



BARDE Bull Bar Installation Instructions

PART NO. IBCJC01

Fits: 2019 - Current Chevy Silverado 1500
Exclude 2019-2021 Silverado 1500 *LD* Model
Exclude Diesel Models with DEF Tank



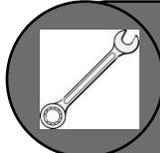
60-120 min



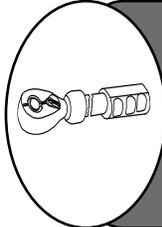
Cutting May
Required



Drilling Not
Required



- **4mm ALLEN WRENCH (INCLUDED).**
- **13mm, 16mm & 18mm RATCHET WRENCH / RATCHET SOCKET(NOT INCLUDED).**



DO NOT OVER TORQUE. PLEASE FOLLOW THE TIGHTEN OPERATING LOAD STANDARD BELOW:

- 6mm BOLTS & NUTS: FROM 7 TO 8.5 FOOT POUND.**
- 8mm BOLTS & NUTS: FROM 18 TO 20 FOOT POUND.**
- 10mm BOLTS & NUTS: FROM 35 TO 40 FOOT POUND.**
- 12mm BOLTS & NUTS: FROM 60 TO 70 FOOT POUND.**



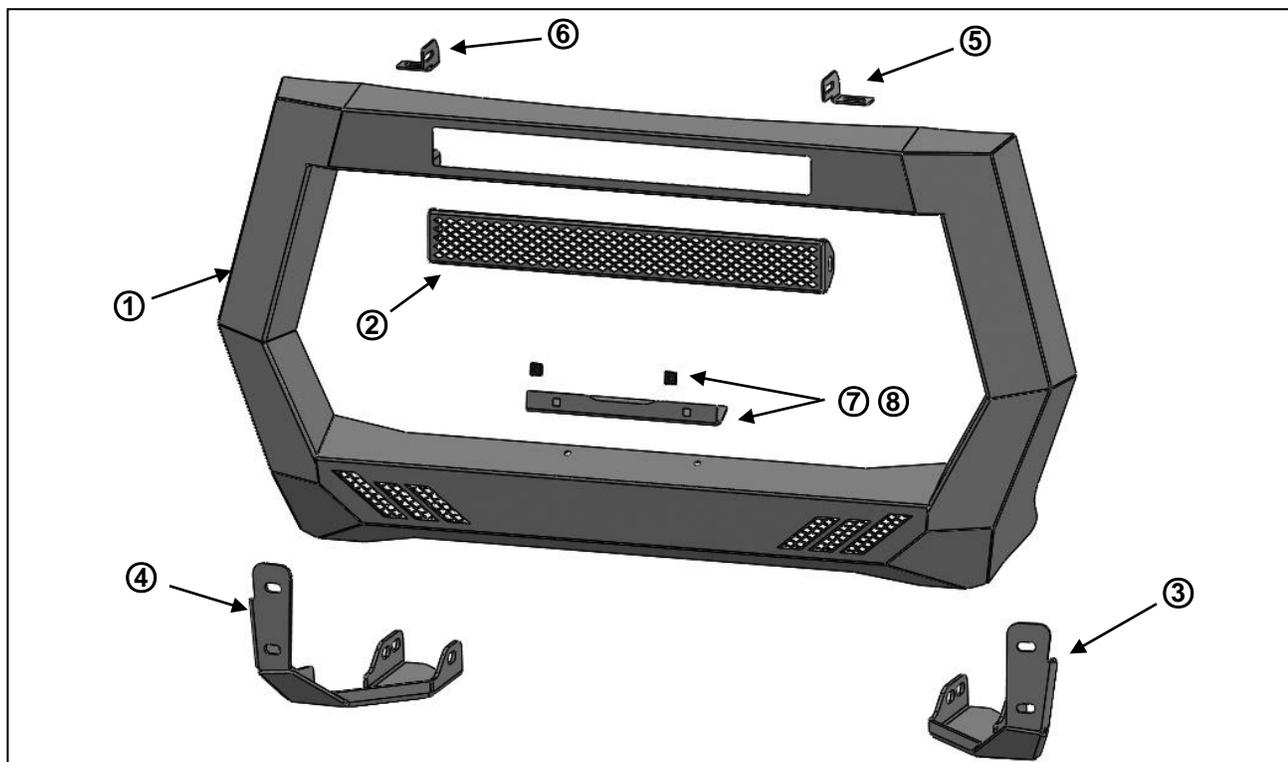
TO PROTECT YOUR INVESTMENT, DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES THAT COULD DAMAGE THE FINISH. MILD SNOOP MAY BE USED TO CLEAN THE RUNNING BOARD.

