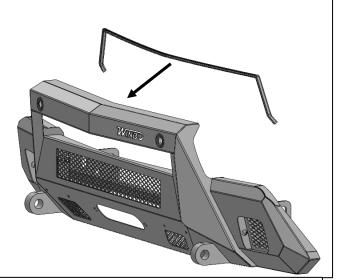


(Fig 22) Reinstall factory grille and upper bumper section to vehicle.

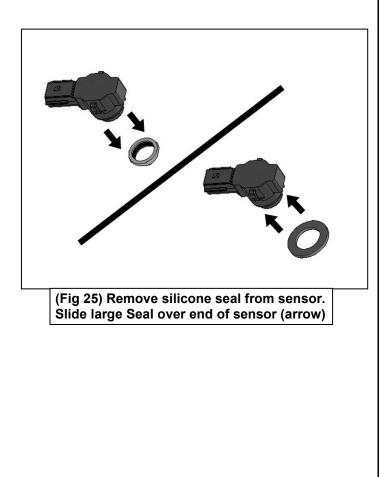


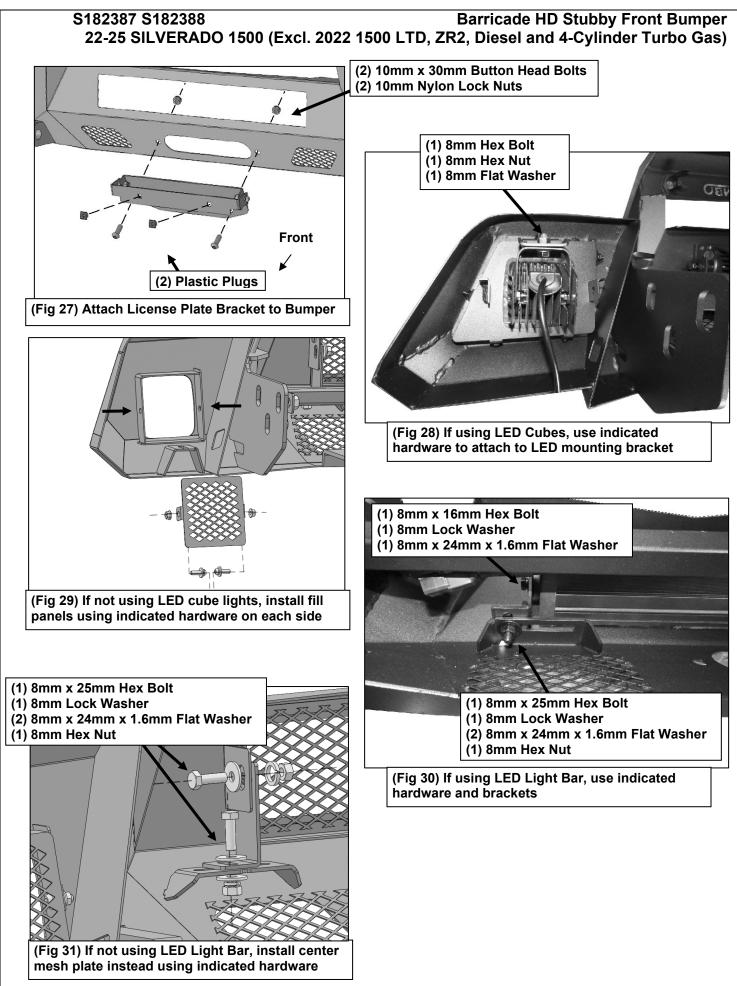
Plugs into sensor mounts on Bumper Hoop





(Fig 23) Install protective edge trim onto upper edge of Center Bumper Guard Hoop.

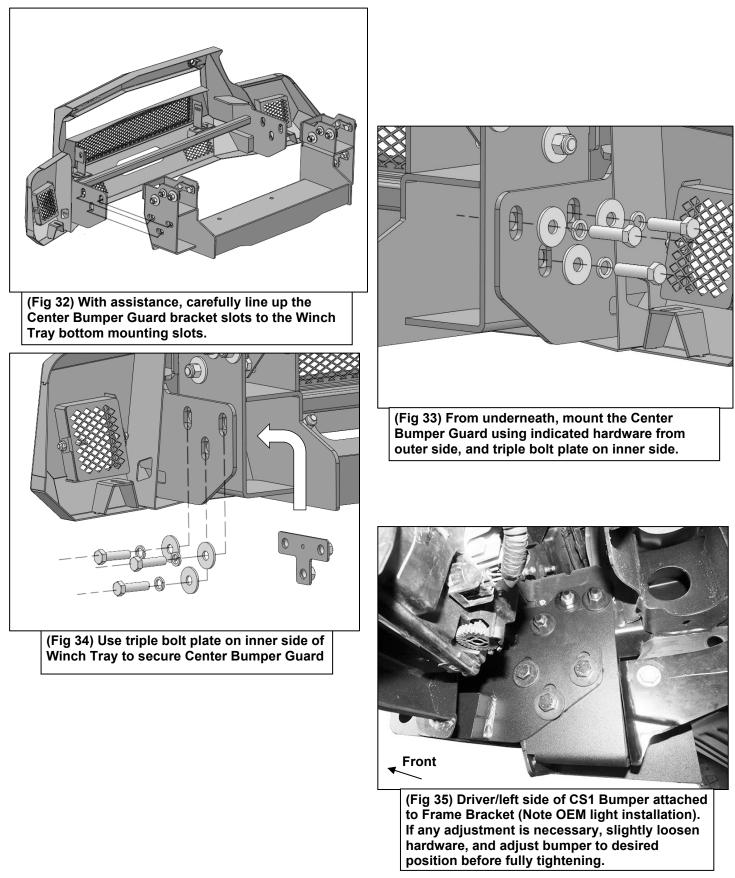




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Follow (Fig 32 – 42) to install Center Bumper Guard. **Only loosely install hardware at this time.**

3



Check and adjust Center Bumper Guard fitment if necessary. Plug in any loose wire harnesses and **fully tighten all hardware at this time.**

