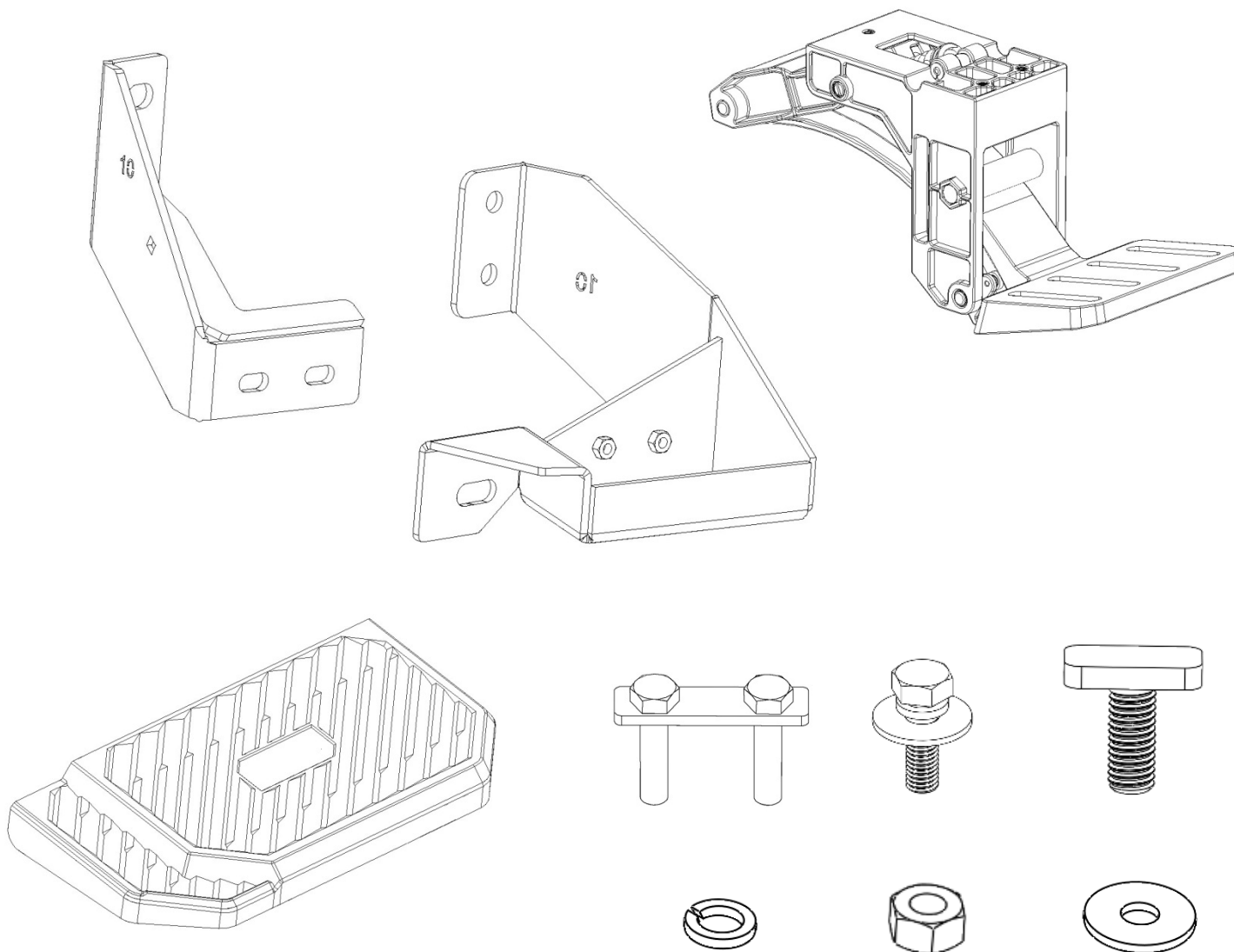


## INSTALLATION INSTRUCTIONS

PARTS LIST: S204431

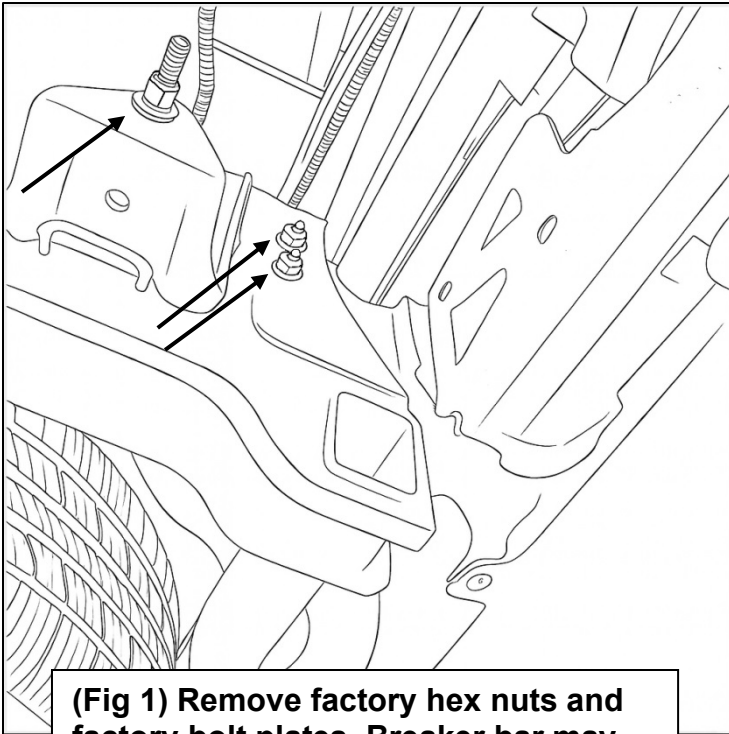
| Qty | Item Description            | Qty | Item Description       |
|-----|-----------------------------|-----|------------------------|
| 1   | Corner Step Base Component  | 4   | 8-1.25mm x 20 T-Bolts  |
| 1   | Step Pad                    | 1   | 8mm Lock Washer        |
| 1   | Mounting Bracket            | 2   | Bolt Spacers           |
| 1   | Support Bracket             | 1   | 12mm Double Bolt Plate |
| 4   | 8mm Nylon Lock Nuts         | 2   | 12mm Lock Washers      |
| 4   | 8mm x 25mm Combo Bolts      | 2   | 12mm Flat Washers      |
| 5   | 8mm x 24mm x 2 Flat Washers | 2   | 12mm Hex Nuts          |
| 1   | 8-1.25mm x 20mm Hex Bolt    |     |                        |