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT DEPEND ON THE PARTS LIST. READ INSTRUCTIONS CAREFULLY. CUTTING MAY BE REQUIRED.



PARTS LIST:

No.	Description	Qty	Image
①	Bull Bar Body	1	
②	Mesh Panel	1	
③	Driver/Left Mounting Bracket	1	
④	Passenger/Right Mounting Bracket	1	
⑤	Driver/Left L-Bracket	1	
⑥	Passenger/Right L-Bracket	1	
⑦	License Plate Bracket	1	
⑧	License Plate Plugs	2	
For Mounting the Brackets on the Frame			
⑨	12mm Double Bolt Plates	2	
⑩	12mm Single Bolt Plates	2	
⑪	12mm x 24mm OD x2.5mm Flat Washers	6	
⑫	12mm Nylon Lock Nuts	6	
For Mounting the Brackets on the Bull Bar			
⑬	10mm x 25mm Hex Bolts	4	
⑭	10mm Lock Washers	4	
⑮	10mm x 30mm OD x 2.5mm Flat Washers	4	
For L Brackets and Mesh Panel Mount			
⑯	8mm x 20mm Hex Bolts	4	
⑰	8mm x 24mm OD x 2mm Flat Washers	8	
⑱	8mm Lock Washers	4	
⑲	8mm Hex Nuts	4	
For License Plate Bracket Mount			
⑳	6mm x 20mm Button Head Combo Bolts	2	
㉑	6mm Serrated Flange Nuts	2	
㉒	4mm Hex Wrench	1	

**PROCEDURE:**

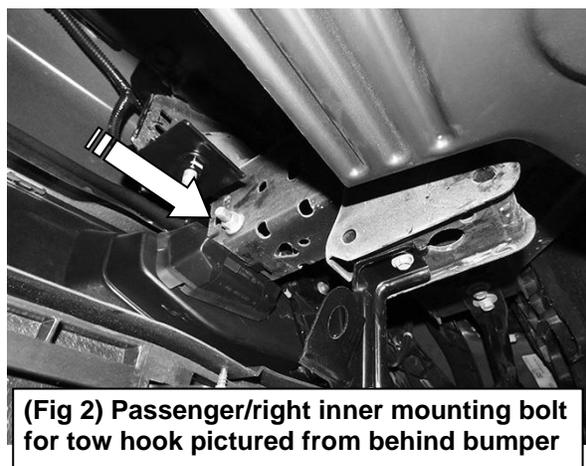
1. Start installation from under the front of the vehicle. Determine if the vehicle is equipped with tow hooks. **IMPORTANT:** Tow hooks cannot be reinstalled with the Bull Bar.

Tow Hook equipped vehicles:

- a. Remove the factory tow hook from the end of each frame channel, **(Figures 1—3)**.
- b. Test fit Frame Mounting Brackets through tow hook openings. Trim around openings as required for Bracket clearance.
- c. Proceed to **Step 2**.

Vehicles without tow hooks:

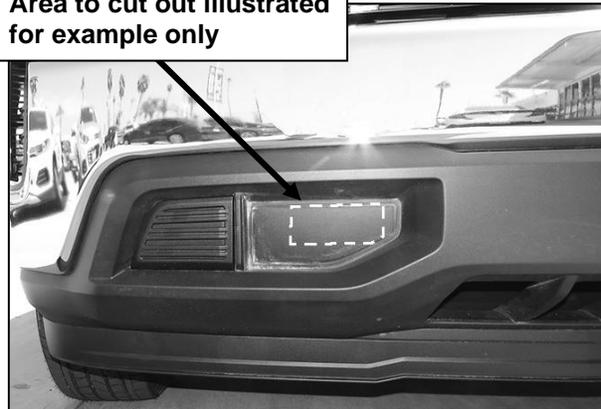
- a. Cut out the indented area in both sides of the plastic bumper insert to clear the Brackets as pictured, **(Figure 4)**. **IMPORTANT:** Make several small cuts for best fit.
- b. Insert the Mounting Brackets through the openings in the bumper to check for clearance. Trim the plastic as required to clear the Brackets.

