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# STAINLESS STEEL CATBACK DUAL EXHAUST SYSTEM

(2019-2024+ SILVERADO 1500 / SIERRA 1500)  
(WITH OEM DUAL EXHAUST)

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## INSTALLATION INSTRUCTIONS

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- (1) Ball Flange Front Pipe
- (1) Extension Pipe [20.25"]
- (1) Extension Pipe [12.50"]
- (1) Muffler
- (1) LH Over Axle Pipe
- (1) RH Over Axle Pipe
- (1) LH Exit Pipe
- (1) RH Exit Pipe
- (2) Exhaust Tips
- (3) 3" Exhaust Clamps
- (6) 2.5" Exhaust Clamps

### TOOLS REQUIRED

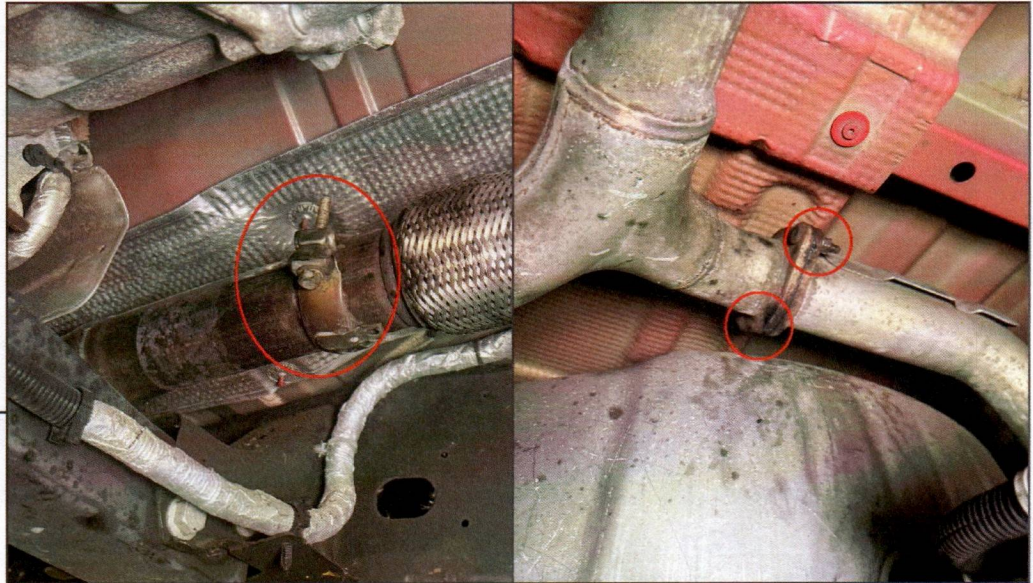
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- 13mm, 15mm Socket
- Ratchet
- 10mm Ratcheting Wrench
- Pry Bar
- Spray Lubricant
- Floor Jack
- Jack Stands

