



FORMED HD RUNNING BOARDS

(2019-2024+ SILVERADO 1500 DOUBLE CAB)

(2020-2024+ SILVERADO 2500-3500 DOUBLE CAB)

(2019-2024+ SIERRA 1500 DOUBLE CAB)

(2020-2024+ SIERRA 2500-3500 DOUBLE CAB)

INSTALLATION INSTRUCTIONS

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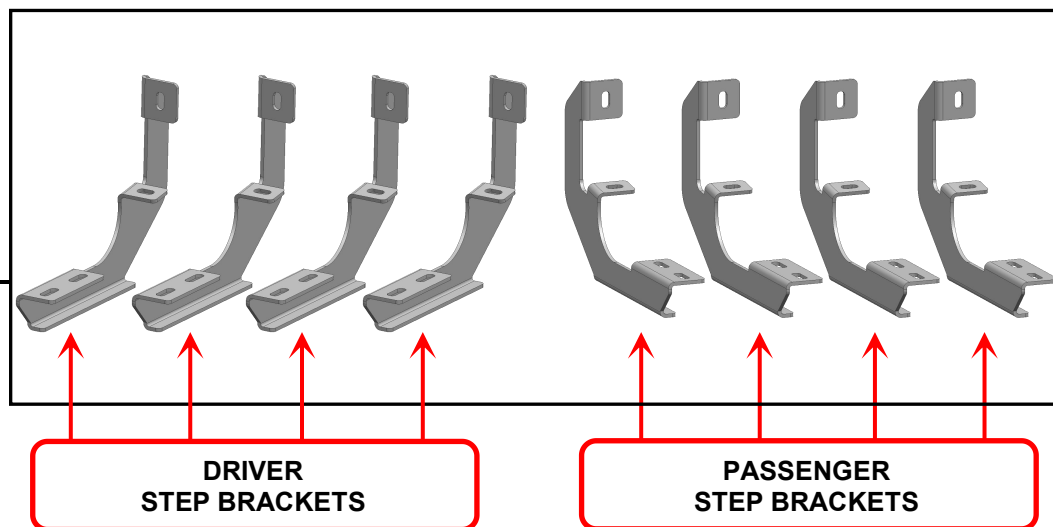
- (1) LH Running Board
- (1) RH Running Board
- (4) LH Step Brackets
- (4) RH Step Brackets
- (16) M8 x 30mm Hex Bolts
- (16) M8 x 24mm OD x 2mm Flat Washers
- (16) M8 Lock Washers
- (16) M8 x 25mm Combo Bolts