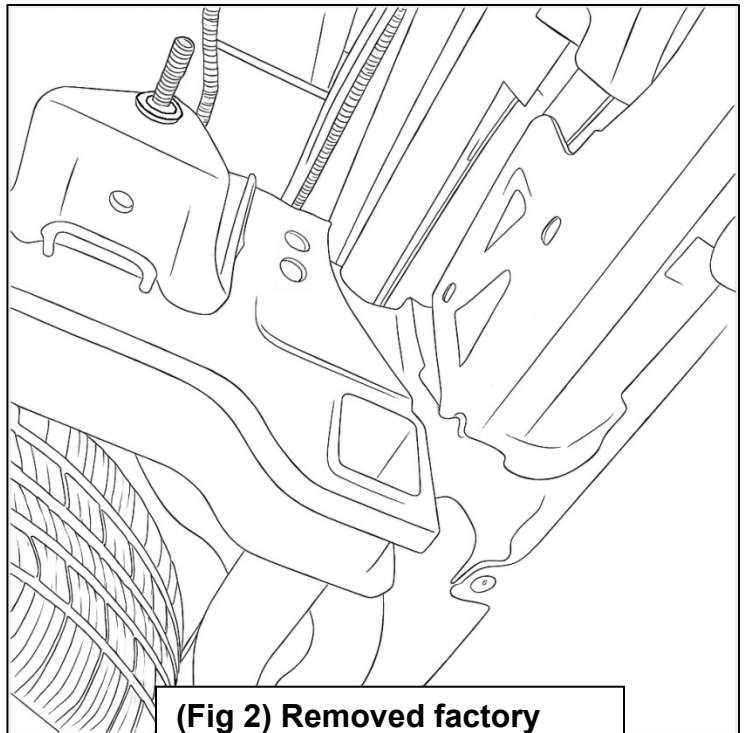
## TOOLS REQUIRED



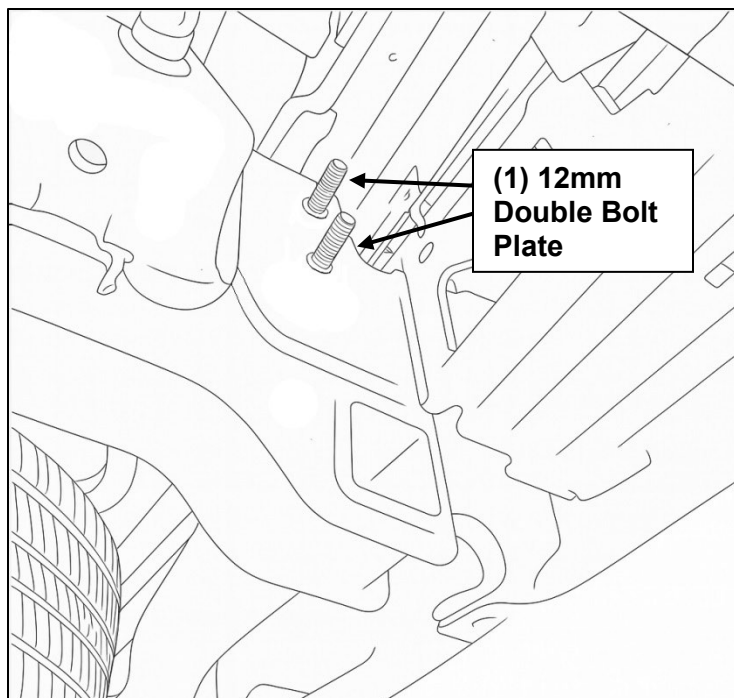
**1** Follow Figs. 1 – 11 to install Corner Step on the Driver Side Rear Bumper Frame.



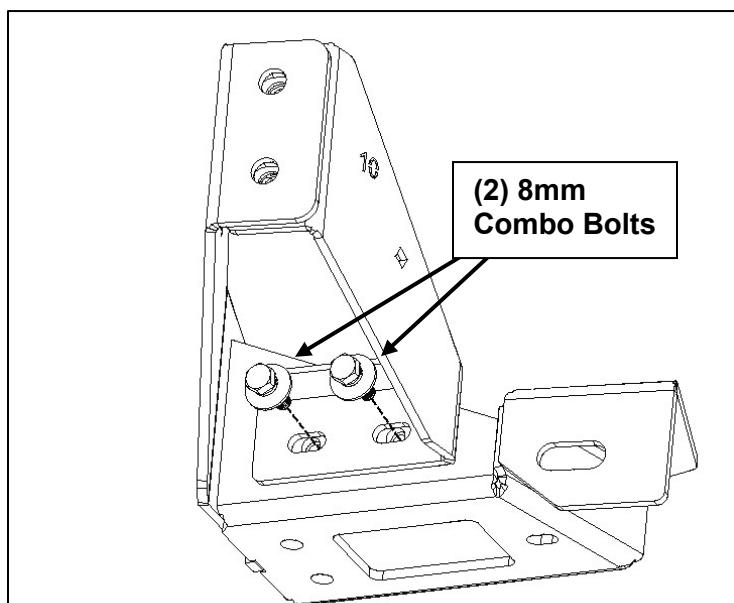
**(Fig 1) Remove factory hex nuts and factory bolt plates. Breaker bar may be necessary to loosen.**