SKU # S201114



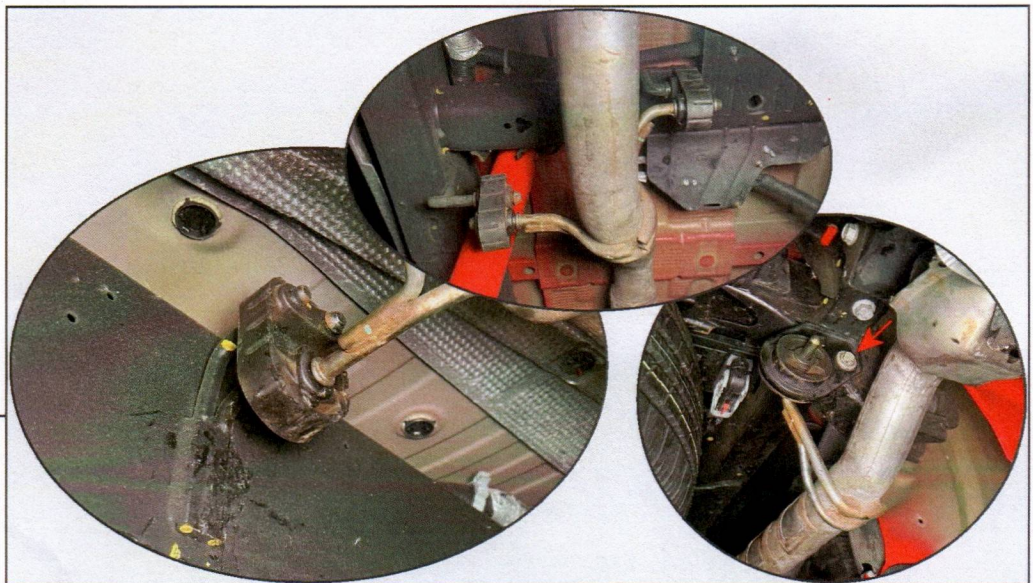
## STEP 1



Lift and support the vehicle using a floor jack and jack stands. Locate the (1) exhaust clamp at the front of the vehicle connecting the exhaust system to the catalytic converter. Loosen the clamp using a 13mm socket.

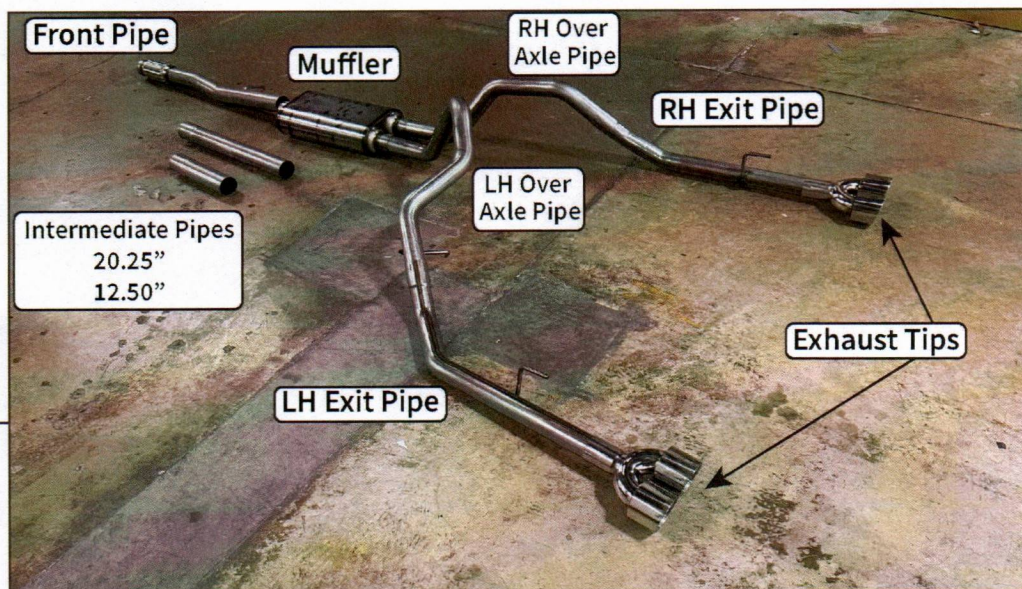
Remove (2) 13mm nuts from the LH tail pipe exhaust flange above the spare tire.

## STEP 2



Working from the front of the vehicle towards the rear, locate and remove the (3) rubber exhaust hangers from the vehicle exhaust system. Remove (1) 15mm bolt from the (2) rear tailpipe exhaust hanger brackets. Remove the exhaust system from the vehicle.

**Note:** Spray lubricant can be used to assist rubber hanger removal. Cutting the RH tailpipe from the exhaust may be necessary for exhaust system removal depending on vehicle lifted height.



### STEP 3

Lay out and identify all exhaust components.

**Note:** The 20.25" Extension pipe will be used in all applications. The 12.50" Extension pipe will only be used for Crew Cab with 6.6ft Bed configurations (157" wheelbase).



