

## OPEN TRAIL HD RUNNING BOARDS

(2019-2024+ SILVERADO 1500 CREW CAB)

(2020-2024+ SILVERADO 2500-3500 CREW CAB)

(2019-2024+ SIERRA 1500 CREW CAB)

(2020-2024+ SIERRA 2500-3500 CREW CAB)

INSTALLATION INSTRUCTIONS

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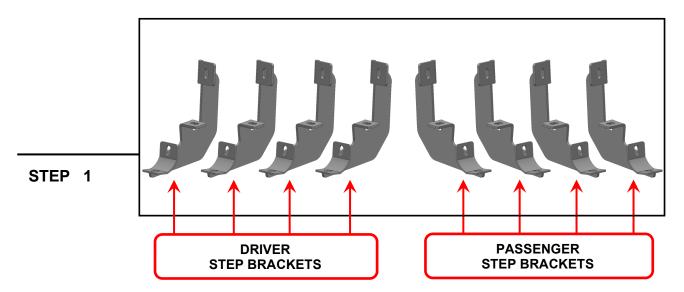
- (1) LH Running Board
- (1) RH Running Board
- (4) LH Step Brackets
- (4) RH Step Brackets
- (16) M8 x 30mm Hex Bolts
- (16) M8 x 24mm OD x 2mm Flat Washers
- (16) M8 Lock Washers
- (16) M8 x 25mm Combo Bolts

## **TOOLS REQUIRED**

13mm Socket/Wrench Ratchet

SKU # S182833 Edited:04/15/2024

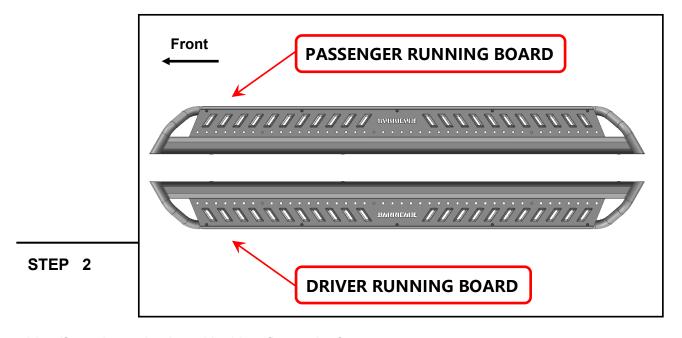




Mounting Brackets look very similar but are unique. Please identify each mounting bracket using the engraved location identifier. Notice: The brackets can be used at any position along the same side of the vehicle.

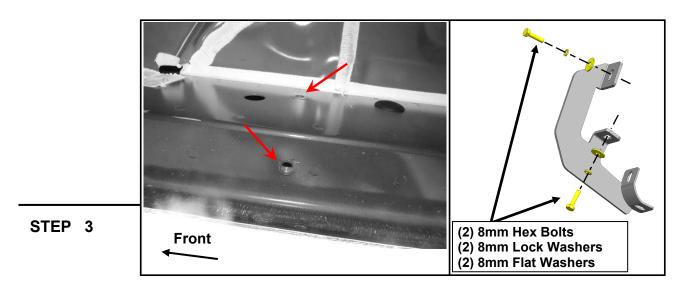
DF: Driver Front
DC: Driver Center
DC: Driver Center
DR: Driver Rear

PF: Passenger Front
PC: Passenger Center
PC: Passenger Center
PR: Passenger Rear



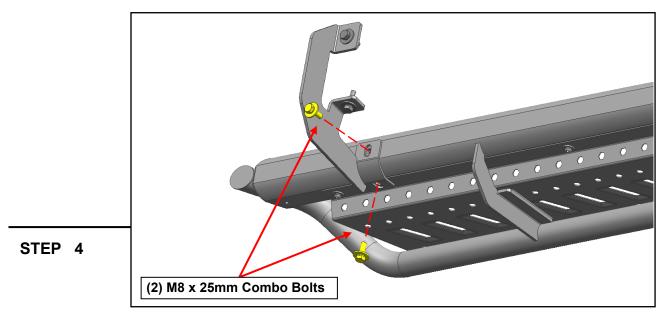
Identify each running board by identifier on the front. Notice: "D" for Driver/Left Side; "P" for Passenger/Right Side.





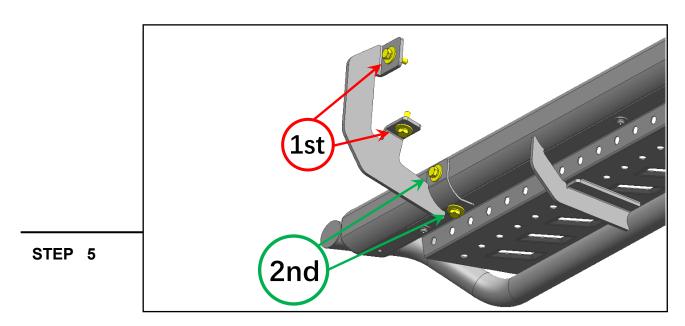
Start installation toward the front of the Passenger/Right side of the vehicle.

Loosely fit the (1) Passenger step bracket to the vehicle threaded body hole using (2) M8 x 30mm hex bolt, (2) M8 lock washer, and (2) M8 flat washer. Do not fully tighten to allow for later adjustments. Repeat this step for all step brackets.



With all brackets loosely mounted to the vehicle, fit the running board onto the brackets, and loosely secure into place using (8) M8 x 25mm combo bolts.





Tighten the mounting brackets to the vehicle. Adjust the running board to the desired angle, and tighten the M8 combo bolts to secure the step into place. See photo for tightening order visual.

Repeat steps 1-5 for the remaining running board.

Installation is now complete.