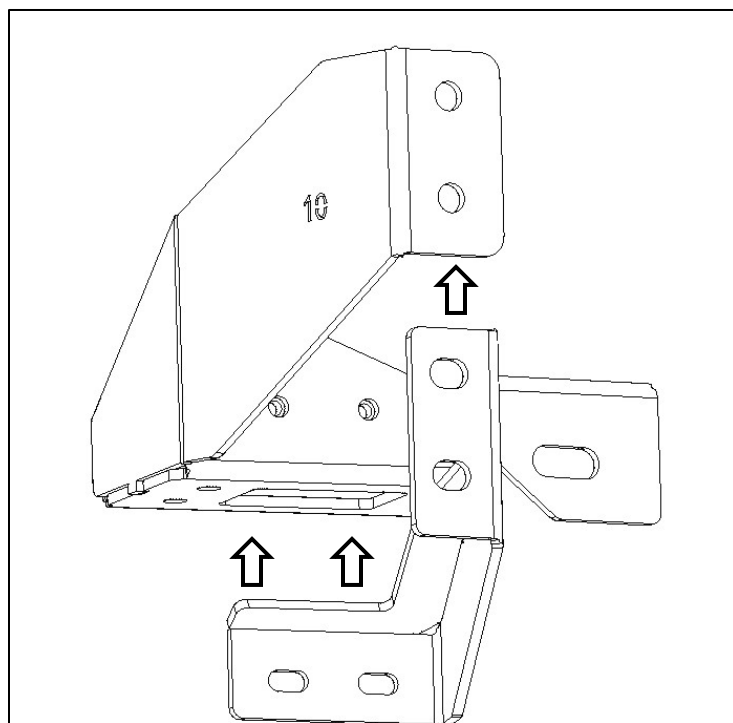
**(Fig 2) Removed factory hex nuts and bolt plates.**



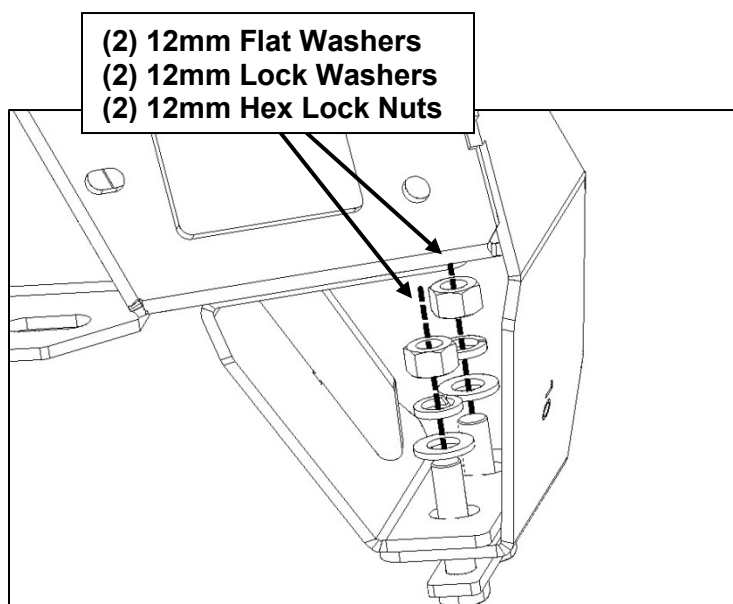
**(Fig 3) Attach Double Bolt Plate into holes.**



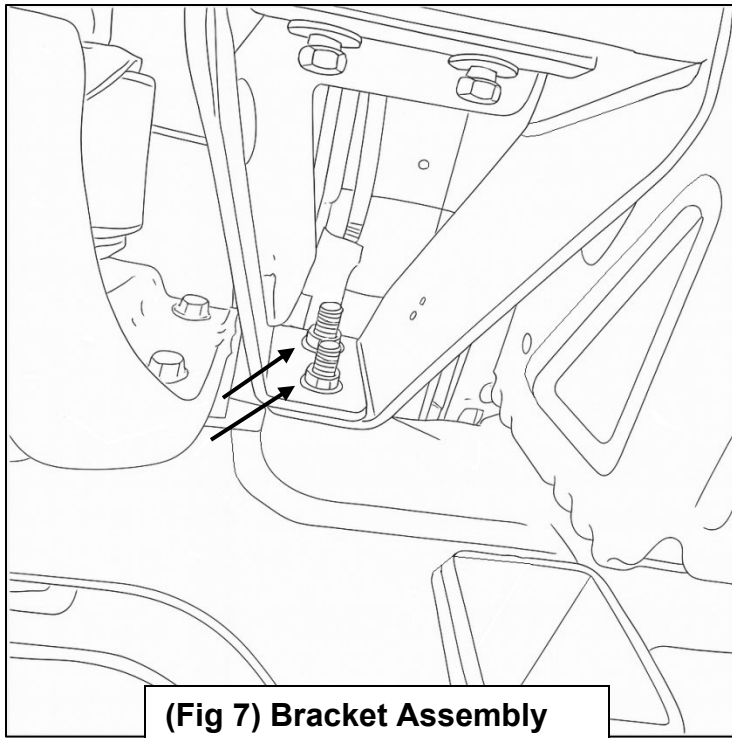
**(Fig 5) Assemble Mounting Bracket and Support Bracket with indicated hardware.**