TOOLS REQUIRED

13mm Wrench/Socket
Ratchet

SKU # S189248
Edited:09/12/2024

STEP 1

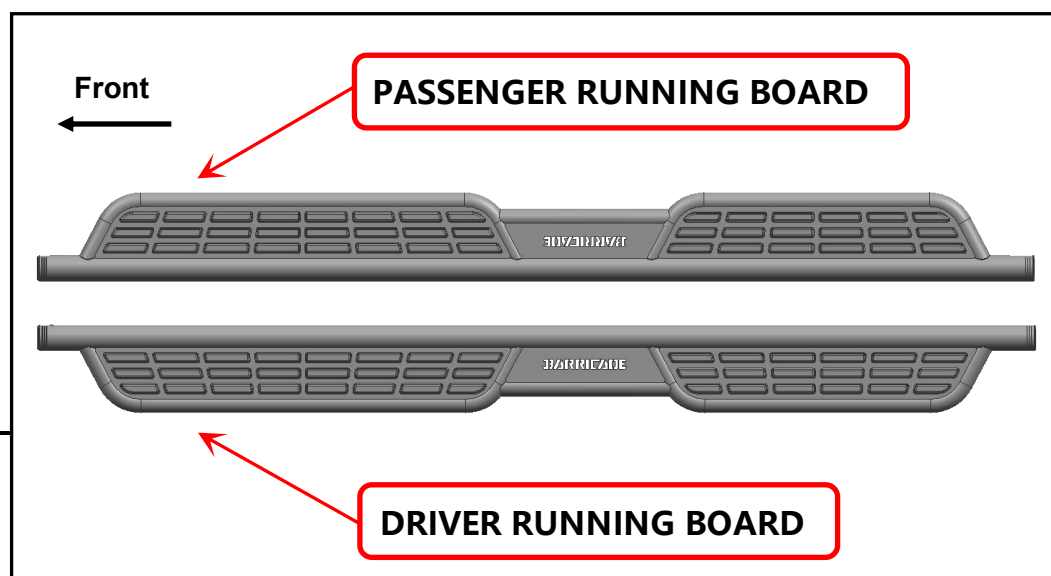


Please identify each mounting bracket using the engraved location identifier. **Notice: The brackets can be used at any position of the vehicle.**

DF: Driver Front
DC: Driver Center
DC: Driver Center
DR: Driver Rear

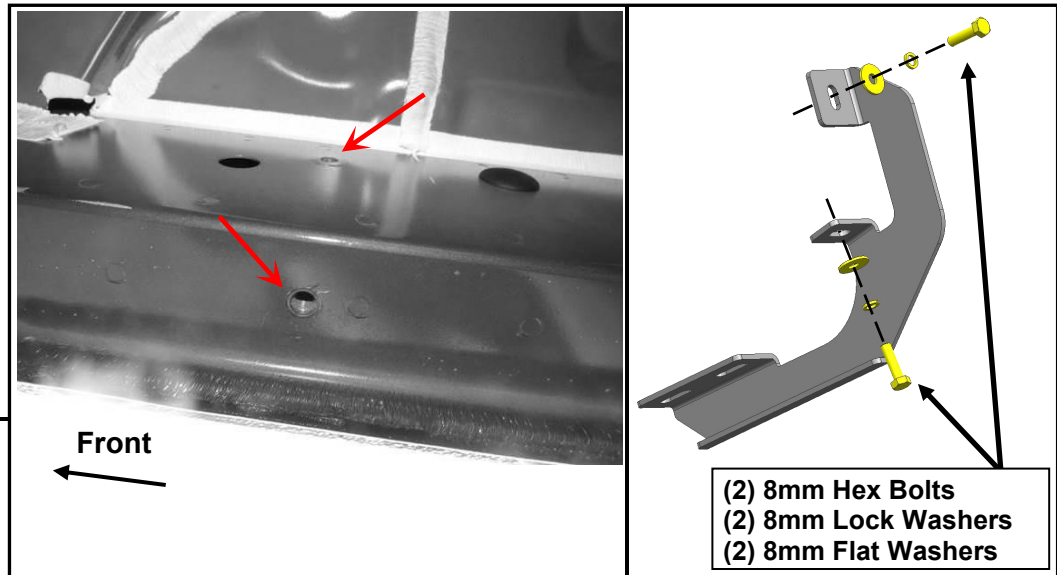
PF: Passenger Front
PC: Passenger Center
PC: Passenger Center
PR: Passenger Rear

STEP 2



Identify each running board by identifier on the front. **Notice: “D” for Driver/Left Side; “P” for Passenger/Right Side.**