Passenger/right Side Installation Pictured**(Fig 1) Example of Tow hook****(Fig 2) Passenger/right inner mounting bolt for tow hook pictured from behind bumper**

PROCEDURE:**Passenger/right Side Installation Pictured**

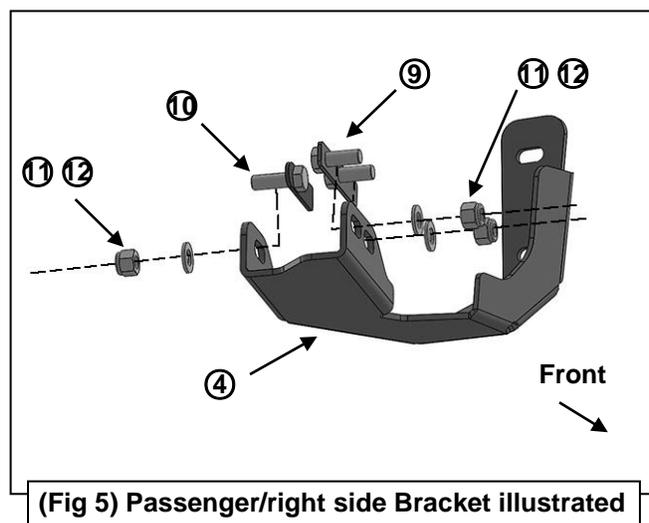
(Fig 3) Passenger/right outer mounting bolts for tow hook pictured from behind bumper

Area to cut out illustrated for example only



(Fig 4) Example of model without tow hooks

2. Select the passenger/right Mounting Bracket **④**, **(Figure 5)**. Insert the Bracket through the bumper and up to the end of the frame. Line up the holes in the Bracket with the (3) mounting bolt holes for the tow hook. Select (1) 12mm Single Bolt Plate **⑩**, **(Figures 5 & 6)**. Insert the Bolt Plate into the end of the frame, through the hole in the side of the frame and out through the Bracket, **(Figure 7)**. Secure the Bracket to the Bolt Plate with (1) 12mm Flat Washer **⑪** and (1) 12mm Nylon Lock Nut **⑫**. Leave hardware loose.



(Fig 5) Passenger/right side Bracket illustrated

PROCEDURE:

Passenger/right Side Installation Pictured

- (1) 12mm Single Bolt Plate ⑩
- (1) 12mm Flat Washer ⑪
- (1) 12mm Nylon Lock Nut ⑫

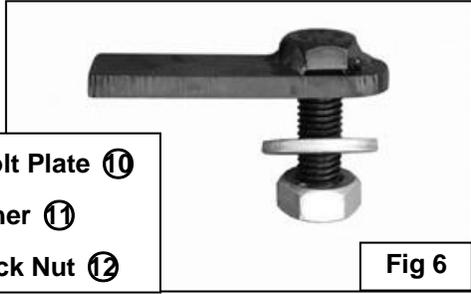
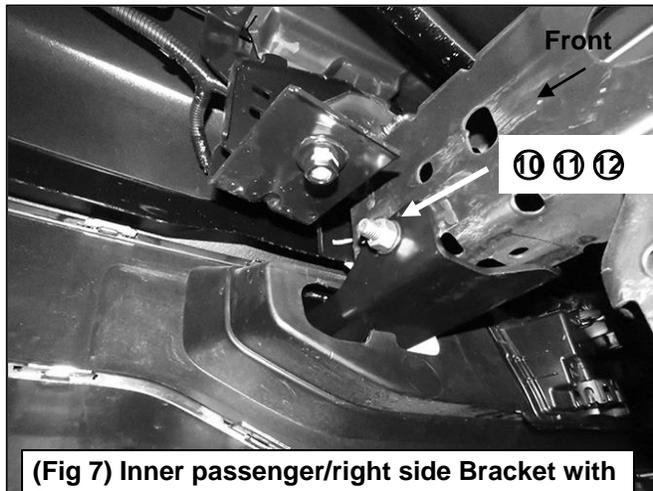


Fig 6



(Fig 7) Inner passenger/right side Bracket with Single Bolt Plate pictured from behind camper

3. Repeat **Step 2** to install the 12mm Double Bolt Plate ⑨, (**Figure 8**), into the remaining holes in the other side of the frame channel and Bracket, (**Figures 5 & 9**). Snug but do not fully tighten hardware at this time.
4. Repeat **Steps 2 & 3** to install the driver/left side Mounting Bracket.

