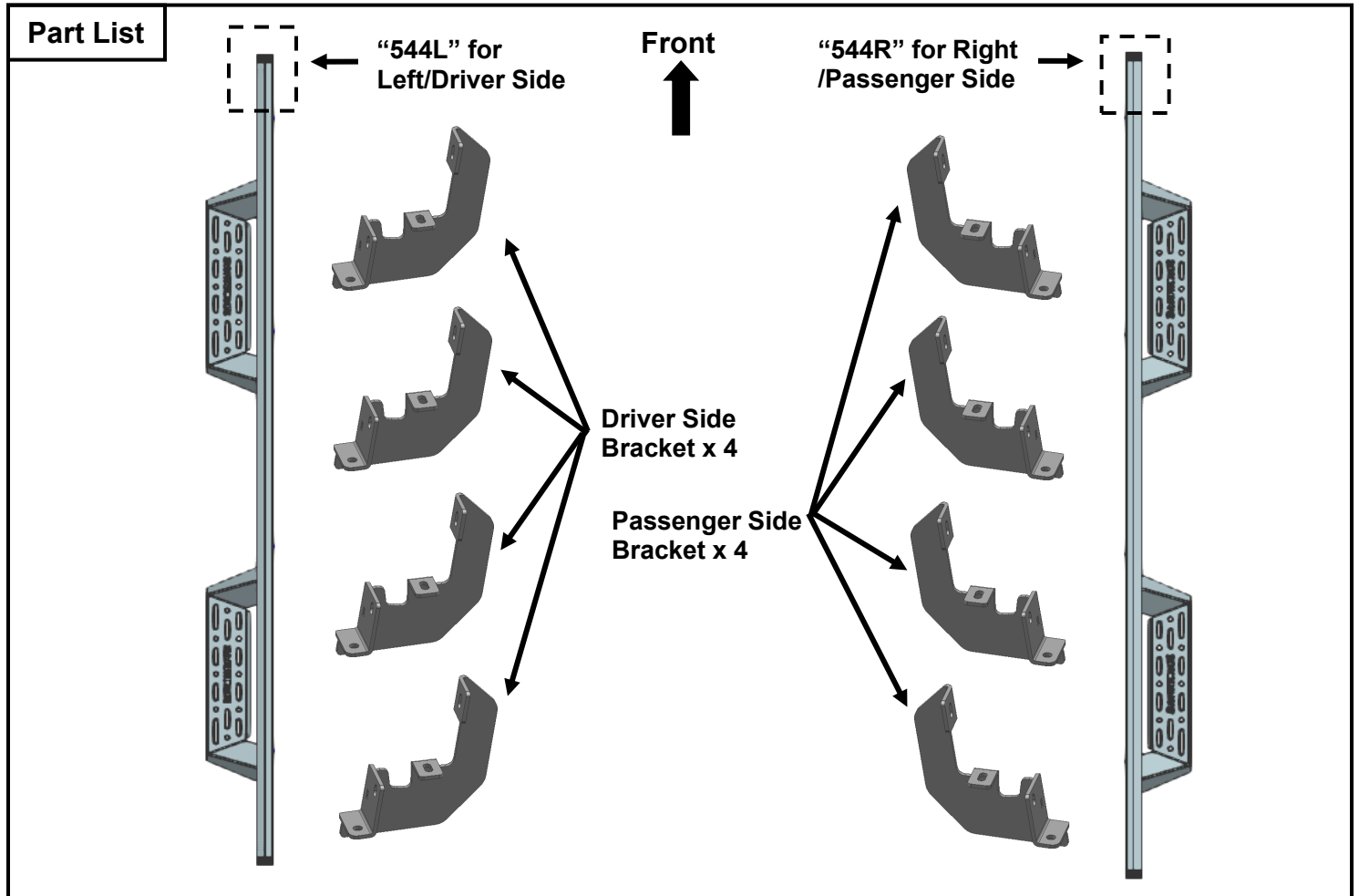




Canyon Drop Steps
19-24 Silverado 1500 Crew Cab (Incl. Diesel models with DEF tanks and 2022 1500 LTD) (Rocker Panel Mount) 20-
24 Silverado 2500/3500 Crew Cab (Incl. Diesel models with DEF tanks) (Rocker Panel Mount)
SKU # S197946





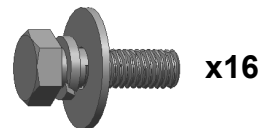
8mm x 30mm
Hex Bolt



8mm Flat Washer



8mm Lock Washer



8mm x 25mm
Combo Bolt

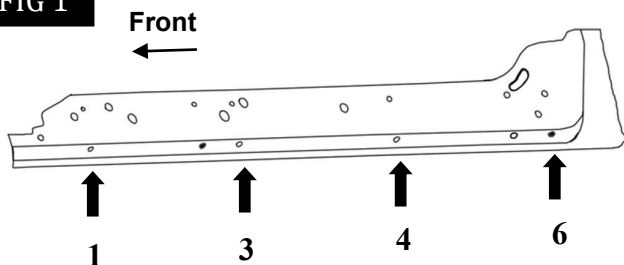
PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE PASSENGER SIDE INSTALLATION

STEP 1

Start the installation under the Passenger/Right side of the vehicle.