**(Fig 4) Slide Support Bracket into Mounting Bracket for assembly.**

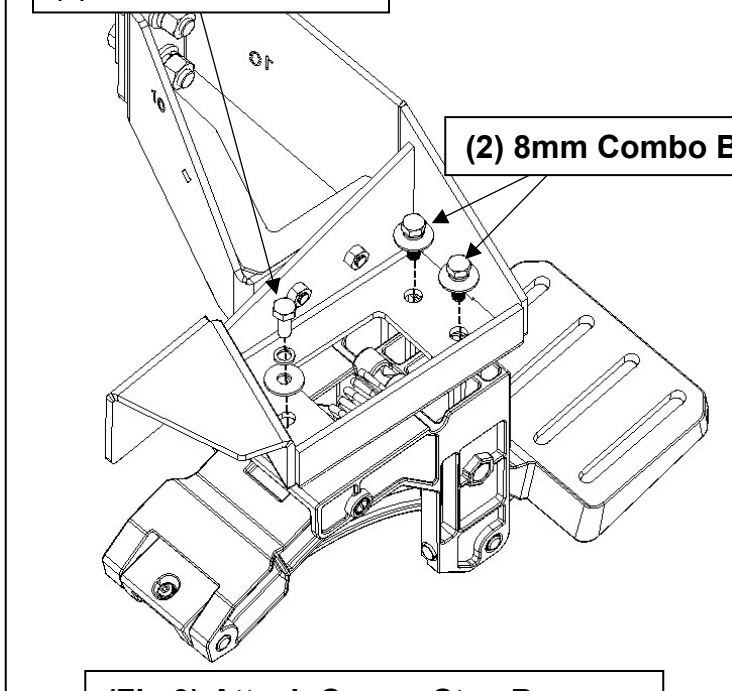


**(Fig 6) Mount the Bracket Assembly onto the Rear Frame and refasten with indicated hardware.**



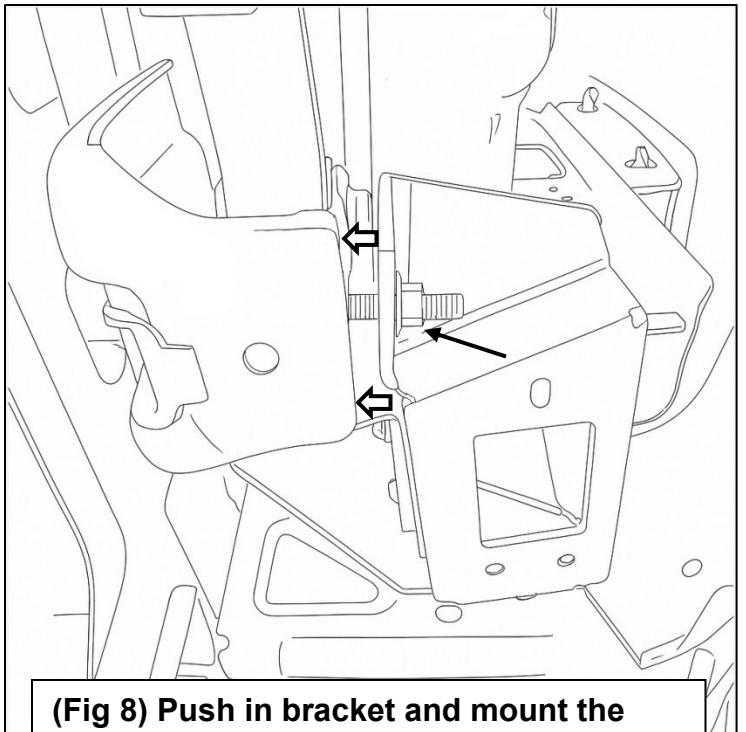
**(Fig 7) Bracket Assembly Mounted onto Rear Frame.**