- (1) 12mm Double Bolt Plate ⑨
- (2) 12mm Flat Washers ⑪
- (2) 12mm Nylon Lock Nuts ⑫

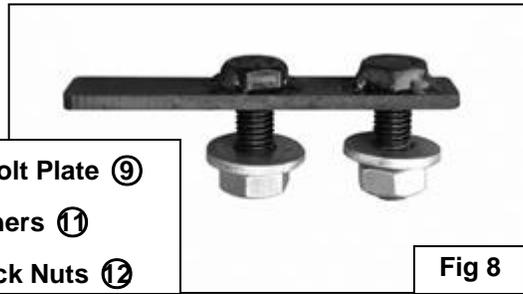
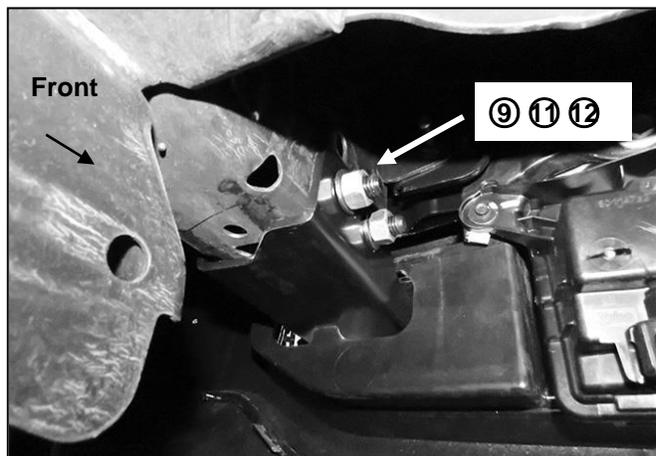


Fig 8



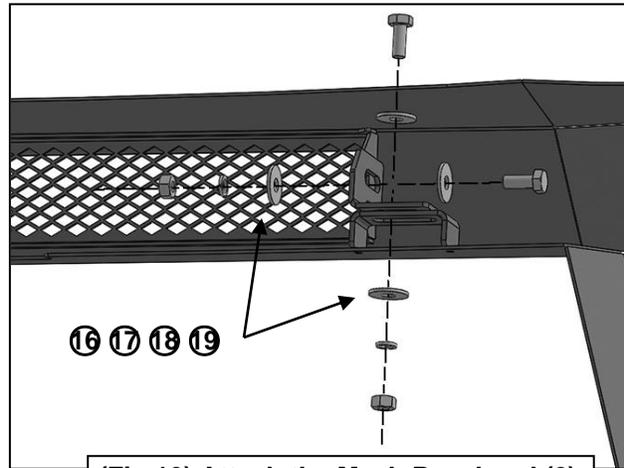
(Fig 9) Outer passenger/right side Bracket with Double Bolt Plate pictured from behind bumper

PROCEDURE:**5. For Mesh Panel attachment:**

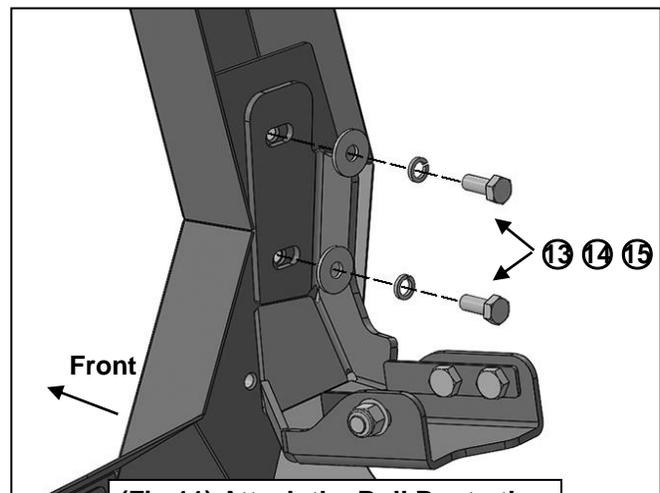
- a. Select the Driver/Left L-Bracket ⑤. Attach the Bracket to the back of the Bull Bar with (1) 8mm Hex Bolt ⑩, (2) 8mm Flat Washers ⑪, (1) 8mm Lock Washer ⑫ and (1) 8mm Hex Nut ⑬, (Figure 10).
- b. Repeat previous **Step** to attach the Passenger/Right L-Bracket ⑥.
- c. Select the Mesh Panel ②. Attach the Panel the (2) L-Brackets with (2) 8mm Hex Bolts ⑩, (4) 8mm Flat Washers ⑪, (2) 8mm Lock Washers ⑫ and (2) 8mm Hex Nuts ⑬, (Figure 10).

