



Installation Instructions STEPB-A-0011

Tools Required

13mm Socket

Ratchet

Torque Wrench

Notes

Read this instruction carefully

before starting installation.

Proper tools will improve the quality of installation and reduce the time required.

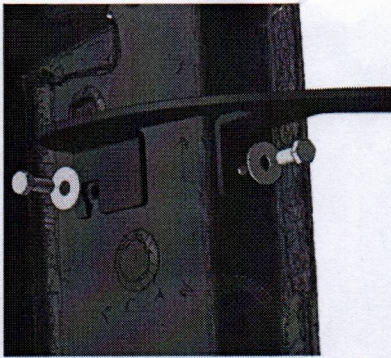
If missing parts or any damage found, please take a picture and contact us.

Step 1:

1. Locate (3) mounting positions each side.
2. There are 4 mounting positions each side, we will use the 1st, 2nd, 4th.
3. Clear the sealant and dirt around mounting positions.
4. Remove rubber plugs and clean factory threaded C inserts.

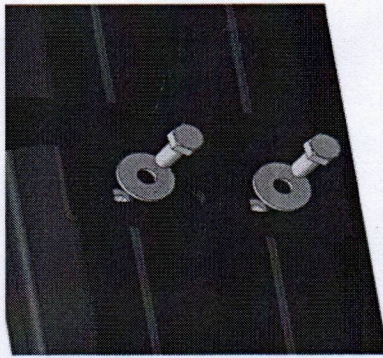
Step 2:

1. Attach bracket to the rocker pane and secure with (2) M8 hex bolts, (2) M8 flat washers.
- 2 Repeat to install other brackets, do not fully tighten.



Step 3:

1. Remove (6) M8 hex bolts and (6) M8 flat washers behind the step bar.
2. Slide mounting tracks to proper positions.
3. With assistance, lift and attach the step bar to brackets. Secure the step bar on brackets with (6) M8 hex bolts and (6) M8 flat washers.
4. Repeat to install the other side step bar, do not fully tighten.



Step 4:

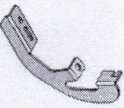
1. Tighter M8 hex bolts on vehicle with 15 ft. lbs. torque
2. Adjust the step bar to level and tighter M8 hex bolts with 15 ft. lbs torque.
3. After the step bar installed, periodic check to ensure all mounting hardware remains secure and tight.



Front

Passenger Right Side

Part List

					
Driver Left Side Bracket	X 3	Passenger Right Side Bracket	X 3	M8 Hexagon Bolt	X 12
					
M6 Flat Washer	X 12	M8 Hexagon Nut	X 12	M8 Hexagon Bolt (on step bar)	X 12
					
M8 Flat Washer (on step bar)	X 12				