



INSTALLATION INSTRUCTIONS

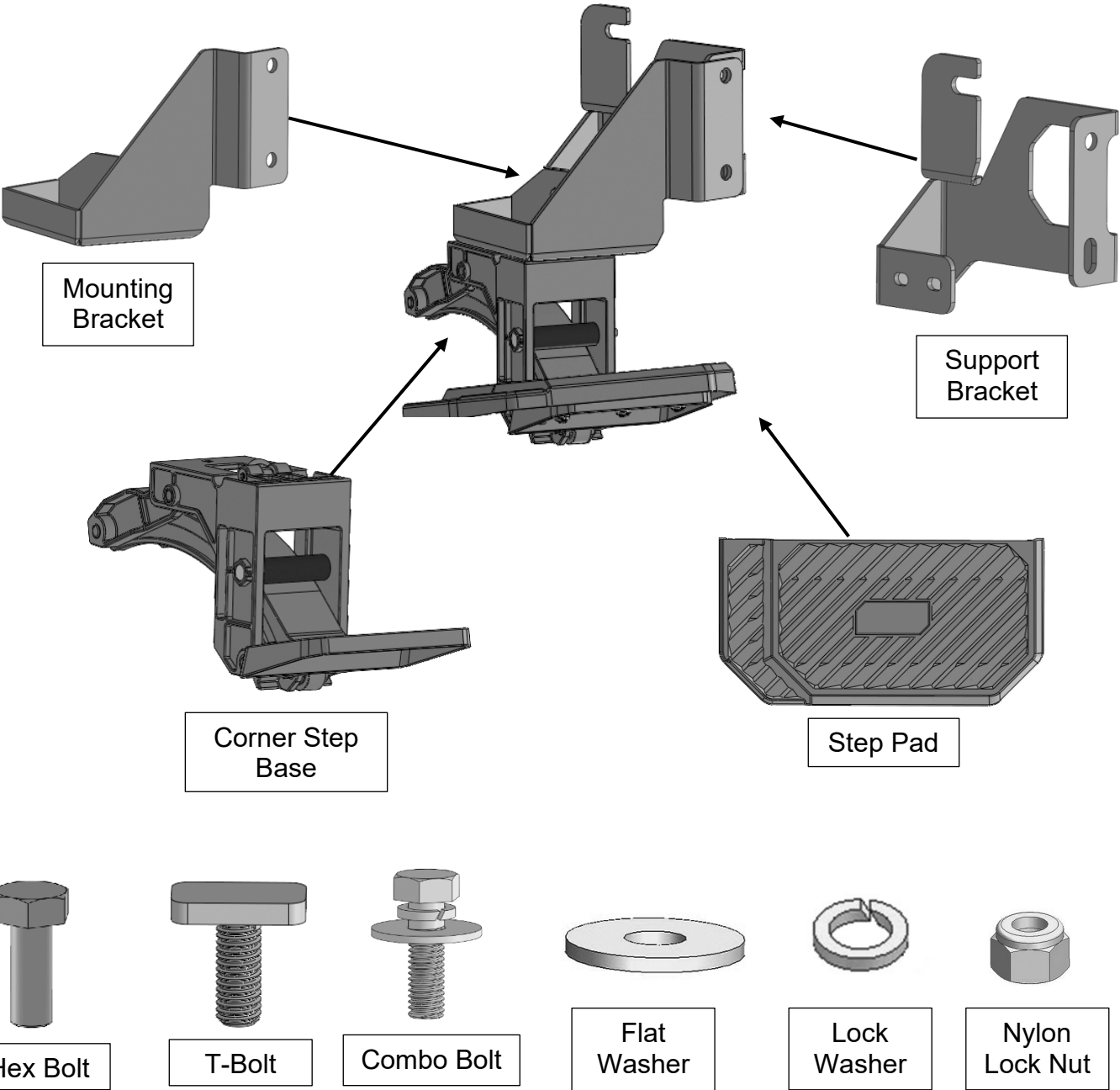
Manual Corner Step 2019-2024 Silverado 1500

SKU # S197644

INSTALLATION INSTRUCTIONS

PARTS LIST:

