



Rocker Step

PART NO. IB-CRS-005

FITS:

2019-Up Chevy Silverado 1500 Crew Cab
 2019-Up GMC Sierra 1500 Crew Cab
 2020-Up Chevy Silverado 2500/3500 Crew Cab
 2020-Up GMC Sierra 2500/3500 Crew Cab



60-120 min





Cutting Not Required



Drilling Not Required

Torque & Tools

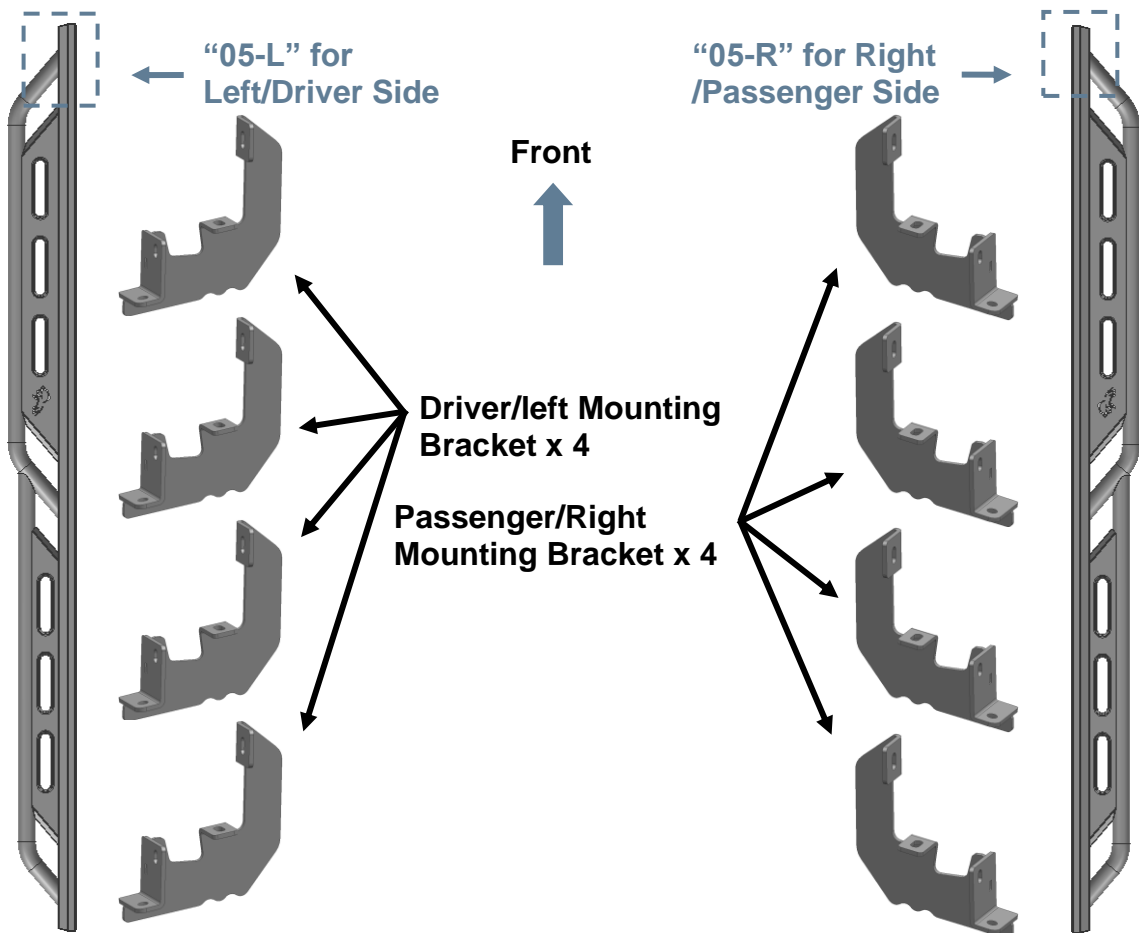
Fastener Size	Tightening Torque (ft-lbs)	Wrench Required		Allen Wrench Required	
			<input type="checkbox"/> 10mm		<input type="checkbox"/> 4mm
<input checked="" type="checkbox"/> 8mm	<input checked="" type="checkbox"/> 13mm		<input type="checkbox"/> 5mm		
<input type="checkbox"/> 10mm	<input type="checkbox"/> 16mm		<input type="checkbox"/> 6mm		
<input type="checkbox"/> 12mm	<input type="checkbox"/> 18mm		<input type="checkbox"/> 8mm		