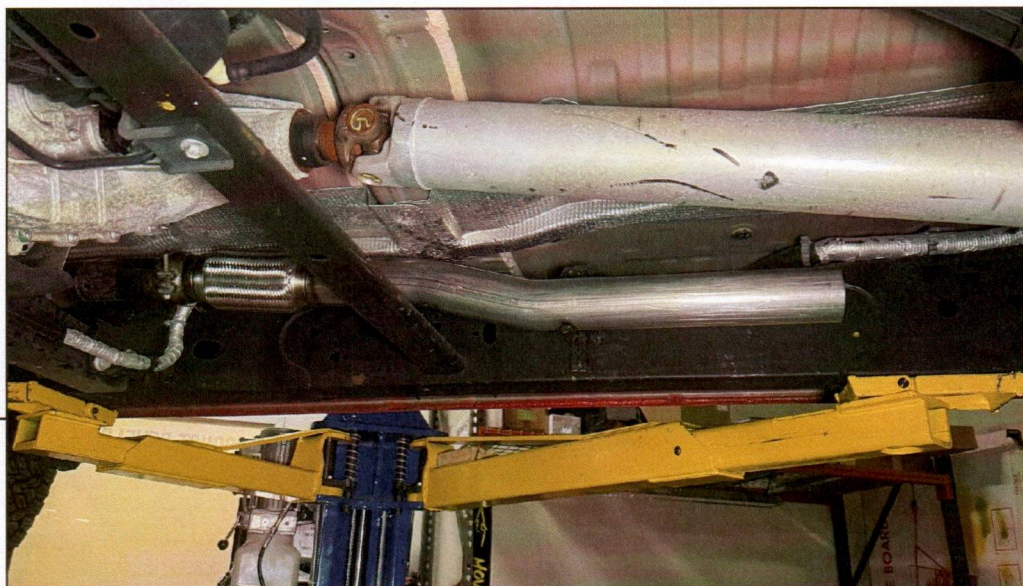
### STEP 4

Remove (3) 10mm bolts from the exhaust tip mounted to the bumper.

**Note:** Two of the bolts are difficult to remove due to the bolts fitting along the bottom of the bumper above the exhaust tip. Take your time, it is recommended to use a ratcheting wrench for removal.



## STEP 5



Remove the front pipe clamp from the original exhaust system and fit to the catalytic converter pipe. Bend the alignment tab away to prevent interference with exhaust fitment.

Fit the included ball flange front pipe to the vehicle catalytic converter pipe, and loosely secure using the original ball flange clamp. Do not fully tighten at this time to allow for later adjustments.

Fit (1) 3" exhaust clamp to the end of the ball flange pipe to prepare for the extension pipes.

## STEP 6



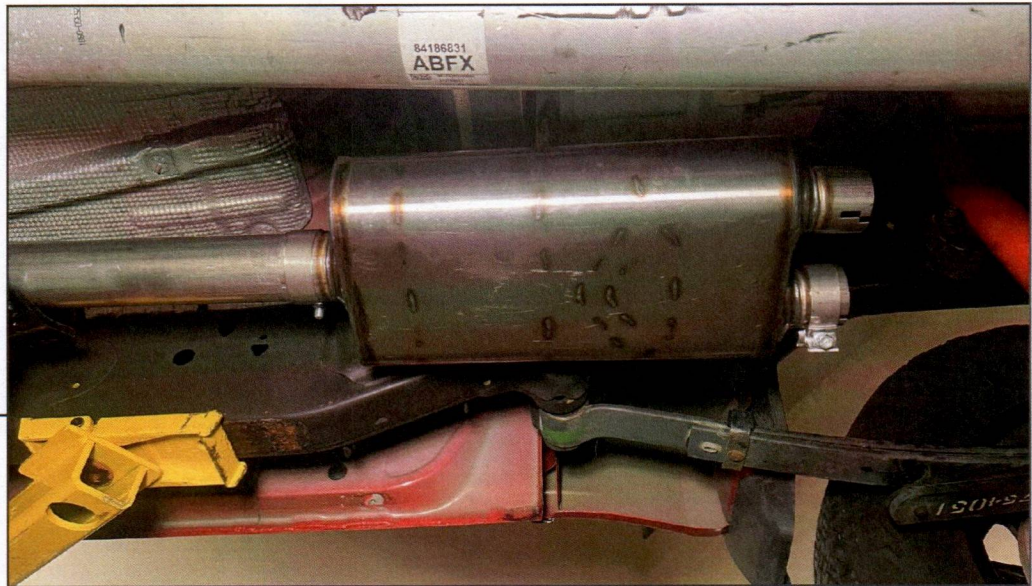
Fit the 20.25" extension pipe to the front pipe, and loosely secure using the previously placed 3" clamp. Do not fully tighten at this time to allow for later adjustments.