- (1) 8mm Flat Washer
- (1) 8mm Lock Washer
- (1) 8mm Hex Bolt

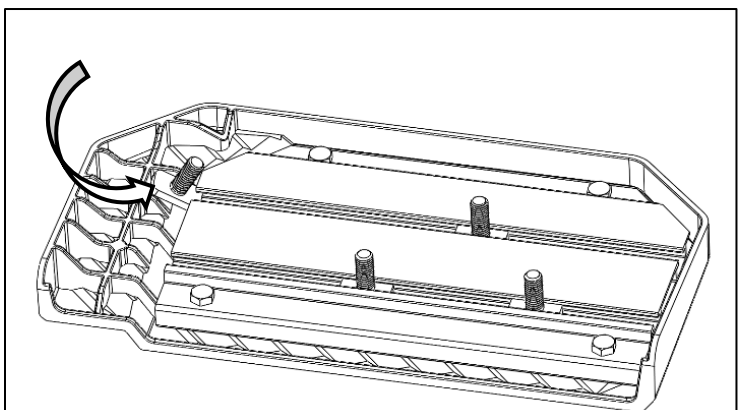


- (2) 8mm Combo Bolts

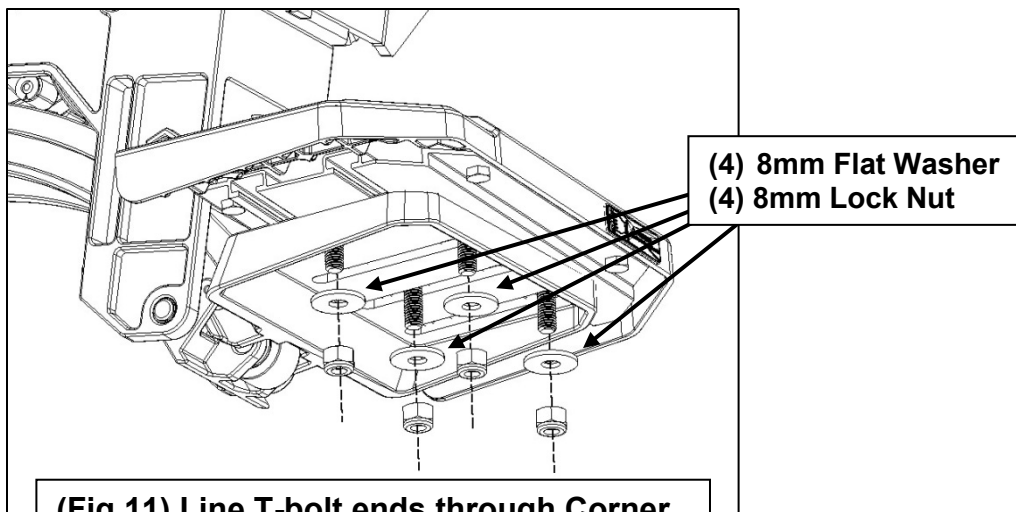
**(Fig 9) Attach Corner Step Base Component onto Mounting Bracket with indicated hardware.**