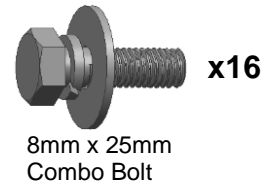
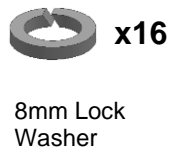
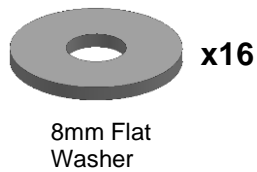
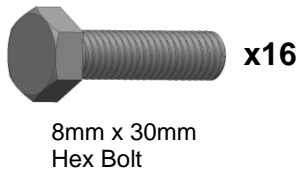
BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT DEPEND ON THE PARTS LIST. READ INSTRUCTIONS CAREFULLY. BUMPER IS HEAVY, ASSISTANCE IS HIGHLY RECOMMENDED TO AVOID POSSIBLE INJURY OR DAMAGE TO THE VEHICLE.

Part List

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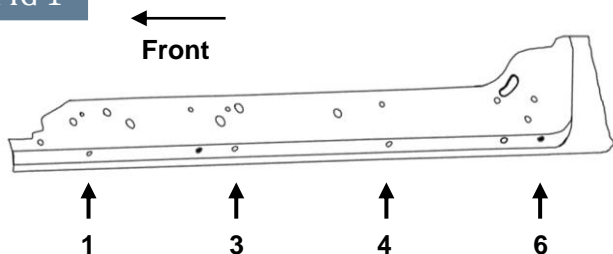
PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE PASSENGER SIDE INSTALLATION

STEP 1

Start the installation under the Passenger/Right side of the vehicle.

- a. For “Early” 2019 models, locate the 6 plugs along the bottom edge of the body. Mounting Brackets will bolt to the 1st, 3rd, 4th and 6th threaded mounting holes, (Fig 1).
- b. For “Late” 2019 models, all (4) mounting locations will be used.

FIG 1

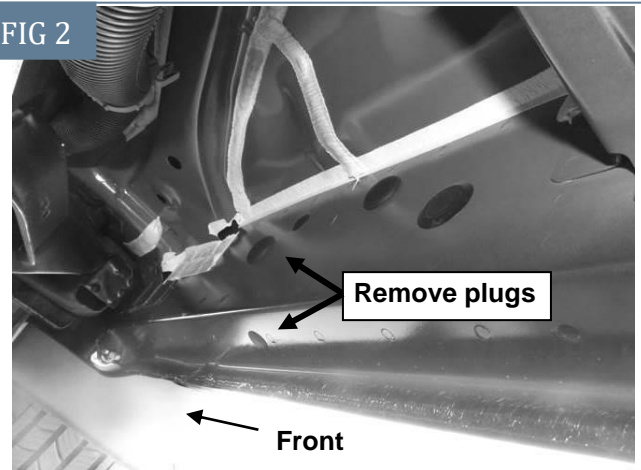


(Fig 1) Passenger/Right “Early” rocker panel mounting locations (arrows) NOTE: Hold Bracket up to body panel to help determine the correct mounting locations.

STEP 2

Remove the plastic plugs from the Passenger/Right front mounting location, (Fig 2).