If the vehicle requires the 12.50" pipe, install the additional extension pipe before the muffler using the included 3" exhaust clamps.

Fit (1) 3" exhaust clamp to the end of the extension pipe to prepare for the muffler.



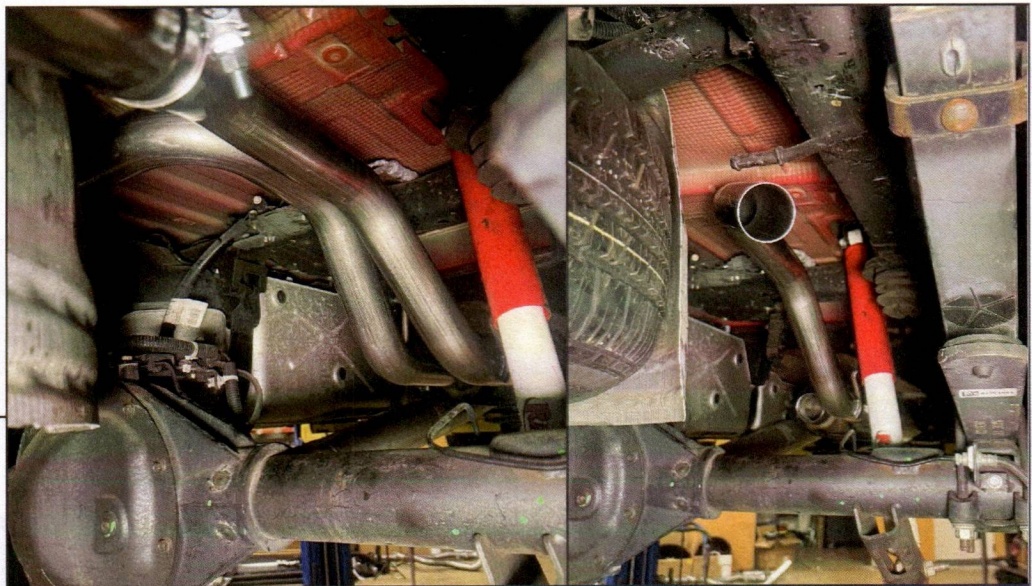
## STEP 7



Fit the muffler to the extension pipe(s), and loosely secure using the previously placed 3" clamp. Do not fully tighten at this time to allow for later adjustments. It is recommended to place a floor jack under the exhaust at this time to ensure correct installation height.

Fit (2) 2.5" exhaust clamps to the end of the muffler to prepare for the over axle pipes.