Qty	Item Description	Qty	Item Description
1	Corner Step Base	1	8-1.25mm x 20mm Hex Bolt
1	Support Bracket	4	8mm Nylon Lock Nuts
1	Mounting Bracket	5	8mm x 24mm x 2mm Flat Washers
1	Step Pad	4	8-1.25mm x 20mm T-bolts
1	8mm Lock Washer	4	8mm Combo Bolts



TOOLS REQUIRED



Ratchet



Socket



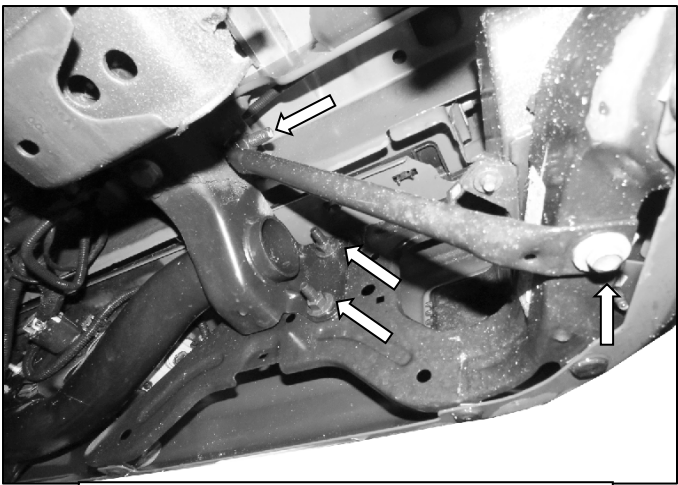
Extensions



Wrench

1

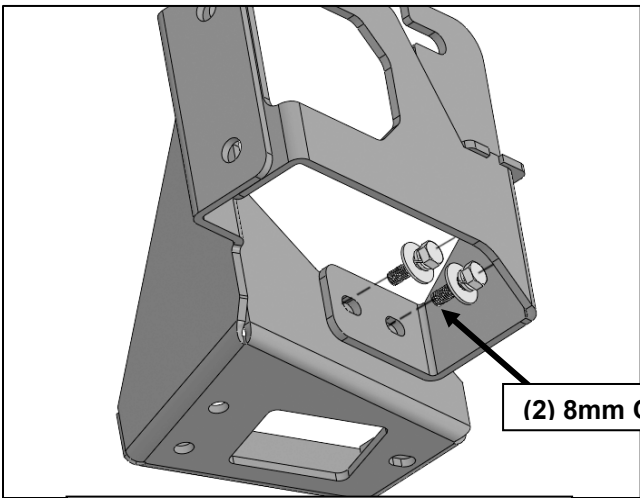
Follow (Fig 1 – 7) to attach the Corner Step to the frame and bumper. **Do not fully tighten hardware at this time.**



(Fig 1) Remove two factory nuts from bumper mounting point. Remove the bumper support bar

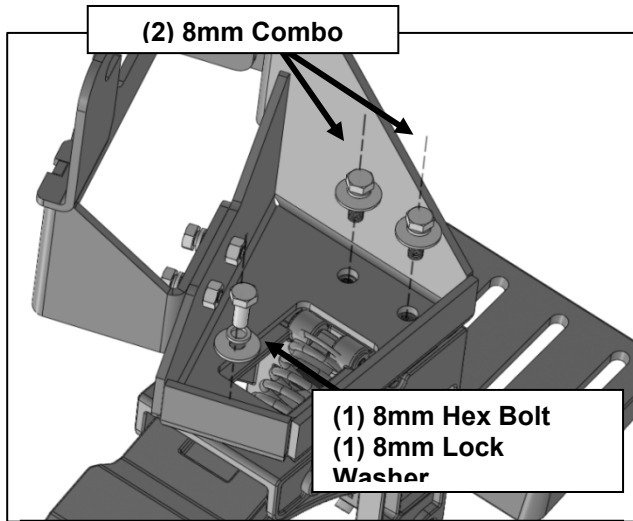


(Fig 2) Factory nuts removed. Bumper Support Bar removed. Reuse the bumper and frame studs (arrows).