FIG 2

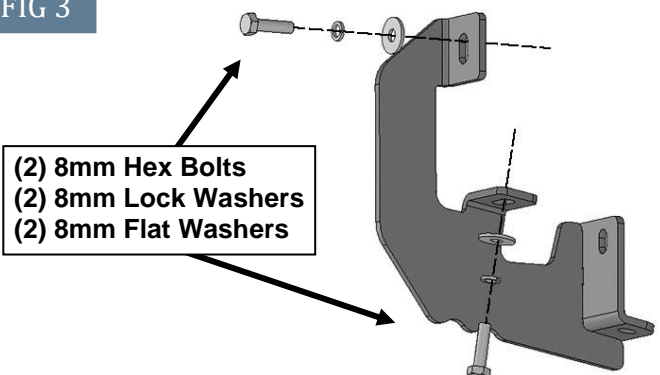


(Fig 2) Remove plastic plugs to uncover threaded inserts

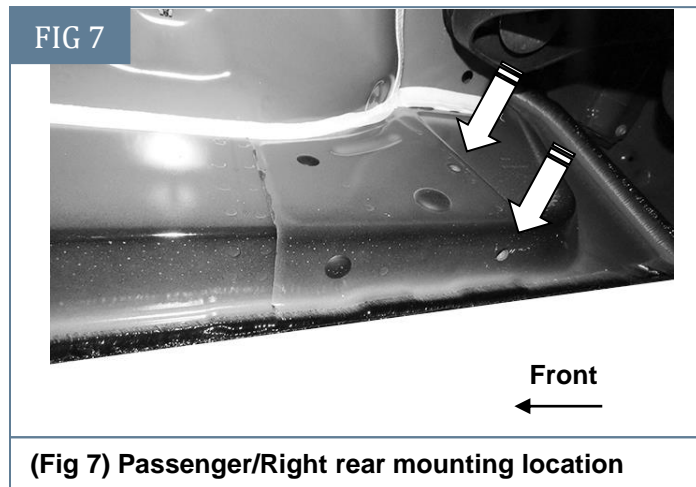
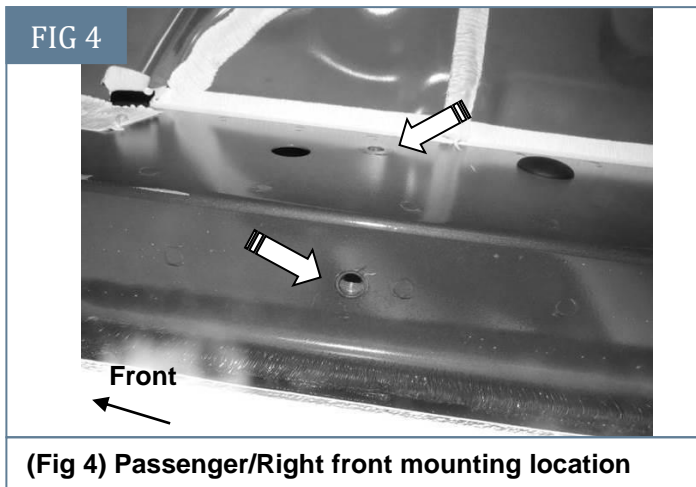
STEP 3

Select (1) Passenger/Right Bracket. Attach the Mounting Bracket to the factory threaded holes with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figs 3 & 4). Do not tighten hardware.