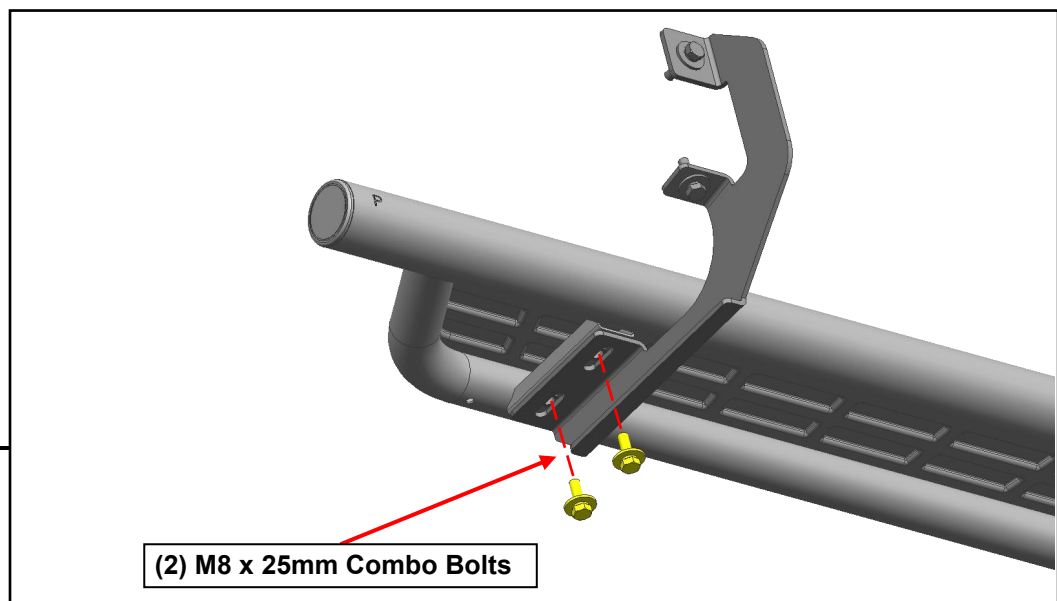
STEP 3



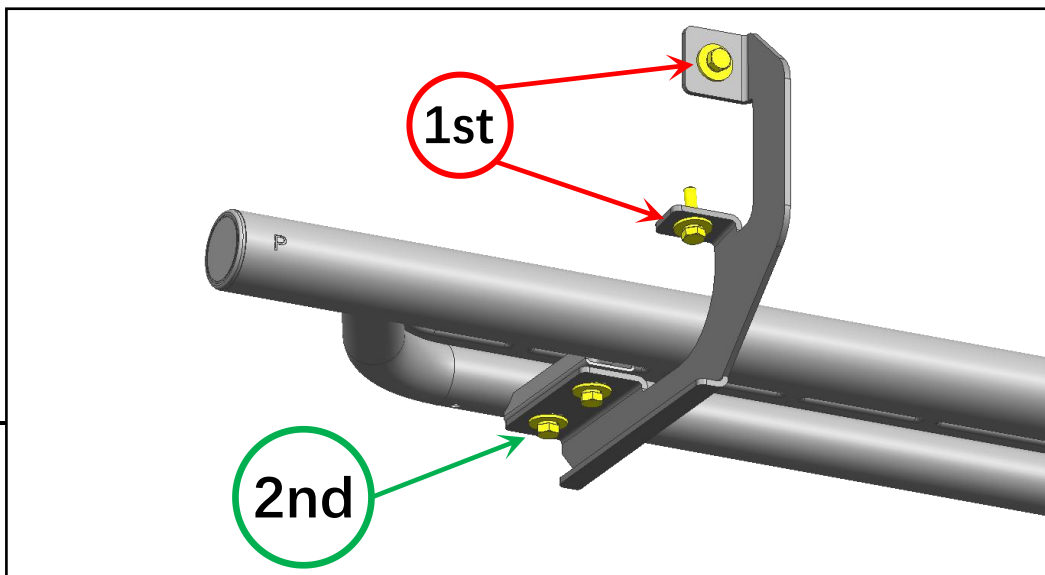
Start installation toward the front of the Passenger/Right side of the vehicle.

Loosely fit the (1) Passenger step bracket to the vehicle threaded body hole using (2) M8 x 30mm hex bolt, (2) M8 lock washer, and (2) M8 flat washer. Do not fully tighten to allow for later adjustments. Repeat this step for all step brackets.

STEP 4



With all brackets loosely mounted to the vehicle, fit the running board onto the brackets, and loosely secure into place using (8) M8 x 25mm combo bolts.

STEP 5

Tighten the mounting brackets to the vehicle. Adjust the running board to the desired angle, and tighten the M8 combo bolts to secure the step into place. See photo for tightening order visual.

Repeat steps 1-5 for the remaining running board.

Installation is now complete.