- For “Early” 2019 models**, locate the 8 plugs along the bottom edge of the body. Mounting Brackets will bolt to the 1st, 3rd, 4th and 6th threaded mounting holes, (**Fig 1**).
- For “Late” 2019 models**, all (4) mounting locations will be used.

FIG 1

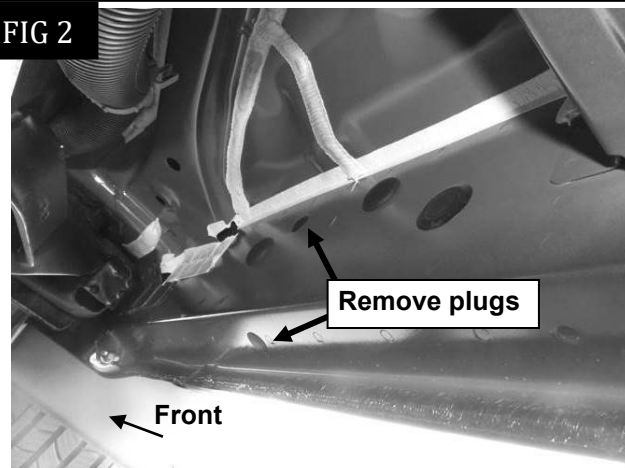


(Fig 1) Passenger/Right “Early” rocker panel mounting locations (arrows) NOTE: Hold Bracket up to body panel to help determine the correct mounting locations.

STEP 2

Remove the plastic plugs from the Passenger/Right front mounting location, (**Fig 2**).

FIG 2

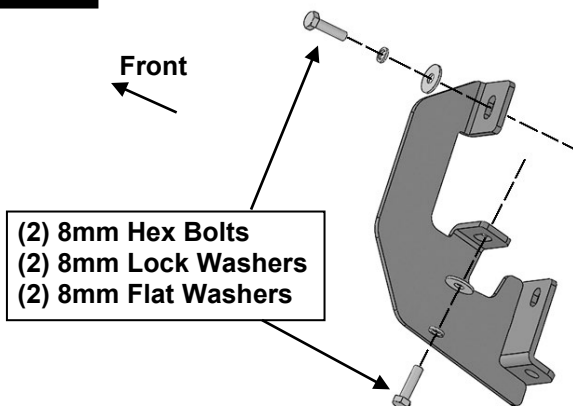


(Fig 2) Remove plastic plugs to uncover threaded inserts

STEP 3

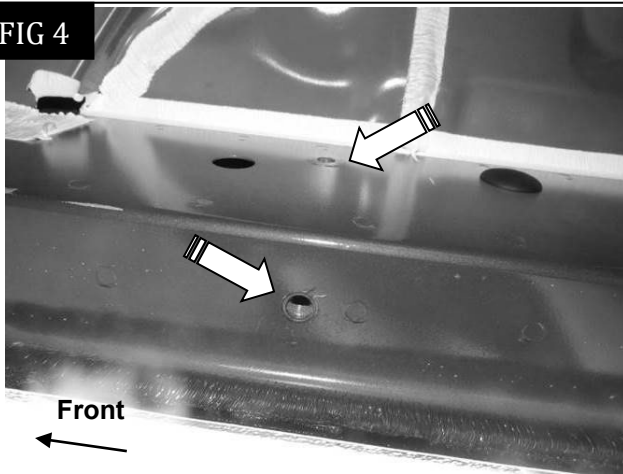
Select (1) Mounting Bracket. Attach the Mounting Bracket to the factory threaded holes with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (**Figs 3 & 4**). Do not tighten hardware.