6. With assistance, attach the Bull Bar ① to the Mounting Brackets with (4) 10mm hex Bolts ⑬, (4) 10mm Lock Washers ⑭ and (4) 10mm Flat Washers ⑮, (Figure 11). Do not tighten hardware.

7. Check the Bull Bar alignment with the vehicle and for clearance between the Bull Bar and the bumper. Adjust as required then fully tighten all hardware at this time.

Passenger/right Side Installation Pictured

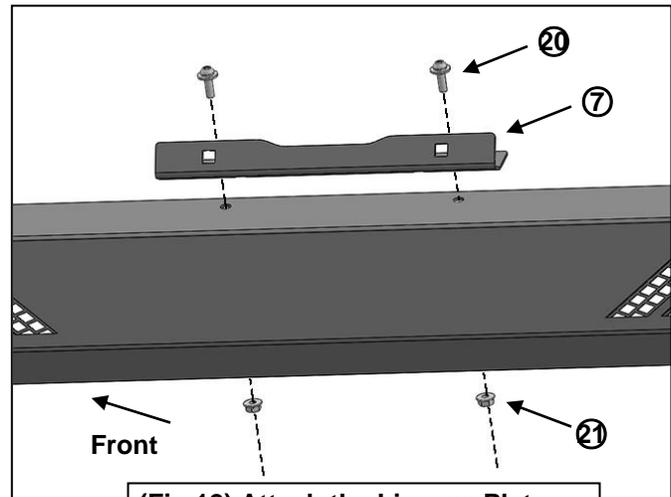
(Fig 10) Attach the Mesh Panel and (2) L-Brackets to the back of the Bull Bar



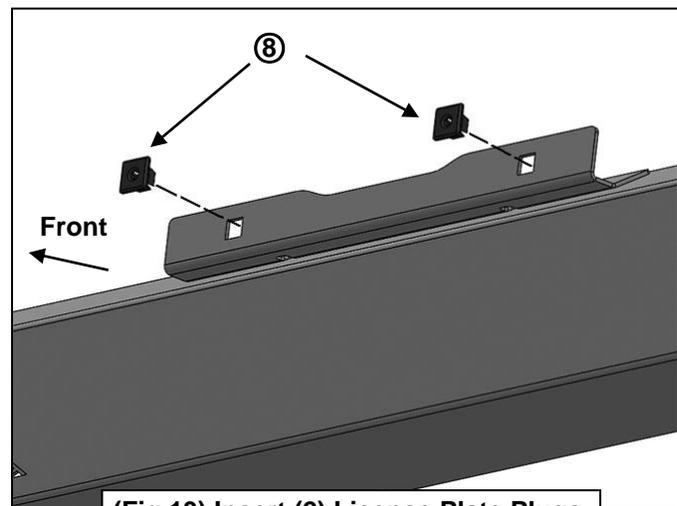
(Fig 11) Attach the Bull Bar to the Driver/Left Mounting Bracket

PROCEDURE:

8. Attach the License Plate Bracket ⑦ to the front of the Bull Bar with (2) 6mm Button head Combo Bolts ⑳ and (2) 6mm Serrated Flange Nuts ㉑, (Figure 12). Insert the (2) License Plate Plugs ⑧ into the License Plate Bracket to attach the license plate if required, (Figure 13).
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Passenger/right Side Installation Pictured

(Fig 12) Attach the License Plate Bracket to the front of the Bull Bar



(Fig 13) Insert (2) License Plate Plugs into the License plate Bracket