**(Fig 8) Push in bracket and mount the Side welded bracket with factory hex nut previously removed. (Refer to Fig 1)**

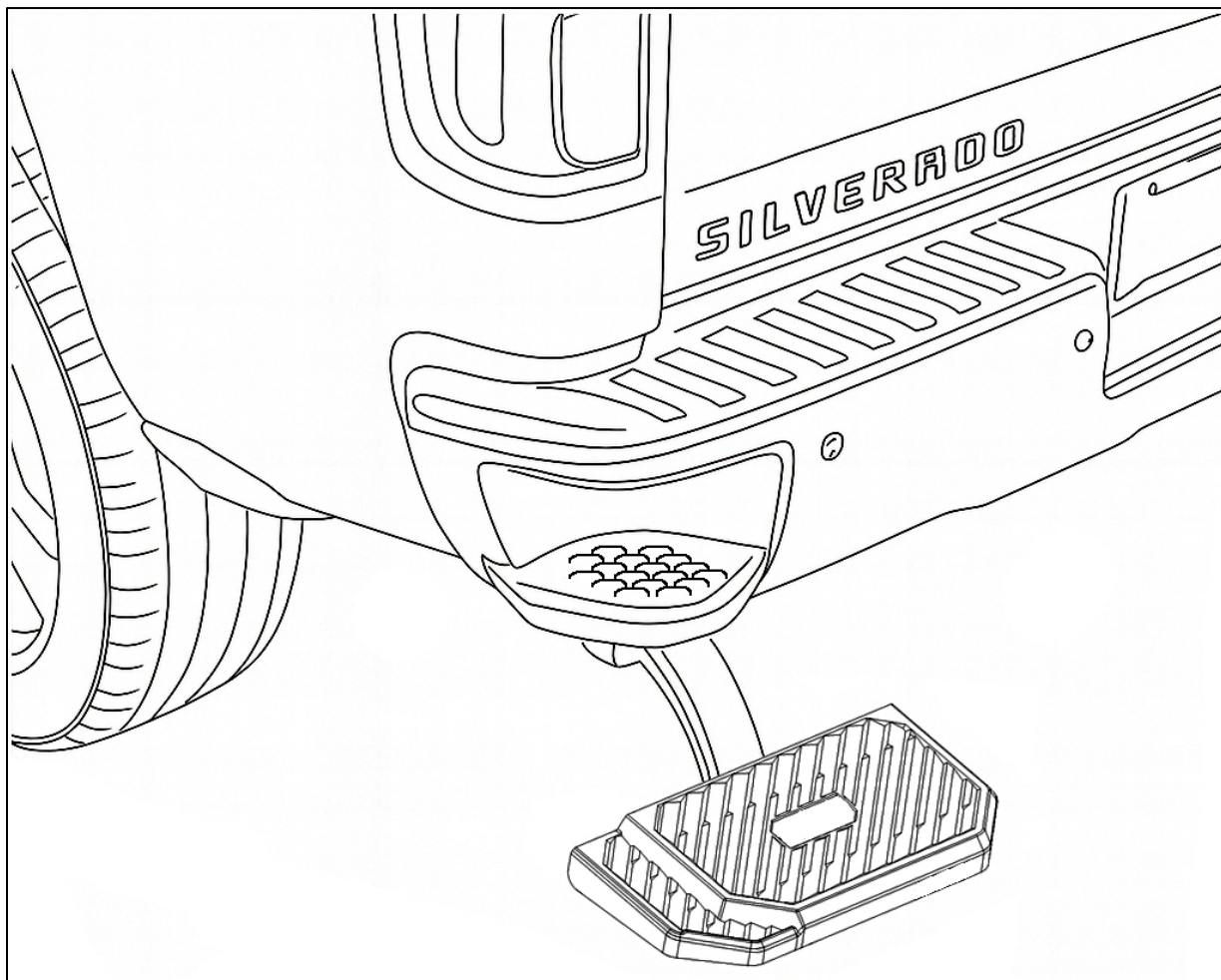


**(Fig 10) Slide T-bolts through Step under channels, two T-bolts per channel.**



(Fig 11) Line T-bolt ends through Corner Step Base component slots. Fasten Step onto Step Component with indicated hardware. Adjust to preference.

- 2 Installation is complete. Do periodic inspections to the installation to **make sure that all hardware is secure and tight after preferred adjustments**



**Complete Installation**