FIG 3



(Fig 3) Attach (1) Mounting Bracket to the mounting location

FIG 4

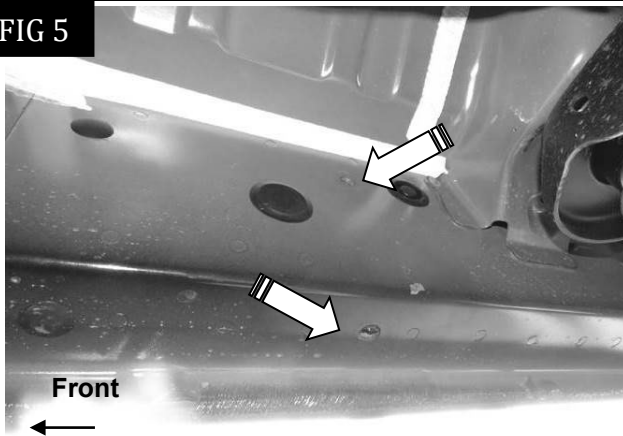


(Fig 4) Passenger/Right front mounting location

STEP 4

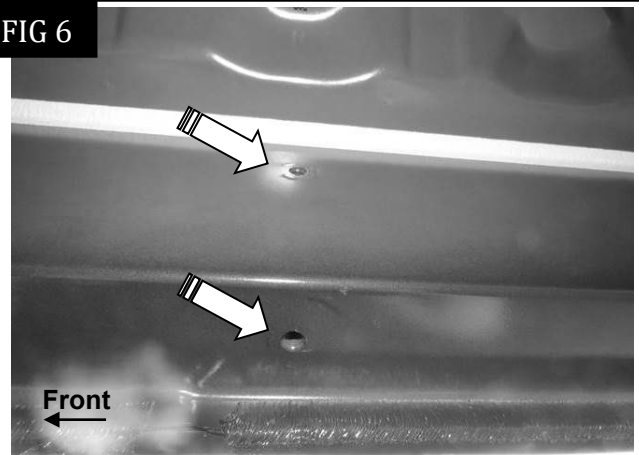
Repeat **Steps 1 - 3** to attach the (3) remaining Passenger/Right Mounting Brackets to the (3) remaining locations along the rocker panel, (**Figs 5—7**). Do not tighten hardware.

FIG 5



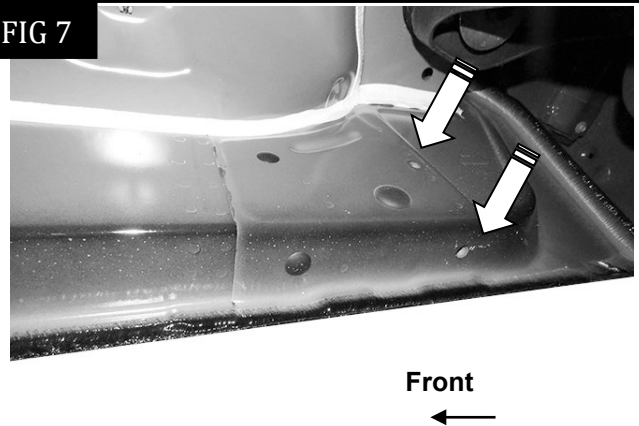
(Fig 5) Passenger/Right 2nd mounting location

FIG 6



(Fig 6) Passenger/Right 3rd mounting location

FIG 7



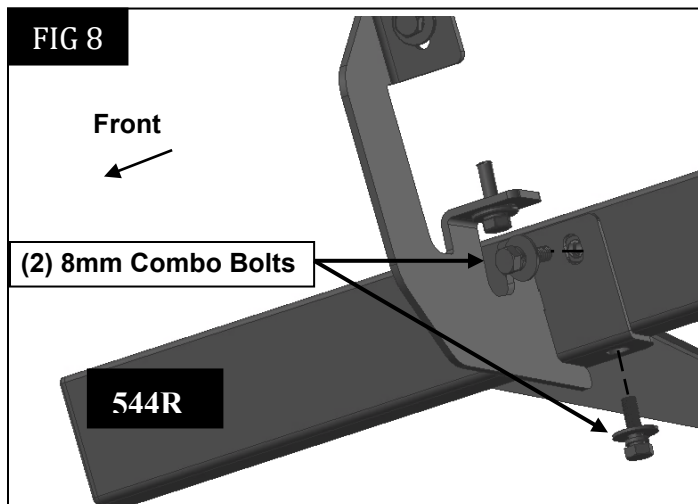
(Fig 7) Passenger/Right rear mounting location

STEP 5

Select the Passenger/Right Running Board.

NOTE: The Passenger/Right Running Board will have a "544R" on the front. Carefully place Running Board on the brackets. **IMPORTANT:** Do not slide Running Board front to back on the Brackets or damage to the finish may result. Attach Running Board to the Mounting Brackets with (8) 8mm Combo Bolts, (**Fig 8**). Do not tighten hardware.

FIG 8



(Fig 8) Attach Passenger/Right Running Board to the Mounting Brackets

STEP 6

Level and adjust the Running Board and fully tighten all hardware.

STEP 7

Repeat **Steps 1—6** to attach the Driver/Left Running Board.

STEP 8

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Running Board.