FIG 3

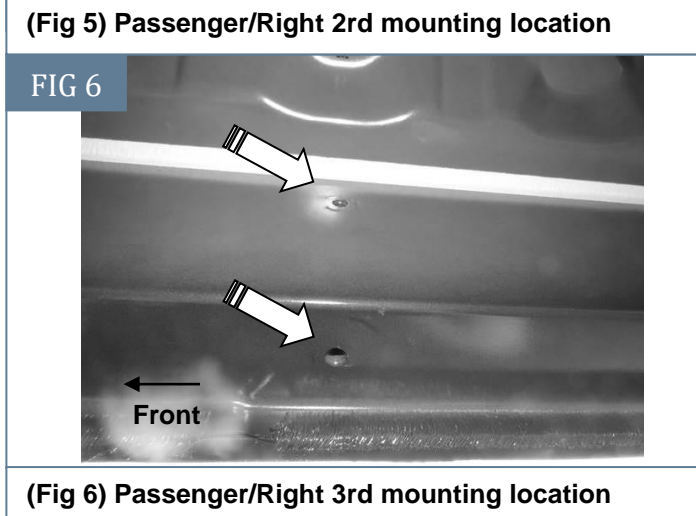
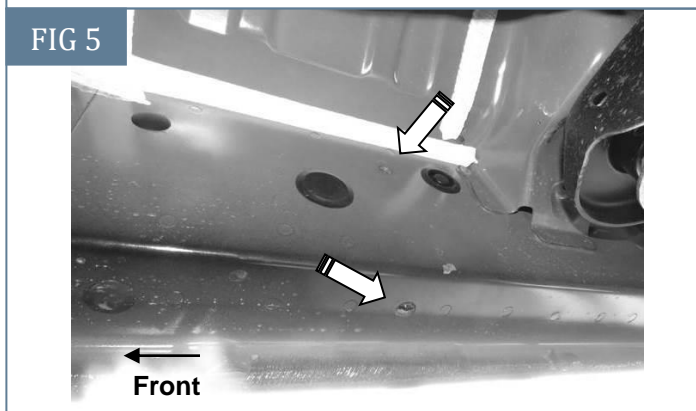


(Fig 3) Attach (1) Passenger/Right Mounting Bracket to the mounting location



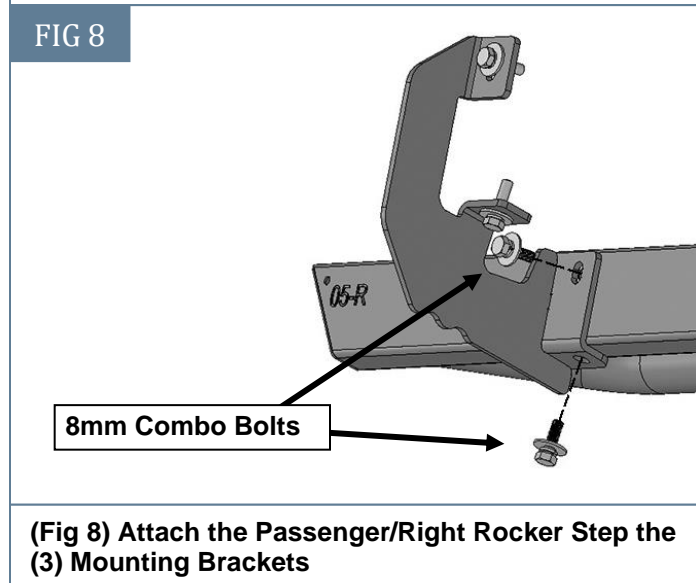
STEP 4

Repeat **Steps 1 - 3** to attach (3) Passenger/Right Brackets to the (3) remaining locations along the rocker panel, (**Figs 5—7**). Do not tighten hardware.



STEP 5

Select (1) Passenger/Right Rocker Step. **NOTE:** The Passenger/Right Rocker Step will have a “05-R” on the front. Carefully place Rocker Step on the brackets. **IMPORTANT:** Do not slide Rocker Step front to back on the Brackets or damage to the finish may result. Attach Rocker Step to the Mounting Brackets with (8) 8mm Combo Bolts, (**Fig 8**). Do not tighten hardware.



STEP 6

Level and adjust the Rocker Step and fully tighten all hardware.

STEP 7

Repeat **Steps 1—6** to attach the Driver/Left Rocker Step.

STEP 8

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild soap may be used also to clean the Rocker Step.