## STEP 8

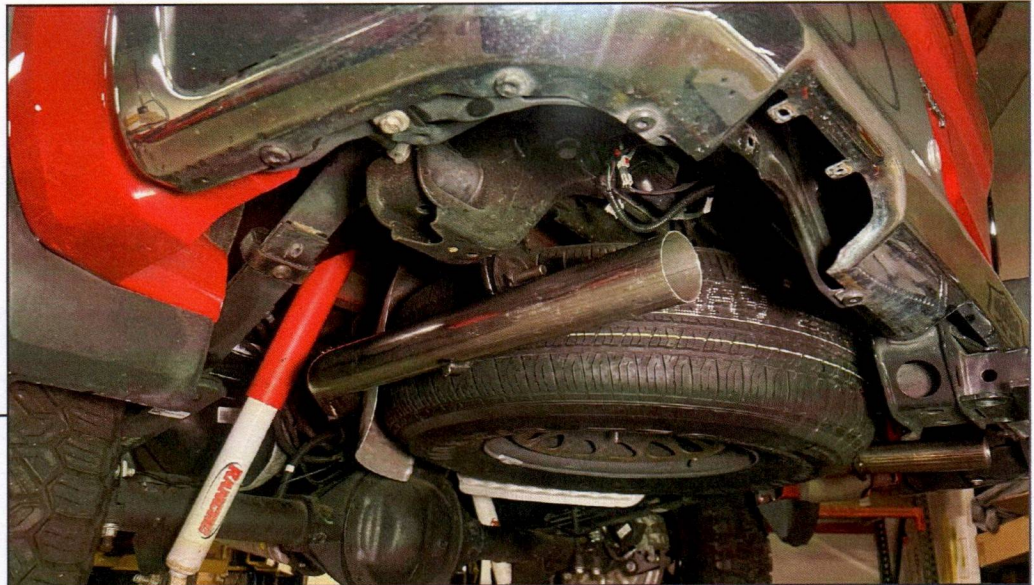


Fit each over axle pipe into the muffler, and loosely secure using the previously placed 2.5" clamps. Fit the pipe hanger into the OEM rubber hanger.

Fit (1) 2.5" exhaust clamp to the end of each over axle pipe to prepare for the exit pipes.



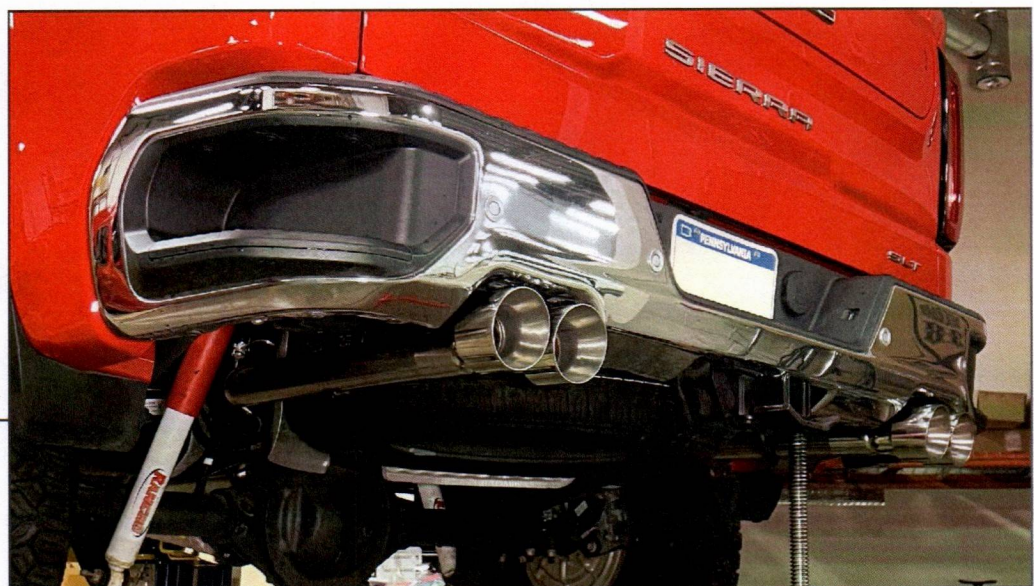
#### STEP 9



Fit the LH and RH exit pipes to the exhaust system, and loosely secure using the previously placed clamps. Transfer the original frame mounted exhaust hangers to the exit pipes, and bolt the hangers to the vehicle frame using the original 15mm bolts.

Place (1) 2.5" exhaust clamp onto the end of each exit pipe to prepare for the exhaust tips.

#### STEP 10



Fit each exhaust tip to the exit pipe on each side of the vehicle, and loosely secure using the previously placed (1) 2.5" clamp. Do not fully tighten at this time to allow for later adjustments.



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## STEP 11



Level the muffler so the bottom of the muffler is perpendicular to the vehicle frame. Adjust each exhaust pipe to best fit the hangers/pipes. Then, adjust the exit pipes and tips to symmetrically fit the vehicle.

Tighten each exhaust band clamp to 45ft. lbs.

Installation is now complete.