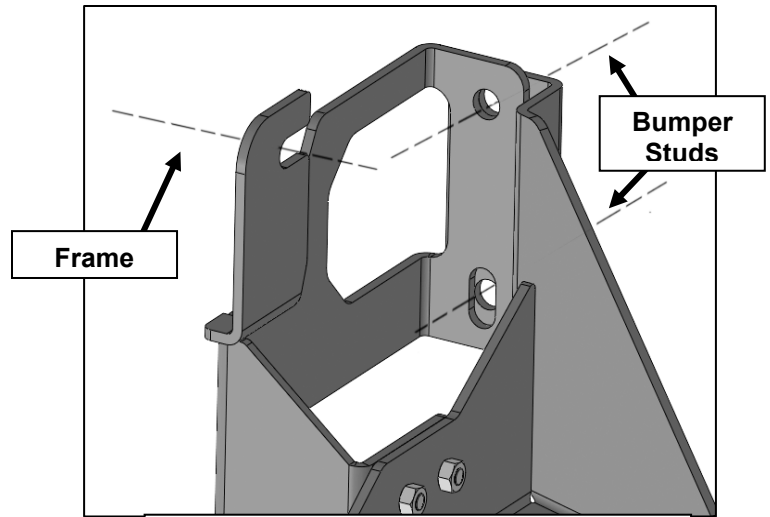


(2) 8mm Combo

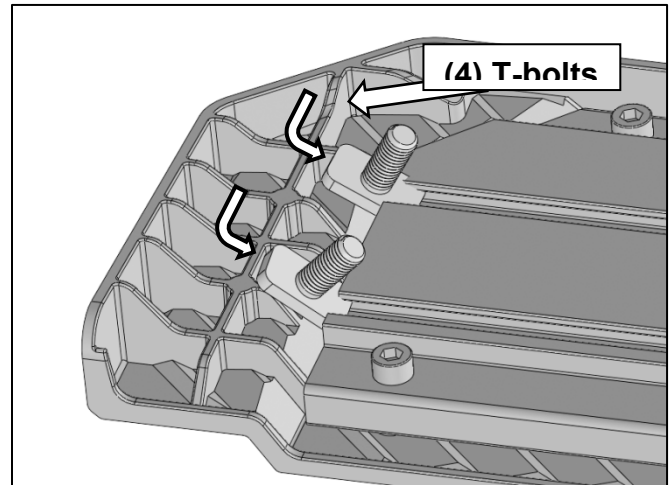
(Fig 3) Attach Support Bracket and Mounting Bracket together using indicated hardware. Do not fully tighten at this time



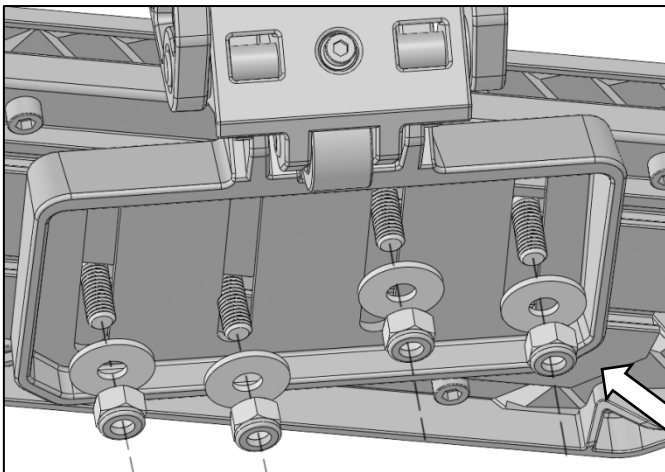
(Fig 5) Attach Corner Step Base Component to Bracket Assembly using indicated



(Fig 4) Insert Bracket Assembly to Mounting Studs, and reuse factory hardware to mount Bracket Assembly.



(Fig 6) Slide in T-bolts through open ends of the channels underside of Step Pad (two T-bolts per channel)



(Fig 7) Attach Step Pad to Corner Step Base.

3

Tighten all hardware at this time to the preferred position. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Note: Excess dirt and debris may prevent the step from functioning properly. Simply clean the dirt off with water to maintain optimal condition of Corner Step.

